HITACHI INVERTER

L700 SERIES

INSTRUCTION MANUAL

Read through this Instruction Manual, and keep it handy for future reference.

NT221X

HITACHI

Introduction

Thank you for purchasing the Hitachi L700 Series Inverter.

This Instruction Manual describes how to handle and maintain the Hitachi L700 Series Inverter. Read this Instruction Manual carefully before using the inverter, and then keep it handy for those who operate, maintain, and inspect the inverter.

Before and during the installation, operation, inspection, and maintenance of the inverter, always refer to this Instruction Manual to obtain the necessary related knowledge, and ensure you understand and follow all safety information, precautions, and operating and handling instructions for the correct use of the inverter.

Always use the inverter strictly within the range of the specifications described in this Instruction Manual and correctly implement maintenance and inspections to prevent faults occurring.

When using the inverter together with optional products, also read the manuals for those products. Note that this Instruction Manual and the manual for each optional product to be used should be delivered to the end user of the inverter.

Handling of this Instruction Manual

- The contents of this Instruction Manual are subject to change without prior notice.
- Even if you lose this Instruction Manual, it will not be resupplied, so please keep it carefully.
- No part of this Instruction Manual may be reproduced in any form without the publisher's permission.
- If you find any incorrect description, missing description or have a question concerning the contents of this Instruction Manual, please contact the publisher.

Revision History

No.	Revision content	Date of issue	Manual code
1	First edition		

- The current edition of this Instruction Manual also includes some corrections of simple misprints, missing letters, misdescriptions and certain added explanations other than those listed in the above Revision History table.

Safety Instructions

Be sure to read this Instruction Manual and appended documents thoroughly before installing, operating, maintaining, or inspecting the inverter.
In this Instruction Manual, safety instructions are classified into two levels, namely WARNING and CAUTION.

⚠ WARNING	: Indicates that incorrect handling may cause hazardous situations, which may result in serious personal injury or death.
⚠ CAUTION	: Indicates that incorrect handling may cause hazardous situations, which may result in moderate or slight personal injury or physical damage alone.

Note that even a ⚠ CAUTION level situation may lead to a serious consequence according to circumstances. Be sure to follow every safety instruction, which contains important safety information. Also focus on and observe the items and instructions described under "Notes" in the text.

⚠ CAUTION

Many of the drawings in this Instruction Manual show the inverter with covers and/or parts blocking your view being removed.
Do not operate the inverter in the status shown in those drawings. If you have removed the covers and/or parts, be sure to reinstall them in their original positions before starting operation, and follow all instructions in this Instruction Manual when operating the inverter.

1. Installation

⚠ CAUTION

- Install the inverter on a non-flammable surface, e.g., metal. Otherwise, you run the risk of fire.
- Do not place flammable materials near the installed inverter. Otherwise, you run the risk of fire.
- When carrying the inverter, do not hold its top cover. Otherwise, you run the risk of injury by dropping the inverter.
- Prevent foreign matter (e.g., cut pieces of wire, sputtering welding materials, iron chips, wire, and dust) from entering the inverter. Otherwise, you run the risk of fire.
- Install the inverter on a structure able to bear the weight specified in this Instruction Manual. Otherwise, you run the risk of injury due to the inverter falling.
- Install the inverter on a vertical wall that is free of vibrations. Otherwise, you run the risk of injury due to the inverter falling.
- Do not install and operate the inverter if it is damaged or its parts are missing. Otherwise, you run the risk of injury.
- Install the inverter in a well-ventilated indoor site not exposed to direct sunlight. Avoid places where the inverter is exposed to high temperature, high humidity, condensation, dust, explosive gases, corrosive gases, flammable gases, grinding fluid mist, or salt water. Otherwise, you run the risk of fire.
- The inverter is precision equipment. Do not allow it to fall or be subject to high impacts, step on it, or place a heavy load on it. Doing so may cause the inverter to fail.

2. Wiring

! WARNING

- Be sure to ground the inverter. Otherwise, you run the risk of electric shock or fire.
- Commit wiring work to a qualified electrician. Otherwise, you run the risk of electric shock or fire.
- Before wiring, make sure that the power supply is off. Otherwise, you run the risk of electric shock or fire.
- Perform wiring only after installing the inverter. Otherwise, you run the risk of electric shock or injury.
- Do not remove rubber bushings from the wiring section. Otherwise, the edges of the wiring cover may damage the wire, resulting in a short circuit or ground fault.

! CAUTION

- Make sure that the voltage of AC power supply matches the rated voltage of your inverter. Otherwise, you run the risk of injury or fire.
- Do not input single-phase power into the inverter. Otherwise, you run the risk of fire.
- Do not connect AC power supply to any of the output terminals (U, V, and W). Otherwise, you run the risk of injury or fire.
- Do not connect a resistor directly to any of the DC terminals (PD, P, and N). Otherwise, you run the risk of fire.
- Connect an earth-leakage breaker to the power input circuit. Otherwise, you run the risk of fire.
- Use only the power cables, earth-leakage breaker, and magnetic contactors that have the specified capacity (ratings). Otherwise, you run the risk of fire.
- Do not use the magnetic contactor installed on the primary and secondary sides of the inverter to stop its operation.
- Tighten each screw to the specified torque. No screws must be left loose. Otherwise, you run the risk of fire.
- Before operating, slide switch SW1 in the inverter, be sure to turn off the power supply. Otherwise, you run the risk of electric shock and injury.
- Since the inverter supports two modes of cooling-fan operation, the inverter power is not always off, even when the cooling fan is stopped. Therefore, be sure to confirm that the power supply is off before wiring. Otherwise, you run the risk of electric shock and injury.

3. Operation

! WARNING

- While power is supplied to the inverter, do not touch any terminal or internal part of the inverter, check signals, or connect or disconnect any wire or connector. Otherwise, you run the risk of electric shock or fire.
- Be sure to close the terminal block cover before turning on the inverter power. Do not open the terminal block cover while power is being supplied to the inverter or voltage remains inside. Otherwise, you run the risk of electric shock.
- Do not operate switches with wet hands. Otherwise, you run the risk of electric shock.
- While power is supplied to the inverter, do not touch the terminal of the inverter, even if it has stopped. Otherwise, you run the risk of injury or fire.
- If the retry mode has been selected, the inverter will restart suddenly after a break in the tripping status. Stay away from the machine controlled by the inverter when the inverter is under such circumstances. (Design the machine so that human safety can be ensured, even when the inverter restarts suddenly.) Otherwise, you run the risk of injury.
- Do not select the retry mode for controlling an elevating or traveling device because output free-running status occurs in retry mode. Otherwise, you run the risk of injury or damage to the machine controlled by the inverter.
- If an operation command has been input to the inverter before a short-term power failure, the inverter may restart operation after the power recovery. If such a restart may put persons in danger, design a control circuit that disables the inverter from restarting after power recovery. Otherwise, you run the risk of injury.
- The [STOP] key is effective only when its function is enabled by setting. Prepare an emergency stop switch separately. Otherwise, you run the risk of injury.
- If an operation command has been input to the inverter before the inverter enters alarm status, the inverter will restart suddenly when the alarm status is reset. Before resetting the alarm status, make sure that no operation command has been input.
- While power is supplied to the inverter, do not touch any internal part of the inverter or insert a bar in it. Otherwise, you run the risk of electric shock or fire.

! CAUTION

- Do not touch the heat sink, which heats up during the inverter operation. Otherwise, you run the risk of burn injury.
- The inverter allows you to easily control the speed of motor or machine operations. Before operating the inverter, confirm the capacity and ratings of the motor or machine controlled by the inverter. Otherwise, you run the risk of injury.
- Install an external brake system if needed. Otherwise, you run the risk of injury.
- When using the inverter to operate a standard motor at a frequency of over 60 Hz, check the allowable motor speeds with the manufacturers of the motor and the machine to be driven and obtain their consent before starting inverter operation. Otherwise, you run the risk of damage to the motor and machine.
- During inverter operation, check the motor for the direction of rotation, abnormal sound, and vibrations. Otherwise, you run the risk of damage to the machine driven by the motor.

4. Maintenance, inspection, and parts replacement

! WARNING

- Before inspecting the inverter, be sure to turn off the power supply and wait for 10 minutes or more. Otherwise, you run the risk of electric shock.
  (Before inspection, confirm that the Charge lamp on the inverter is off and the DC voltage between terminals P and N is 45 V or less.)
- Commit only a designated person to maintenance, inspection, and the replacement of parts.
  (Be sure to remove wristwatches and metal accessories, e.g., bracelets, before maintenance and inspection work and to use insulated tools for the work.)
  Otherwise, you run the risk of electric shock and injury.

5. Others

! WARNING

- Never modify the inverter. Otherwise, you run the risk of electric shock and injury.

! CAUTION

- Do not discard the inverter with household waste. Contact an industrial waste management company in your area who can treat industrial waste without polluting the environment.

Precautions Concerning Electromagnetic Compatibility (EMC)

The L700 series inverter conforms to the requirements of Electromagnetic Compatibility (EMC) Directive (2004/108/EC). However, when using the inverter in Europe, you must comply with the following specifications and requirements to meet the EMC Directive and other standards in Europe:

⚠ WARNING: This equipment must be installed, adjusted, and maintained by qualified engineers who have expert knowledge of electric work, inverter operation, and the hazardous circumstances that can occur. Otherwise, personal injury may result.

1. Power supply requirements
   a. Voltage fluctuation must be -15% to +10% or less.
   b. Voltage imbalance must be ±3% or less.
   c. Frequency variation must be ±4% or less.
   d. Total harmonic distortion (THD) of voltage must be ±10% or less.
2. Installation requirement
   a. A special filter intended for the L700 series inverter must be installed.
3. Wiring requirements
   a. A shielded wire (screened cable) must be used for motor wiring, and the length of the cable must be according to the following table (Table 1).
   b. The carrier frequency must be set according to the following table to meet an EMC requirement (Table 1).
   c. The main circuit wiring must be separated from the control circuit wiring.
4. Environmental requirements (to be met when a filter is used)
   a. Ambient temperature must be within the range -10°C to +40°C.
   b. Relative humidity must be within the range 20% to 90% (non-condensing).
   c. Vibrations must be 5.9 m/s^2 (0.6 G) (10 to 55 Hz) or less. (11 to 30kW)
      2.94 m/s^2 (0.3 G) (10 to 55Hz) or less. (37 to 160kW)
   d. The inverter must be installed indoors (not exposed to corrosive gases and dust) at an altitude of 1,000 m or less.

model	cat.	cable length(m)	carrier frequency(kHz)	model	cat.	cable length(m)	carrier frequency(kHz)
L700-110L	C3	1	1	L700-110H	C3	1	2.5
L700-150L	C3	1	1	L700-150H	C3	1	2.5
L700-185L	C3	1	1	L700-185H	C3	1	2.5
L700-220L	C3	1	1	L700-220H	C3	1	2.5
L700-300L	C3	5	2.5	L700-300H	C3	1	2.5
L700-370L	C3	5	2.5	L700-370H	C3	1	2.5
L700-450L	C3	5	2.5	L700-450H	C3	1	2.5
L700-550L	C3	20	3	L700-550H	C3	5	2.5
L700-750L	C3	20	3	L700-750H	C3	5	2.5
				L700-900H	C3	10	2.5
				L700-110H	C3	10	2.5
				L700-1320H	C3	10	2.5
				L700-1600H	C3	10	2.5

Table 1

Precautions Concerning Compliance with UL and cUL Standards

(Standards to be met: UL508C and CSA C22.2 No. 14-05)

These devices are open type and/or Enclosed Type 1 (when employing accessory Type 1 Chassis Kit) AC Inverters with three phase input and three phase output. They are intended to be used in an enclosure. They are used to provide both an adjustable voltage and adjustable frequency to the ac motor. The inverter automatically maintains the required volts-Hz ration allowing the capability through the motor speed range.

1. “Use 60/75 C CU wire only” or equivalent. For models L700 series except for L700-110H and L700-150H.
2. “Use 75C CU wire only” or equivalent. For models L700-110H and L700-150H.
3. “Suitable for use on a circuit capable of delivering not more than 100 k rms symmetrical amperes, 240 V maximum”. For models with suffix L.
4. “Suitable for use on a circuit capable of delivering not more than 100 k rms symmetrical amperes, 480 V maximum”. For models with suffix H.
5. “Install device in pollution degree 2 environment”.
6. “Maximum Surrounding Air Temperature 45 or 50°C”.
7. “CAUTION- Risk of Electric Shock- Capacitor discharge time is at least 10 min.”
8. “Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the NEC and any additional local codes.”
9. “Solid state motor overload protection is provided in each model”
10. Tightening torque and wire range for field wiring terminals are in the table below:

Model No.	Required torque (N-m)	Wire range (AWG)
L700-110L	4.0	6
L700-150L	4.0	6-4
L700-185L	4.9	2
L700-220L	4.9	1
L700-300L	8.8	1 or 1/0
L700-370L	8.8	2/0 or Parallel of 1/0
L700-450L	20.0	4/0 (Prepared wire only) or Parallel of 1/0
L700-550L	20.0	4/0 (Prepared wire only) or Parallel of 1/0
L700-750L	19.6	350 kcmil (Prepared wire only) or Parallel of 2/0 (Prepared wire only)

Model No.	Required Torque (N.m)	Wire Range (AWG)
L700-110H	4.0	8
L700-150H	4.9	6
L700-185H	4.9	6
L700-220H	4.9	6 or 4
L700-300H	4.9	3
L700-370H	20.0	1
L700-450H	20.0	1
L700-550H	20.0	2/0
L700-750H	20.0	Parallel of 1/0
L700-900H	20.0	Parallel of 1/0
L700-1100H	35.0	Parallel of 3/0
L700-1320H	35.0	Parallel of 3/0
L700-1600H	35.0	Parallel of 3/0

11. Distribution fuse / circuit breaker size marking is included in the manual to indicate that the unit shall be connected with a Listed inverse time circuit breaker, rated 600 V with the current ratings as shown in the table below:

Model No.	Fuse Size (Maximum A)		Circuit Breaker (Maximum A)	
	Type	Rating	Type	Rating
L700-110L	J	60 A	Inverse time	60 A
L700-150L	J	100 A	Inverse time	100 A
L700-185L	J	100 A	Inverse time	100 A
L700-220L	J	100 A	Inverse time	100 A
L700-300L	J	125 A	Inverse time	125 A
L700-370L	J	175 A	Inverse time	175 A
L700-450L	J	225 A	Inverse time	225 A
L700-550L	J	250 A	Inverse time	250 A
L700-750L	J	300 A	Inverse time	300 A
L700-110H	J	30 A	Inverse time	30 A
L700-150H	J	40 A	Inverse time	40 A
L700-185H	J	50 A	Inverse time	50 A
L700-220H	J	50 A	Inverse time	50 A
L700-300H	J	75 A	Inverse time	75 A
L700-370H	J	80 A	Inverse time	80 A
L700-450H	J	100 A	Inverse time	100 A
L700-550H	J	125 A	Inverse time	125 A
L700-750H	J	150A	Inverse time	150 A
L700-900H	J	225 A	Inverse time	225 A
L700-1100H	J	225 A	Inverse time	225 A
L700-1320H	J	300 A	Inverse time	300 A
L700-1600H	J	350 A	Inverse time	350 A

12. “Field wiring connection must be made by a UL Listed and CSA Certified ring lug terminal connector sized for the wire gauge being used. The connector must be fixed using the crimping tool specified by the connector manufacturer.”

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Chapter 1 Overview

This chapter describes the inspection of the purchased product, the product warranty, and the names of parts.

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1.2 Method of Inquiry and Product Warranty ····· 1 - 2

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(Memo)

1.1 Inspection of the Purchased Product

1.1.1 Inspecting the product

After unpacking, inspect the product as described below.
If you find the product to be abnormal or defective, contact your supplier or local Hitachi Distributor.

(1) Check the product for damage (including falling of parts and dents in the inverter body) caused during transportation.
(2) Check that the product package contains an inverter set and this Instruction Manual.
(3) Check the specification label to confirm that the product is the one you ordered.

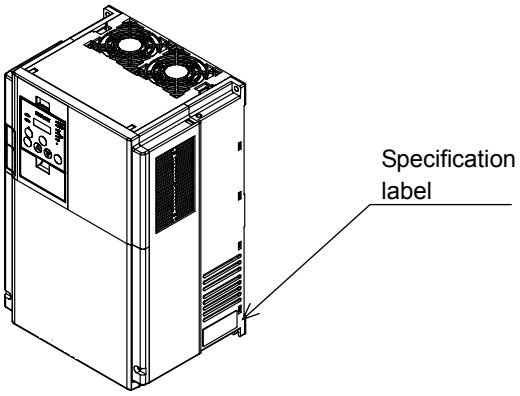


Figure 1-1 Location of the specifications label

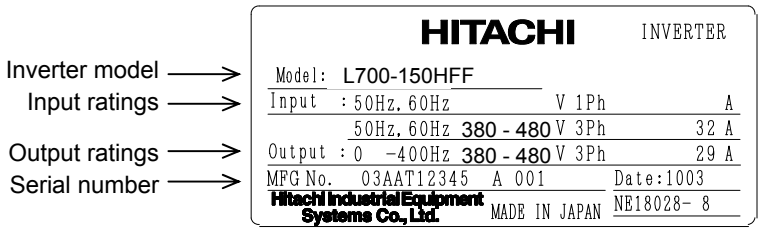


Figure 1-2 Contents of the specifications label

1.1.2 Instruction manual (this manual)

This Instruction Manual describes how to operate the Hitachi L700 Series Inverter.
Read this Instruction Manual thoroughly before using the inverter, and then keep it handy for future reference.
When using the inverter, together with optional products for the inverter, also refer to the manuals supplied with the optional products.
Note that this Instruction Manual and the manual for each optional product to be used should be delivered to the end user of the inverter.

1.2 Method of Inquiry and Product Warranty

1.2.1 Method of inquiry

For an inquiry about product damage or faults or a question about the product, notify your supplier of the following information:

(1) Model of your inverter
(2) Serial number (MFG No.)
(3) Date of purchase
(4) Content of inquiry
- Location and condition of damage
- Content of your question

1.2.2 Product warranty

The product will be warranted for one year after the date of purchase.
Even within the warranty period, repair of a product fault will not be covered by the warranty (but the repair will be at your own cost) if:

(1) the fault has resulted from incorrect usage not conforming to the instructions given in this Instruction Manual or the repair or modification of the product carried out by an unqualified person,
(2) the fault has resulted from a cause not attributable to the delivered product,
(3) the fault has resulted from use beyond the limits of the product specifications, or
(4) the fault has resulted from disaster or other unavoidable events.

The warranty will only apply to the delivered inverter and excludes all damage to other equipment and facilities induced by any fault of the inverter.
The warranty is effective only in Japan.

Repair at the user's charge
Following the one-year warranty period, any examination and repair of the product will be accepted at your charge. Even during the warranty period, examination and repairs of faults, subject to the above scope of the warranty disclaimer, will be available at charge.
To request a repair at your charge, contact your supplier or local Hitachi Distributor.
The Hitachi Distributors are listed on the back cover of this Instruction Manual.

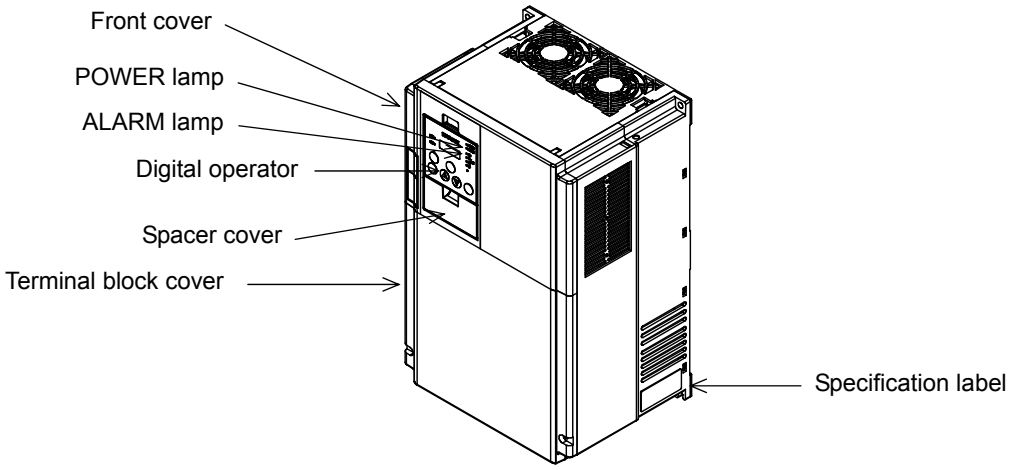
1.2.3 Warranty Terms

The warranty period under normal installation and handling conditions shall be two (2) years from the date of manufacture (“DATE” on product nameplate), or one (1) year from the date of installation, whichever occurs first. The warranty shall cover the repair or replacement, at Hitachi’s sole discretion, of ONLY the inverter that was installed.

(1) Service in the following cases, even within the warranty period, shall be charged to the purchaser:
   a. Malfunction or damage caused by mis-operation or modification or improper repair
   b. Malfunction or damage caused by a drop after purchase and transportation
   c. Malfunction or damage caused by fire, earthquake, flood, lightening, abnormal input voltage, contamination, or other natural disasters
(2) When service is required for the product at your work site, all expenses associated with field repair shall be charged to the purchaser.
(3) Always keep this manual handy; please do not loose it. Please contact your Hitachi distributor to purchase replacement or additional manuals.

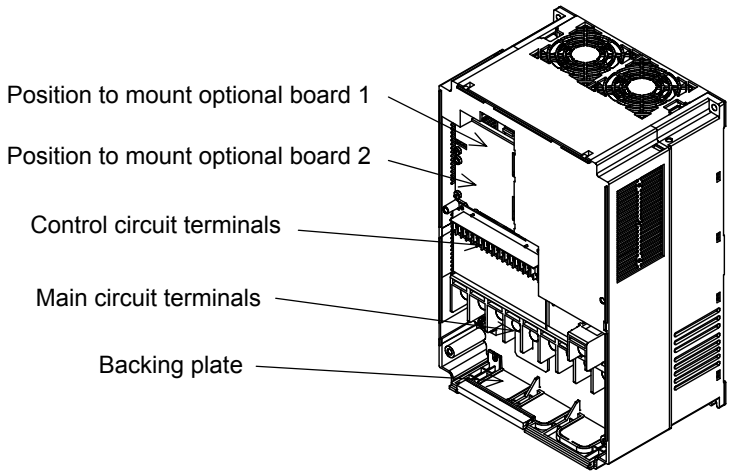
1.3 Exterior Views and Names of Parts

The figure below shows an exterior view of the inverter (model L700-185LFF/HFF to L700-300LFF/HFF).



Exterior view of shipped inverter

For the wiring of the main circuit and control circuit terminals, open the terminal block cover.
For mounting optional circuit boards, open the front cover.



Exterior view of inverter with front and terminal block covers removed

(Memo)

Chapter 2 Installation and Wiring

This chapter describes how to install the inverter and the wiring of main circuit and control signal terminals with typical examples of wiring.

2.1 Installation ····· 2 - 1

2.2 Wiring ····· 2 - 6

(Memo)

2.1 Installation

! CAUTION

- Install the inverter on a non-flammable surface, e.g., metal. Otherwise, you run the risk of fire.
- Do not place flammable materials near the installed inverter. Otherwise, you run the risk of fire.
- When carrying the inverter, do not hold its top cover. Otherwise, you run the risk of injury by dropping the inverter.
- Prevent foreign matter (e.g., cut pieces of wire, sputtering welding materials, iron chips, wire, and dust) from entering the inverter. Otherwise, you run the risk of fire.
- Install the inverter on a structure able to bear the weight specified in this Instruction Manual. Otherwise, you run the risk of injury due to the inverter falling.
- Install the inverter on a vertical wall that is free of vibrations. Otherwise, you run the risk of injury due to the inverter falling.
- Do not install and operate the inverter if it is damaged or its parts are missing. Otherwise, you run the risk of injury.
- Install the inverter in a well-ventilated indoor site not exposed to direct sunlight. Avoid places where the inverter is exposed to high temperature, high humidity, condensation, dust, explosive gases, corrosive gases, flammable gases, grinding fluid mist, or salt water. Otherwise, you run the risk of fire.
- The inverter is precision equipment. Do not allow it to fall or be subject to high impacts, step on it, or place a heavy load on it. Doing so may cause the inverter to fail.

Chapter 2 Installation and Wiring

2.1.1 Precautions for installation

(1) Transportation

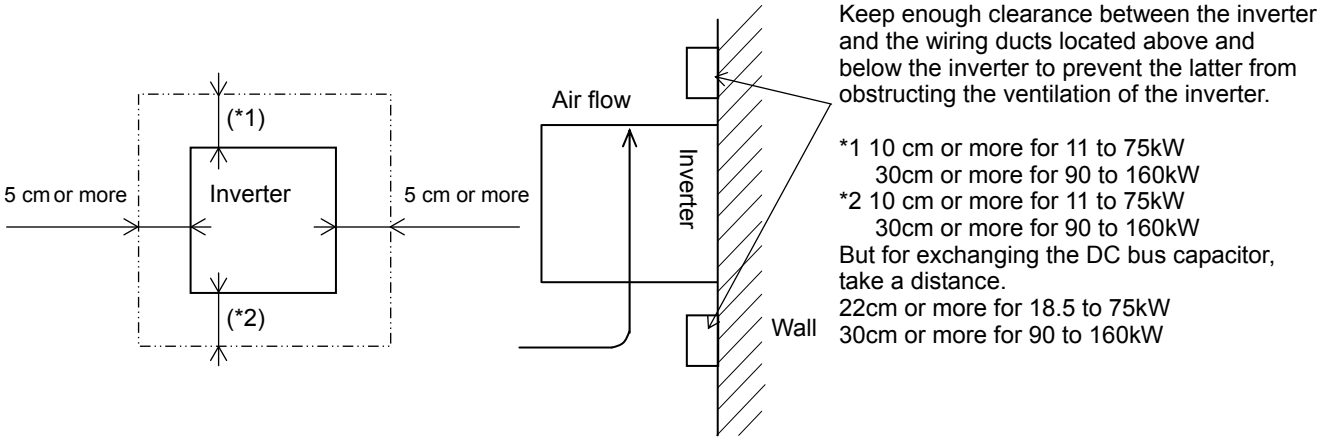
The inverter uses plastic parts. When carrying the inverter, handle it carefully to prevent damage to the parts.

Do not carry the inverter by holding the front or terminal block cover. Doing so may cause the inverter to fall. Do not install and operate the inverter if it is damaged or its parts are missing.

(2) Surface on which to install the inverter

The inverter will reach a high temperature (up to about 150°C) during operation. Install the inverter on a vertical wall surface made of nonflammable material (e.g., metal) to avoid the risk of fire.

Leave sufficient space around the inverter. In particular, keep sufficient distance between the inverter and other heat sources (e.g., braking resistors and reactors) if they are installed in the vicinity.



(3) Ambient temperature

Avoid installing the inverter in a place where the ambient temperature goes above or below the allowable range (-10°C to +40°C), as defined by the standard inverter specification.

Measure the temperature in a position about 5 cm distant from the bottom-center point of the inverter, and check that the measured temperature is within the allowable range.

Operating the inverter at a temperature outside this range will shorten the inverter life (especially the capacitor life).

(4) Humidity

Avoid installing the inverter in a place where the relative humidity goes above or below the allowable range (20% to 90% RH), as defined by the standard inverter specification.

Avoid a place where the inverter is subject to condensation.

Condensation inside the inverter will result in short circuits and malfunctioning of electronic parts. Also avoid places where the inverter is exposed to direct sunlight.

(5) Ambient air

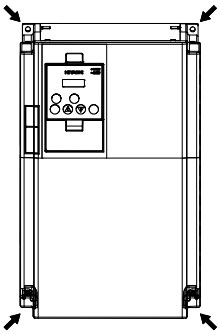
Avoid installing the inverter in a place where the inverter is subject to dust, corrosive gases, combustible gases, flammable gases, grinding fluid mist, or salt water.

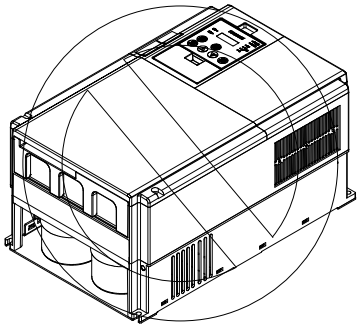
Foreign particles or dust entering the inverter will cause it to fail. If you use the inverter in a considerably dusty environment, install the inverter inside a totally enclosed panel.

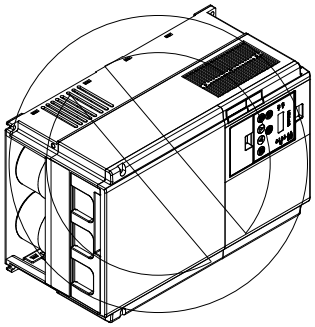
(6) Installation method and position

Install the inverter vertically and securely with screws or bolts on a surface that is free from vibrations and that can bear the inverter weight.

If the inverter is not installed vertically, its cooling performance may be degraded and tripping or inverter damage may result.







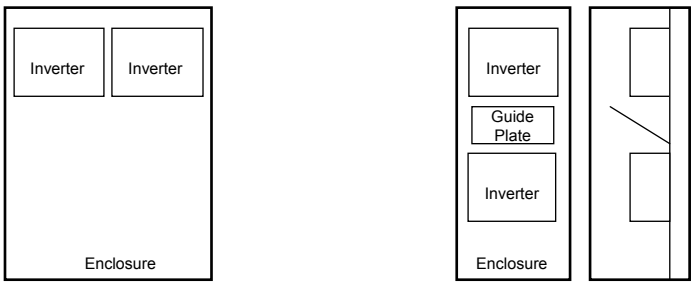
(7) Mounting in an enclosure

Heat in the inverter rises from the under to the upper part of the inverter up with the fan built into the inverter, and make it to the one without the obstacle even if the influence of heat is received, please when you arrange apparatus up.

Moreover, please usually arrange it sideways like the left side of the figure below when you store two or more inverters in the same enclosure.

The temperature in an upper inverter rises because of the heat of a lower inverter when it places one behind another unavoidably to reduce the space of the enclosure, it causes the inverter breakdown, and set it up, please so that the heat of a lower inverter should not influence an upper inverter.

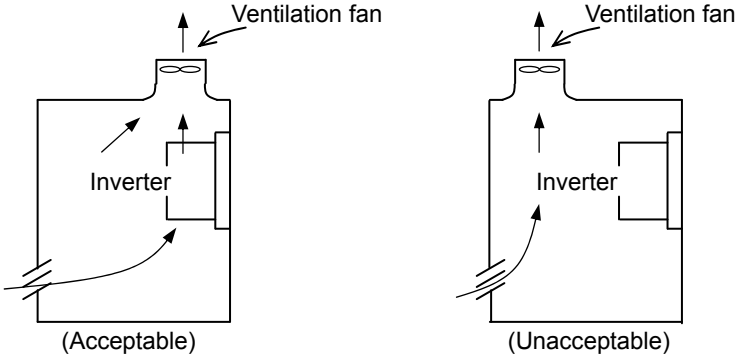
Please note it enough as ventilation, ventilation, and the size of the board are enlarged so that the ambient temperature of the inverter should not exceed the permissible value when two or more inverters are stored on the enclosure.



Sideways　　Behind another

(8) When mounting multiple inverters in an enclosure with a ventilation fan, carefully design the layout of the ventilation fan, air intake port, and inverters.

An inappropriate layout will reduce the inverter-cooling effect and raise the ambient temperature. Plan the layout so that the inverter ambient temperature will remain within the allowable range.



(Acceptable)　　(Unacceptable)

Position of ventilation fan

(9) Reduction of enclosure size

If you mount the inverter inside an enclosure such that the heat sink of the inverter is positioned outside the enclosure, the amount of heat produced inside the enclosure can be reduced and likewise the size of the enclosure.

Mounting the inverter in an enclosure with the heat sink positioned outside requires an optional dedicated special metal fitting.

To mount the inverter in an enclosure with the heat sink positioned outside, cut out the enclosure panel according to the specified cutting dimensions.

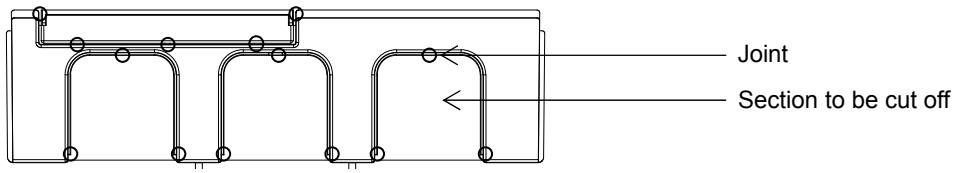
The cooling section (including the heat sink) positioned outside the enclosure has a cooling fan. Therefore, do not place the enclosure in any environment where it is exposed to waterdrops, oil mist, or dust.

(10) Approximate loss by inverter capacity

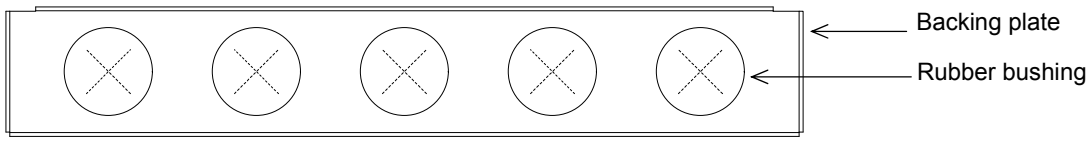
Inverter capacity (kW)	11	15	18.5	22	30	37	45	55	75	90	110	132	160
Loss with 70% load (W)	435	575	698	820	1100	1345	1625	1975	2675	3375	3900	4670	5660
Loss with 100% load (W)	600	800	975	1150	1550	1900	2300	2800	3800	4800	5550	6650	8060
Efficiency at rated output (%)	94.8	94.9	95.0	95.0	95.0	95.1	95.1	95.1	95.2	95.2	95.2	95.2	95.2

2.1.2 Backing plate

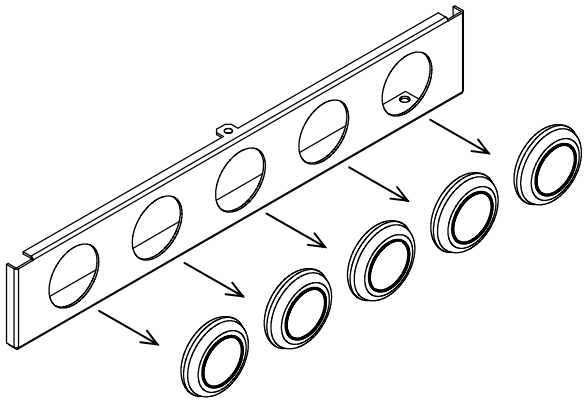
(1) For models with 30 kW or less capacity
On the backing plate, cut the joints around each section to be cut off with cutting pliers or a cutter, remove them, and then perform the wiring.



(2) For the models with 37 kW to 75kW
1) For wiring without using conduits
Cut an X in each rubber bushing of the backing plate with cutting pliers or a cutter, and then perform the wiring.



2) For wiring using conduits
Remove the rubber bushings from the holes to be used for wiring with conduits, and then fit conduits into the holes.



Note: Do not remove the rubber bushing from holes that are not used for wiring with a conduit.
If a cable is connected through the plate hole without a rubber bushing and conduit, the cable insulation may be damaged by the edge of the hole, resulting in a short circuit or ground fault.

2.2 Wiring

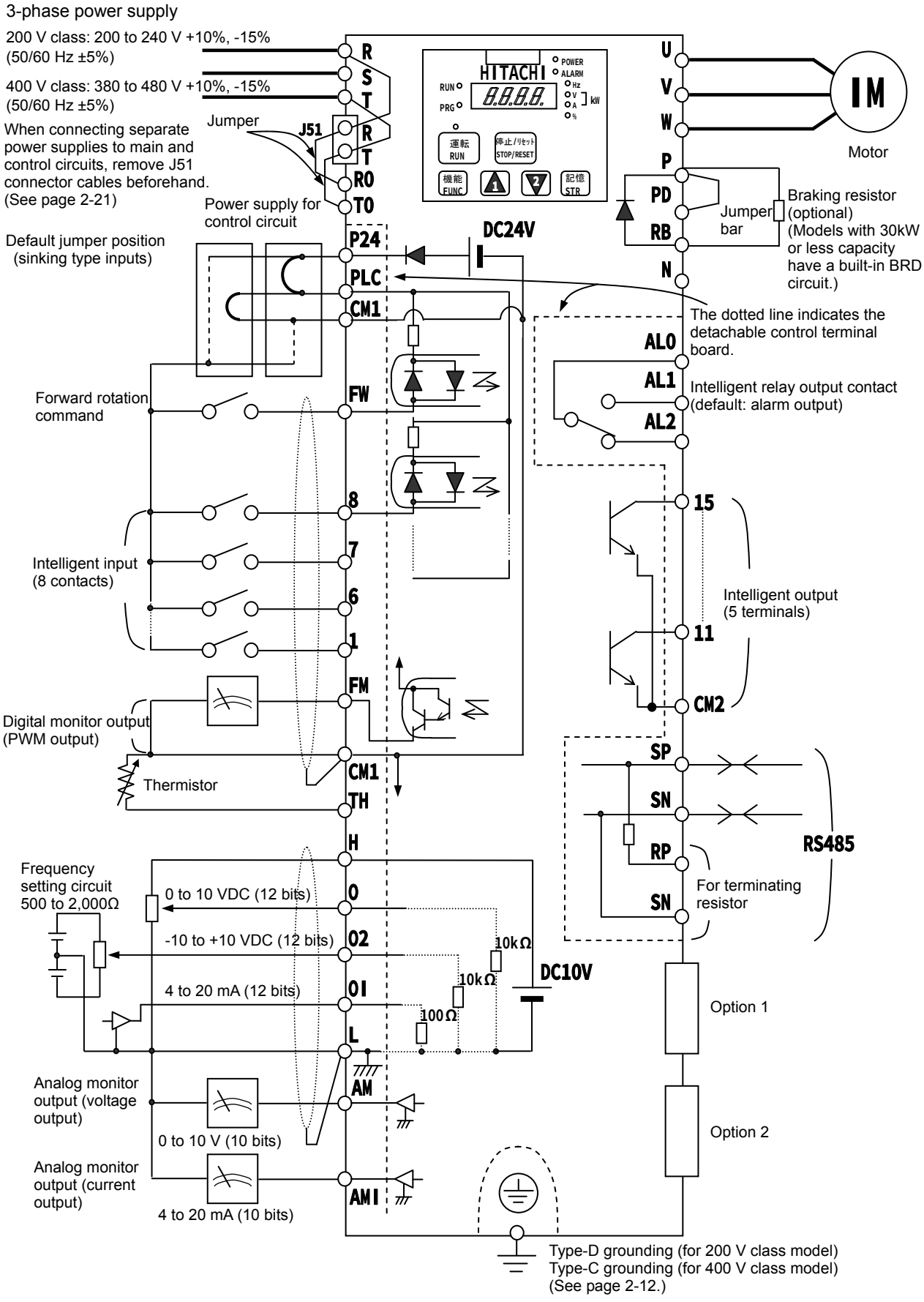
! WARNING

- Be sure to ground the inverter. Otherwise, you run the risk of electric shock or fire.
- Commit wiring work to a qualified electrician. Otherwise, you run the risk of electric shock or fire.
- Before wiring, make sure that the power supply is off. Otherwise, you run the risk of electric shock or fire.
- Perform wiring only after installing the inverter. Otherwise, you run the risk of electric shock or injury.
- Do not remove rubber bushings from the wiring section. Otherwise, the edges of the wiring cover may damage the wire, resulting in a short circuit or ground fault.

! CAUTION

- Make sure that the voltage of AC power supply matches the rated voltage of your inverter. Otherwise, you run the risk of injury or fire.
- Do not input single-phase power into the inverter. Otherwise, you run the risk of fire.
- Do not connect AC power supply to any of the output terminals (U, V, and W). Otherwise, you run the risk of injury or fire.
- Do not connect a resistor directly to any of the DC terminals (PD, P, and N). Otherwise, you run the risk of fire.
- Connect an earth-leakage breaker to the power input circuit. Otherwise, you run the risk of fire.
- Use only the power cables, earth-leakage breaker, and magnetic contactors that have the specified capacity (ratings). Otherwise, you run the risk of fire.
- Do not use the magnetic contactor installed on the primary and secondary sides of the inverter to stop its operation.
- Tighten each screw to the specified torque. No screws must be left loose. Otherwise, you run the risk of fire.
- Before operating, slide switch SW1 in the inverter, be sure to turn off the power supply. Otherwise, you run the risk of electric shock and injury.
- Since the inverter supports two modes of cooling-fan operation, the inverter power is not always off, even when the cooling fan is stopped. Therefore, be sure to confirm that the power supply is off before wiring. Otherwise, you run the risk of electric shock and injury.

2.2.1 Terminal connection diagram and explanation of terminals and switch settings

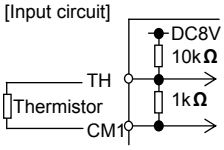


(1) Explanation of main circuit terminals

Symbol	Terminal name	Description
R, S, T (L1, L2, L3)	Main power input	Connect to the AC power supply. Leave these terminals unconnected when using a regenerative converter (HS900 series).
U, V, W (T1, T2, T3)	Inverter output	Connect a 3-phase motor.
PD, P (+1, +)	DC reactor connection	Remove the jumper from terminals PD and P, and connect the optional power factor reactor (DCL).
P, RB (+, RB)	External braking resistor connection	Connect the optional external braking resistor. (The RB terminal is provided on models with 30 kW or less capacity.)
P, N (+, -)	Regenerative braking unit connection	Connect the optional regenerative braking unit (BRD).
G ⏚	Inverter ground	Connect to ground for grounding the inverter chassis by type-D grounding (for 200 V class models) or type-C grounding (for 400 V class models).

(2) Explanation of control circuit terminals

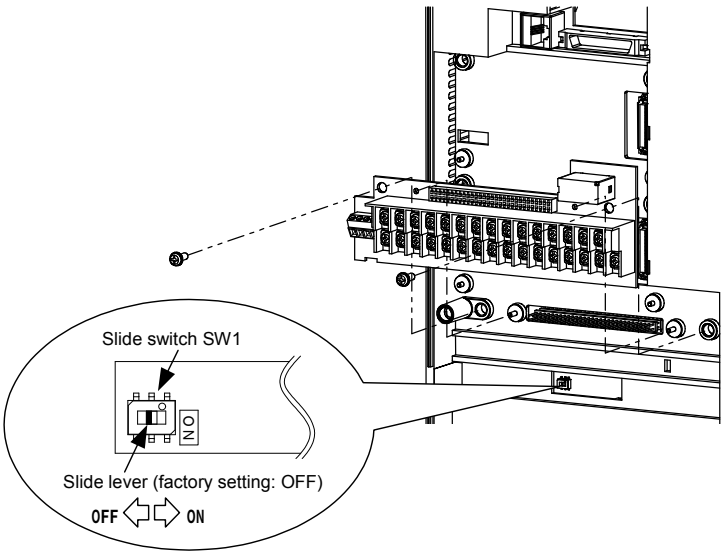
			Symbol	Terminal name	Description	Electric property
Analog	Power supply		L	Analog power supply (common)	This common terminal supplies power to frequency command terminals (O, O2, and OI) and analog output terminals (AM and AMI). Do not ground this terminal.	
			H	Frequency setting power supply	This terminal supplies 10 VDC power to the O, O2, OI terminals.	Allowable load current: 20 mA or less
	Frequency setting input		O	Frequency command (voltage)	Input a voltage (0 to 10 VDC) as a frequency command. 10 V specifies the maximum frequency. To specify the maximum frequency with a voltage of 10 V or less, set the voltage using function "A014".	Input impedance: 10kΩ Allowable input voltages: -0.3 to +12 VDC
			O2	Auxiliary frequency command (voltage)	Input a voltage (0 to ±10 VDC) as a signal to be added to the frequency command input from the O or OI terminal. You can input an independent frequency command from this terminal (O2 terminal) alone by changing the setting.	Input impedance: 10kΩ Allowable input voltages: 0 to ±12 VDC
			OI	Frequency command (current)	Input a current (4 to 20 mA DC) as a frequency command. 20 mA specifies the maximum frequency. The OI signal is valid only when the AT signal is on. Assign the AT function to an intelligent input terminal.	Input impedance: 10kΩ Maximum allowable current: 24 mA
	Monitor output		AM	Analog monitor (voltage)	This terminal outputs one of the selected "0 to 10 VDC voltage output" monitoring items. The monitoring items available for selection include output frequency, output current, output torque (signed or unsigned), output voltage, input power, electronic thermal overload, LAD frequency, motor temperature, heat sink temperature, and general output.	Maximum allowable current: 2 mA
			AMI	Analog monitor (current)	This terminal outputs one of the selected "4 to 20 mA DC current output" monitoring items. The monitoring items available for selection include output frequency, output current, output torque (unsigned), output voltage, input power, electronic thermal overload, LAD frequency, motor temperature, heat sink temperature, and general output.	Allowable load impedance: 250Ω or less
Digital (contact)	Monitor output		FM	Digital monitor (voltage)	This terminal outputs one of the selected "0 to 10 VDC voltage output (PWM output mode)" monitoring items. The monitoring items available for selection include output frequency, output current, output torque (unsigned), output voltage, input power, electronic thermal overload, LAD frequency, motor temperature, heat sink temperature, general output, digital output frequency, and digital current monitor. For the items "digital output frequency" and "digital current monitor," this terminal outputs a digital pulse signal at 0/10 VDC with a duty ratio of 50%.	Maximum allowable current: 1.2 mA Maximum frequency: 3.6 kHz
	Power supply		P24	Interface power supply	This terminal supplies 24 VDC power for contact input signals. If the source logic is selected, this terminal is used as a common contact input terminal.	Maximum allowable output current: 100 mA
			CM1	Interface power supply (common)	This common terminal supplies power to the interface power supply (P24), thermistor input (TH), and digital monitor (FM) terminals. If the sink logic is selected, this terminal is used as a common contact input terminal. Do not ground this terminal.	
	Contact input	Operation command	FW	Forward rotation command	Turn on this FW signal to start the forward rotation of the motor; turn it off to stop forward rotation after deceleration.	[Conditions for turning contact input on] Voltage across input and PLC: 18 VDC or more Input impedance between input and PLC: 4.7kΩ Maximum allowable voltage across input and PLC: 27 VDC Load current with 27 VDC power: about 5.6 mA
		Function selection and logic switching	1 2 3 4 5 6 7 8	Intelligent input	Select eight of a total 60 functions, and assign these eight functions to terminals 1 to 8. Note: If the emergency stop function is used, terminals 1 and 3 are used exclusively for the function. For details, see Item (3), "Emergency stop function" (on page 2-8).	

			Symbol	Terminal name	Description	Electric property
Digital (contact)	Contact input	Function selection and logic switching	PLC	Intelligent input (common)	To switch the control logic between sink logic and source logic, change the jumper connection of this (PLC) terminal to another terminal on the control circuit terminal block. Jumper terminals P24 and PLC for the sink logic; jumper terminals CM1 and PLC for the sink logic. To use an external power supply to drive the contact inputs, remove the jumper, and connect the PLC terminal to the external interface circuit.	
	Open collector output	Status and factor	11 12 13 14 15	Intelligent output	Select five of a total 51 functions, and assign these five functions to terminals 11 to 15. If you have selected an alarm code using the function "C062", terminals 11 to 13 or 11 to 14 are used exclusively for the output of cause code for alarm (e.g., inverter trip). The control logic between each of these terminals and the CM2 terminal always follows the sink or source logic.	Voltage drop between each terminal and CM2 when output signal is on: 4 V or less Maximum allowable voltage: 27 VDC Maximum allowable current: 50 mA
			CM2	Intelligent output (common)	This terminal serves as the common terminal for intelligent output terminals [11] to [15].	
	Relay contact output	Status and alarm	AL0 AL1 AL2	Intelligent relay output	Select functions from the 43 available, and assign the selected functions to these terminals, which serve as C contact output terminals. In the initial setting, these terminals output an alarm indicating that the inverter protection function has operated to stop inverter output.	(Maximum contact capacity) AL1-AL0: 250 VAC, 2 A (resistance) or 0.2 A (inductive load) AL2-AL0: 250 VAC, 1 A (resistance) or 0.2 A (inductive load) (Minimum contact capacity) 100 VAC, 10 mA 5 VDC, 100 mA
Analog	Analog input	Sensor	TH	External thermistor input	Connect to an external thermistor to make the inverter trip if an abnormal temperature is detected. The CM1 terminal serves as the common terminal for this terminal. [Recommended thermistor properties] Allowable rated power: 100 mW or more Impedance at temperature error: 3kΩ The impedance to detect temperature errors can be adjusted within the range 0Ω to 9,999Ω.	Allowable range of input voltages 0 to 8 VDC [Input circuit] 

(3) Explanation of switch

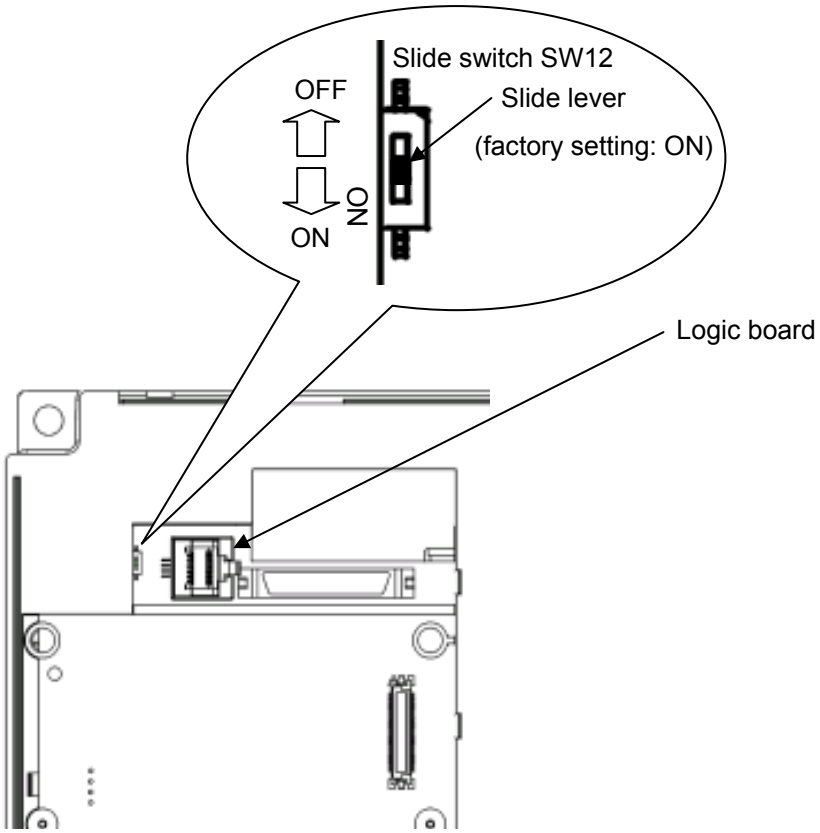
SW1: It is a switch that switches effective and the invalidity of the urgent disconnect function (The state of the factory shipment: this function invalidity).

Please use the urgent invalidity function after perusing "4.4 urgent disconnect function".



Note: Slide Switch 12

Some models have slide switch in the position as shown below. Default setting of this switch is at "ON" position. Please don't change the setting. If it is changed, inverter may trip and disabled to run.



2.2.2 Wiring of the main circuit

(1) Wiring instructions

Before wiring, be sure to confirm that the Charge lamp on the inverter is off.
When the inverter power has been turned on once, a dangerous high voltage remains in the internal capacitors for some time after power-off, regardless of whether the inverter has been operated.
When rewiring after power-off, always wait 10 minutes or more after power-off, and check with a multimeter that the residual voltage across terminals P and N is zero to ensure safety during rewiring work.

1) Main power input terminals (R, S, and T)
   - Connect an earth-leakage breaker for circuit (wiring) protection between the power supply and main power input terminals (R, S, and T).
   - Use an earth-leakage breaker with a high rating of a high-frequency sensitive current to prevent the breaker from malfunctioning under the influence of high frequency.
   - When the protective function of the inverter operates, a fault or accident may occur in your system. Therefore, you are recommended to connect a magnetic contactor that interrupts the power supply to the inverter.
   - Do not use the magnetic contactor connected to the power input terminal (primary side) or power output terminal (secondary side) of the inverter to start or stop the inverter.
     To start and stop inverter operation by external signals, use only the operation commands (FW and RV signals) that are input via control circuit terminals.
   - This inverter does not support a single-phase power supply but supports only a three-phase power supply.
     If you need to use a single-phase power input, contact your supplier or local Hitachi Distributor.
   - Do not operate the inverter with an phase loss power input, or it may be damaged.
     Since the factory setting of the inverter disables the phase loss input protection, the inverter will revert to the following status if a phase of power supply input is interrupted:
     R or T phase interrupted: The inverter does not operate.
     S phase interrupted: The inverter reverts to single-phase operation, and may trip because of insufficient voltage or overcurrent or be damaged.
     Internal capacitors remain charged, even when the power input is under an phase loss condition. Therefore, touching an internal part may result in electric shock and injury.
     When rewiring the main circuit, follow the instructions given in Item (1), "Wiring instructions."
   - Carefully note that the internal converter module of the inverter may be damaged if:
   - the imbalance of power voltage is 3% or more,
   - the power supply capacity is at least 10 times as high as the inverter capacity and 500 kVA or more, or
   - the power voltage changes rapidly.
     Example: The above conditions may occur when multiple inverters are connected to each other by a short bus line or your system includes a phase-advanced capacitor that is turned on and off during operation.
   - Do not turn the inverter power on and off more often than once every 3 minutes.
     Otherwise, the inverter may be damaged.

2) Inverter output terminals (U, V, and W)
   - Use a cable thicker than the specified applicable cable for the wiring of output terminals to prevent the output voltage between the inverter and motor dropping. Especially at low frequency output, a voltage drop due to cable will cause the motor torque to decrease.
   - Do not connect a phase-advanced capacitor or surge absorber on the output side of the inverter. If connected, the inverter may trip or the phase-advanced capacitor or surge absorber may be damaged.
   - If the cable length between the inverter and motor exceeds 20 m (especially in the case of 400 V class models), the stray capacitance and inductance of the cable may cause a surge voltage at motor terminals, resulting in a motor burnout.
     A special filter to suppress the surge voltage is available. If you need this filter, contact your supplier or local Hitachi Distributor.

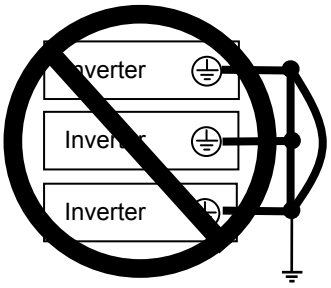
- When connecting multiple motors to the inverter, connect a thermal relay to the inverter output circuit for each motor.
- The RC rating of the thermal relay must be 1.1 times as high as the rated current of the motor. The thermal relay may go off too early, depending on the cable length. If this occurs, connect an AC reactor to the output of the inverter.

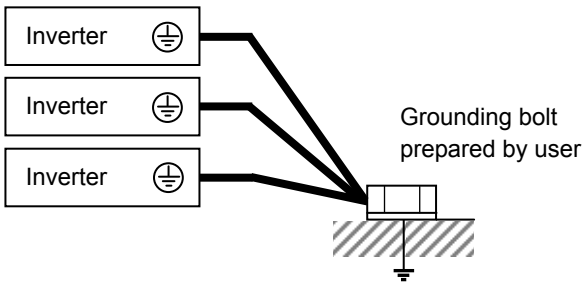
3) DC reactor connection terminals (PD and P)
   - Use these terminals to connect the optional DC power factor reactor (DCL). As the factory setting, terminals P and PD are connected by a jumper. Remove this to connect the DCL.
   - The cable length between the inverter and DCL must be 5 m or less.

Remove the jumper only when connecting the DCL. If the jumper is removed and the DCL is not connected, power is not supplied to the main circuit of the inverter, and the inverter cannot operate.

4) External braking resistor connection terminals (P and RB) and regenerative braking unit connection terminals (P and N)
   - Inverter models with 30 kW or less capacity have a built-in regenerative braking (BRD) circuit. If you need increased braking performance, connect an optional external braking resistor to terminals P and RB.
     Do not connect an external braking resistor with resistance less than the specified value. Such a resistor may cause damage to the regenerative braking (BRD) circuit.
   - Inverter models with capacity of 37 kW or more do not have a built-in regenerative braking (BRD) circuit.
     Increasing the braking performance of these models requires an optional regenerative braking unit and an external braking resistor. Connect the P and N terminals of the optional regenerative braking unit to the P and N terminals of the inverters.
   - The cable length between the inverter and optional regenerative braking unit must be 5 m or less, and the two cables must be twisted for wiring.
   - Do not use these terminals for connecting any devices other than the optional external braking resistor and regenerative braking unit.

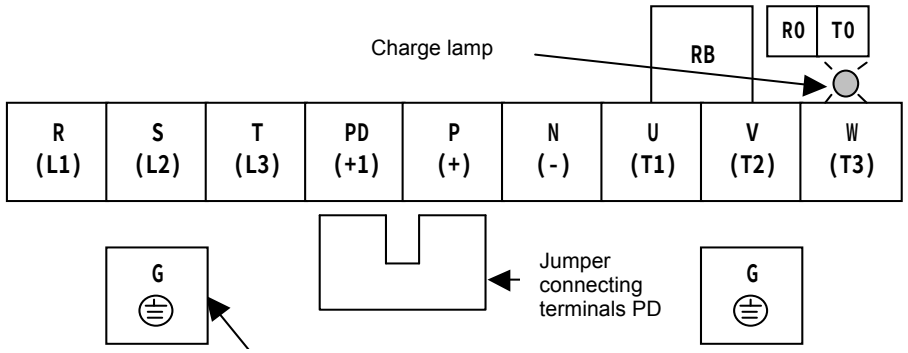
5) Inverter ground terminal (G ⏚)
   - Be sure to ground the inverter and motor to prevent electric shock.
   - According to the Electric Apparatus Engineering Regulations, connect 200 V class models to grounding electrodes constructed in compliance with type-D grounding (conventional type-III grounding with ground resistance of 100Ω or less) or the 400 V class models to grounding electrodes constructed in compliance with type-C grounding (conventional special type-III grounding with ground resistance of 10Ω or less).
   - Use a grounding cable thicker than the specified applicable cable, and make the ground wiring as short as possible.
   - When grounding multiple inverters, avoid a multi-drop connection of the grounding route and formation of a ground loop, otherwise the inverter may malfunction.

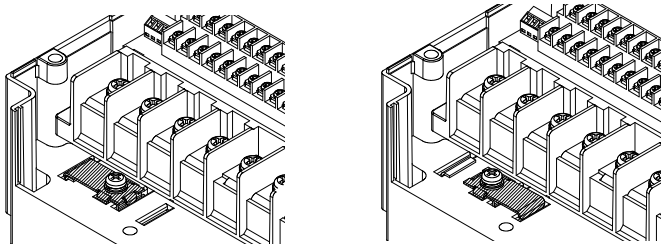




(2) Layout of main circuit terminals

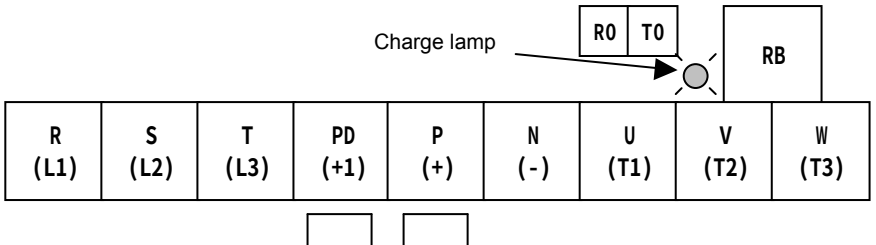
The figures below show the terminal layout on the main circuit terminal block of the inverter.

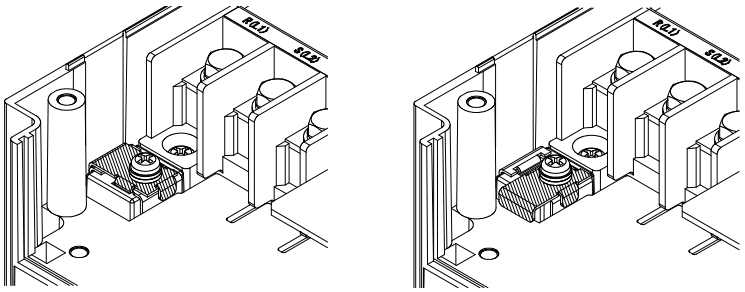
<table>
<tr><th>Terminal layout</th><th>Inverter model</th></tr>
<tr><td>


Ground terminal with jumper (shaded in the figure) to enable/disable the EMC filter function
When not using the DCL, do not remove the jumper from terminals PD and P.
[Method of enabling/disabling the EMC filter function]

Enabling the EMC filter
Disabling the EMC filter (factory setting)
</td><td>L700-110LFF
L700-110HFF

R0 and T0: M4
Ground terminal: M5
Other terminals: M5

L700-150LFF
L700-150HFF

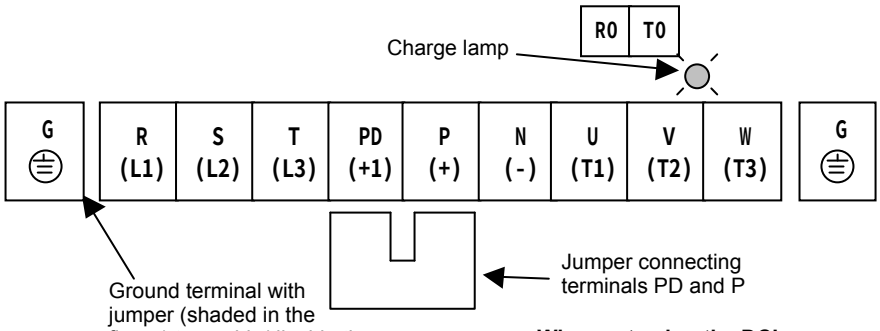
R0 and T0: M4
Ground terminal: M5
Other terminals: M6</td></tr>
<tr><td>


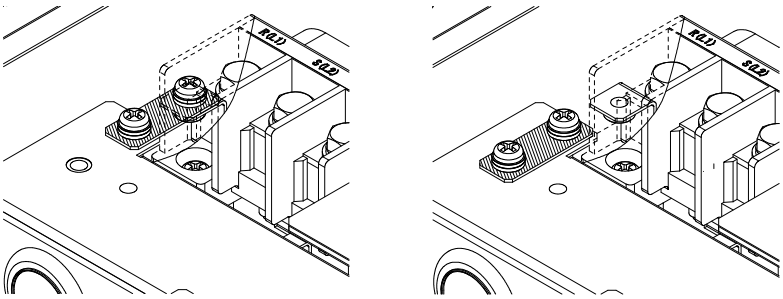
Ground terminal with jumper (shaded in the figure) to enable/disable the EMC filter function
When not using the DCL, do not remove the jumper from terminals PD and P.
[Method of enabling/disabling the EMC filter function]

Enabling the EMC filter
Disabling the EMC filter (factory setting)
</td><td>L700-185 to L700-220LFF
L700-185 to L700-300HFF

R0 and T0: M4
Ground terminal: M6
Other terminals: M6

L700-300LFF

R0 and T0: M4
Ground terminal: M6
Other terminals: M8</td></tr>
</table>

<table>
<tr><th>Terminal layout</th><th>Inverter model</th></tr>
<tr><td>


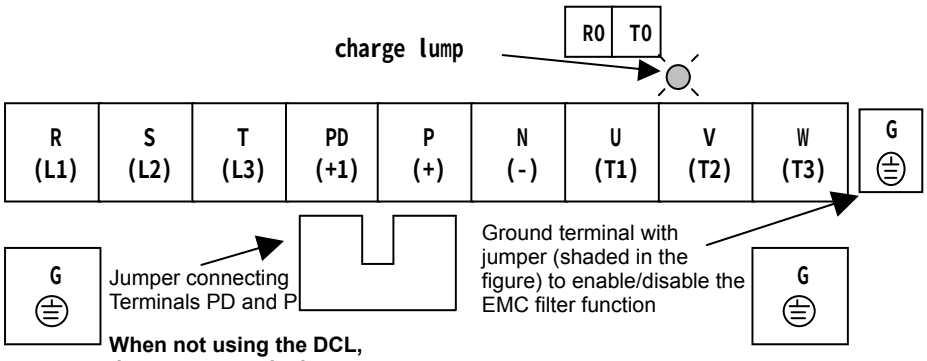
When not using the DCL, do not remove the jumper from terminals PD and P.
[Method of enabling/disabling the EMC filter function]

Enabling the EMC filter
Disabling the EMC filter
(factory setting)
</td><td>L700-370LFF

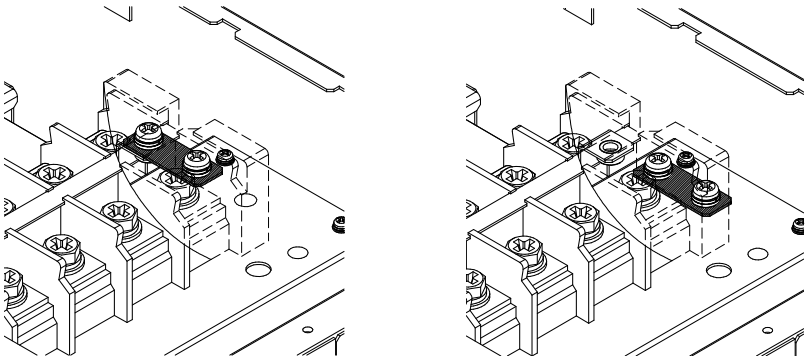
R0 and T0: M4
Ground terminal: M6
Other terminals: M8

L700-370HFF

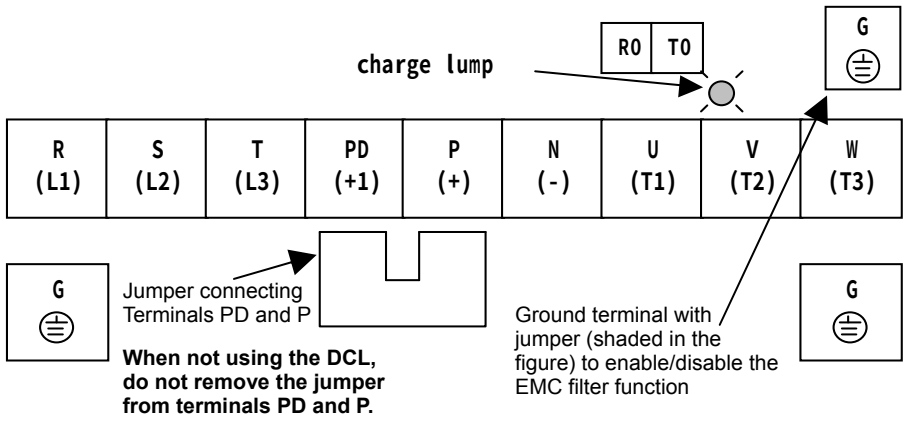
R0 and T0: M4
Ground terminal: M6
Other terminals: M6

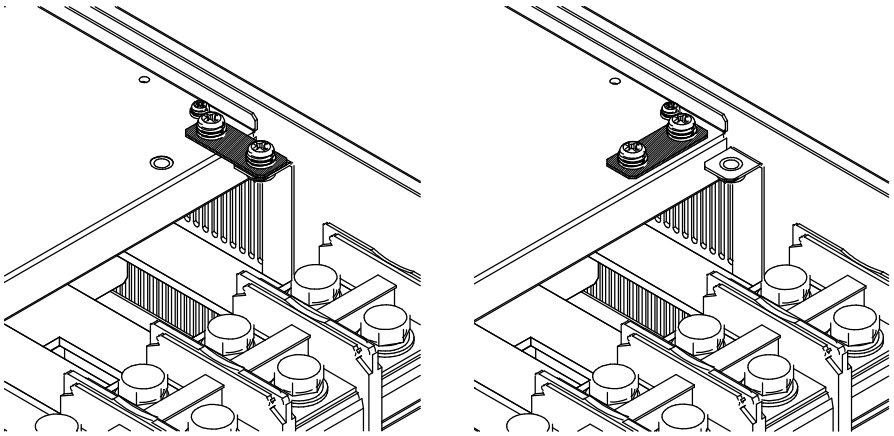
L700-450LFF
L700-450HFF

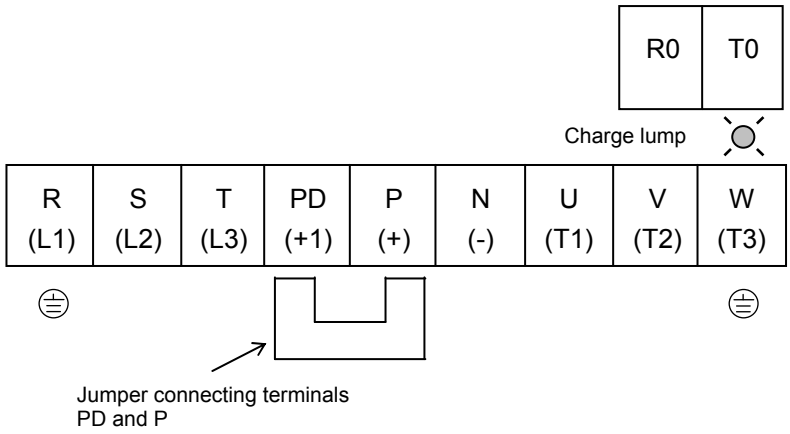
R0 and T0: M4
Ground terminal: M8
Other terminals: M8</td></tr>
<tr><td>


When not using the DCL, do not remove the jumper from terminals PD and P.
[Method of enabling/disabling the EMC filter function]

Enabling the EMC filter
Disabling the EMC filter
(factory setting)
</td><td>L700-550LFF
L700-550HFF
L700-750HFF

R0 and T0: M4
Ground terminal: M8
Other terminals: M8</td></tr>
</table>

<table>
<tr><th>Terminal layout</th><th>Inverter model</th></tr>
<tr><td>


[Method of enabling/disabling the EMC filter function]

Enabling the EMC filter
Disabling the EMC filter
(factory setting)
</td><td>L700-750LFF

R0 and T0: M4
Ground terminal: M8
Other terminals: M10</td></tr>
<tr><td>


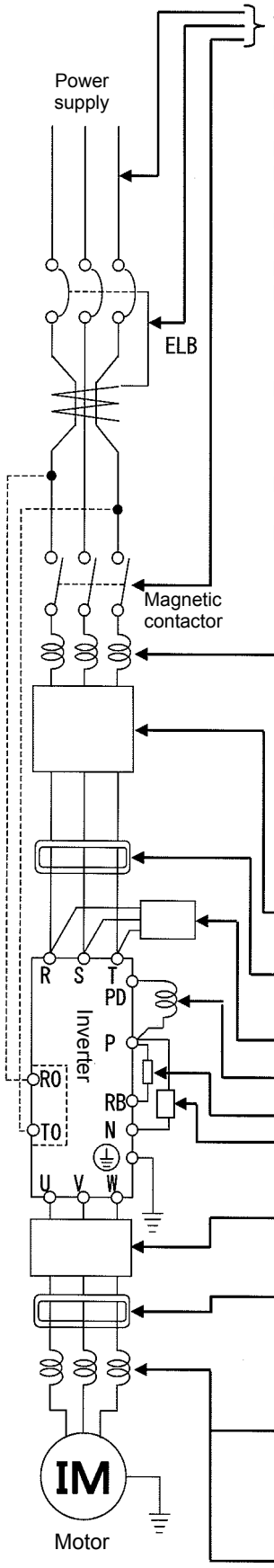
</td><td>L700-900-1600HFF

R0 and T0:M4
Ground terminal:M8
Other terminal:M10</td></tr>
</table>

Reference: Leakage current by inverter with model EMC filter enabled or disabled (reference data)
The table below lists the reference currents that may leak from the inverter when the internal EMC filter is enabled or disabled. (Leakage current is in proportion to the voltage and frequency of input power.)
Note that the values listed in the table below indicate the reference currents leaking from the inverter alone. The values exclude current leakage from external devices and equipment (e.g., power cables).
The drive in the range from 90kW to 160kW doesn't have the switch to activate and deactivate the internal EMC filter.They complies EMC directive C3 level in standard condition.

	200 V class model (input power: 200 VAC, 50 Hz)			400 V class model (input power: 400 VAC, 50 Hz)			
	11kW, 15kW	18.5kW～45kW	55kW～75kW	11kW, 15kW	18.5kW～45kW	55kW～75kW	90kW～160kW
Internal EMC filter enabled	Ca 48mA	Ca 23mA	Ca 23mA	Ca.95mA	Ca.56mA	Ca.56mA	-
Internal EMC filter disabled	Ca.0.1mA	Ca.0.1mA	Ca.0.1mA	Ca.0.2mA	Ca.0.2mA	C a.0.2mA	Ca.0.2mA

(3) Applicable peripheral equipment



See Item (4), "Recommended cable gauges, wiring accessories, and crimp terminals."

Note 1: The peripheral equipment described here is applicable when the inverter connects a standard Hitachi 3-phase, 4-pole squirrel-cage motor.
Note 2: Select breakers that have proper capacity. (Use breakers that comply with inverters.)
Note 3: Use earth-leakage breakers (ELB) to ensure safety.
Note 4: Use copper electric wire (HIV cable) of which the maximum allowable temperature of the insulation is 75°C.
Note 5: If the power line exceeds 20 m, cable that is thicker than the specified applicable cable must be used for the power line.
Note 6: Use a 0.75 mm^2 cable to connect the alarm output contact.
Note 7: Tighten each terminal screw with the specified tightening torque. Loose terminal screws may cause short circuits and fire. Tightening a terminal screw with excessive torque may cause damage to the terminal block or inverter body.
Note 8: Select an earth-leakage breaker (ELB) of which the rated sensitivity current matches the total length of cables connected between the inverter and power supply and between the inverter and motor. Do not use a high-speed type ELB but use a delayed-type ELB because the high-speed type may malfunction.
Note 9: When a CV cable is used for wiring through a metal conduit, the average current leakage is 30 mA/km.
Note 10: When an IV cable, which has a high relative dielectric constant, is used, the leakage current is about eight times as high as the standard cable. Therefore, when using an IV cable, use the ELB of which the rated sensitivity current is eight times as high as that given in the table below. If the total cable length exceeds 100 m, use a CV cable.

Total cable length	Sensitivity current (mA)
100 m or less	50
300 m or less	100

Name	Description
Reactor on input side (for harmonic control, power supply coordination, and power factor improvement) (ALI-XXX)	Use this reactor to control harmonic waves or when the imbalance of power supply voltage is 3% or more, when the power supply capacity is 500 kVA or more, or when the power voltage may change rapidly. This reactor also improves the power factor.
Noise filter for inverter (NF-XXX)	This noise filter reduces the conductive noise that is generated by the inverter and transmitted in cables. Connect this noise filter to the primary side (input side) of the inverter.
Radio noise filter (Zero-phase reactor) (ZCL-X)	The inverter may generate radio noise through power supply wiring during operation. Use this noise filter to reduce the radio noise (radiant noise).
Radio noise filter on input side (Capacitor filter) (CFI-X)	Use this noise filter to reduce the radiant noise radiated from input cables.
DC reactor (DCL-X-XX)	Use this reactor to control the harmonic waves generated by the inverter.
Braking resistor Regenerative braking unit	Use these devices to increase the braking torque of the inverter for operation in which the inverter turns the connected load on and off very frequently or decelerates the load running with a high moment of inertia.
Noise filter on the output side (ACF-CX)	Connect this noise filter between the inverter and motor to reduce the radiant noise radiated from cables for the purpose of reducing the electromagnetic interference with radio and television reception and preventing malfunctions of measuring equipment and sensors.
Radio noise filter (Zero-phase reactor) (ZCL-XXX)	Use this noise filter to reduce the noise generated on the output side of the inverter. (This noise filter can be used on both the input and output sides.)
AC reactor for the output side For reducing vibrations and preventing thermal relay malfunction (ACL-X-XX)	Using the inverter to drive a general-purpose motor may cause larger vibrations of the motor when compared with driving it directly with the commercial power supply. Connect this AC reactor between the inverter and motor to lessen the pulsation of motor. Also, connect this AC reactor between the inverter and motor, when the cable length between them is long (10 m or more), to prevent thermal relay malfunction due to the harmonic waves that are generated by the switching operation on the inverter. Note that the thermal relay can be replaced with a current sensor to avoid the malfunction.
LCR filter	This filter converts the inverter output into a sinusoidal waveform.

(4) Recommended cable gauges, wiring accessories, and crimp terminals

Note: For compliance with CE and UL standards, see the safety precautions concerning EMC and the compliance with UL and cUL standards under Safety Instructions.

The table below lists the specifications of cables, crimp terminals, and terminal screw tightening torques for reference.

	Motor output (kW)	Applicable inverter model	Gauge of power line cable (mm^2) (Terminals: R, S, T, U, V, W, P, PD, and N)	Grounding cable (mm^2)	External braking resistor across terminals P and RB (mm^2)	Size of terminal screw	Crimp terminal	Tightening torque (N-m)	Applicable device	
									Earth-leakage breaker (ELB)	Magnetic contactor (MC)
200 V class	11	L700-110LFF	14	14	14	M5	R14-5	2.4(MAX4.0)	RX100 (75A)	HK50
	15	L700-150LFF	22	22	14	M6	22-6	4.0(MAX4.4)	RX100 (100A)	H65
	18.5	L700-185LFF	30	22	22	M6	38-6	4.5(MAX4.9)	RX100 (100A)	H80
	22	L700-220LFF	38	30	22	M6	38-6	4.5(MAX4.9)	RX225B (150A)	H100
	30	L700-300LFF	60 (22×2)	30	30	M8	R60-8	8.1(MAX8.8)	RX225B (200A)	H125
	37	L700-370LFF	100 (38×2)	38	—	M8	100-8	8.1(MAX8.8)	RX225B (225A)	H150
	45	L700-450LFF	100 (38×2)	38	—	M8	100-8	8.1(MAX20)	RX225B (225A)	H200
	55	L700-550LFF	150 (60×2)	60	—	M8	150-8	8.1(MAX20)	RX400B (350A)	H250
	75	L700-750LFF	150 (60×2)	80	—	M10	R150-10	19.5(MAX22)	RX400B (350A)	H300
400 V class	11	L700-110HFF	5.5	5.5	5.5	M5	R5.5-5	2.4(MAX4.0)	EX50C (30A)	HK35
	15	L700-150HFF	8	8	5.5	M6	R8-6	4.0(MAX4.4)	EX60B (60A)	HK35
	18.5	L700-185HFF	14	14	8	M6	R14-6	4.5(MAX4.9)	EX60B (60A)	HK50
	22	L700-220HFF	14	14	8	M6	R14-6	4.5(MAX4.9)	RX100 (75A)	HK50
	30	L700-300HFF	22	22	14	M6	R22-6	4.5(MAX4.9)	RX100 (100A)	H65
	37	L700-370HFF	38	22	—	M6	38-6	4.5(MAX4.9)	RX100 (100A)	H80
	45	L700-450HFF	38	22	—	M8	R38-8	8.1(MAX20)	RX225B (150A)	H100
	55	L700-550HFF	60	30	—	M8	R60-8	8.1(MAX20)	RX255B (175A)	H125
	75	L700-750HFF	100(38X2)	38	—	M8	100-8	8.1(MAX20)	RX225B(225A)	H150
	90	L700-900HFF	100(38X2)	38	—	M10	R100-10	20.0(MAX22)	RX225B(225A)	H200
	110	L700-1100HFF	150(60X2)	60	—	M10	R150-10	20.0(MAX35)	RX400B(350A)	H250
	132	L700-1320HFF	80X2	80	—	M10	80-10	20.0(MAX35)	RX400B(350A)	H300
	160	L700-1600HFF	100X2	80	—	M10	R100-10	20.0(MAX35)	RX400B(350A)	H400

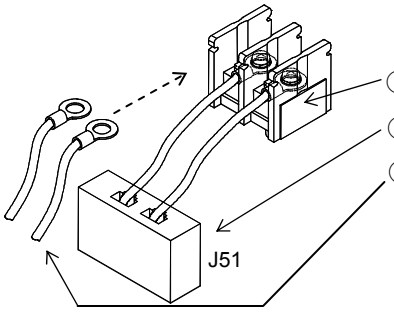
Note: Cable gauges indicate those of HIV cables (maximum heat resistance: 75°C).

*1） Please use the round type crimp terminals (for the UL standard) suitable for the use electric wire when you connect the electric wire with the main circuit terminal stand. Please put on pressure to the crimp terminals l with a crimp tool that the terminal stand maker recommends.

(5) Connecting the control circuit to a power supply separately from the main circuit

If the protective circuit of the inverter operates to open the magnetic contactor in the input power supply circuit, the inverter control circuit power is lost, and the alarm signal cannot be retained. To retain the alarm signal, connect control circuit terminals R0 and T0 to a power supply. In details, connect the control circuit power supply terminals R0 and T0 to the primary side of the magnetic contactor as shown below.

(Connection method)
Power-receiving specifications
200 V class model:
200 to 240 V (+10%, -15%)
(50/60 Hz ±5%),(282 to 339 VDC)
400 V class model:
380 to 480 V (+10%, -15%)
(50/60 Hz ±5%),(537 to 678 VDC)



① Remove the connected cables.
② Remove the J51 connector.
③ Connect the control circuit power supply cables to the control circuit power supply terminal block.

Note the following when connecting separate power supplies to control circuit power supply terminals (R0 and T0) and main circuit power supply terminals (R, S, and T):

- Use a cable thicker than 1.25 mm^2 to connect the terminals R0 and T0 (terminal screw size: M4).
- Connect a 3 A fuse in the control circuit power supply line.(Tightening torque:1.2Nm,max torque:1.4Nm)
- If the control circuit power supply (connected to R0 and T0) is turned on earlier than the main circuit power supply (connected to R, S, and T), ground fault is not checked at power-on.
- When supplying DC power to the control circuit power supply terminals (R0 and T0), specify "00" as the "a/b (NO/NC)" selection (function code C031 to C036) for intelligent output terminals ([11] to [15]) and intelligent relay terminals (AL0, AL1, and AL2). If "01" is specified as the "a/b (NO/NC)" selection, output signals may chatter when the DC power supply is shut off.

2.2.3 Wiring of the control circuit

(1) Wiring instructions

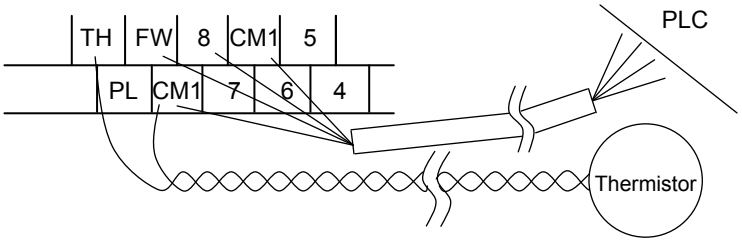
1) Terminals L and CM1 are common to I/O signals and isolated from each other.
Do not connect these common terminals to each other or ground them.
Do not ground these terminals via any external devices. (Check that the external devices connected to these terminals are not grounded.)

2) Use a shielded, twisted-pair cable (recommended gauge: 0.75 mm^2) for connection to control circuit terminals, and connect the cable insulation to the corresponding common terminal. (Tightening torque:0.7Nm,max torque:0.8Nm)

3) The length of cables connected to control circuit terminals must be 20 m or less. If the cable length exceeds 20 m unavoidably, use a VX-compatible controller (CVD-E) insulated signal converter.

4) Separate the control circuit wiring from the main circuit wiring (power line) and relay control circuit wiring.
If these wirings intersect with each other unavoidably, square them with each other. Otherwise, the inverter may malfunction.

5) Twist the cables connected from a thermistor to the thermistor input terminal (TH) and terminal CM1, and separate the twisted cables from other cables connected to other common terminals.
Since very low current flows through the cables connected to the thermistor, separate the cables from those (power line cables) connected to the main circuit. The length of the cables connected to the thermistor must be 20 m or less.



6) When connecting a contact to a control circuit terminal (e.g., an intelligent input terminal), use a relay contact (e.g., crossbar twin contact) in which even a very low current or voltage will not trigger any contact fault.

7) When connecting a relay to an intelligent output terminal, also connect a surge-absorbing diode in parallel with the relay.

8) Do not connect analog power supply terminals H and L or interface power supply terminals P24 and CM1 to each other.
Otherwise, the inverter may fail.

(2) Layout of control circuit terminals

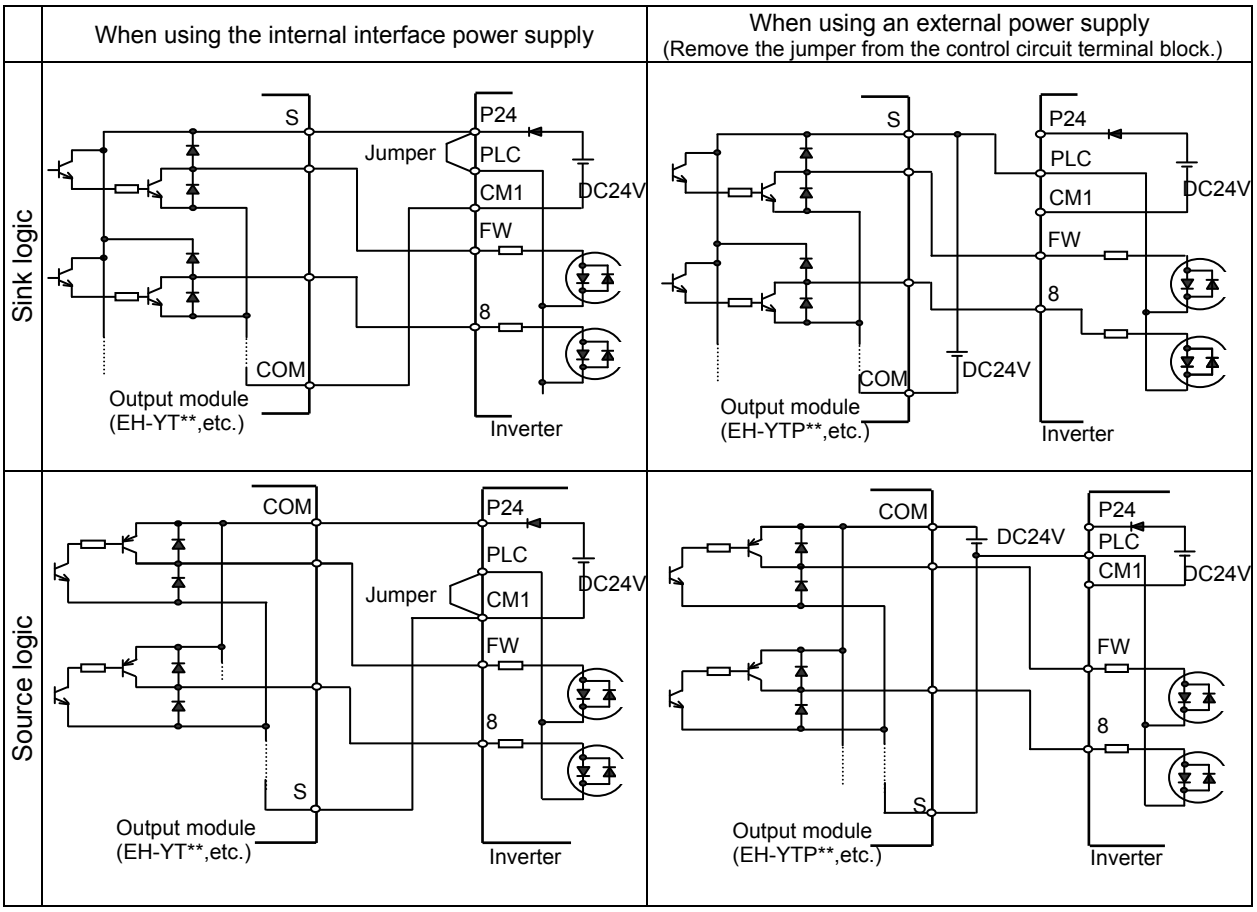
H	O2	AM	FM	TH	FW	8	CM1	5	3	1	14	13	11	AL1
L	O	OI	AMI	P24	PLC	CM1	7	6	4	2	15	CM2	12	AL0	AL2

Terminal screw size: M3(Tightening torque:0.7Nm,max torque:0.8Nm)

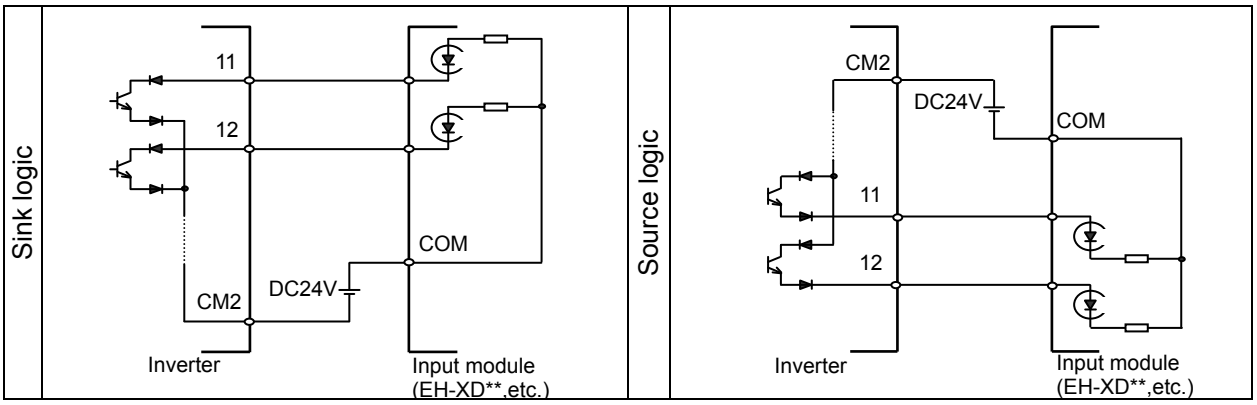
(3) Switching the input control logic

- In the factory setting, the input control logic for terminal FW and intelligent input terminals is the sink logic.
To switch the input control logic to the source logic, remove the jumper connecting terminals P24 and PLC on the control circuit block, and then connect terminals PLC and CM1 with the jumper.

(4) Connecting a programmable controller to intelligent input terminals



(5) Connecting a programmable controller to intelligent output terminals



2.2.4 Wiring of the digital operator

- You can operate the inverter with not only the digital operator mounted in the inverter as standard equipment but also an optional digital operator (OPE-S, OPE-SR, SRW-OJ, or SRW-OEX).
- When you intend to remove the standard digital operator from the inverter and use it as remote equipment, request your local Hitachi Distributor to supply a connection cable, ICS-1 (1-meter cable) or ICS-3 (3-meter cable).
  If you prepare the cable by yourself, the following product is recommended:
  HUTP5 PC 4P -X-X: Straight cable equipped with connector at both ends (made by Hitachi Cable, Ltd.)
- The length of the connection cable must be 3 m or less. If a cable over 3 m is used, the inverter may malfunction.

2.2.5 Selection and wiring of regenerative braking resistor (on 11 kW to 30 kW models)

The L700 series inverter models with capacities of 11 to 30 kW have an internal regenerative braking circuit.
Connecting an optional regenerative braking resistor to RB and P terminals increases the regenerative torque.

Model	Motor capacity (kW)	Without a resistor connected	Minimum connectable resistor			Minimum resistance during continuous operation (Ω)
		Regenerative torque (%)	Resistance (Ω)	Regenerative torque (%)	BRD usage rate (%)	
L700-110LFF	11	10	10	110	10	50
L700-150LFF	15	10	10	80	10	50
L700-185LFF	18.5	10	7.5	90	10	35
L700-220LFF	22	10	7.5	70	10	35
L700-300LFF	30	10	5	80	10	35
L700-110HFF	11	10	35	120 over	10	150
L700-150HFF	15	10	35	90	10	100
L700-185HFF	18.5	10	24	110	10	100
L700-220HFF	22	10	24	90	10	100
L700-300HFF	30	10	20	80	10	100

Chapter 3 Operation

This chapter describes typical methods of operating the inverter, how to operate the digital operator, and how to make a test run of the inverter.

3.1 Operating Methods ····· 3 - 1

3.2 How To Operate the Digital Operator ····· 3 - 4

3.3 How To Make a Test Run ····· 3 – 11

(Memo)

3.1 Operating Methods

! WARNING

- While power is supplied to the inverter, do not touch any terminal or internal part of the inverter, check signals, or connect or disconnect any wire or connector. Otherwise, you run the risk of electric shock or fire.
- Be sure to close the terminal block cover before turning on the inverter power. Do not open the terminal block cover while power is being supplied to the inverter or voltage remains inside. Otherwise, you run the risk of electric shock.
- Do not operate switches with wet hands. Otherwise, you run the risk of electric shock.
- While power is supplied to the inverter, do not touch the terminal of the inverter, even if it has stopped. Otherwise, you run the risk of injury or fire.
- If the retry mode has been selected, the inverter will restart suddenly after a break in the tripping status. Stay away from the machine controlled by the inverter when the inverter is under such circumstances. (Design the machine so that human safety can be ensured, even when the inverter restarts suddenly.) Otherwise, you run the risk of injury.
- Do not select the retry mode for controlling an elevating or traveling device because output free-running status occurs in retry mode. Otherwise, you run the risk of injury or damage to the machine controlled by the inverter.
- If an operation command has been input to the inverter before a short-term power failure, the inverter may restart operation after the power recovery. If such a restart may put persons in danger, design a control circuit that disables the inverter from restarting after power recovery. Otherwise, you run the risk of injury.
- The [STOP] key is effective only when its function is enabled by setting. Prepare an emergency stop switch separately. Otherwise, you run the risk of injury.
- If an operation command has been input to the inverter before the inverter enters alarm status, the inverter will restart suddenly when the alarm status is reset. Before resetting the alarm status, make sure that no operation command has been input.
- While power is supplied to the inverter, do not touch any internal part of the inverter or insert a bar in it. Otherwise, you run the risk of electric shock or fire.

! CAUTION

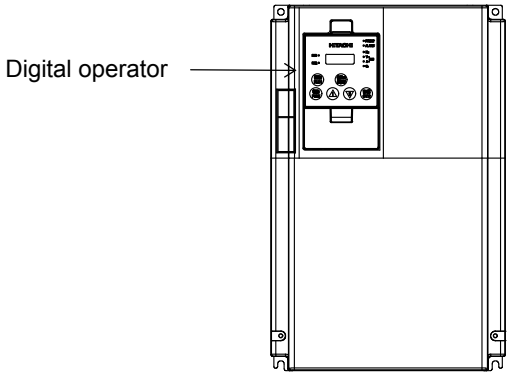
- Do not touch the heat sink, which heats up during the inverter operation. Otherwise, you run the risk of burn injury.
- The inverter allows you to easily control the speed of motor or machine operations. Before operating the inverter, confirm the capacity and ratings of the motor or machine controlled by the inverter. Otherwise, you run the risk of injury and damage to machine.
- Install an external brake system if needed. Otherwise, you run the risk of injury.
- When using the inverter to operate a standard motor at a frequency of over 60 Hz, check the allowable motor speeds with the manufacturers of the motor and the machine to be driven and obtain their consent before starting inverter operation. Otherwise, you run the risk of damage to the motor and machine and injury
- During inverter operation, check the motor for the direction of rotation, abnormal sound, and vibrations. Otherwise, you run the risk of damage to the machine driven by the motor.

Chapter 3 Operation

You can operate the inverter in different ways, depending on how to input the operation and frequency-setting commands as described below.
This section describes the features of operating methods and the items required for operation.

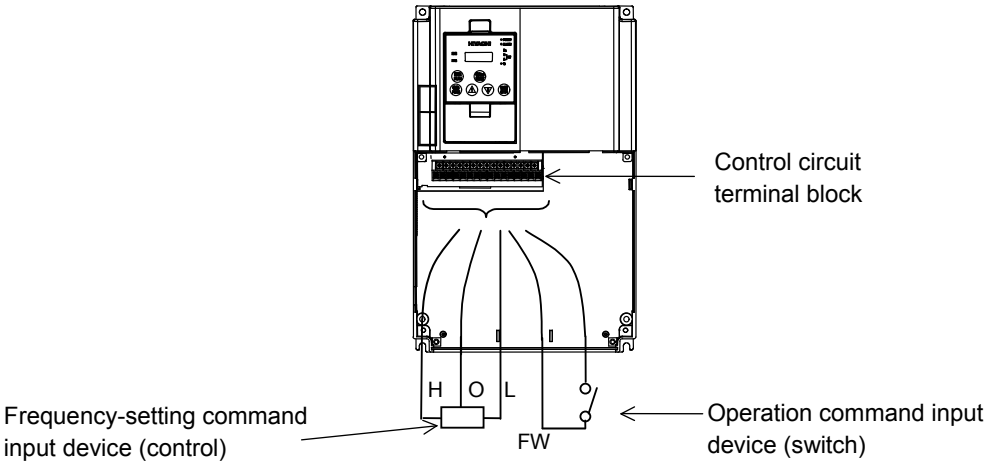
(1) Entering operation and frequency-setting commands from the digital operator
This operating method allows you to operate the inverter through key operations on the standard digital operator mounted in the inverter or an optional digital operator.
When operating the inverter with a digital operator alone, you need not wire the control circuit terminals.

(Items required for operation)
1) Optional digital operator (not required when you use the standard digital operator)



(2) Entering operation and frequency-setting commands via control circuit terminals
This operating method allows you to operate the inverter via the input of operation signals from external devices (e.g., frequency-setting circuit and start switch) to control circuit terminals.
The inverter starts operation when the input power supply is turned on and then an operation command signal (FW or RV) is turned on.
You can select the frequency-setting method (setting by voltage specification or current specification) through the input to a control circuit terminal according to your system. For details, see Item (2), "Explanation of control circuit terminals," in Section 2.2.1 (on pages 2-7 and 2-8).

(Items required for operation)
1) Operation command input device: External switch or relay
2) Frequency-setting command input device: External device to input signals (0 to 10 VDC, -10 to +10 VDC, or 4 to 20 mA)



(3) Entering operation and frequency-setting commands; both from a digital operator and via control circuit terminals
This operating method allows you to arbitrarily select the digital operator or control circuit terminals as the means to input operation commands and frequency-setting commands.

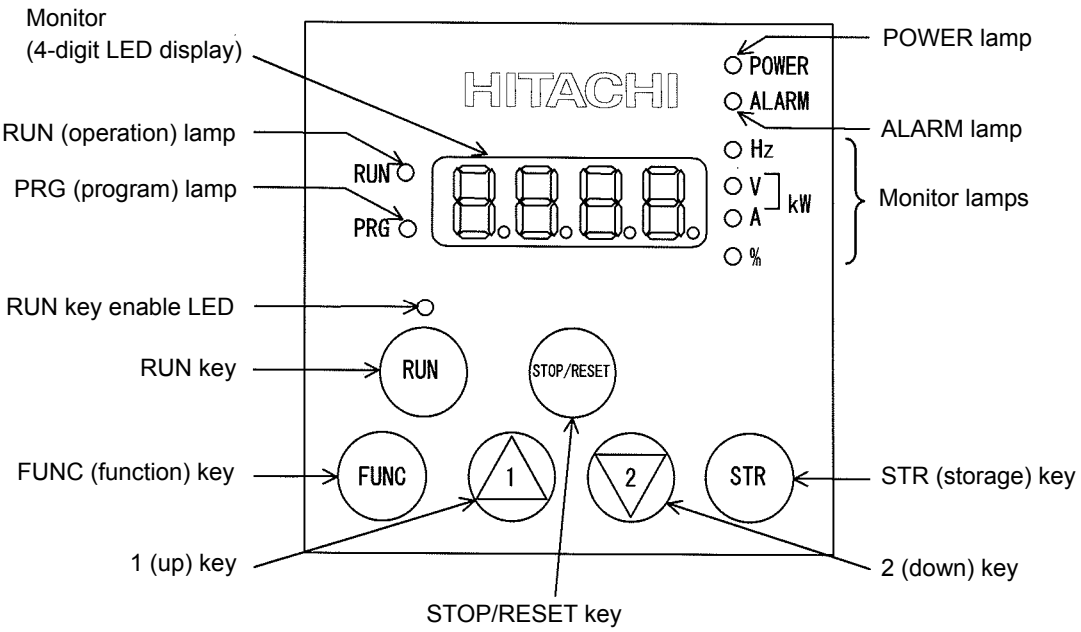
(Items required for operation)
1) See the items required for the above two operating methods.

(4) Method for operation in Easy sequence function
The inverter can be operated by downloading the user's program made with exclusive use PC software EzSQ.
Please refer to “4.2.101 Easy sequence function” for details.

(5) Method for operation in Telecommunication facility
It is possible to use RS485 from TM2 that exists in Control terminal board of the inverter, and to operate it by the inverter and communicating with external telecommunications equipment.
Please refer to “4.3 Communication facility” for details.

3.2 How To Operate the Digital Operator (OPE-SBK)

3.2.1 Names and functions of components



Name	Function
POWER lamp	Lights when the control circuit power is on.
ALARM lamp	Lights to indicate that the inverter has tripped.
RUN (operation) lamp	Lights to indicate that the inverter is operating.
PRG (program) lamp	Lights when the monitor shows a value set for a function. This lamp starts blinking to indicate a warning (when the set value is invalid).
Monitor	Displays a frequency, output current, or set value.
Monitor lamps	Indicates the type of value and units displayed on the monitor. "Hz" (frequency), "V" (voltage), "A" (current), "kW" (electric power), and "%" (percentage)
RUN key enable LED	Lights up when the inverter is ready to respond to the RUN key. (When this lamp is on, you can start the inverter with the RUN key on the digital operator.)
RUN key	Starts the inverter to run the motor. This key is effective only when the operating device is the digital operator. (To use this key, confirm that the operating device indicator lamp is on.)
STOP/RESET key	Decelerates and stops the motor or resets the inverter from alarm status.
FUNC (function) key	Makes the inverter enter the monitor, function, or extended function mode.
STR (storage) key	Stores each set value. (Always press this key after changing a set value.)
1 (up) or 2 (down) key	Switches the inverter operation mode (among monitor, function, and extended function modes) or increases or decreases the value set on the monitor for a function.

3.2.2 Code display system and key operations

This section describes typical examples of digital operator operation (in basic and full display modes) and an example of special digital operator operation in extended function mode U.

The initial display on the monitor screen after power-on depends on the setting of function "b038". For details, see Section 4.2.85, "Initial-screen selection,".
When the setting of function "b038" is "01" (factory setting), the monitor initially shows 0.00 as the setting of function "d001" (output frequency monitoring). Pressing the FUNC key in this status changes the display to d001 .

Note: The display contents on the monitor depend on the settings of functions "b037" (function code display restriction), "b038" (initial-screen selection), and "b039" (automatic setting of user parameters). For details, see Sections 4.2.84, "Function code display restriction,", 4.2.85, "Initial-screen selection,", and 4.2.86, "Automatic user-parameter setting,".

Item	Function code	Data	Description
Function code display restriction	b037	00	Full display
		01	Function-specific display
		02	User setting
		03	Data comparison display
		04	Basic display (factory setting)
Initial-screen selection (Initial display at power-on)	b038 (*1)	00	Screen displayed when the [STR] key was pressed last (same as the operation on the SJ300 series)
		01	d001 (output frequency monitoring)
		02	d002 (output current monitoring)
		03	d003 (rotation direction minitoring)
		04	d007 (Scaled output frequency monitoring)
		05	F001 (output frequency setting)
Selection of automatic user-parameter settings	b039 (*1)	00	Disable
		01	Enable

*1 Not displayed with the factory setting

* The following procedure enables you to turn the monitor display back to d001 or 0.00 (*1) regardless of the current display mode:
  - Hold down the FUNC key for 3 seconds or more. The monitor shows d001 and 0.00 (*1) alternately.
    During this status, press the FUNC key. The monitor will show only d001 or 0.00 (*1), which is shown when the FUNC is pressed.

*1 The monitor shows 0.00 only when the motor driven by the inverter is stopped. While the motor is running, the monitor shows an output frequency.

(1) Example of operation in basic display mode ("b037" = "04" [factory setting])
- Only basic parameters can be displayed in basic display mode. (All parameters in monitor mode, four parameters in function mode, or 20 parameters in extended function mode)
- Other parameters are not displayed. To display all parameters, select the full display mode ("b037" = "00").

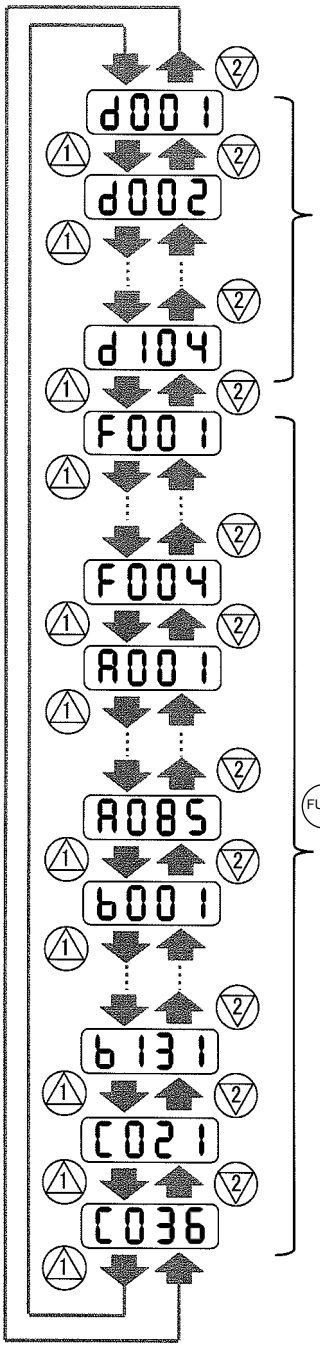
<Displayable parameters and sequence of display>

No.	Display code	Item
1	d001 to d104	Monitor display
2	F001	Output frequency setting
3	F002	Acceleration (1) time setting
4	F003	Deceleration (1) time setting
5	F004	Operation direction setting
6	A001	Frequency source setting
7	A002	Run command source setting
8	A003	Base frequency setting
9	A004	Maximum frequency setting
10	A005	[AT] selection
11	A020	Multispeed frequency setting
12	A021	Multispeed 1 setting
13	A022	Multispeed 2 setting
14	A023	Multispeed 3 setting
15	A044	1st control method
16	A045	V/f gain setting
17	A085	Operation mode selection
18	b001	Selection of restart mode
19	b002	Allowable under-voltage power failure time
20	b008	Retry-after-trip selection
21	b011	Retry wait time after trip
22	b037	Function code display restriction
23	b083	Carrier frequency setting
24	b084	Initialization mode selection
25	b130	Selection of overvoltage suppression function
26	b131	Setting of overvoltage suppression level
27	C021	Setting of intelligent output terminal 11
28	C022	Setting of intelligent output terminal 12
29	C036	Alarm relay active state

Note:
If a desired parameter is not displayed, check the setting of function "b037" (function code display restriction). To display all parameters, specify "00" for "b037".

Key operation and transition of the codes on display	Key operation and transition of the monitored data on display

Pressing the ▲1 or ▼2 key respectively scrolls up or down the code displayed in code display mode or increases or decreases the numerical data displayed in data display mode.
Press the ▲1 or ▼2 key until the desired code or numerical data is shown. To scroll codes or increase/decrease numerical data faster, press and hold the key.



Monitor mode

Pressing the FUNC key with a function code displayed shows the monitored data corresponding to the function code.

FUNC

0.00 (Monitor display) (*1)

FUNC or STR

Pressing the FUNC or STR key with the monitored data displayed reverts to the display of the function code corresponding to the monitored data.
* With the factory setting, the monitor shows 0.00 initially after power-on.
Pressing the FUNC key in this status changes the display to d001 .

Function or extended function mode

Pressing the FUNC key with a function code displayed shows the data corresponding to the function code.

(Data display) (*1)(*2)

Up to the maximum limit

30.01

30.00

29.99

Down to the minimum limit

FUNC

FUNC

or

STR

Data setting

Pressing the ▲1 or ▼2 key respectively increases or decreases the displayed numerical data.
(Press the key until the desired data is shown.)

Pressing the STR key with numerical data displayed stores the data and then returns to the display of the corresponding function code.
Note that pressing the FUNC key with numerical data displayed returns to the display of the function code corresponding to the numerical data without updating the data, even if it has been changed on display.

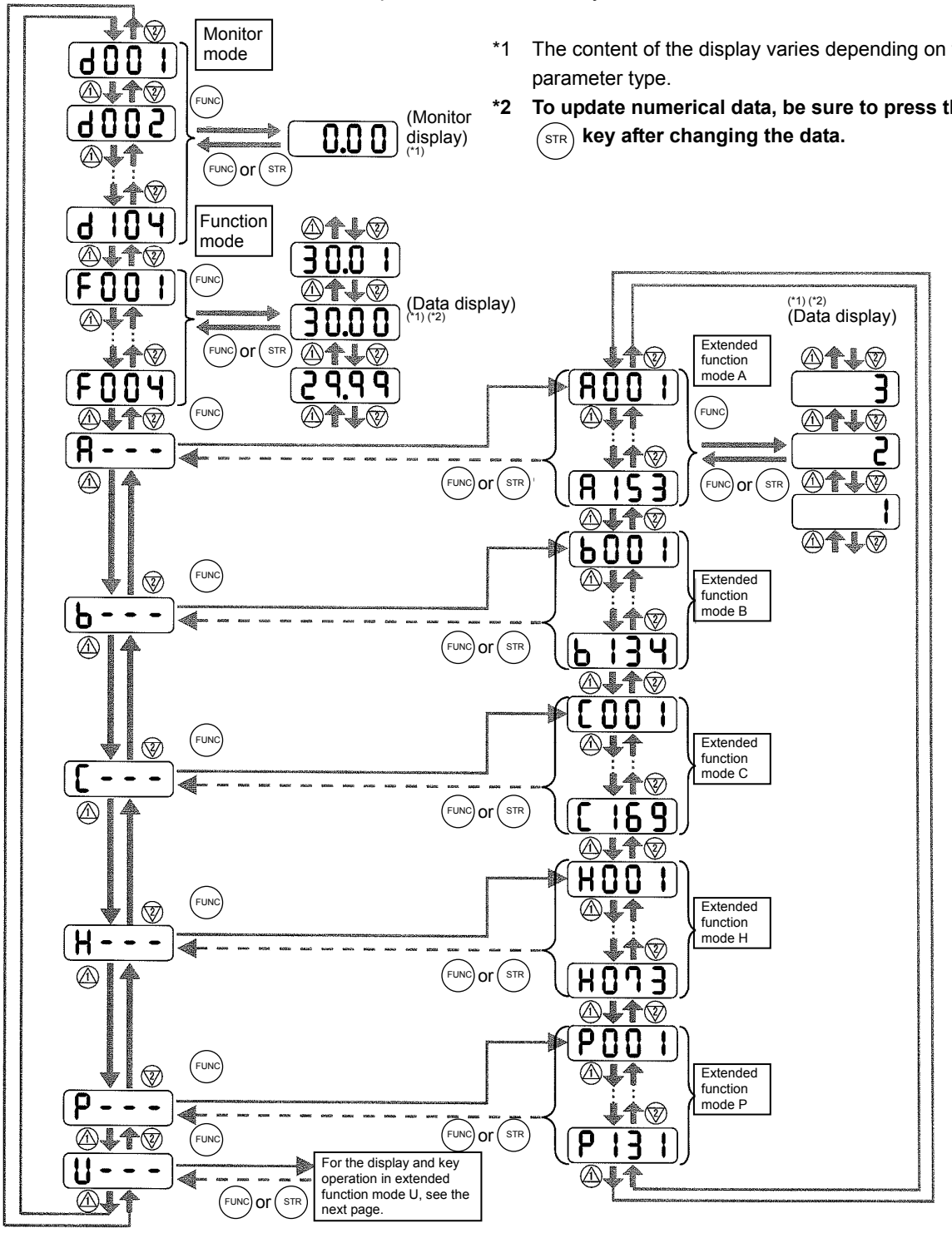
*1 The content of the display varies depending on the parameter type.

***2 To update numerical data, be sure to press the STR key after changing the data.**

(2) Example of operation in full display mode ("b037" = "00")
All parameters can be displayed in full display mode. The display sequence of parameters matches their sequence shown in Chapter 8, "List of Data Settings."

Key operation and transition of codes on display (in monitor or function mode)	Key operation and transition of monitored data on display (in monitor or function mode)	Key operation and transition of codes on display (in extended function mode)	Key operation and transition of monitored data on display (in extended function mode)

Pressing the (1) or (2) key respectively scrolls up or down the code displayed in code display mode or increases or decreases the numerical data displayed in data display mode.
Press the (1) or (2) key until the desired code or numerical data is shown. To scroll codes or increase/decrease numerical data fast, press and hold the key.



*1 The content of the display varies depending on the parameter type.

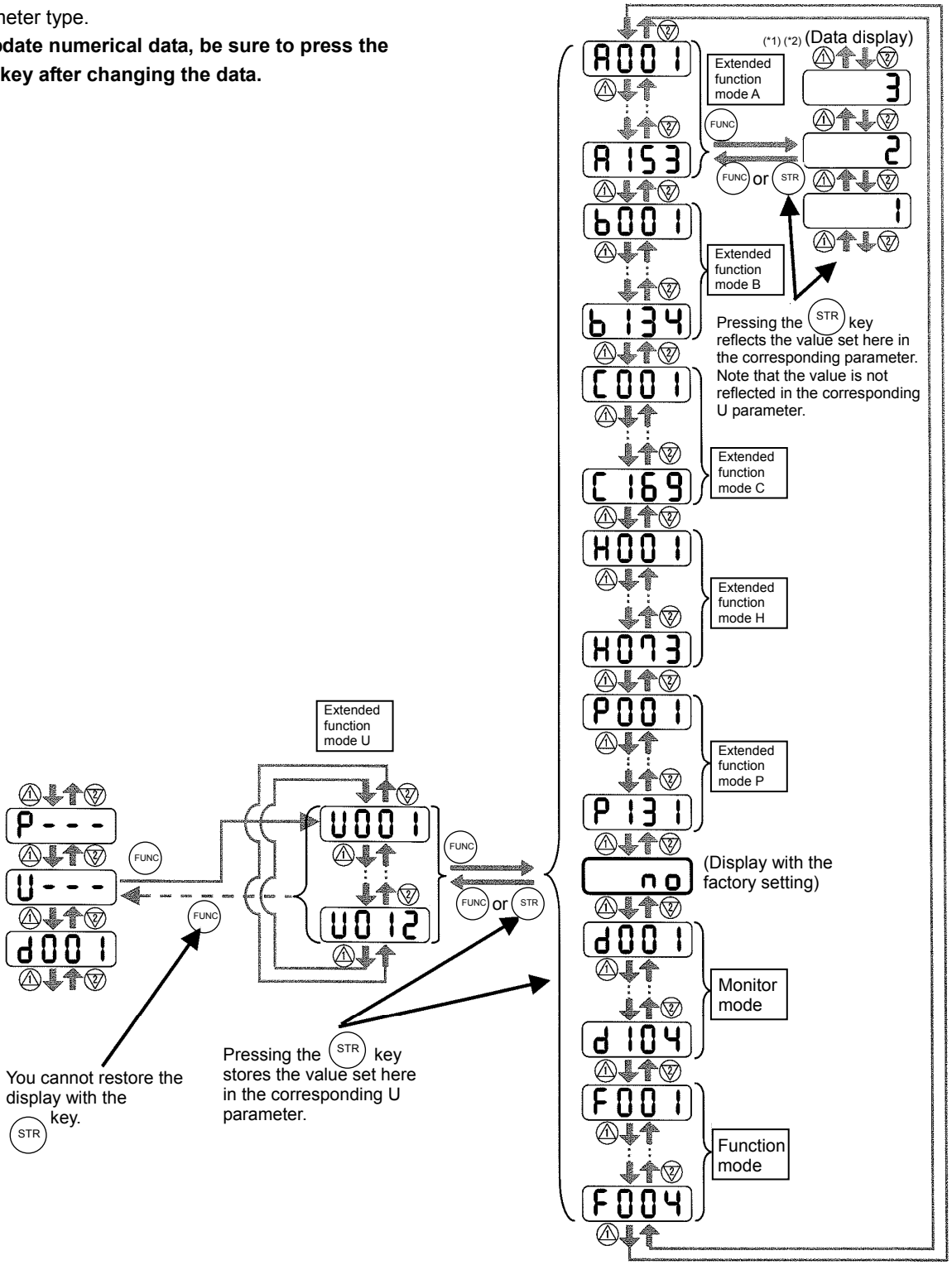
***2 To update numerical data, be sure to press the (STR) key after changing the data.**

(3) Code/data display and key operation in extended function mode U
The extended function mode U differs in operation from other extended function modes because the extended function mode U is used to register (or automatically record) other extended-function codes as user-specified U parameters.

Key operation and transition of codes on display (in monitor or function mode)	Key operation and transition of codes on display (in extended function mode U)	Key operation and transition of codes on display (when displaying extended-function mode parameters from the extended function mode U)	Key operation and transition of codes on display (in monitor, function, or extended

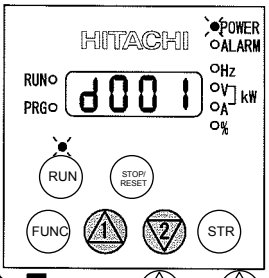
*1 The content of the display varies depending on the parameter type.

***2 To update numerical data, be sure to press the (STR) key after changing the data.**



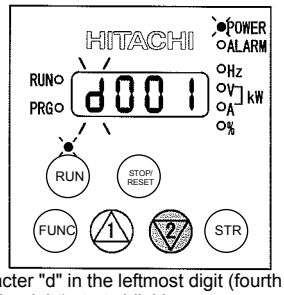
(4) Procedure for directly specifying or selecting a code
- You can specify or select a code or data by entering each digit of the code or data instead of scrolling codes or data in the monitor, function, or extended function mode.
- The following shows an example of the procedure for changing the monitor mode code "d001" displayed to extended function code "A029":

1) Display the monitor mode code.
("d001" is displayed.)



(*2)
(*3)
FUNC Press the 1 and 2 keys together. (*1)

2) Change to the extended function mode.

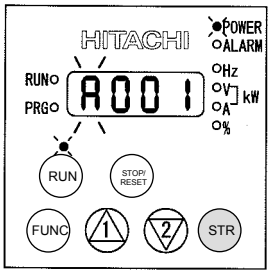


- Character "d" in the leftmost digit (fourth digit from the right) starts blinking.

Press the 2 key twice.

("A001" is displayed.)

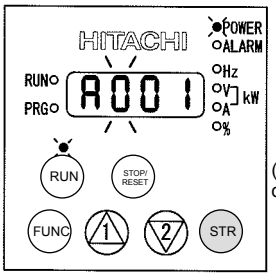
(*3)



- Character "A" is blinking.
- Pressing the [STR] key determines the blinking character.

(*2)
FUNC Press the STR key (to determine character "A").

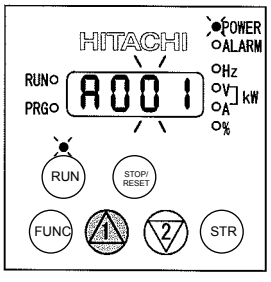
3) Change the third digit of the code.



- Character "0" in the third digit is blinking.
- Since the third digit need not be changed, press the [STR] key to determine the character "0".

Press the STR key.
(Character "0" is determined.)
FUNC (*2)

4) Change the second digit of the code.

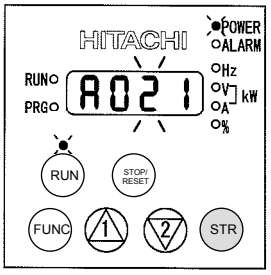


- Character "0" in the second digit is blinking.

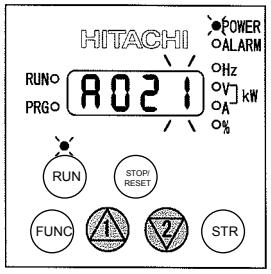
Press the 1 key twice.

- Character "2" in the second digit is blinking.

(*2)
Press the STR key.
FUNC
("A021" is displayed.)



5) Change the first digit of the code.

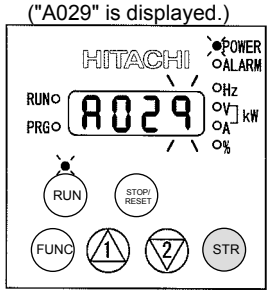


- Character "1" in the first digit is blinking.

Press the 1 key eight times or the 2 key twice.

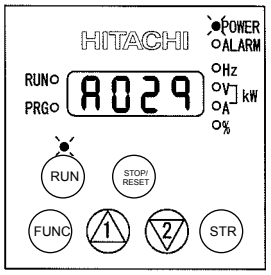
- Character "9" in the first digit is blinking.

(*2)
("A029" is displayed.)



6) End the change of the extended function code.

Press the STR key.
(Character "9" is determined.)



- Selection of code "A029" is completed.

* If a code that is not defined in the code list or not intended for display is entered, the leftmost digit (fourth digit) (character "A" in this example) will start blinking again.

In such a case, confirm the code to be entered and enter it correctly. For further information, refer to Section 4.2.84. " Function code display restriction," (on page 4-79), Section 4.2.85, "Initial-screen selection," (on page 4-81), Section 4.2.86, "Automatic user-parameter setting," (on page 4-82), and Chapter 8, "List of Data Settings."

7) Press the FUNC key to display the data corresponding to the function code, change the data with the 1 and/or 2 key, and then press the STR key to store the changed data. (*4)

Note that you can also use the procedure (steps 1) to 6)) described here to change the data. (*3)(*4)

*1 This procedure can also be used on screens displaying a code other than "d001".

*2 If the FUNC key is pressed while a digit is blinking, the display will revert to the preceding status for entering the digit to the right of the blinking digit.

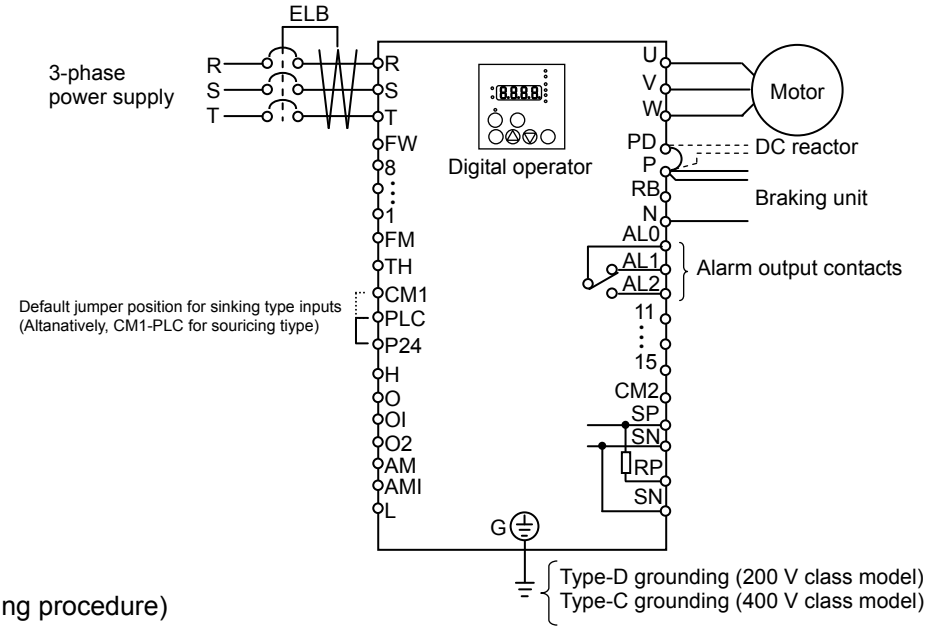
*3 If the FUNC key is pressed while the leftmost (fourth) digit is blinking, the characters having been entered to change the code will be cancelled and the display will revert to the original code shown before the 1 and 2 keys were pressed in step 1).

*4 When changing data, be sure to press the FUNC key first.

3.3 How To Make a Test Run

This section describes how to make a test run of the inverter that is wired and connected to external devices in a general way as shown below.
For the detailed method of using the digital operator, see Section 3.2, "How To Operate the Digital Operator."

(1) When entering operation and frequency-setting commands from the digital operator:
(The operating procedure below is common to the standard and optional digital operators.)



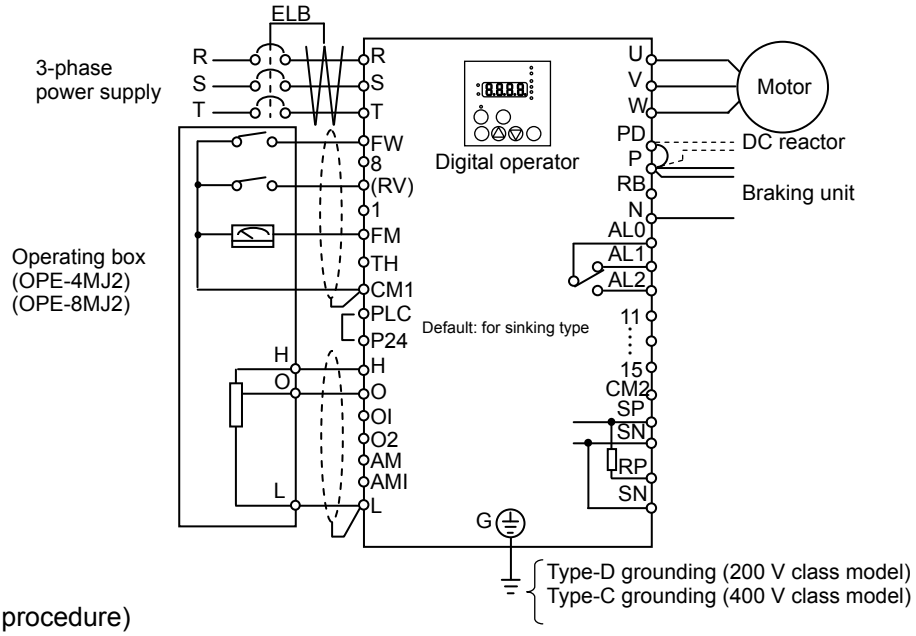
(Operating procedure)

1) Confirm that all wirings are correct.
2) Turn on the earth-leakage breaker (ELB) to supply power to the inverter.
(The POWER lamp [red LED] of the digital operator goes on.)
* When using an inverter with the factory setting, proceed to step 5).
3) Select the digital operator as the operating device via the frequency source setting function.
- Display the function code "A001" on the monitor screen, and then press the (FUNC) key once.
(The monitor shows a 2-digit numeric value.)
- Use the (1) and/or (2) key to change the displayed numeric value to [02], and then press the (STR) key once to specify the digital operator as the operating device to input frequency-setting commands.
(The display reverts to [A001].)
4) Select the digital operator as the operating device by the run command source setting function.
- Display the function code "A002" on the monitor screen, and then press the (FUNC) key once.
(The monitor shows a 2-digit numeric value.)
- Use the (1) and/or (2) key to change the displayed numeric value to "02", and then press the (STR) key once to specify the digital operator as the operating device to input operation commands.
(The display reverts to [A002]. The operating device indicator lamp above the [RUN] key goes on.)
5) Set the output frequency.
- Display the function code "F001" on the monitor screen, and then press the (FUNC) key once.
(The monitor shows a preset output frequency. With the factory setting, 0.00 [0 Hz] is shown.)
- Use the (1) and/or (2) key to change the displayed numeric value to the desired output frequency, and then press the (STR) key once to determine the frequency.
(The display reverts to [F001].)
6) Set the operation direction of the motor.
- Display the function code "F004" on the monitor screen, and then press the (FUNC) key once.
(The monitor shows "00" or "01".)

- Use the (1) and/or (2) key to change the displayed value to "00" for forward operation or "01" for reverse operation, and then press the (STR) key once to determine the operation direction.
  (The display reverts to [F004].)

7) Set the monitor mode.
   - To monitor the output frequency, display the function code "d001", and then press the (FUNC) key once.
     (The monitor shows the output frequency.)
     To monitor the operation direction, display the function code "d003", and then press the (FUNC) key once.
     (The monitor shows F for forward operation, r for reverse operation, or 0 for stopping.)
8) Press the (RUN) key to start the motor.
   (The RUN lamp [green LED] goes on.)
9) Press the (STOP/RESET) key to decelerate or stop the motor.
   (When the motor stops, the RUN lamp [green LED] goes off.)

- During the test run, confirm that the inverter does not trip while accelerating or decelerating the motor and that the motor speed and frequencies are correct.
- If a trip due to overcurrent or overvoltage has occurred during the test run, increase the acceleration and deceleration time.
- Make sure that there is enough margin to trip level by monitoring the output current (d002) and DC voltage (d102).



(Operating procedure)

1) Confirm that all wirings are correct.
2) Turn on the earth-leakage breaker (ELB) to supply power to the inverter.
   (The POWER lamp [red LED] of the digital operator goes on.)
3) Select the control circuit terminal block as the device to input frequency-setting commands by the frequency source setting function.
   - Display the function code "A001" on the monitor screen, and then press the FUNC key once.
     (The monitor shows a 2-digit numeric value.)
   - Use the 1 and/or 2 key to change the displayed numeric value to [01], and then press the STR key once to specify the control circuit terminal block as the device to input frequency-setting commands.
     (The display reverts to [A001].)
4) Select the control circuit terminal block as the device to input operation commands by the run command source setting function.
   - Display the function code "A002" on the monitor screen, and then press the FUNC key once.
     (The monitor shows a 2-digit numeric value.)
   - Use the 1 and/or 2 key to change the displayed numeric value to "01", and then press the STR key once to specify the digital operator as the device to input operation commands.
     (The display reverts to [A002].)
5) Set the monitor mode.
   - To monitor the output frequency, display the function code "d001", and then press the FUNC key once.
     (The monitor shows the output frequency.)
     To monitor the operation direction, display the function code "d003", and then press the FUNC key once.
     (The monitor shows F for forward operation, r for reverse operation, or 0 for stopping.)
6) Start the motor operation.
   - Set the FW signal (at the FW terminal on the control terminal block) to the ON level to start the motor.
     (The RUN lamp [green LED] goes on.)
   - Apply a voltage across the terminals O and L on the control circuit block to output the frequency corresponding to the applied voltage from the inverter.
7) Stop the motor.
   - Set the FW signal (at the FW terminal on the control terminal block) to the OFF level to decelerate and stop the motor.
     (When the motor stops, the RUN lamp [green LED] goes off.)

(Memo)

Chapter 4 Explanation of Functions

This chapter describes the functions of the inverter.

4.1 Monitor Mode ····· 4 - 1

4.2 Function Mode····· 4 - 7

4.3 Communication Functions····· 4 - 98

4.4 About the emergency stop function····· 4 - 147

(Memo)

4.1 Monitor Mode

4.1.1 Output frequency monitoring

Related code
d001: Output frequency monitoring

When the output frequency monitoring function (d001) is selected, the inverter displays the output frequency. The inverter displays "0.00" when the frequency output is stopped.
The Hz monitor lamp lights up while the inverter is displaying the output frequency.

(Display)
0.00 to 99.99 in steps of 0.01 Hz
100.0 to 400.0 in steps of 0.1 Hz

Note: When you have selected the digital operator as the device to input frequency-setting commands (A001=02), you can change the output frequency setting by using the △and/or ▽ key (only while the inverter is operating the motor).
- The change in output frequency made in this mode can be reflected in the frequency setting (function "F001"). Press the STR key to write the new frequency over the currently selected frequency setting.
- You cannot change the output frequency while the PID function is enabled or the inverter is not operating the motor.

4.1.2 Output current monitoring

Related code
d002: Output current monitoring

When the output current monitoring function (d002) is selected, the inverter displays the output current. The inverter displays "0.0" when the current output is stopped.
The A monitor lamp lights up while the inverter is displaying the output current.

(Display)
0.0 to 999.9 in steps of 0.1 A

4.1.3 Rotation direction monitoring

Related code
d003: Rotation direction monitoring

When the rotation direction monitoring function (d003) is selected, the inverter displays the motor operation direction.
The RUN lamp lights up while the inverter is operating the motor (in forward or reverse direction).

(Display)
F: Forward operation
o: Motor stopped
r: Reverse operation

4.1.4 Process variable (PV), PID feedback monitoring

Related code
d004: Process variable (PV), PID feedback monitoring
A071: PID Function Enable
A075: PV scale conversion

When "01" (enabling PID operation) or "02" (enabling inverted-data output) has been specified for function "A071" (PID Function Enable) and the process variable (PV), PID feedback monitoring function (d004) is selected, the inverter displays the PID feedback data.
You can also convert the PID feedback to gain data by setting a PV scale conversion (with function "A075").

Value displayed by function "d004" = "feedback quantity" (%) x " PV scale conversion (A075)"
The PV scale conversion can be set (by function "A075") within the range 0.01 to 99.99 in steps of 0.01.

(Display)
0.00 to 99.99 in steps of 0.01
100.0 to 999.9 in steps of 0.1
1000. to 9999. in steps of 1
⌈100 to ⌈999 in units of 10

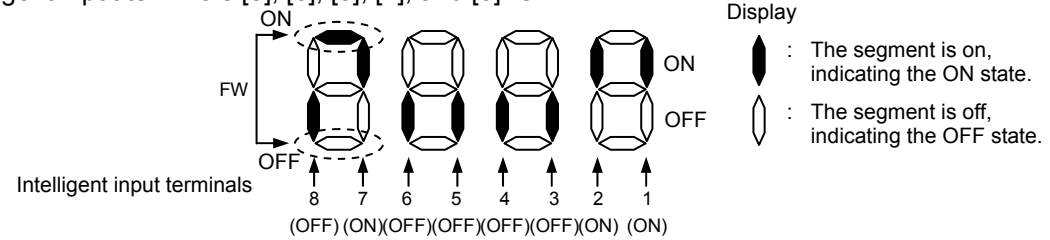
4.1.5 Intelligent input terminal status

Related code
d005: Intelligent input terminal status

When the intelligent input terminal status function (d005) is selected, the inverter displays the states of the inputs to the intelligent input terminals.
The internal CPU of the inverter checks each intelligent input for significance, and the inverter displays active inputs as those in the ON state. (*1)
Intelligent input terminal status is independent of the a/b contact selection for the intelligent input terminals.

(Example)

FW terminal and intelligent input terminals [7], [2], and [1]: ON
Intelligent input terminals [8], [6], [5], [4], and [3]: OFF



(*1)When input terminal response time is set, terminal recognition is delayed. (refer 4.2.79)

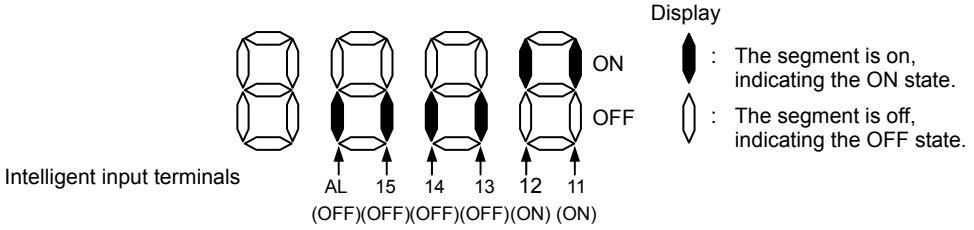
4.1.6 Intelligent output terminal status

Related code
d006: Intelligent output terminal status

When the intelligent output terminal status function (d006) is selected, the inverter displays the states of the outputs from the intelligent output terminals.
This function does not monitor the states of the control circuit terminals but monitors those of the outputs from the internal CPU.
Intelligent input terminal status is independent of the a/b contact selection for the intelligent input terminals.

(Example)

Intelligent output terminals [12] and [11]: ON
Alarm relay terminal AL and intelligent output terminals [15] to [13]: OFF



4.1.7 Scaled output frequency monitoring

Related code
d007: Scaled output frequency monitoring
b086: Frequency scaling conversion factor

When the scaled output frequency monitoring (d007) is selected, the inverter displays the gain data converted from the output frequency with the frequency scaling conversion factor (b086).
Use this function, for example, to change the unit of a value (e.g., motor speed) on display.
Value displayed by function "d007" = "output frequency monitor(d001)" x "frequency scaling conversion factor (b086)"
The frequency scaling conversion factor (b086) can be set within the range 0.1 to 99.9 in steps of 0.1.

(Example) Displaying the speed of a 4-pole motor

Speed N (min^{-1}) = (120 x f [Hz])/pole = f (Hz) x 30
As the result of the above calculation with the factor (b086) set to 30.0, the inverter displays "1800" (60 x 30.0) when the output frequency is 60 Hz.

(Display)

0.00 to 99.99 in steps of 0.01
100.0 to 999.9 in steps of 0.1
1000. to 9999. in steps of 1
1000 to 3996 in units of 10

Note: When you have selected the digital operator as the device to input frequency-setting commands, you can change the output frequency setting by using the △ and/or ▽ key (only while the inverter is operating the motor).

- The change in output frequency made in this mode can be reflected in the frequency setting (function "F001"). Press the STR key to write the new frequency over the currently selected frequency setting. (The precision of the storable frequency data depends on the frequency setting.)
- You cannot change the output frequency while the PID function is enabled or the inverter is not operating the motor.

4.1.8 Torque monitoring

Related code
d012: Torque monitoring
A044: V/f characteristic curve selectcion

When the torque monitoring function (d012) is selected, the inverter displays the estimated value of the torque output from the inverter.
The % monitor lamp lights up while the inverter is displaying the estimated output torque.

(Display)
-300. to +300. in steps of 1 %

Note: This monitoring function is effective only when you have selected the sensorless vector control, 0Hz-range sensorless vector control, or vector control with sensor as the control mode.
Displayed value is not accurate when the other control method is selected.

4.1.9 Output voltage monitoring

Related code
d013: Output voltage monitoring

When the output voltage monitoring function (d013) is selected, the inverter displays the voltage output from the inverter.
The V monitor lamp lights up while the inverter is displaying the output voltage.

(Display)
0.0 to 600.0 in steps of 0.1 V
(remark) Displayed value may not be accurate when the output voltage is differ from input voltage.

4.1.10 Power monitoring

Related code
d014: Power monitoring

When the power monitoring function (d014) is selected, the inverter displays the electric power (momentary value) input to the inverter.
The kW monitor lamps (V and A lamps) light up while the inverter is displaying the input power.

(Display)
0.0 to 999.9 in steps of 0.1 kW

4.1.11 Cumulative power monitoring

Related code
d015: Cumulative power monitoring
b078: Cumulative power clearance
b079: Cumulative input power display gain setting

When the cumulative power monitoring function is selected, the inverter displays the cumulative value of electric power input to the inverter.
You can also convert the value to be displayed to gain data by setting the cumulative input power display gain setting (b079).

Value displayed by function "d015" = "calculated value of input power (kW/h)"/"cumulative input power display gain setting (b079)"
The cumulative power input gain can be set within the range 1 to 1000 in steps of 1.

You can clear the cumulative power data by specifying "01" for the cumulative power clearance function (b078) and pressing the STR key.
You can also clear the cumulative power data at an intelligent input terminal by assigning function "53" (KHC: cumulative power clearance) to the intelligent input terminal.
When the cumulative input power display gain setting (b079) is set to "1000", the cumulative power data up to 999000 (kW/h) can be displayed.

(Display)
0.0 to 999.9 in steps of 1 kW/h, or the unit set for function "b079"
1000 to 9999 in units of 10 kW/h, or the unit set for function "b079"
⌈100 to ⌈999 in units of 1000 kW/h, or the unit set for function "b079"

4.1.12 Cumulative operation RUN time monitoring

Related code
d016: Cumulative operation RUN time monitoring

When the cumulative operation RUN time monitoring function (d016) is selected, the inverter displays the cumulative time of the inverter operation.

(Display)
0. to 9999. in units of 1 hour
1000 to 9999 in units of 10 hours
⌈100 to ⌈999 in units of 1,000 hours

4.1.13 Cumulative power-on time monitoring

Related code
d017: Cumulative power-on time monitoring

When the cumulative power-on time monitoring function(d017) is selected, the inverter displays the cumulative time throughout which the inverter power has been on.

(Display)
0. to 9999. in units of 1 hour
1000 to 9999 in units of 10 hours
⌈100 to ⌈999 in units of 1,000 hours

4.1.14 Heat sink temperature monitoring

Related code
d018: Heat sink temperature monitoring

When the heat sink temperature monitoring function (d018) is selected, the inverter displays the temperature of the internal heat sink of the inverter.

(Display)
0.0 to 200.0 in steps of 0.1 °C

4.1.15 Motor temperature monitoring

Related code
d019: Motor temperature monitoring
b098: Thermistor for thermal protection control

When the motor temperature monitoring function is selected, the inverter displays the temperature of the thermistor connected between control circuit terminals TH and CM1.
Use the thermistor model PB-41E made by Shibaura Electronics Corporation.
Specify "02" (enabling NTC) for the thermistor for thermal protection control (function "b098").

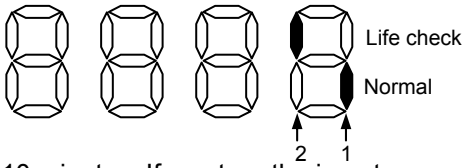
(Display)
0.0 to 200.0 in steps of 0.1 °C.

Note: If "01" (enabling PTC) is specified for the thermistor for thermal protection control (function "b098"), motor temperature monitoring is disabled.

4.1.16 Life-check monitoring

Related code
d022: Life-check monitoring

When the life-check monitoring function (d002) is selected, the inverter displays the operating life status of two inverter parts output from corresponding intelligent output terminals by using LED segments of the monitor.
The two targets of life-check monitoring are:
1: Life of the capacitor on the main circuit board
2: Degradation of cooling fan speed



Note 1: The inverter estimates the capacitor life every 10 minutes. If you turn the inverter power on and off repeatedly at intervals of less than 10 minutes, the capacitor life cannot be checked correctly.
Note 2: If you have specified "01" for the selection of cooling fan operation (function "b0092"), the inverter determines the cooling fan speed to be normal while the cooling fan is stopped.

4.1.17 Program counter display (easy sequence function)

Related code
d023: Program counter

While the easy sequence function is operating, the inverter displays the program line number that is being executed.
For details, refer to the “Programming Software EzSQ” manual.

4.1.18 Program number monitoring (easy sequence function)

Related code
d024: Program number monitoring

When the program number monitoring function (d024) is selected, the inverter displays the program number of the downloaded easy sequence program.
Note that you must describe a program number in the program you create. For details, refer to the “Programming Software EzSQ” manual.

Related code
d025: user monitor 0
d026: user monitor 1
d027: user monitor 2

4.1.19 User Monitors 0 to 2 (easy sequence function)

The user monitor function allows you to monitor the results of operations in an easy sequence program. For details, refer to the Programming Software EzSQ Instruction Manual.

4.1.20 Pulse counter monitor

Related code
d028: Pulse counter monitor

Pulse counter monitor allows you to monitor the accumulated pulse of intelligent input terminals pulse counter 74 (PCNT).

4.1.21 Trip Counter

Related code
d080: Trip Counter

When the trip counter function (d080) is selected, the inverter displays the number of times the inverter has tripped.

(Display)
0. to 9999. in units of 1 trip
1000 to 6553 in units of 10 trips

4.1.22 Trip monitoring 1 to 6

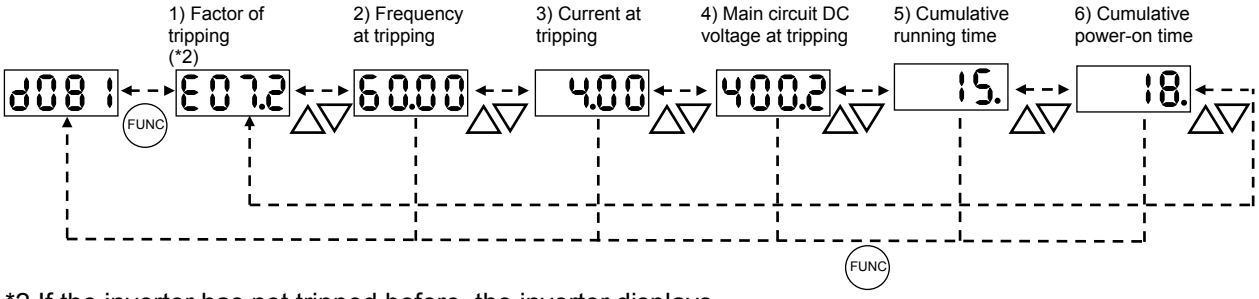
Related code
d081: Trip monitoring 1
d082: Trip monitoring 2
d083: Trip monitoring 3
d084: Trip monitoring 4
d085: Trip monitoring 5
d086: Trip monitoring 6

When the trip monitoring function (d081 to d086) is selected, the inverter displays the trip history data. The last six protective trips the inverter made can be displayed.
Select the trip monitoring 1 (d081) to display the data on the most recent trip.

(Display contents)
1) Factor of tripping (one of E01 to E79) (*1)
2) Output frequency at tripping (Hz)
3) Output current at tripping (A) (*2)
4) Main circuit DC voltage at tripping (V) (*3)
5) Cumulative inverter-running time until tripping (h)
6) Cumulative inverter power-on time until tripping (h)

*1 See Section 5.1.1, "Protective functions."
*2 When the inverter status is in stop mode as a trip history, monitored value can be zero.
*3 When grounding fault is detected at power on, monitored value can be zero.

(Display by trip monitoring)



*2 If the inverter has not tripped before, the inverter displays .

4.1.23 Programming error monitoring

Related code
d090: Programming error monitoring

If an attempt is made to set the data conflicting with other data on the inverter, the inverter displays a warning.
The PRG (program) lamp lights up while the warning is displayed (until the data is rewritten forcibly or corrected).
For details on the programming error monitoring function, see Section 5.2. Warning Codes

4.1.24 DC voltage monitoring

Related code
d102: DC voltage monitoring

When the DC voltage monitoring is selected, the inverter displays the DC voltage (across terminals P and N) of the inverter.
While the inverter is operating, the monitored value changes as the actual DC voltage of the inverter changes.

(Display)
0.0 to 999.9 in steps of 0.1 V

4.1.25 BRD load factor monitoring

Related code
d103: BRD load factor monitoring
b090: Dynamic braking usage ratio

When the BRD load factor monitoring function (d103) is selected, the inverter displays the BRD load factor. If the BRD load factor exceeds the value set as the dynamic braking usage ratio (b090), the inverter will trip because of the braking resistor overload protection (error code "E06").

(Display)

0.0 to 100.0 in steps of 0.1%

4.1.26 Electronic thermal overload monitoring

Related code
d104: Electronic thermal overload monitoring

When the electronic thermal overload monitoring function (d104) is selected, the inverter displays the electronic thermal overload. If the electronic thermal overload exceeds 100%, the inverter will trip because of the overload protection (error code "E05").

(Display)

0.0 to 100.0 in steps of 0.1%

4.2 Function Mode

4.2.1 Output frequency setting

Related code
F001: Output frequency setting
A001: Frequency source setting
A020/A220/A320:
Multispeed frequency setting, 1st/2nd/3rd motors
C001 to C008:
Terminal [1] to [8] functions

The output frequency setting function allows you to set the inverter output frequency.
You can set the inverter output frequency with this function (F001) only when you have specified "02" for the frequency source setting (A001). For other methods of frequency setting, see Section 4.2.4, "frequency source setting (A001)."
(If the setting of function "A001" is other than "02", function "F001" operates as the frequency command monitoring function.)
The frequency set with function "F001" is automatically set as the Multispeed frequency setting (A020). To set the second and third multispeed s, use the multispeed frequency setting, 2nd motor, function (A220) and multispeed frequency setting, 3rd motor, function (A320), or use function "F001" for the setting after turning on the SET and SET3 signals. For the setting using the SET and SET3 signals, assign the SET function (08) and SET3 function (17) to intelligent input terminals.
If the set output frequency is used as the target data for the PID function, PID feedback data will be displayed in percent (%). ("100%" indicates the maximum frequency.)

Item	Function code	Range of data	Description
Output frequency setting	F001	0.0, start frequency to maximum frequency, 1st/2nd/3rd motors (Hz)	The frequency set with F001 is equal to the setting of A020. The second control frequency set with F001 is equal to the setting of A220. The third control frequency set with F001 is equal to the setting of A320.
Multispeed 0	A020/A220/ A320		

4.2.2 Keypad Run key routing

Related code
F004: Keypad Run key routing

When you enter operation commands via the digital operator, the Keypad Run key routing function allows you to select the direction of motor operation.
This function is ineffective when you use the control terminal block or remote operator to input operation commands.

Item	Function code	Data	Description
Keypad Run key routing	F004	00	Forward operation
		01	Reverse operation

4.2.3 Rotational direction restriction

Related code
b035: Rotational direction restriction

The rotational direction restriction function allows you to restrict the direction of motor operation.
This function is effective regardless of the specification of operation command input device (e.g., control circuit block or digital operator).
If an operation command to drive the motor in a restricted direction is input, the inverter (digital operator) will display 0000 .

Item	Function code	Data	Description
Rotational direction restriction	b035	00	Both forward and reverse operations are enabled.
		01	Only forward operation is enabled.
		02	Only reverse operation is enabled.

4.2.4 Frequency source setting

Related code
A001: Frequency source setting

The frequency source setting function allows you to select the method to input the frequency-setting command.

Motor rotation direction is inverted when -10 to 0V is given as frequency command to 02-L terminals.

Item	Function code	Data	Description
Frequency source setting	A001	(00)	(Valid only when the OPE-SR is used) Use the control provided on the digital operator to set the frequency.
		01	Input the frequency-setting command via a control circuit terminal (0-L, OI-L, or O2-L).
		02	Use the digital operator (function "F001") or remote operator to set the frequency.
		03	Input the frequency-setting command via an RS485 communication terminal.
		04	Input the frequency-setting command from the board connected to optional port 1.
		05	Input the frequency-setting command from the board connected to optional port 2.
		06	Use the SJ-FB to input the frequency-setting command as a pulse train (see 4.2.21)
		07	Use the SET-Freq command of the easy sequence function as the frequency-setting command.
		10	Use the operation result of the set frequency operation function as the frequency-setting command. (see 4.2.12)

4.2.5 Run command source setting

Related code
A002: Run command source setting
C001 to C008: Terminal [1] to [8] functions
C019: Terminal [FW] active state
F004: Keypad Run key routing

The run command source setting function allows you to select the method to input operation commands (to start and stop the motor).
As the operation commands via control circuit terminals, turn the FW signal (for forward operation) or RV signal (for reverse operation) on and off to start and stop the motor, respectively.
(Note that the factory setting assigns the FW signal to intelligent input terminal [8].)
To switch each intelligent input terminal between a and b contacts, specify each terminal with function "C011" to "C019", and then perform input a/b (NO/NC) selection for each terminal.
When using the digital operation for the inverter operation, specify the desired motor operation direction with function "F004", and use the RUN and STOP/RESET keys to start and stop the motor, respectively.
If the start commands for both forward and reverse operations are input at the same time, the inverter will assume the input of a stop command.

Item	Function code	Data	Description
Run command source setting	A002	01	Input the start and stop commands via control circuit terminals (FW and RV).
		02	Input the start and stop commands from the digital or remote operator.
		03	Input the start and stop commands via RS485 communication terminals.
		04	Input the start and stop commands from option board 1.
		05	Input the start and stop commands from option board 2.
Terminal [FW] active state	C019 C011 to C018	00	a (NO) contact
		01	b (NC) contact

Note 1: If function "31" (forcible operation) or "51" (forcible-operation terminal) is assigned to an intelligent input terminal, the settings made with functions "A001" and "A002" will be invalidated when the said intelligent input terminal is turned on and those methods to input frequency-setting and operation commands which are specified for the said terminal will be enabled.
Note 2: On the remote operator (SRW) being used to operate the inverter, pressing the REMT (remote) key enables you to input both frequency-setting and operation commands from the remote operator.
Note3: When the DeviceNet option board (SJ-DN) is used, A002 is not needed to be changed from default because the run command source is automatically set via DeviceNet. (In case it is changed, it is to be set as 01, 02 or 03.)

4.2.6 Stop mode selection

Related code
b091: Stop mode selection
F003/F203/F303:
Deceleration (1) time setting,
1st/2nd/3rd motors
b003: Retry wait time before motor restart
b007: Restart frequency threshold
b008: Restart mode after FRS

The stop mode selection function allows you to select one of two methods of stopping the motor when a stop command is input from the digital operator or via the control circuit terminal block. One is to decelerate the motor according to the specified deceleration time and then stop it; the other is to let the motor run freely until it stops.
If a start command is input while the motor is in free-running status, the inverter will restart the motor according to the setting of the restart mode after FRS (b088). (See Section 4.2.47.)

Item	Function code	Data	Description
Stop mode selection	b091	00	Normal stopping (stopping after deceleration)
		01	Free-running until stopping
Restart mode after FRS	b088	00	Starting with 0 Hz
		01	Starting with matching frequency
Restart frequency threshold	b007	0.00 to 400.0(Hz)	Starting with 0 Hz if the frequency-matching result is less than the set lower limit
Retry wait time before motor restart	b003	0.3 to 100.(s)	Time to wait until the restart of the motor after free-running ends

4.2.7 STOP key enable

Related code
b087: STOP key enable

When the control circuit terminal block is selected as the device to input operation commands, the STOP key enable function allows you to enable or disable the motor-stopping and trip reset functions of the STOP key of the digital operator.
This function is effective only when the digital operator (02) is not specified for the run command source setting (A002) (see Section 4.2.5).
If the digital operator (02) is specified for "A002", the motor-stopping and trip reset functions of the STOP key are enabled regardless of this setting (STOP key enable).

Function code	Data	Stop command with STOP key	Trip reset command with STOP key
b087	00	Enabled	Enabled
	01	Disabled	Disabled
	02	Disabled	Enabled

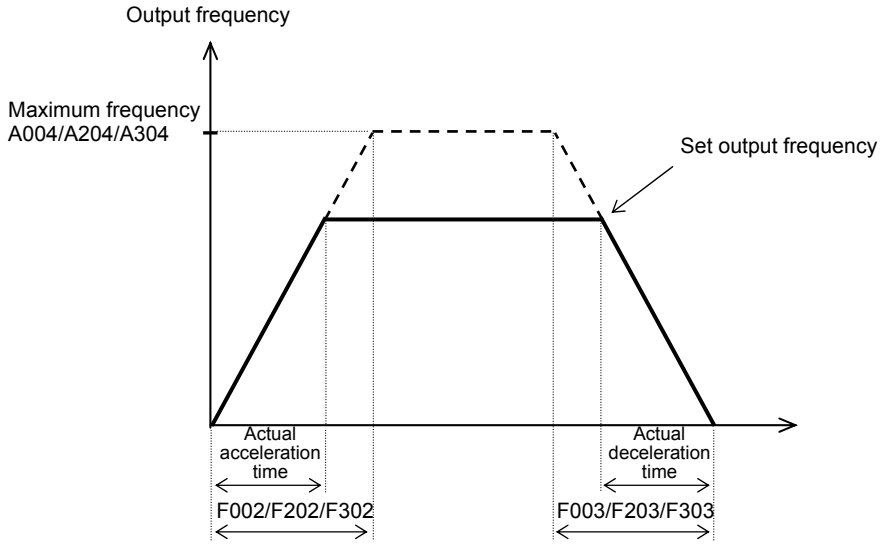
4.2.8 Acceleration/deceleration time setting

Related code

F002/F202/F302: Acceleration (1) time setting, 1st/2nd/3rd motors
F003/F203/F303: Deceleration (1) time setting, 1st/2nd/3rd motors
A004/A204/A304: Maximum frequency setting, 1st/2nd/3rd motors
P031: Accel/decel time input selection
C001 to C008: Terminal [1] to [8] functions

- Specify a longer time for slower acceleration or deceleration; specify a shorter time for quicker acceleration or deceleration.
- The time set with this function is the time to accelerate (or decelerate) the motor from 0 Hz to the maximum frequency (or vice versa).
- If you assign the LAD cancellation (LAC) function to an intelligent input terminal and turns on the terminal, the set acceleration/deceleration time will be ignored, and the output frequency will immediately follow the frequency-setting command.
- To switch the acceleration and deceleration time among the 1st, 2nd, and 3rd settings, assign function "08" (SET) and "17" (SET3) to intelligent input terminals (see Section 4.2.38). Use the SET and SET3 signals for switching.
- As the Accel/decel time input selection by P031, select one of the (1) input from the digital operation, (2) input from option board 1, (3) input from option board 2, and (4) input from the easy sequence program.

Item	Function code	Range of data	Description
Acceleration (1) time setting	F002/F202/ F302	0.01 to 3600.(s)	Set the length of time to accelerate the motor from 0 Hz to the maximum frequency.
Deceleration (1) time setting	F003/F203/ F303	0.01 to 3600.(s)	Set the length of time to decelerate the motor from the maximum frequency to 0 Hz.
Accel/decel time input selection	P031	00	Input from the digital operator (OPE)
		01	Input from option board 1 (OP1)
		02	Input from option board 1 (OP2)
		03	Input from the easy sequence program (PRG)
Terminal function	C001 to C008	46	LAD cancellation



The actual time to accelerate/decelerate the motor will be no less than the minimum acceleration/deceleration time that depends on the inertial effect (J) due to the mechanical system and motor torque. If you set a time shorter than the minimum acceleration/deceleration time, the inverter may trip because of overcurrent or overvoltage.

Acceleration time (ts)

$$t_s = \frac{(J_L + J_M) \times N_M}{9.55 \times (T_s - T_L)}$$

Deceleration time (t_B)

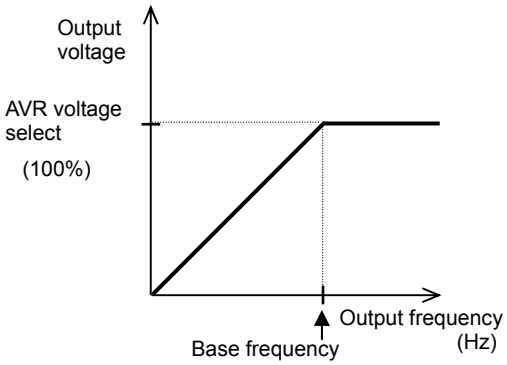
$$t_B = \frac{(J_L + J_M) \times N_M}{9.55 \times (T_B + T_L)}$$

J_L: Inertia effect (J) of the load converted to that of the motor shaft (kg-m^2)
J_M: Inertia effect (J) of the motor (kg-m^2)
N_M: Motor speed (rpm)
Ts: Maximum acceleration torque driven by the inverter (N-m)
T_B: Maximum deceleration torque driven by the inverter (N-m)
T_L: Required running torque (N-m)

4.2.9 Base frequency setting

Related code
A003/A203/A303: Base frequency setting, 1st/2nd/3rd motors
A081: AVR function select
A082: AVR voltage select

(1) Base frequency and motor voltage
- With the base frequency setting and AVR voltage select functions, adjust the inverter outputs (frequency and voltage) to the motor ratings.
- The base frequency is the nominal frequency of the motor. Set a base frequency that meets the motor specification. Carefully note that setting the base frequency to less than 50 Hz may result in motor burnout.
- A special motor requires a base frequency of 60 Hz or more. Your inverter model may not be suitable for such a special motor, and one with a larger capacity may be required.
- Select the motor voltage that meets the motor specification. Selecting a motor voltage exceeding the motor specification may result in motor burnout.



- To switch the base frequency among the 1st, 2nd, and 3rd settings, assign function "08" (SET) and "17" (SET3) to intelligent input terminals (see Section 4.2.38). Use the SET and SET3 signals for switching.

Item	Function code	Range of data	Description
Base frequency setting	A003/A203/ A303	30. to maximum frequency, 1st/2nd/3rd motors (Hz)	
AVR voltage select	A082	200/215/220/230/240	Selectable on 200 V class inverter models
		380/400/415/440/460/480	Selectable on 400 V class inverter models

(2) AVR function
The AVR function maintains the correct voltage output to the motor, even when the voltage input to the inverter fluctuates. The output voltage maintained by this function is based on the voltage specified by the AVR voltage select.
Use the AVR function select (A081) to enable or disable the AVR function.

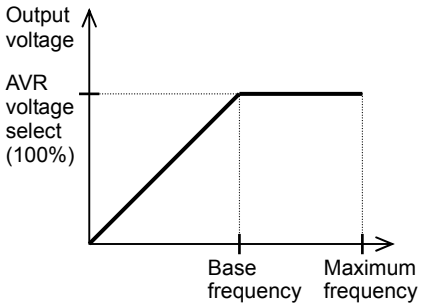
Item	Function code	Data	Description
AVR function select	A081	00	The AVR function is always enabled.
		01	The AVR function is always disabled.
		02	The AVR function is disabled at deceleration. (*1)

*1 Disabling the AVR function at motor deceleration increases the energy loss on the decelerated motor and decreases the energy regenerated on the inverter, which results in a shorter deceleration time.

4.2.10 Maximum frequency setting

Related code
A004/A204/A304: Maximum frequency setting, 1st/2nd/3rd motors

The maximum frequency setting function allows you to set the maximum frequency of the motor driven by the inverter.
The maximum frequency set here corresponds to the maximum level of each external analog input (See Section 4.2.12) (for example, 10 V of the input of 0 to 10 V).
To switch the maximum frequency among the 1st, 2nd, and 3rd settings, assign function "08" (SET) and "17" (SET3) to intelligent input terminals. Use the SET and SET3 signals for switching.
The inverter output voltage with the frequency ranging from the base frequency to the maximum frequency is that selected by the AVR voltage select function (A082).



Item	Function code	Range of data	Description
Maximum frequency setting	A004/A204/ A304	30. to 400. (Hz)	The maximum output frequency is set.

4.2.11 External analog input setting (O, OI, and O2)

Related code
A005: [AT] selection
A006: [O2] selection
C001 to C008: Terminal [1] to [8] functions

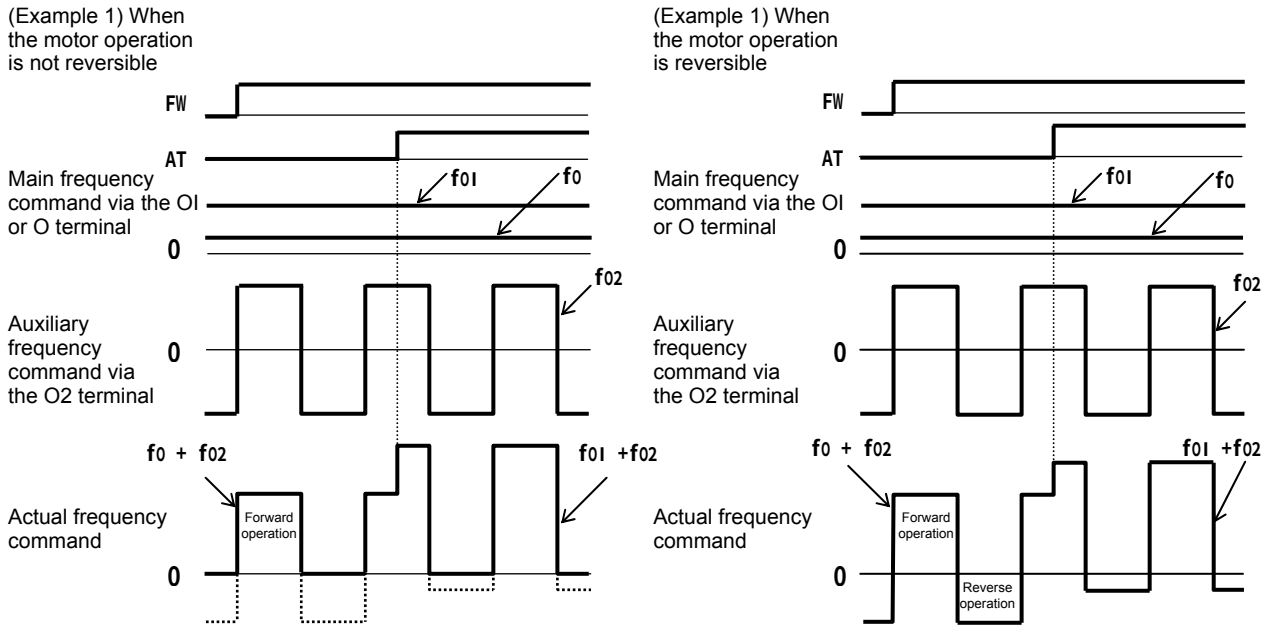
The inverter has the following three types of external analog input terminals:
O-L terminal: 0 to 10 V
OI-L terminal: 4 to 20 mA
O2-L terminal: -10 to 10 V

The table below lists the settings of the external analog input terminals.

Item	Function code	Data	Description
[AT] selection	A005	00	Switching between the O and OI terminals with the AT terminal Turning on the AT terminal enables the OI-L terminal. Turning on the AT terminal enables the O-L terminal.
		01	Switching between the O and O2 terminals with the AT terminal Turning on the AT terminal enables the O2-L terminal. Turning on the AT terminal enables the O-L terminal.
		(02)	(Valid only when the OPE-SR is used) Switching between the O terminal and the control with the AT terminal Turning on the AT terminal enables the pot on OPE-SR terminal. Turning on the AT terminal enables the O-L terminal.
		(03)	(Valid only when the OPE-SR is used) Switching between the OI terminal and the control with the AT terminal Turning on the AT terminal enables the pot on OPE-SR terminal. Turning on the AT terminal enables the OI-L terminal.
		(04)	(Valid only when the OPE-SR is used) Switching between the O2 terminal and the control with the AT terminal Turning on the AT terminal enables the pot on OPE-SR terminal. Turning on the AT terminal enables the O2-L terminal.
[O2] selection	A006	00	Using the O2 terminal independently
		01	Using the O2 terminal for auxiliary frequency command (nonreversible) in addition to the O and OI terminals
		02	Using the O2 terminal for auxiliary frequency command (reversible) in addition to the O and OI terminals
		03	Disabling the O2 terminal

Note that whether frequency commands are input to the O2-L terminal and whether the motor operation is reversible depend on the combination of settings of functions "A005" and "A006" and whether function "16" (AT) is assigned to an intelligent input terminal as shown in the table below.
When the motor operation is reversible, the inverter operates the motor in a reverse direction if the sum of the frequencies specified by the main frequency and auxiliary frequency commands is less than 0 (even when the forward operation [FW] terminal is on). Even when no wire is connected to the 02 terminal, reverse operation of the motor may occur and prolong the acceleration time if the output voltage fluctuates near 0 V.

	A006	A005	AT terminal	Main frequency command	Whether to input an auxiliary frequency command (via the O2-L terminal)	Reversible/ nonreversible
When the AT function is assigned to an intelligent input terminal	00,03	00	OFF	O-L terminal	No input	Nonreversible
			ON	OI-L terminal	No input	
		01	OFF	O-L terminal	No input	
			ON	O2-L terminal	No input	Reversible
	01	00 (Example 1)	OFF	O-L terminal	Input	Nonreversible
			ON	OI-L terminal	Input	
		01	OFF	O-L terminal	Input	
			ON	O2-L terminal	No input	Reversible
	02	00 (Example 2)	OFF	O-L terminal	Input	Reversible
			ON	OI-L terminal	Input	
		01	OFF	O-L terminal	Input	
			ON	O2-L terminal	No input	
When the AT function is not assigned to any intelligent input terminal	00	—	—	O2-L terminal	No input	Reversible
	01	—	—	Addition of signals on O-L and OI-L terminals	Input	Nonreversible
	02	—	—	Addition of signals on O-L and OI-L terminals	Input	Reversible
	03	—	—	Addition of signals on O-L and OI-L terminals	No input	Nonreversible



4.2.12 Frequency operation function

Related code
A141: Operation-target frequency selection 1
A142: Operation-target frequency selection 2
A143: Operator selection
A001: Frequency source setting
A076: PV source setting

The frequency operation function allows you to use the result of an arithmetic operation on two frequency commands as the actual frequency command or PID feedback data.
To use the operation result as the actual frequency command, specify "10" for the frequency source setting (A001).
To use the operation result as the PID feedback data, specify "10" for the PV source setting (A076).

Item	Function code	Data	Description
Operation-target frequency selection 1 and 2	A141/A142	00	Digital operator (A020/A220/A320)
		(01)	Control on the digital operator (Valid only when the OPE-SR is connected)
		02	Input via the O terminal
		03	Input via the OI terminal
		04	Input via the RS485 terminal
		05	Input from option board 1
		06	Input from option board 2
		07	Input of pulse train
Operator selection for frequency operation	A143	00	Addition: (A141) + (A142)
		01	Subtraction: (A141) - (A142)
		02	Multiplication: (A141) x (A142)
Frequency source setting	A001	10	Output of operation result
PV source setting	A076	10	Output of operation result

Note 1: The [1] (up) and [2] (down) keys of the digital operator are ineffective when the frequency operation function is enabled. Also, the frequency displayed by the output frequency monitoring (d001), Scaled output frequency monitoring (d007), or output frequency setting (F001) cannot be changed with key operations.
Note 2: The settings of "A141" and "A142" can be the same.

4.2.13 Frequency addition function

Related code
A145: Frequency to be added
A146: Sign of the frequency to be added
C001 to C008: Terminal [1] to [8]functions

The frequency addition function allows you to add or subtract the value specified as the frequency to be added (A145) to or from the frequency value of a selected frequency command.
To use this function, assign function "50" (ADD) to an intelligent input terminal.
When the ADD terminal is turned on, the inverter performs the addition or subtraction of the value specified as "A145".

Item	Function code	Data or range of data	Description
Frequency to be added	A145	0.00 to 400.00(Hz)	Setting of the frequency to be added
Selection of the sign of the frequency to be added	A146	00	(Frequency command) + (A145)
		01	(Frequency command) - (A145)
Terminal function	C001 to C008	50	ADD selection of the trigger for adding the frequency (A145)

Note 1: If the sign of the frequency value in the frequency command changes from minus (-) to plus (+), or vice versa, as the result of frequency addition, the motor operation direction will be inverted.
Note 2: When the PID function is used, the frequency addition function can apply to PID target data. (In such cases, the data display by function "A145" is in percentage [in steps of 0.01%]).

4.2.14 Start/end frequency setting for external analog input

Related code
A011: [O]-[L] input active range start frequency
A012: [O]-[L] input active range end frequency
A013: [O]-[L] input active range start voltage
A014: [O]-[L] input active range end voltage
A015: [O]-[L] input start frequency enable
A101: [OI]-[L] input active range start frequency
A102: [OI]-[L] input active range end frequency
A103: [OI]-[L] input active range start current
A104: [OI]-[L] input active range end current
A105: [OI]-[L] input start frequency enable
A111: [O2]-[L] input active range start frequency
A112: [O2]-[L] input active range end frequency
A113: [O2]-[L] input active range start voltage
A114: [O2]-[L] input active range end voltage

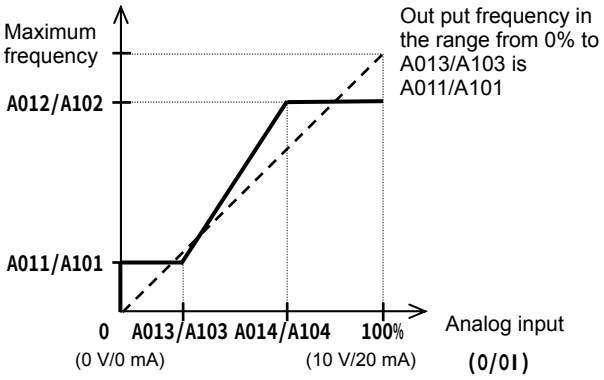
The start/end frequency setting function allows you to set the inverter output frequency in relation to the external analog inputs (frequency commands) via the following terminals:
O-L terminal: 0 to 10 V
OI-L terminal: 4 to 20 mA
O2-L terminal: -10 to +10 V

(1) Start/end frequency settings for the O-L and OI-L terminals

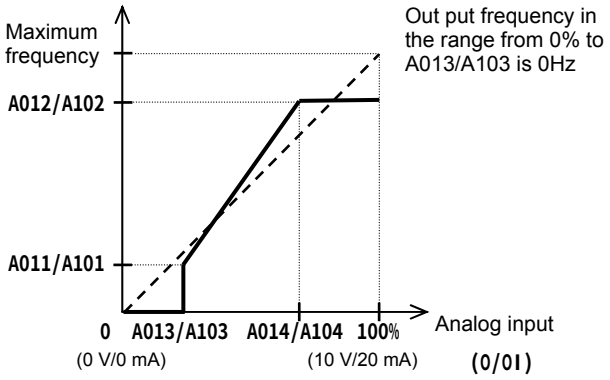
Item	Function code	Range of data	Description
[O]/[OI]-[L] input active range start frequency	A011/A101	0.00 to 400.0(Hz)	Setting of the start frequency
[O]/[OI]-[L] input active range end frequency	A012/A102	0.00 to 400.0(Hz)	Setting of the end frequency
[O]/[OI]-[L] input active range start voltage	A013/A103	0. to 100.(%)	Setting of the rate of the start frequency to the external frequency command (0 to 10 V/0 to 20 mA)
[O]/[OI]-[L] input active range end voltage	A014/A104	0. to 100.(%)	Setting of the rate of the end frequency to the external frequency command (0 to 10 V/0 to 20 mA)
[O]/[OI]-[L] input start frequency enable	A015/A105	00	Externally input start frequency The frequency set as "A011" or "A101" is output as the output frequency while the start-frequency rate is 0% to the value set as "A013" or "A103".
		01	0 Hz 0 Hz is output as the output frequency while the start-frequency rate is 0% to the value set as "A013" or "A103".

If the voltage of the signal to be input to the O-L terminal is 0 to 5 V, specify 50% for "A014".

(Example 1) A015/A105: 00



(Example 2) A015/A105: 01

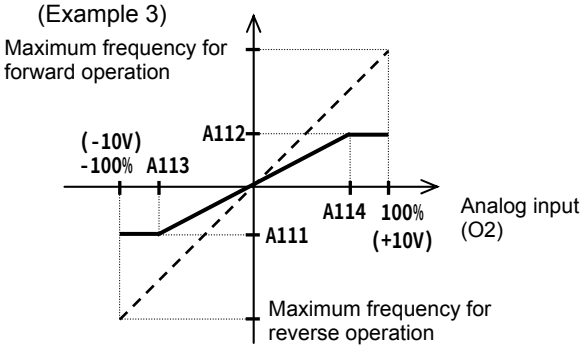


(2) Start/end frequency settings for the O2-L terminal

Item	Function code	Range of data	Description	Remarks
02 start frequency	A111	-400. to 400.(Hz)	Setting of the start frequency	(Example 3)
02 end frequency	A112	-400. to 400.(Hz)	Setting of the end frequency	
02 start-frequency rate	A113	-100. to 100.(%)	Setting of the rate of the start frequency to the external frequency command (-10 to +10 V) (*1)	
02 end-frequency rate	A114	-100. to 100.(%)	Setting of the rate of the end frequency to the external frequency command (-10 to +10 V) (*1)	

*1 The frequency rates correspond to the voltages (-10 to +10 V) of the external frequency command as follows:
-10 to 0 V: -100% to 0%
0 to +10 V: 0% to 100%
For example, if the voltage of the signal to be input to the O2-L terminal is -5 to +5 V, specify 50% for "A114".

(Example 3)



4.2.15 External analog input (O/OI/O2) filter setting

Related code
A016: External frequency filter time const.

The external analog input filter setting function allows you to set the input-voltage/input-current sampling time to be applied when frequency commands are input as external analog signals.
You can use this filter function effectively for removing noise from the frequency-setting circuit signal.
If the noise disables the stable operation of the inverter, increase the setting. Setting a larger value makes the inverter response slower. The filtering constant is "set value (1 to 30) x 2 ms."
When the setting is "31" (factory setting), a hysteresis of ±0.1 Hz is added to the filtering constant (500 ms).

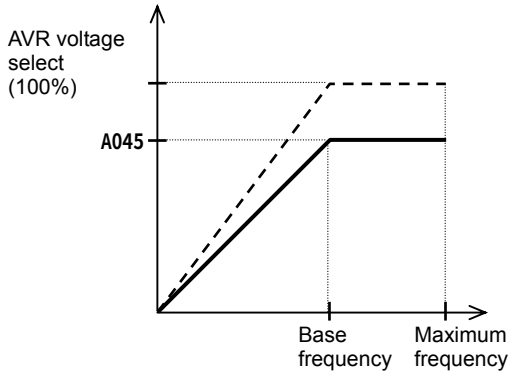
Item	Function code	Range of data	Description
External frequency filter time const.	A016	1. to 30. or 31.	Setting of 1. to 30.: "Set value x 2" ms filter Setting of 31.: 500 ms filter (fixed) with hysteresis of ±0.1 Hz

4.2.16 V/f gain setting

Related code
A045: V/f gain setting
A082: AVR voltage select

The V/f gain setting function allows you to change the inverter output voltage by specifying the rate of the output voltage to the voltage (100%) selected with the AVR voltage select function (A082).
If the motor operation is cranky, try to increase the gain setting.

Item	Function code	Range of data	Description
V/f gain setting	A045	20. to 100. (%)	Setting of the rate of reducing the output voltage



4.2.17 V/F characteristic curve selection

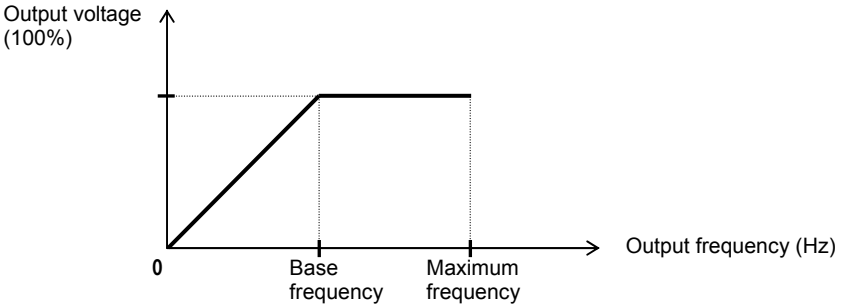
Related code

A044/A244/A344: V/F characteristic curve selection, 1st/2nd/3rd motors
b100/b102/b104/b106/b108/b110/b112: Free-setting V/f frequency (1) (2) (3) (4) (5) (6) (7)
b101/b103/b105/b107/b109/b111/b113: Free-setting V/f voltage (1) (2) (3) (4) (5) (6) (7)

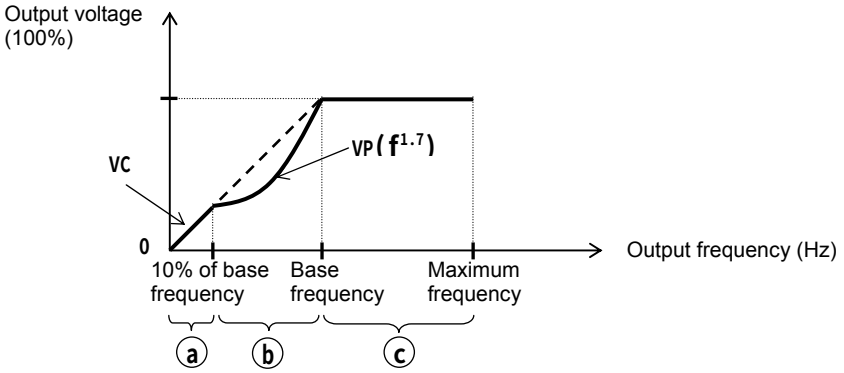
The V/F characteristic curve selection function allows you to set the output voltage/output frequency (V/f) characteristic.
To switch the V/F characteristic curve selection among the 1st, 2nd, and 3rd settings, assign function "08" (SET) and "17" (SET3) to intelligent input terminals. Use the SET and SET3 signals for switching.

Function code	Data	V/f characteristic	Remarks
A044/A244/ A344	00	Constant torque characteristic (VC)	
	01	Reduced-torque characteristic (1.7th power of VP)	
	02	Free V/f characteristic	Available only for A044 and A244
	03	Sensorless vector control (SLV)	Available only for A044 and A244 (See Section 4.2.96.)

(1) Constant torque characteristic (VC)
With this control system set, the output voltage is in proportion to the output frequency within the range from 0 Hz to the base frequency. Within the output frequency range over the base frequency up to the maximum frequency, the output voltage is constant, regardless of the change in the output frequency.



(2) Reduced-torque characteristic (1.7th power of VP)
This control system is suited when the inverter is used with equipment (e.g., fan or pump) that does not require a large torque at a low speed.
Since this control system reduces the output voltage at low frequencies, you can use it to increase the efficiency of equipment operation and reduce the noise and vibrations generated from the equipment.
The V/f characteristic curve for this control system is shown below.



Period ⓐ : While the output frequency increases from 0 Hz to the 10% of the base frequency, the output voltage follows the constant torque characteristic.
(Example) If the base frequency is 60 Hz, the constant torque characteristic is maintained within the output frequency range of 0 to 60 Hz.

Period ⓑ : While the output frequency increases from the 10% of base frequency to the base frequency, the output voltage follows the reduced-torque characteristic. In other words, the output voltage increases according to the 1.7th power of the output frequency.

Period ⓒ : While the output frequency increases from the base frequency to the maximum frequency, the output voltage is constant.

(3) Free V/f characteristic setting

The free V/f characteristic setting function allows you to set an arbitrary V/f characteristic by specifying the voltages and frequencies (b100 to b113) for the seven points on the V/f characteristic curve.

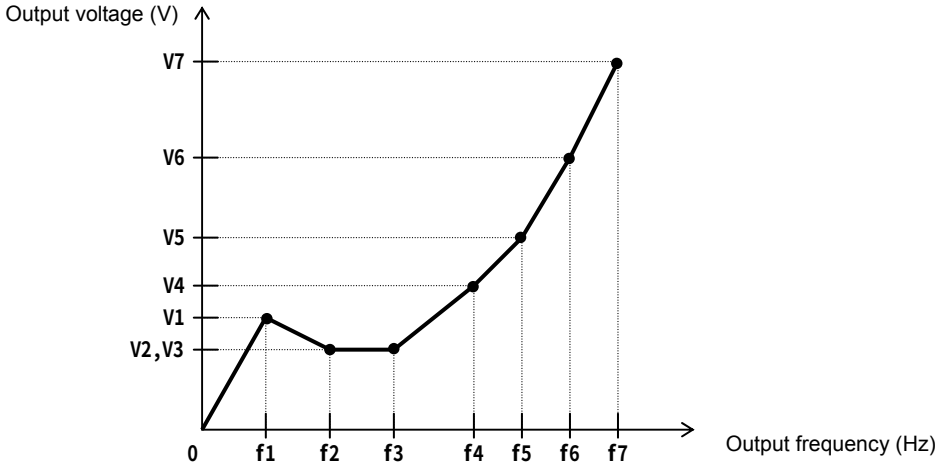
The free V/f frequencies (1 to 7) set by this function must always be in the collating sequence of "1 ≤ 2 ≤ 3 ≤ 4 ≤ 5 ≤ 6 ≤ 7".

Since all free V/f frequencies are set to 0 Hz as default (factory setting), specify their arbitrary values (begin setting with free-setting V/f frequency (7)). (The inverter cannot operate with the free V/f characteristic in the factory setting.)

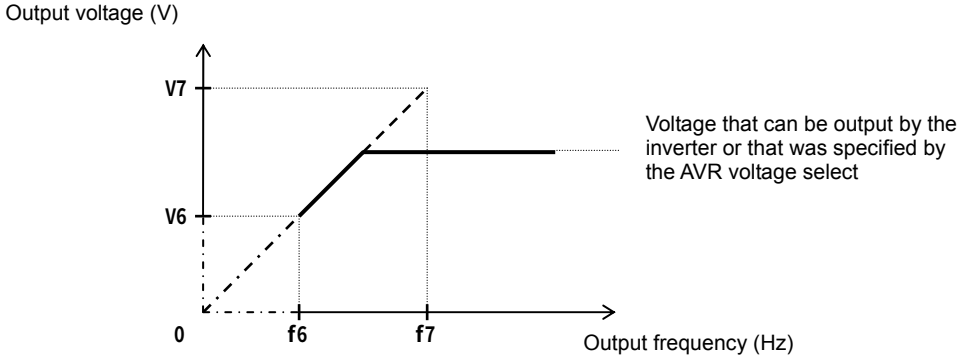
Enabling the free V/f characteristic setting function disables the torque boost selection (A041/A241), base frequency setting (A003/A203/A303), and maximum frequency setting (A004/A204/A304). (The inverter assumes the value of free-setting V/f frequency (7) as the maximum frequency.)

Item	Function code	Data	Description
Free-setting V/f frequency (7)	b112	0.to 400.(Hz)	Setting of the output frequency at each breakpoint of the V/f characteristic curve
Free-setting V/f frequency (6)	b110	0. to free-setting V/f frequency (7) (Hz)	
Free-setting V/f frequency (5)	b108	0. to free-setting V/f frequency (6) (Hz)	
Free-setting V/f frequency (4)	b106	0. to free-setting V/f frequency (5) (Hz)	
Free-setting V/f frequency (3)	b104	0. to free-setting V/f frequency (4) (Hz)	
Free-setting V/f frequency (2)	b102	0. to free-setting V/f frequency (3) (Hz)	
Free-setting V/f frequency (1)	b100	0. to free-setting V/f frequency (2) (Hz)	
Free-setting V/f voltage (7)	b113	0.0 to 800.0(V)	Setting of the output voltage at each breakpoint of the V/f characteristic curve (*1)
Free-setting V/f voltage (6)	b111		
Free-setting V/f voltage (5)	b109		
Free-setting V/f voltage (4)	b107		
Free-setting V/f voltage (3)	b105		
Free-setting V/f voltage (2)	b103		
Free-setting V/f voltage (1)	b101		

(Example)



*1 Even if 800 V is set as a free-setting V/f voltage (1 to 7), the inverter output voltage cannot exceed the inverter input voltage or that specified by the AVR voltage select.
Carefully note that selecting an inappropriate control system (V/f characteristic) may result in overcurrent during motor acceleration or deceleration or vibration of the motor or other machine driven by the inverter.



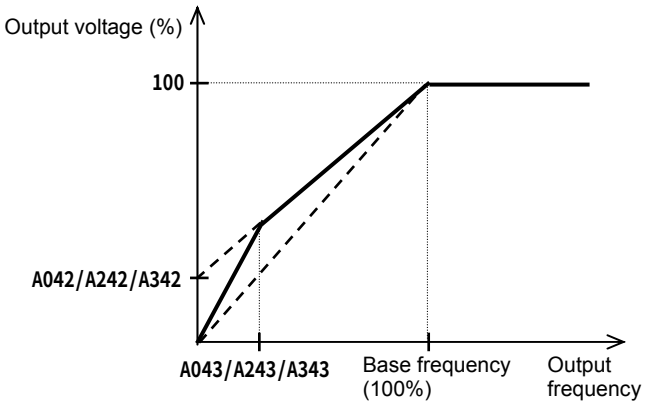
4.2.18 Torque boost setting

Related code
A041/A241: Torque boost selection, 1st/2nd motors
A042/A242/A342: Manual torque boost value, 1st/2nd3rd motors
A043/A243/A343: Manual torque boost frequency adjustment, 1st/2nd/3rd motors
H003/H203: Motor capacity, 1st/2nd motors
H004/H204: Motor poles setting, 1st/2nd motors

The torque boost setting function allows you to compensate for the voltage drop due to wiring and the primary resistance of the motor so as to improve the motor torque at low speeds.
When you select automatic torque boost by the torque boost selection (A041/A241), adjust the settings of the motor capacity selection (H003/H203) and motor pole selection (H004/H204) based on the motor to be driven.

Item	Function code	Data or range of data	Description
Torque boost selection	A041/A241	00	Manual torque boost
		01	Automatic torque boost
Manual torque boost value	A042/A242/A342	0.0 to 20.0(%)	Setting of the rate of the boost to the output voltage (100%)
Manual torque boost frequency adjustment	A043/A243/A343	0.0 to 50.0(%)	Setting of the rate of the frequency at breakpoint to the base frequency
Motor capacity	H003/H203	0.20 to 75.0(kW)	Selection of the motor capacity
Motor poles setting	H004/H204	2, 4, 6, 8, or 10 (poles)	Selection of the number of poles of the motor
Voltage compensation gain setting for automatic torque boost	A046/A246	0. to 255.	See Item (2), "Automatic torque boost."
Slippage compensation gain setting for automatic torque boost	A047/A247	0. to 255.	See Item (2), "Automatic torque boost."

(1) Automatic torque boost
The inverter outputs the voltage according to the settings of the manual torque boost (A042/A242/A342) and manual torque boost frequency adjustment (A043/A243/A343).
Use the manual torque boost value (A042/A242/A342) to specify the rate of the boost to the voltage (100%) set by the AVR voltage select.
The set rate of voltage corresponds to the boost voltage that is output when the output frequency is 0 Hz.
When increasing the value of the manual torque boost value, be careful to prevent motor over-excitation. Over-excitation may result in motor burnout.
Use the manual torque boost frequency adjustment (A043/A243/A343) to specify the rate of the frequency at each breakpoint to the base frequency (100%).
To switch the settings among the 1st, 2nd, and 3rd settings ("A041 to A043", "A241 to A243", and "A342 and A343"), assign function "08" (SET) and "17" (SET3) to intelligent input terminals. Use the SET and SET3 signals for switching.



(2) Automatic torque boost
When automatic torque boost (data "01") is selected by the torque boost selection (A041/A241), the inverter automatically adjusts the output frequency and voltage according to the load on the motor. (During actual operation, the automatic torque boost is usually combined with the manual torque boost.)
When you select the automatic torque boost, adjust the settings of the motor capacity selection (H003/H203) and motor pole selection (H004/H204) according to the motor to be driven.
If the inverter trips due to overcurrent during motor deceleration, set the AVR function select (A081) to always enable the AVR function (data "00").
If you cannot obtain the desired operation characteristic by using the automatic torque boost, make the following adjustments:

Symptom	Adjustment method	Adjustment item
Motor torque is insufficient at low speed. (The motor does not rotate at low speed.)	(1) Increase the voltage setting for manual torque boost step by step.	A042/A242
	(2) Increase the slippage compensation gain for automatic torque boost step by step.	A047/A247
	(3) Increase the voltage compensation gain for automatic torque boost step by step.	A046/A246
	(4) Reduce the carrier frequency setting.	b083
The motor speed falls when a load is applied to the motor.	Increase the slippage compensation gain for the automatic torque boost step by step.	A047/A247
The motor speed increases when a load is applied to the motor.	Reduce the slippage compensation gain for the automatic torque boost step by step.	A047/A247
The inverter trips due to overcurrent when a load is applied to the motor.	(1) Reduce the voltage compensation gain for the automatic torque boost step by step.	A046/A246
	(2) Reduce the slippage compensation gain for the automatic torque boost step by step.	A047/A247
	(3) Reduce the voltage setting for the manual torque boost step by step.	A042/A242

This function cannot be selection for 3rd moter setting.
Manual torque boost valid.

4.2.19 DC braking (DB) setting

The DC braking function allows you to apply DC braking to the motor according to the load on the motor.
You can control DC braking in two ways: the external control through signal input to intelligent input terminals and the internal control to be performed automatically when the motor is started and stopped.
Note that the motor cannot be stopped by DC braking if the load on the motor produces a large moment of inertia.

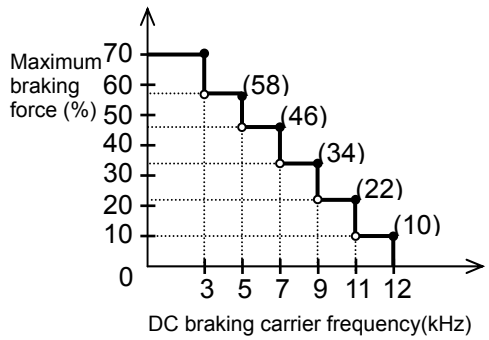
Related code
A051: DC braking enable
A052: DC braking frequency setting
A053: DC braking wait time
A054: DC braking force during deceleration
A055: DC braking time for deceleration
A056: DC braking/edge or level detection for [DB] input
A057: DC braking force for starting
A058: DC braking time for starting
A059: DC braking carrier frequency setting
C001 to C008: Terminal [1] to [8] functions

Item	Function code	Data or range of data	Description
DC braking enable	A051	00	Internal DC braking is disabled.
		01	Internal DC braking is enabled.
		02	Internal DC braking is enabled. (The braking operates only with the set braking frequency.)
DC braking frequency setting	A052	0.00 to 60.00 (Hz)	With internal DC braking enabled, DC braking is started when the output frequency reaches the set braking frequency.
DC braking wait time	A053	0.0 to 5.0 (s)	The DC braking wait time specifies the delay in starting DC braking after the set braking time has elapsed or the DB terminal has been turned on.
DC braking force during deceleration/ DC braking force for starting	A054/A057	0. to 70. (%) <0. to 50 (%)>	"0" specifies the smallest force (zero current); "100" specifies the largest force (rated current).
DC braking time for deceleration	A055	0.0 to 60.0 (s)	This setting is valid for the external DC braking in edge mode or for the internal DC braking.
DC braking/edge or level detection for [DB] input	A056	00	Edge mode (See examples 1-a to 6-a.)
		01	Level mode (See examples 1-b to 6-b.)
DC braking time for starting	A058	0.0 to 60.0 (s)	This setting is valid for the internal DC braking. DC braking is started when the motor-start command is input.
DC braking carrier frequency setting	A059	0.5 to 12(kHz) <0.5 to 8 (kHz)>	Unit: kHz

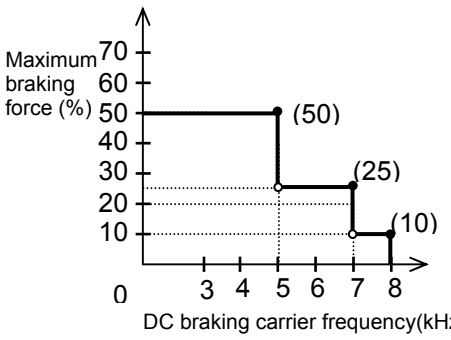
(NOTE) <>:applied for 90 to 160kW

(1) Carrier frequency for DC braking

Use the DC braking carrier frequency setting (A059) to specify the carrier frequency for DC braking. But the raking power reduced is reduced when 3kHz (up to 75kW) or 5kHz (90-160kW) are set as shown below. For detailed decreasing ratio, "DC braking limiter" is to be referred.

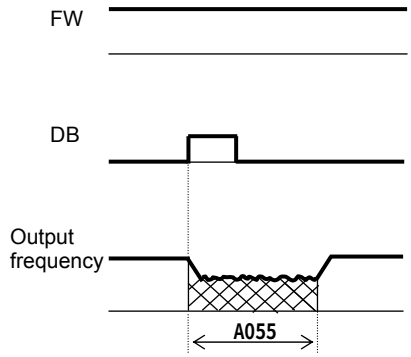
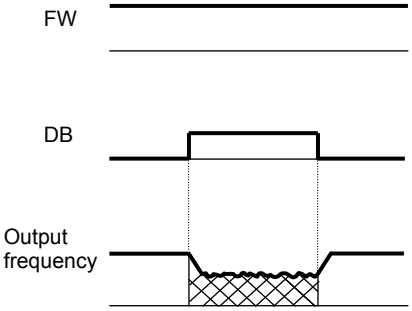
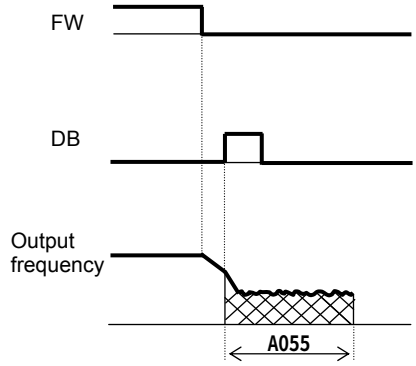
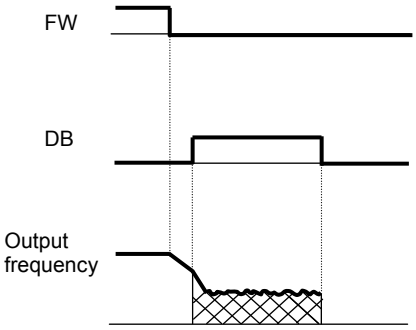
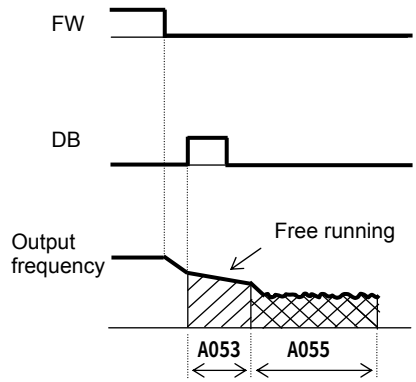
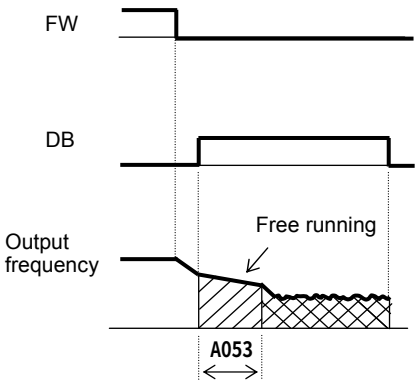


DC braking force limiter(11-75kW)

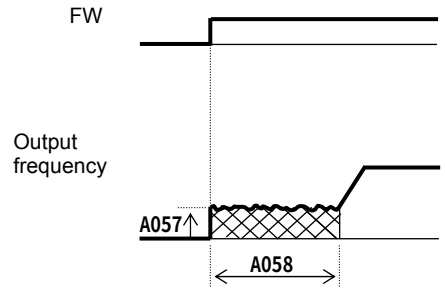
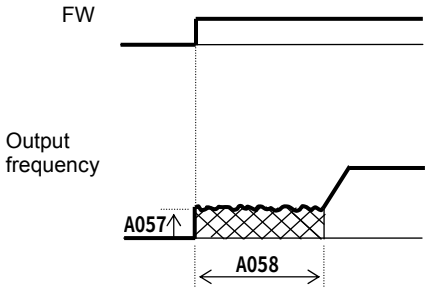
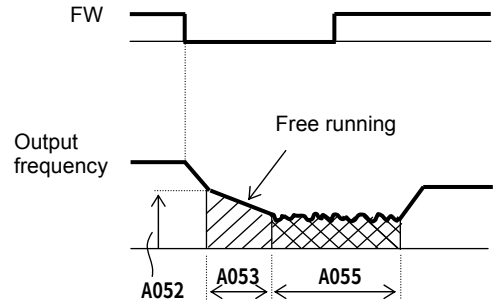
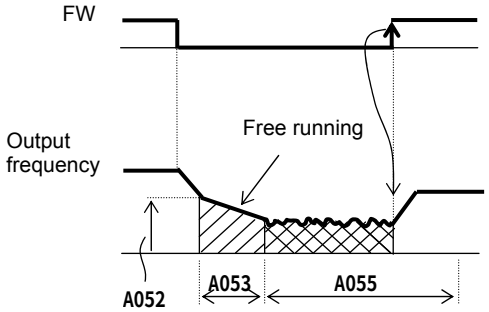
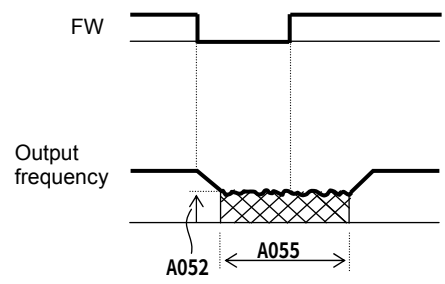
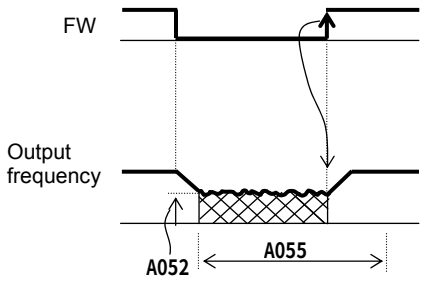


DC braking force limiter(90-160kW)

(2) External DC braking
Assign function "07" (DB) to terminal function (C001 to C008).
Direct braking control by ON/OFF of DB terminal when the setting of DC braking enable (A051) is 00(Invalid) and 01(Valid).
Adjust the braking force by adjusting the DC braking force setting (A054).
When you set the DC braking wait time (A053), the inverter output will be shut off for the set period of delay, and the motor will run freely during the period. DC braking will be restarted after the delay.
When setting the DC braking time with function "A055" or for the DC braking operation via the DB terminal, determine the length of time in consideration of the heat generation on the motor.
Select the braking mode by the DC braking/edge or level detection for [DB] input (A056), and then make any other necessary settings suitable for your system.

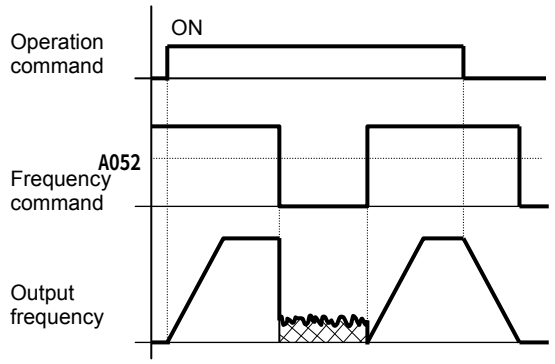
<table>
<tr><th>(a) Edge mode (A056: 00)</th><th>(b) Level mode (A056: 01)</th></tr>
<tr><td>(Example 1-a)
 
</td><td>(Example 1-b)
 
</td></tr>
<tr><td>(Example 2-a)
 
</td><td>(Example 2-b)
 
</td></tr>
<tr><td>(Example 3-a)
 
</td><td>(Example 3-b)
 
</td></tr>
</table>

(3) Internal DC braking (A051: 01)
You can apply DC braking to the motor even without entering braking signals via the DB terminal when the inverter starts and stops. To use the internal DC braking function, specify "01" for the DC braking enable (A051).
Use function "A057" to set the DC braking force for starting, and use function "A058" to specify the DC braking time for starting, regardless of the braking mode selection (edge or level mode). (See examples 4-a and 4-b.)
Set the braking force for periods other than starting by using the DC braking force setting (A054).
Set the output frequency at which to start DC braking by using the DC braking frequency setting (A052).
When you set the DC braking wait time (A053), the inverter output will be shut off when the output frequency reaches the setting of "A052" after the operation command (FW signal) is turned off, and the motor will run freely for the delay time set by "A053". DC braking will be started after the delay (A053).
The internal DC braking operation to be performed when the operation command is switched from the stop command to the start command varies depending on the braking mode (edge or level mode).
Edge mode: The DC braking time setting (A055) is given priority over operation commands, and the inverter performs DC braking according to the setting of "A055". When the output frequency reaches the setting of "A052" the inverter performs DC braking for the time set for "A055". Even if the stop command is input during DC braking, DC braking continues until the time set for "A055" elapses. (See examples 5-a and 6-a.)
Level mode: Operation commands are given priority over the DC braking time setting. The inverter follows operation commands, regardless of the DC braking time setting (A055). If the start command is input during DC braking, the inverter starts the normal motor operation, regardless of the DC braking time setting (A055). (See examples 5-b and 6-b.)

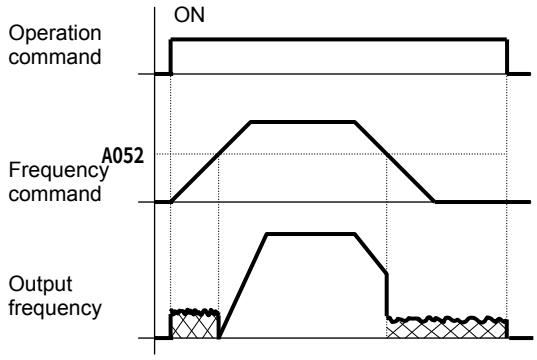
<table>
<tr><th>(a) Edge mode</th><th>(b) Level mode</th></tr>
<tr><td>i) (Example 4-a) when the start command is input:
 
</td><td>i) (Example 4-b) when the start command is input:
 
</td></tr>
<tr><td>ii) (Example 5-a) when the stop command is input:
 
</td><td>ii) (Example 5-b) when the stop command is input:
 
</td></tr>
<tr><td>ii) (Example 6-a) when the stop command is input:
 
</td><td>ii) (Example 6-b) when the stop command is input:
 
</td></tr>
</table>

(4) Internal DC braking (triggered only when the output frequency reaches a set frequency) (A051: 02)
You can also operate the internal DC braking function so that DC braking is applied to the motor when the inverter output frequency falls to the DC braking frequency setting (A052) or below.
Please do not use external DC braking by ON/OFF of DB terminal when you select this function.
In this mode, DC braking operates only when the operation command signal is on (i.e., the start command is input).
The inverter starts DC braking when both the frequency set by the frequency command and the current output frequency fall to the DC braking frequency setting (A052) or below. (See example 7-a.)
When the frequency set by the frequency command increases to the "setting of 'A052' + 2 Hz" or more, the inverter stops DC braking and restores its normal output. (See example 7-a.)
If the frequency set by the frequency command is 0 Hz when the start command is input via an analog input terminal, the inverter will start operation with DC braking because both the frequency set by the frequency command and current output frequency are 0 Hz. (See example 7-b.)
If the operation command signal (start command) is turned on when the frequency command specifies a frequency larger than the DC braking frequency (A052), the inverter will start operation with the normal output.

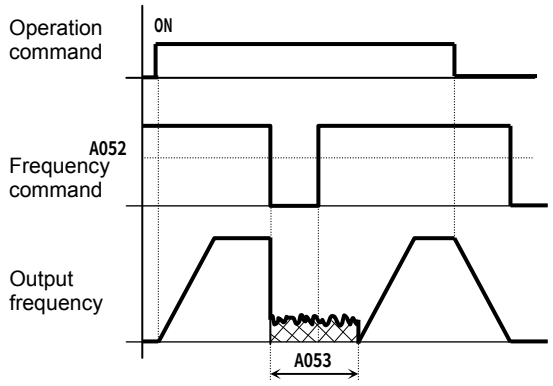
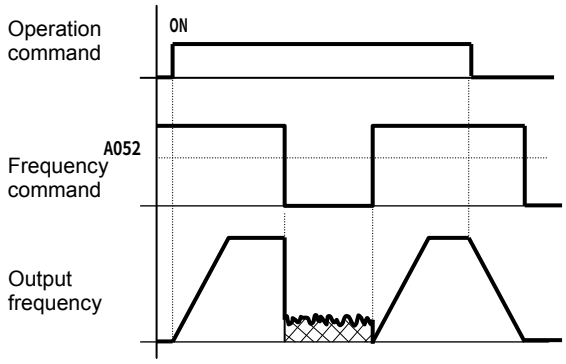
(Example 7-a)



(Example 7-b)



How the inverter returns to the normal output varies depending on the setting of the DC braking/edge or level detection for [DB] input (A054).

(a) Edge mode	(b) Level mode
	

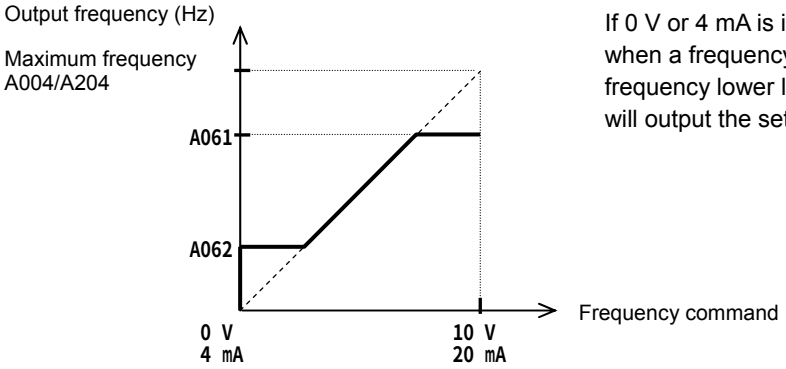
4.2.20 Frequency upper limit setting

Related code
A061/A261: /Frequency upper limit setting, 1st/2nd motors
A062/A262: Frequency lower limit setting, 1st/2nd motors

The frequency upper limit setting function allows you to place upper and lower limits on the inverter output frequency.
This function restricts the input of frequency commands that specify any frequencies outside the upper and lower limits.
Always set the upper limit before setting the lower limit. Also, be sure to keep the frequency upper limit (A061/A261) larger than the frequency lower limit (A062/A262).
Be sure that upper limit/lower limit does not exceed Maximum frequency (A004/A204/A304).
Be sure to set output frequency (F001) and multiple speed 1 to 15 (A021 to A035) in between uppelimit and lower limit.
If 0 Hz is set for the frequency upper and lower limits, they will not operate.
The frequency limit setting function is disabled when the 3rd control system is selected.

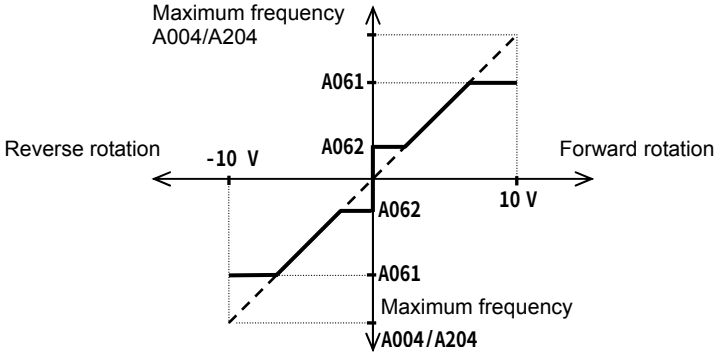
Item	Function code	Range of data	Description
Frequency upper limit setting	A061/A261	0.00 or a frequency more than the frequency lower limit setting up to the maximum frequency (Hz)	Setting of the upper limit of the output frequency
Frequency lower limit setting	A062/A262	0.00 or a frequency not less than the starting frequency up to the frequency upper limit setting (Hz)	Setting of the lower limit of the output frequency

(1) When the O-L or OI-L terminal is used:



If 0 V or 4 mA is input as the frequency command when a frequency lower limit has been set for the frequency lower limit setting (A062), the inverter will output the set frequency.

(2) When the O2-L terminal is used:



If the frequency lower limit is used with the frequency command input via the O2-L terminal, the motor speed with 0 V input will be fixed to the frequency setting of the frequency lower limit (A062) for forward rotation or the frequency setting of the frequency lower limit (A062) for reverse rotation as shown below.

(a) When operation commands are input via the control circuit terminal block (A002: 01)

Terminal	Motor speed with 0 V input via O2 terminal
FW(ON)	Frequency setting by A062 for forward rotation
RV(ON)	Frequency setting by A062 for reverse rotation

(b) When operation commands are input from the digital operator (A002: 02)

F004	Motor speed with 0 V input via O2 terminal
00	Frequency setting by A062 for forward rotation
01	Frequency setting by A062 for reverse rotation

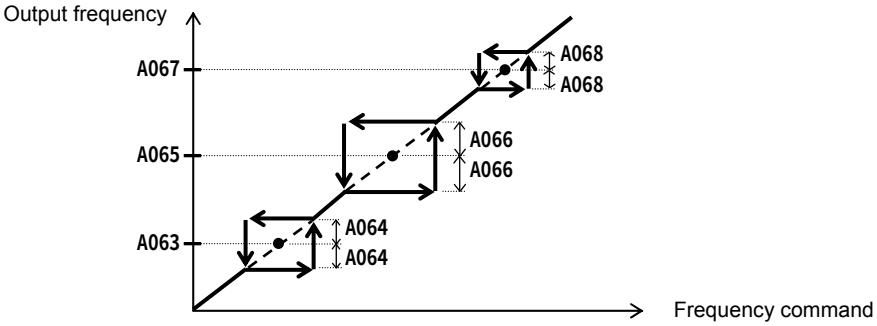
4.2.21 Jump frequency function

Related code
A063: Jump (center) frequency setting 1
A064: Jump (hysteresis) frequency width setting 1
A065: Jump (center) frequency setting 2
A066: Jump (hysteresis) frequency width setting 2
A067: Jump (center) frequency setting 3
A068: Jump (hysteresis) frequency width setting 3

The jump frequency function allows you to operate the inverter so that it avoids the resonant frequency of the machine driven by the same.
Since the inverter avoids the motor operation with a constant output frequency within the specified range of the frequencies to jump when the jump frequency function is enabled, you cannot set any inverter output frequency within the specified range of the frequencies to jump.
Note that, while the inverter is accelerating or decelerating the motor, the inverter output frequency changes continuously according to the set acceleration/deceleration time.
You can set up to three frequencies to jump.

Item	Function code	Range of data	Description
Jump (center) frequency settings, 1st/2nd/3rd settings	A063/A065/ A067	0.00 to 400.0 (Hz) (*1)	Setting of the center frequency of the frequency range to be jumped
Jump (hysteresis) frequency width settings, 1st/2nd/3rd settings	A064/A066/ A068	0.00 to 10.00(Hz)	Setting of the half bandwidth of the frequency range to be jumped

*1 Setting of 0 Hz disables the jump frequency function.

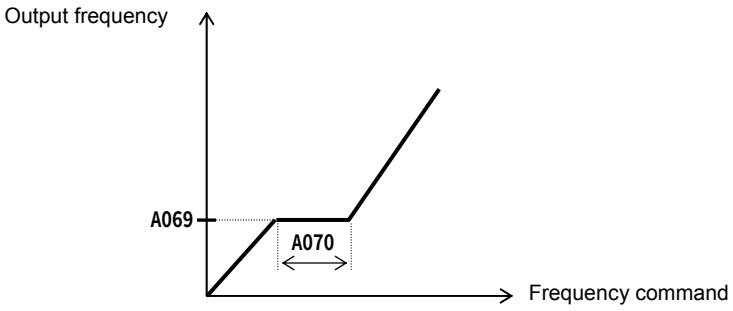


4.2.22 Acceleration stop frequency setting

Related code
A069: Acceleration stop frequency setting
A070: Acceleration stop time frequency setting

The acceleration stop frequency setting function allows you to make the inverter wait, upon starting the motor, until the slipping of the motor becomes less when the load on the motor causes a large moment of inertia.
Use this function if the inverter has tripped because of overcurrent when starting the motor.
This function can operate with every acceleration pattern, regardless of the setting of the acceleration curve selection (A097).

Item	Function code	Range of data	Description
Acceleration stop frequency setting	A069	0.00 to 400.0(Hz)	Setting of the frequency at which to stop acceleration
Acceleration stop time frequency setting	A070	0.0 to 60.0(s)	Setting of the length of time to stop acceleration



4.2.23 PID function

Related code

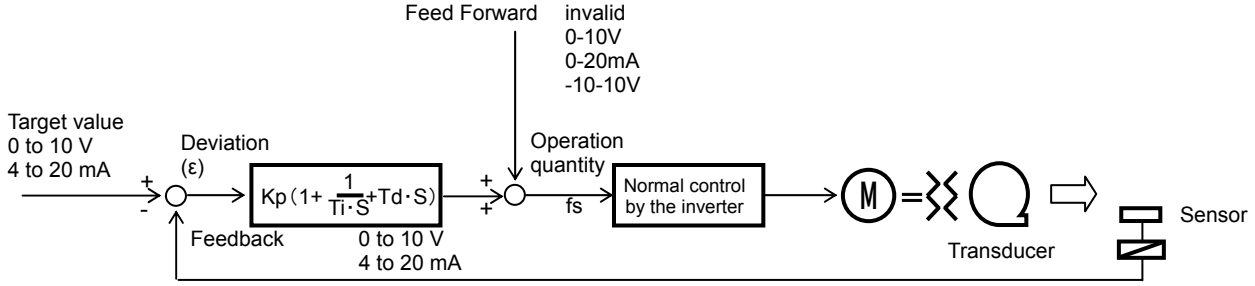
A001: Frequency source setting
A005: [AT] selection
A006: [O2] selection
A071: PID Function Enable
A072: PID proportional gain
A073: PID integral time constant
A074: PID derivative gain
A075: PV scale conversion
A076: PV source setting
A077: Output of inverted PID deviation
A078: PID variation range
A079: PID feed forward selection
d004: Process variable (PV), PID feedback monitoring
C001 to C008: Terminal [1] to [8] functions
C021 to C025: Terminal [11] to [15] functions
C044: PID deviation level setting
C052: Off level of feedback comparison signal
C053: Onlevel of feedback comparison signal

The PID function allows you to use the inverter for the process control on fluid flow, airflow, and pressure.
To enable this function, specify "01 lenabled" or "02 inverted data output enabled" for function "A071".
You can disable the PID function with an external signal during the PID operation. For this purpose, assign function "23" (PID terminal: disabling PID operation) to an intelligent input terminal. Turning the PID terminal on disables the PID function and makes the inverter perform the normal output.
With the PID function, you can limit the PID output according to various conditions.
Refer to maximum frequency (4.2.10), frequency limiter (4.2.20), PID rariation range (A078).

Item	Function code	Data or range of data	Description
PID Function Enable	A071	00	Disabling the PID operation
		01	Enabling the PID operation
		02	Enabling inverted-data output
PID proportional gain	A072	0.2 to 5.0	Proportional gain
PID integral time constant	A073	0.0 to 3600.(s)	Integrated gain
PID derivative gain	A074	0.00 to 100.0(s)	Derivative gain
PV scale conversion	A075	0.01 to 99.99	Scale for unit conversion of PID feedback data
PV source setting	A076	00	OI-L: 4 to 20 mA
		01	O-L: 0 to 10 V
		02	RS485 communication
		03	Frequency command as pulse train
		10	Operation result (*1)
Output of inverted PID deviation	A077	00	Disabling the inverted output
		01	Enabling the inverted output (deviation polarity inverted)
PID variation range	A078	0.0 to 100.0(%)	Range of PID data variation with reference to the target value
PID feed forward selection	A079	00	Invalid
		01	O-L : 0-10V
		02	OI-L : 4-20mA
		03	O2-L : -10-10V
PID deviation level setting	C044	0.0 to 100.0(%)	Level to determine the OD signal output
Off level of feedback comparison signal	C052	0.0 to 100.0(%)	Level to determine the FBV signal output
Onlevel of feedback comparison signal	C053	0.0 to 100.0(%)	Level to determine the FBV signal output

(*1) refer 4.2.12 Frequency operation function

(1) Basic configuration of PID control

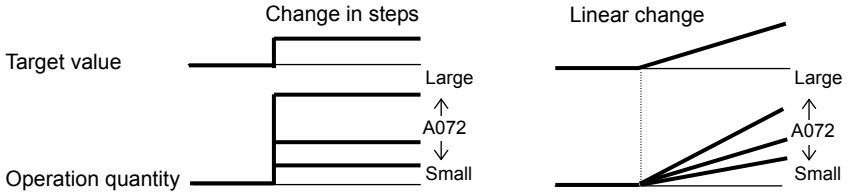


Kp: Proportional gain Ti: Integral time Td: Derivative time s: Operator **ε** : Deviation

(2) PID operation

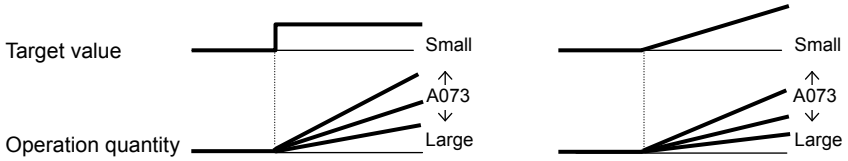
1) P operation

The proportional (P) operation stands for the operation in which the change in operation quantity is in proportion to the change in target value.



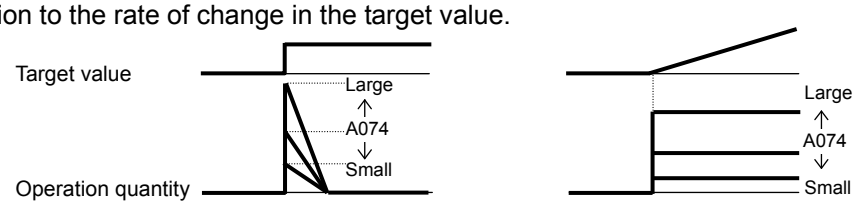
2) I operation

The integral (I) operation stands for the operation in which the operation quantity increases linearly over time.



3) D operation

The derivative (D) operation stands for the operation in which the operation quantity changes in proportion to the rate of change in the target value.



The PI operation is a combination of the P operation 1) and I operation 2). The PD operation is a combination of the P operation 1) and D operation 3). The PDI operation is a combination of the P operation 1), I operation 2), and D operation 3).

(3) PV source setting

Select the terminal to be used for the feedback signal with the PV source setting function (A076).
The terminal to input the target value follows the frequency source setting (A001). The terminal selected by the PV source setting (A076) is excluded.
If the control circuit terminal block ("01") has been specified for frequency source setting "A001", the setting of AT selection (A005) is invalid.
The table below shows how the PID target value is selected according to the setting of "A006" when the analog input is selected by the PV source setting and the control circuit terminal block ("01") is specified for "A001".

PV source setting (A076)		PID target value			
		A006=00	A006=01	A006=02	A006=03
00 (OI-L)		O + O2 (non-reversible)		O + O2 (reversible)	O
01 (O-L)		OI + O2 (non-reversible)		OI + O2 (reversible)	OI
10 (operation result)	Operation targets include the input to the OI terminal.	O + O2 (non-reversible)		O + O2 (reversible)	O
	Operation targets include the input to the O terminal.	OI + o2 (non-reversible)		OI + O2 (reversible)	OI
	Operation targets are the inputs to the OI and O terminals.	O2 (reversible)			

When you specify the 02 RS485 communication for the PV source setting (A076), transfer data as described below.

1) When the ASCII mode is selected (C078 = 00)
   Use the 01 command for data transfer. To transfer feedback data, set the most-significant byte of frequency data to "1".
   Example: When transmitting the frequency data specifying 5 Hz
   The data to be transmitted consists of six bytes, indicating a value 100 times as large as the set frequency value. → "000500"
   Change the most-significant byte to "1". → "100500"
   Convert the data to ASCII format. → "31 30 30 35 30 30"
   Note: In ASCII mode, the unit of setting is always frequency (Hz).
2) When the Modbus RTU mode is selected (C078 = 01)
   Write the setting data (on the assumption that "10000" indicates 100%) to register address 0006h.

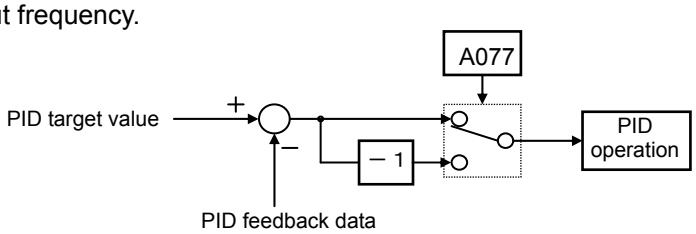
Register No.	Function name	Function code	Readable/writable (R/W)	Monitored data or setting	Data resolution
0006h	PID feedback	—	R/W	0 to 10000	0.01 [%]

Note: This register is readable and writable. However, this register can be read only when Modbus RTU has been specified as the communication mode for PID feedback. It cannot be read with other settings.

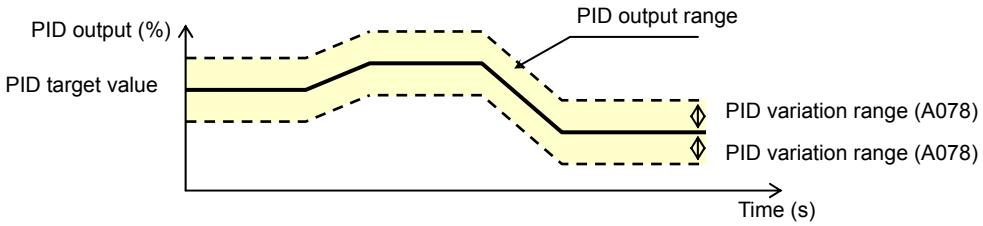
- When pulse train input is specified for PID feedback, the input pulse train frequency (Hz) is converted to a percentage (with maximum frequency corresponding to 100%) and fetched as the feedback.
For the pulse train input frequency, see Section 4.3.21.

(4) Feed forward selection
- Select the terminal to be used for the feed forward signal through PID feed forward selection (A079).
- Even if the terminal selected for the target or feedback data is also selected for the terminal by A079, the terminal functions according to the setting of A079.
- Specifying the value to disable selection for A079 disables feed forward control.

(5) Output of inverted PID deviation
Some sensor characteristics may cause the polarity of the deviation of feedback data from the target value to be inconsistent with the inverter operation command. If the inconsistency occurs, specify "01" for function "A077" to invert the polarity of the deviation.
Example: When controlling the compressor for a refrigerator
Assume that the temperature and voltage specifications of the temperature sensor are -20°C to +100°C and 0 to 10 V and the target value is 0°C.
If the current temperature is 10°C and the inverter is under the normal type of PID control, the inverter will reduces the output frequency because the feedback data is larger than the target value.
→ In such a case, specify "01" for function "A077" to invert the feedback deviation. Then, the inverter will increase the output frequency.



(6) Limitation on PID variation range
You can limit the PID output to within a specific range with reference to the target value.
To use the PID variation limit function, set the PID variation range (A078).
(Set a value on the assumption that the maximum frequency corresponds to 100%.)
The variation of PID output is limited within ±"value of A078" from the target value.
(Setting "0.0" for the PID variation range [A078] disables the PID variation limit function.)
This function is deactivated when 0.0 is set on A078.

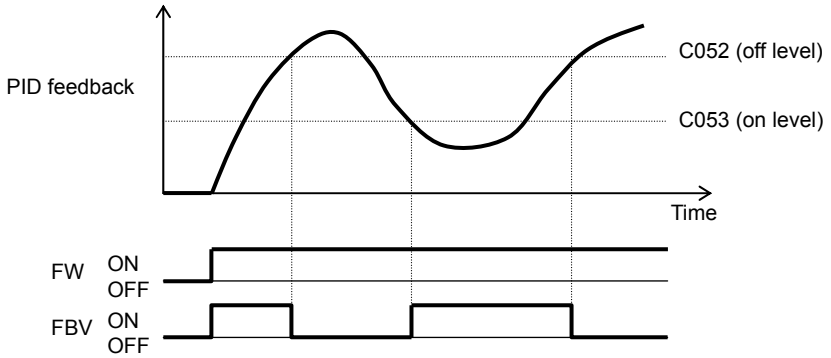


(7) Output of inverted PID deviation
If the inverter is under the normal PID control and the PID operation result is a negative value, the frequency command to the inverter will be limited to 0 Hz. However, when "02" (enabling the inverted output) is set for the PID Function Enable (A071), the PID operation result to be output to the inverter is inverted if the result is a negative value.
Setting "02" for function "A071" disables the PID variation limit (A078) described above.

(8) PID gain adjustment
If the inverter response is unsteady when the PID control function is used, try to adjust gain settings as follows:
- If the feedback data does not quickly follow the change in the target value → Increase the P gain (A072).
- If the feedback data is unstable although it quickly follows the change in the target value → Reduce the P gain (A072).
- If considerable time is required until the feedback data matches the target value → Reduce the I gain (A073).
- If the feedback data fluctuates unsteadily → Increase the I gain (A073).
- If the inverter response is slow even after the P gain is increased → Increase the D gain (A074).
- If the feedback data becomes fluctuant and unsteady when the P gain is increased → Reduce the D gain (A074).

(9) Maximum PID deviation output (OD)
You can set the PID deviation level (C044) for PID control. When the PID deviation (ε) exceeds the level set as the level "C044", the signal is output to an intelligent output terminal.
A value from 0 to 100 can be set as the level "C044". The range of values corresponds to the range of target values from 0 to the maximum.
To use this output function, assign function "04" (OD) to one of the terminal functions C021 to C025 or the alarm relay terminal function C026.

(10) Feedback comparison signal
A feedback comparison signal can be output to an intelligent output terminal when the PID feedback data exceeds the specified range.
To use this signal output function, assign function "31" (FBV) to one of the terminal functions C021 to C025 or the alarm relay terminal function C026.



(11) Process variable (PV), PID feedback monitoring (d004)
You can monitor the PID feedback data on the inverter.
When you set a PV scale conversion with function "A075", the value to be displayed as the monitored data can be the product of the feedback data and the scale.
"Monitored value" = "feedback data (%)" x " PV scale conversion (A075)"

(12) Reset of PID integration (PIDC)
This reset function clears the integral result of PID operation.
To use this function, assign function "24" (PIDC) to one of the terminal functions C001 to C008.
The integral result is cleared each time the PIDC terminal is turned on.
Never turn on the PIDC terminal during the PID operation. Otherwise, the inverter may trip because of overcurrent. Be sure to disable the PID function before turning on the PIDC terminal.

4.2.24 Two-stage acceleration/deceleration function (2CH)

Related code

F002/F202/F302: Acceleration (1) time setting, 1st/2nd/3rd motors
F003/F203/F303: Deceleration (1) time setting, 1st/2nd/3rd motors
A092/A292/A392: Acceleration (2) time setting, 1st/2nd/3rd motors
A093/A293/A393: Deceleration (2) time setting, 1st/2nd/3rd motors
A094/A294: Select method to switch to Acc2/Dec2 profile, 1st/2nd motor
A095/A295: Acc1 to Acc2 frequency transition point, 1st/2nd motors
A096/A296: Dec1 to Dec2 frequency transition point, 1st/2nd motors
C001 to C008: Terminal [1] to [8] functions

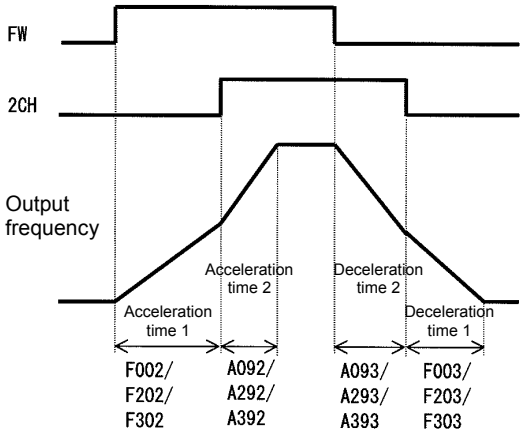
The two-stage acceleration/deceleration function allows you to change the acceleration or deceleration time while the inverter is accelerating or decelerating the motor.
Select one of the following three methods of changing the acceleration or deceleration time:

1) Changing the time by the signal input to an intelligent input terminal
2) Automatically changing the time when the output frequency reaches a specified frequency
3) Automatically changing the time only when switching the motor operation from forward rotation to reverse rotation, or vice versa

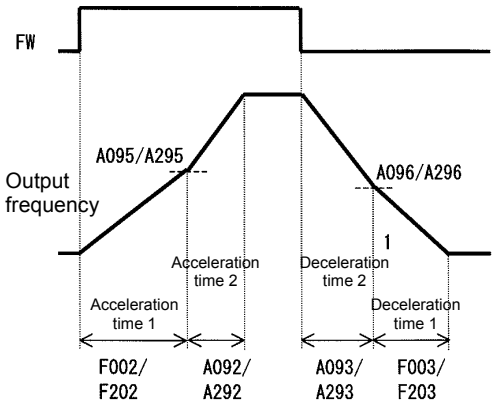
Selecting the 3rd control system enables the change of the acceleration or deceleration time only by terminal input. Not bytwo-stage acceleration/deceleration frequency.
To change the acceleration/deceleration time by the signal input to an intelligent input terminal, assign function "09" (2CH) to one of the terminal functions C001 to C008.

Item	Function code	Data	Description
Acceleration (2) time setting	A092/A292/ A392	0.01 to 3600. (s)	(See examples 1 and 2.)
Deceleration (2) time setting	A093/A293/ A393	0.01 to 3600. (s)	(See examples 1 and 2.)
Select method to switch to Acc2/Dec2 profile	A094/A294	00	Changing the time by the signal input to the 2CH terminal (See example 1.)
		01	Changing the time at the two-stage acceleration/deceleration frequency (See example 2.)
		02	Valid only while the inverter is switching the motor between forward and reverse operations (See example 3.)
Acc1 to Acc2 frequency transition point	A095/A295	0.00 to 400.0 (Hz)	Valid when "01" is specified for the select method to switch to Acc2/Dec2 profile (A094/A294) (See example 2.)
Dec1 to Dec2 frequency transition point	A096/A296	0.00 to 400.0 (Hz)	Valid when "01" is specified for the Select method to switch to Acc2/Dec2 profile (A094/A294) (See example 2.)

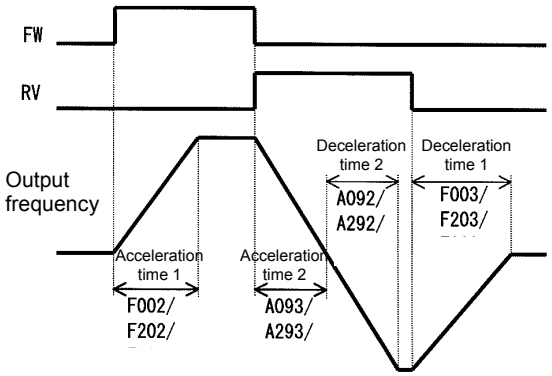
(Example 1) When "00" is specified for "A094" or "A294"



(Example 2) When "01" is specified for "A094" or "A294"



(Example 3) When "02" is specified for "A094" or "A294"



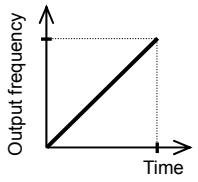
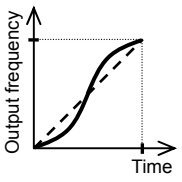
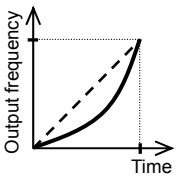
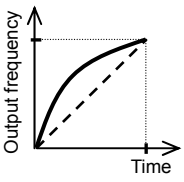
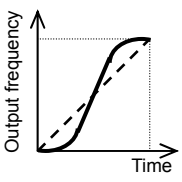
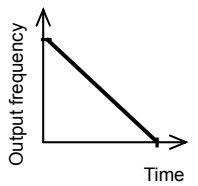
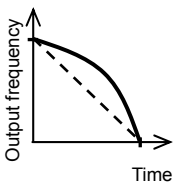
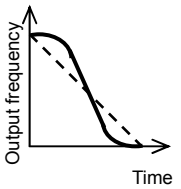
4.2.25 Acceleration/deceleration curve selection

Related code
A097: Acceleration curve selection
A098: Deceleration curve setting
A131: Acceleration curve constants setting
A132: Deceleration curve constants setting
A150: Curvature for EL-S-curve acceleration 1
A151: Curvature for EL-S-curve acceleration 2
A152: Curvature for EL-S-curve deceleration 1
A153: Curvature for EL-S-curve deceleration 2

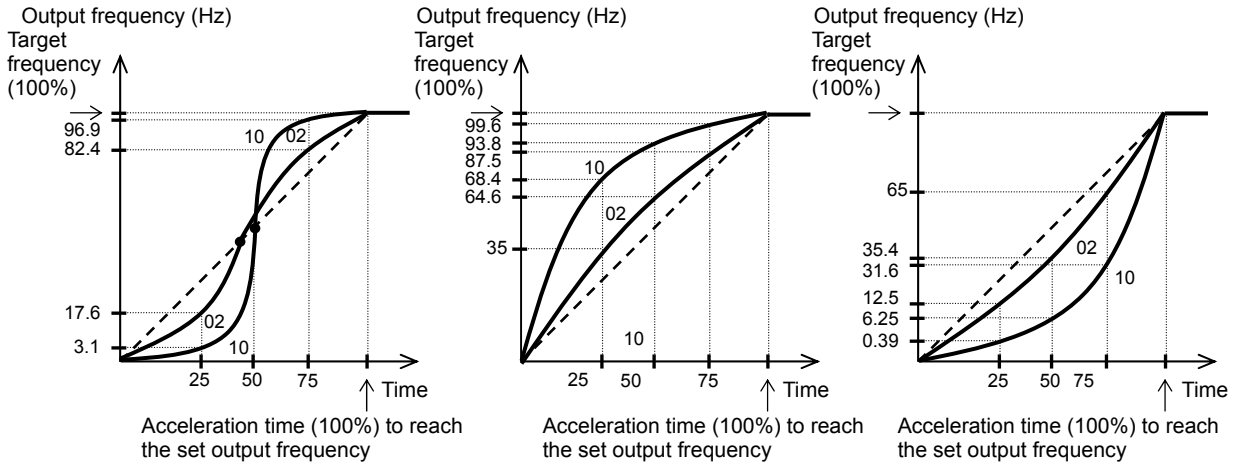
You can set different patterns of motor acceleration and deceleration according to the type of system to be driven by the inverter.
Use functions "A097" and "A098" to select acceleration and deceleration patterns, respectively.
You can individually set an acceleration pattern for acceleration and a deceleration pattern for deceleration.
When the acceleration/deceleration pattern is set other than 00 (linear) using analog input as frequency source is to be avoided because it prolongs the acceleration or deceleration time.

Item	Function code	Data or range of data	Description
Acceleration/deceleration curve selection	A097/A098	00	Linear acceleration/deceleration
		01	S-curve acceleration/deceleration
		02	U-curve acceleration/deceleration
		03	Inverted-U-curve acceleration/deceleration
		04	EL-S-curve acceleration/deceleration
Acceleration/deceleration curve constants setting	A131/ A132	01 to 10	01 (small degree of swelling) ⇕ 10 (large degree of swelling)
Curvature for EL-S-curve acceleration 1/2	A150/A151	0 to 50 (%)	Curvature of EL-S curve (for acceleration)
Curvature for EL-S-curve deceleration 1/2	A152/A153	0 to 50 (%)	Curvature of EL-S curve (for deceleration)

(1) Acceleration/deceleration pattern selection
Select acceleration and deceleration patterns with reference to the following table:

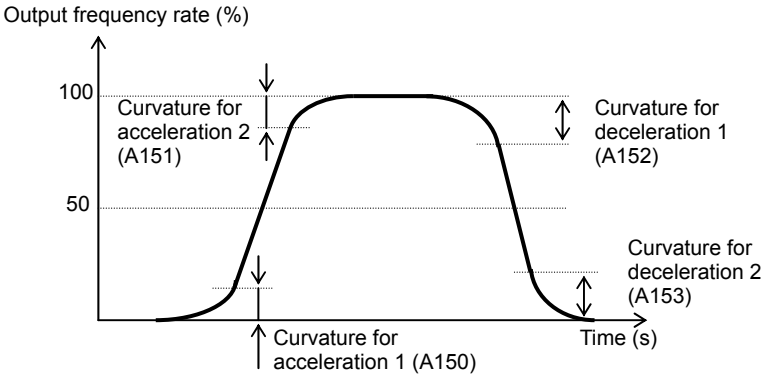
Setting	00	01	02	03	04
Curve	Linear	S curve	U curve	Inverted-U curve	EL-S curve
A097 (acceleration pattern)					
A098 (deceleration pattern)					
Description	With this pattern, the motor is accelerated or decelerated linearly until its speed reaches the set output frequency.	This pattern is effective for preventing the collapse of cargo carried by a lift or conveyor driven by the inverter.	This pattern is effective for the tension control on a winding machine driven by the inverter (to prevent cutting of the object to be wound).		This pattern is similar to the S-curve pattern for the shockless starting and stopping of the motor, except that the middle section of this pattern is linear.

(2) Curve constant (swelling degree)
Specify the swelling degree of the acceleration curve with reference to the following graphs:



The acceleration or deceleration time may be shortened midway through the acceleration or deceleration according to the S-curve pattern.
If the LAD cancellation (LAC) function has been assigned to an intelligent input terminal and the LAC terminal is turned on, the selected acceleration and deceleration patterns are ignored, and the output frequency is quickly adjusted to that specified by the frequency command.

(3) Curvature of EL-S-curve pattern
When using the EL-S-curve pattern, you can set the curvatures (A150 to A153) individually for acceleration and deceleration.
If all curvatures are set to 50%, the EL-S-curve pattern will be equivalent to the S-curve pattern.



4.2.26 Energy-saver operation

Related code
A085: Operation mode selection
A086: Energy saving mode tuning

The energy-saver operation function allows you to automatically minimize the inverter output power while the inverter is driving the motor at constant speed. This function is suited to operating a fan, pump, or other load that has a reduced-torque characteristic.
To use this function, specify "01" for the operation mode selection (A085).
Use the energy saving mode tuning function (A086) to adjust the response and accuracy of the energy-saver operation.
The energy-saver operation function controls the inverter operation comparatively slowly. Therefore, if a sudden change in the load occurs (e.g., impact load is applied), the motor may stall, and, consequently, the inverter may trip because of overcurrent.

Item	Function code	Data	Description
Operation mode selection	A085	00	Normal operation
		01	Energy-saving operation
		02	Fuzzy operation

Item	Function code	Data	Response	Accuracy
Energy saving mode tuning	A086	0 ⇕ 100	Slow ⇕ Quick	High ⇕ Low

4.2.27 Retry or trip after instantaneous power failure

Related code
b001: Selection of restart mode
b002: Allowable under-voltage power failure time
b003: Retry wait time before motor restart
b004: Instantaneous power failure/under-voltage trip alarm enable
b005: Number of restarts on power failure/under-voltage trip events
b007: Restart frequency threshold
b008: Selection of retry count after undervoltage
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

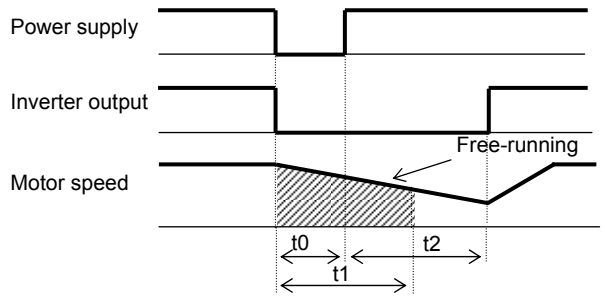
(1) Retry (restart) after instantaneous power failure
You can select tripping or retrying (restarting) the motor operation as the inverter operation to be performed at the occurrence of instantaneous power failure or undervoltage.
If you specify a retry operation for the selection of restart mode (b001), the inverter will retry the motor operation for the number of times set as "b005" after an instantaneous power failure or the number of times set as "b009" after overvoltage respectively, and then trip if all retries fail. (The inverter will not trip if you specify an unlimited number of retries.)
With function "b004" you can select whether to make the inverter trip when an instantaneous power failure or undervoltage occur while the inverter is in a stopped state.
When selecting a retry operation, also set the retry conditions listed below according to the system to be driven by the inverter.
Even during a retry operation, the inverter will trip with error code "E09" (undervoltage) displayed if the undervoltage status continues for 40 seconds.

Item	Function code	Data or range of data	Description
Selection of restart mode (*4) (*6)	b001	00	Tripping
		01	Restarting the motor with 0 Hz at retry
		02	Starting the motor with a matching frequency at retry (See example 1.) (*3)
		03	Starting the motor with a matching frequency at retry The inverter trips after decelerating and stopping the motor. (*1) (*3)
		04	Restarting the motor with an input frequency at retry (See example 1.) (*3)
Allowable under-voltage power failure time	b002	0.3 to 25.0 (s)	Restarting the motor when the power failure duration does not exceed the specified time (See example 1.) Tripping when the power failure duration exceeds the specified time (See example 2.)
Retry wait time before motor restart	b003	0.3 to 100. (s)	Time to wait until restarting the motor
Instantaneous power failure/under-voltage trip alarm enable (*2) (*4)	b004	00	Disabling the inverter from tripping
		01	Enabling the inverter to trip
		02	Disabling the inverter from tripping when the inverter is stopped or while the motor is being decelerated or stopped after the operation command has been turned off
Number of restarts on power failure/under-voltage trip events	b005	00	Retrying the motor operation up to 16 times after instantaneous power failure
		01	Retrying the motor operation an unlimited number of times after instantaneous power failure
Restart frequency threshold	b007	0.00 to 400.0 (Hz)	Restarting the motor with 0 Hz if the frequency becomes less than the frequency set here during motor free-running (See examples 3 and 4.)
Trip/retry selection	b008	00	Tripping
		01	Restarting the motor with 0 Hz at retry
		02	Starting the motor with a matching frequency at retry
		03	Starting the motor with a matching frequency at retry The inverter trips after decelerating and stopping the motor.
		04	Restarting the motor with an input frequency at retry
Selection of retry count after undervoltage	b009	00	Retrying the motor operation up to 16 times after undervoltage
		01	Retrying the motor operation an unlimited number of times after undervoltage
Selection of retry count after overvoltage or overcurrent	b010	1 to 3 (times)	Number of retries to be made after the occurrence of overvoltage or overcurrent (*5)
Retry wait time after overvoltage or overcurrent	b011	0.3 to 100. (s)	Time to wait until restarting the motor
Active frequency matching, restart frequency select	b030	00	Frequency set when the inverter output has been shut off
		01	Maximum frequency
		02	Newly set frequency
Active frequency matching, scan start frequency	b028	"0.20 x rated current" to "1.50 x rated current"	Current limit for restarting with active matching frequency
Active frequency matching, scan-time constant	b029	0.10 to 30.00 (s)	Duration of frequency lowering when restarting with active matching frequency

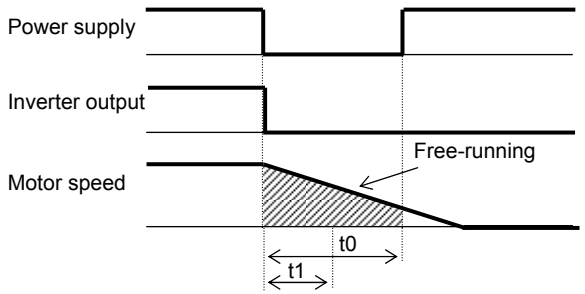
*1 If the inverter trips because of overvoltage or overcurrent while decelerating the motor, the inverter will display error code "E16" (instantaneous power failure), and the motor will start free-running. If this error occurs, prolong the deceleration time.
*2 If a DC voltage (P-N) is supplied to control power supply terminals R0 and T0, the inverter may detect undervoltage and trip when the inverter power is turned off. If this cause a problem in your system, specify "00" or "02" for the trip selection.
*3 The inverter may start the motor with 0 Hz if:
1) the output frequency is not more than half the base frequency or
2) the voltage induced on the motor is attenuated quickly.
*4 Even when a retry operation (01 to 03)is specified for the selection of restart mode (b001) and "disabling tripping" (00 or 02) is specified for the selection of a trip after instantaneous power failure or undervoltage in the stopped state, the inverter will trip if the instantaneous power failure continues over the allowable under-voltage power failure time. (See example 2.)
*5 Even when a retry operation is specified for the trip selection, the inverter will trip if the cause of trip is not removed by the end of the retry wait time before motor restart (b003). If this occurs, prolong the retry wait time.
*6 Even when a retry operation is specified for the retry selection, the inverter will trip if the undervoltage status continues for 40 seconds or more.
*7 when starting the motor with matching frequency is selected, inverter may restart suddenly by alarm resetting, resetting and retry-start.

The figures below show the timing charts for starting with a matching frequency (when "02" is specified for the selection of restart mode [b001]).
t0: Duration of instantaneous power failure
t1: Allowable under-voltage power failure time (b002)
t2: Retry wait time before motor restart (b003)

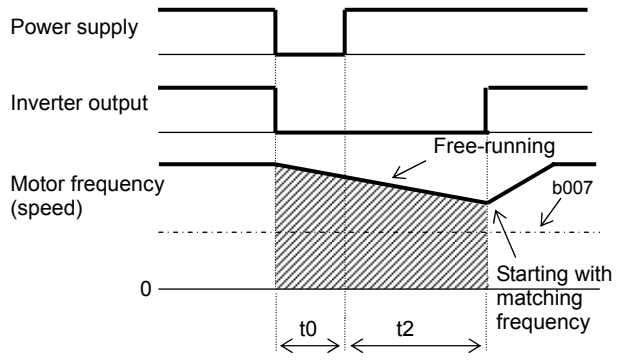
(Example 1)



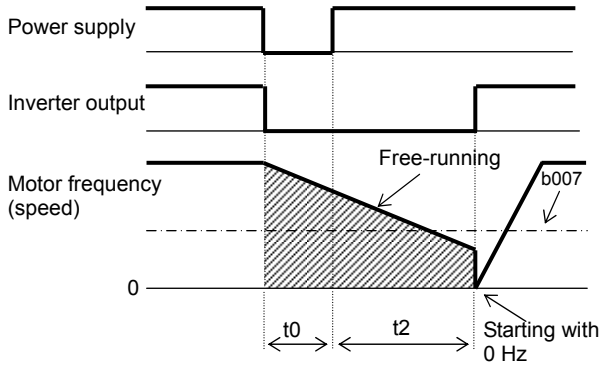
(Example 2)



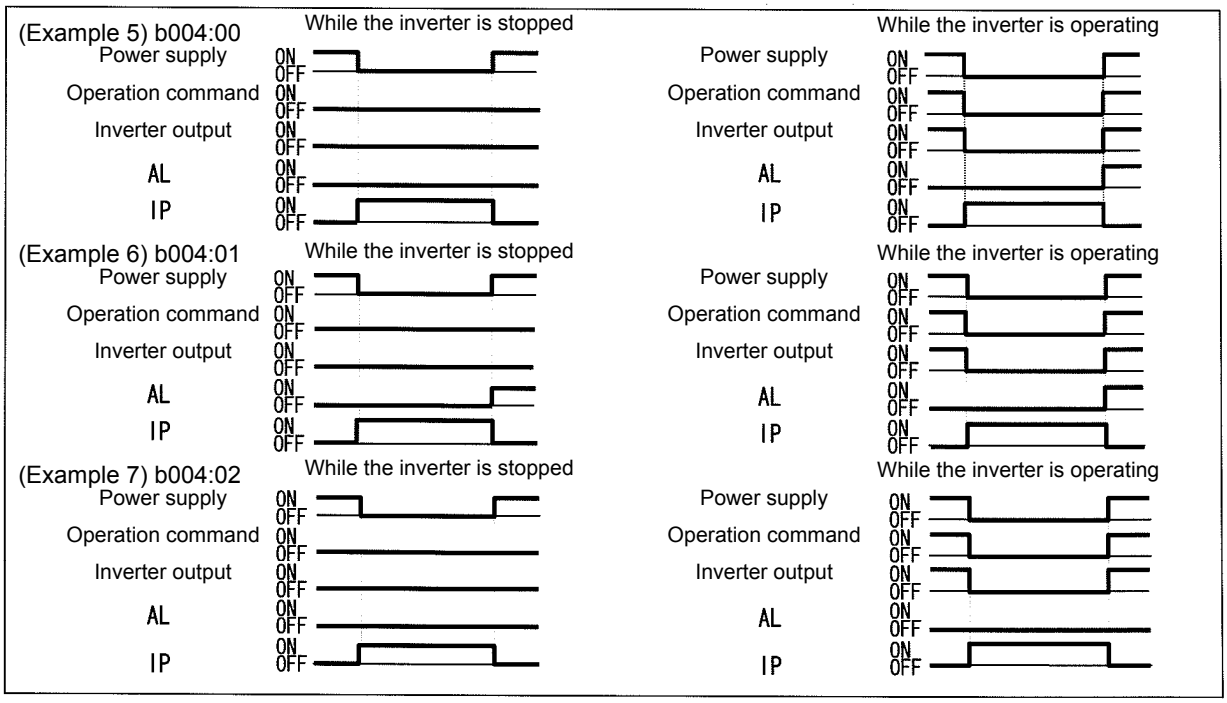
(Example 3) When the motor frequency (speed) is more than the setting of "b007":

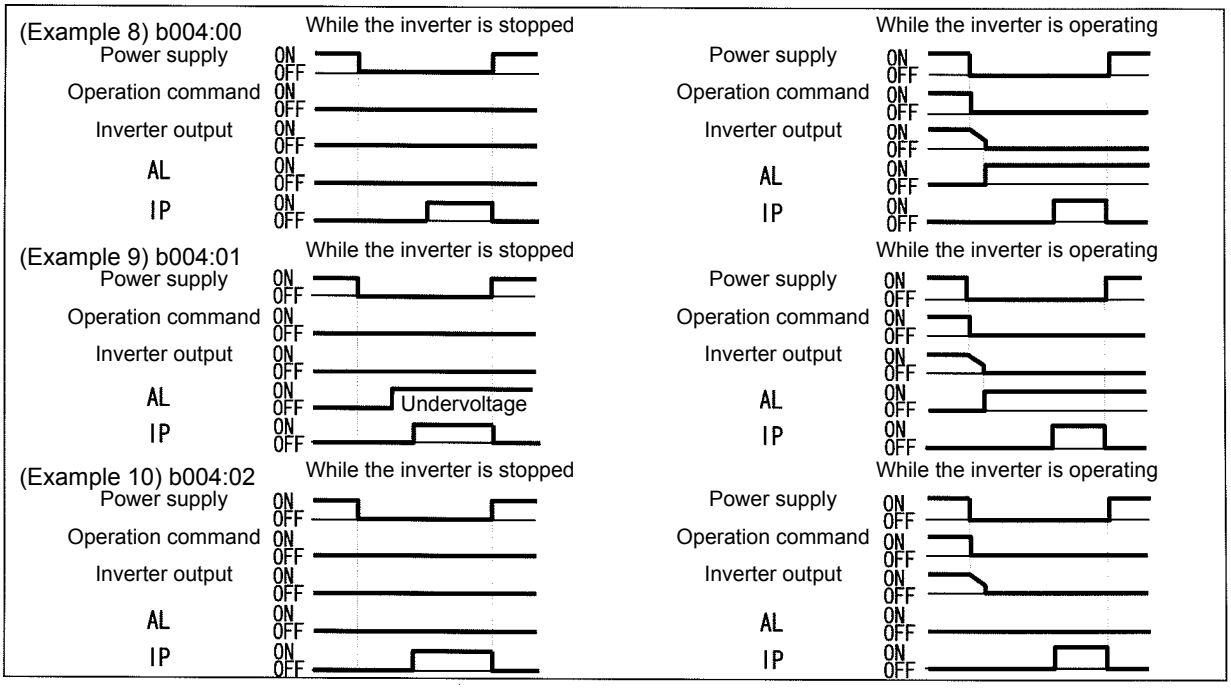


(Example 4) When the motor frequency (speed) is less than the setting of "b007":



(2) Output of the alarms for instantaneous power failure and undervoltage in the stopped state
Use function "b004" to specify whether to output an alarm when instantaneous power failure or undervoltage occurs.
The inverter outputs the alarm providing the control power remains in the inverter.
Output of the alarms for instantaneous power failure and undervoltage in the stopped state
Examples 5 to 7 show the alarm output operations with standard settings. Examples 8 to 10 show the alarm output operations with the settings to supply DC power (P-N) to control power supply terminals R0 and T0.





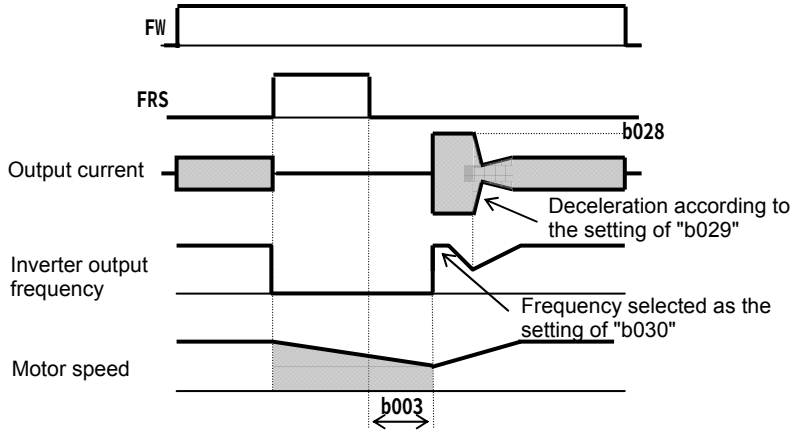
Note 1: You can assign the instantaneous power failure alarm signal (IP: 08) and the undervoltage alarm signal (UV: 09) to any of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026) to output the alarm signals.
Note 2: For the alarm output following the occurrence of power failure of 1 second or longer, see the explanation of reset (Section 4.2.48).

(3) Restarting methods

- Restart with matching frequency
  The inverter detects the frequency and rotation direction based on the residual voltage in the motor, and then restarts the motor based on the detected frequency.

- Restart with input frequency
  The inverter starts the output with the frequency specified for the start frequency selection (b030), searches for the point where the frequency and voltage are balanced while keeping the current at the restart current level (b028), and then restarts the motor.
  If the inverter trips when it restarts the motor in this way, reduce the setting of "b028".

- After the inverter output has been shut off, the digital operator continues to display 0000 until the inverter restarts the motor operation.



4.2.28 Phase loss power input protection

Related code
b006: Phase loss detection enable

The phase loss power input protection function gives a warning when phase loss power is input to the inverter.

Item	Function code	Data	Description
Phase loss detection enable	b006	00	Disabling the protection
		01	Enabling the protection

An phase loss power input may cause the following conditions, resulting in an inverter failure:
(1) The ripple current increases in the main capacitor, and the capacitor life will be shortened significantly.
(2) When the inverter is connected to a load, the internal converter or thyristor of the inverter may be damaged.

4.2.29 Electronic thermal protection

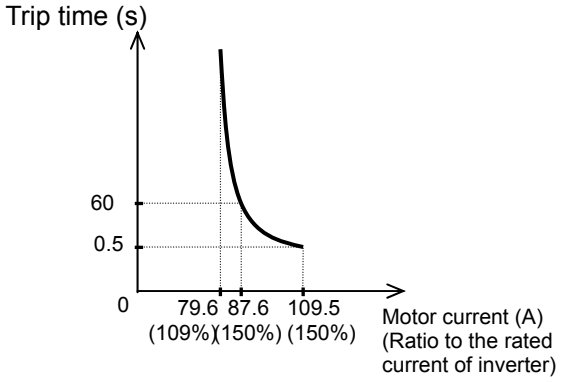
Related code
b012/b212/b312: Electronic thermal setting (calculated within the inverter from current output), 1st/2nd/3rd motors
b013/b213/b313: Electronic thermal characteristic, 1st/2nd/3rd motors
b015/b017/b019: Free setting, electronic thermal frequency (1) (2) (3)
b016/b018/b020: Free setting, electronic thermal current (1) (2) (3)
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
C061: Electronic thermal warning level setting

The electronic thermal protection function allows you to protect the motor against overheating. Make settings of this function based on the rated current of the motor. The inverter will trip for overheat protection according to the settings.
This function provides optimum overheat protection that is also designed with the lowering of the motor's cooling performance at low speeds in mind.
You can configure this function so that the inverter outputs a warning signal before it trips for electronic thermal protection.

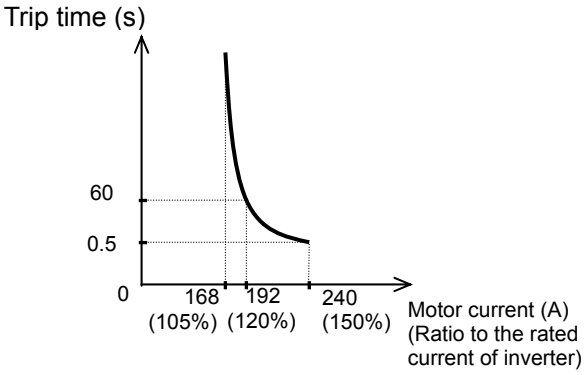
(1) Electronic thermal level

Item	Function code	Range of data	Description
Electronic thermal setting (calculated within the inverter from current output)	b012/b212/b312	"0.2 x rated current" to "1.0 x rated current"	See the example below.

(Example) Setting on the L700-185LFF(11-75kW)
Rated current: 73 A
Range of setting: 14.6 A (20%) to 73.0 A (100%)
When 73 A is set as the electronic thermal setting (b012), the time-limit characteristic is as shown on the right.



(Example) Setting on the L700-900HFF(90-160kW)
Rated current: 160 A
Range of setting: 32.0 A (20%) to 160 A (100%)
When 160 A is set as the electronic thermal setting (b012), the time-limit characteristic is as shown on the right.

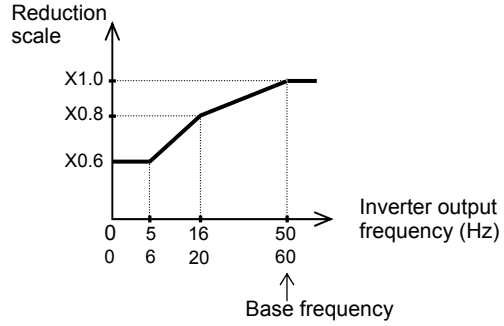


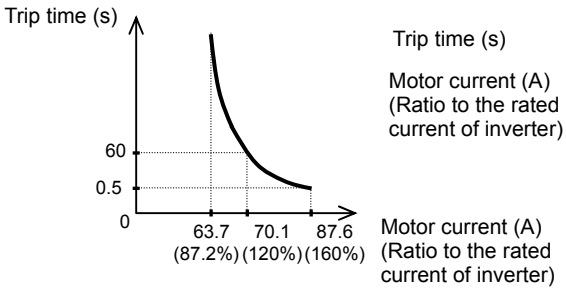
(2) Electronic thermal characteristic
The frequency characteristic set as the electronic thermal characteristic is integrated with the value of "b012", "b212", or "b312".
The cooling-fan performance of a general-purpose motor lowers when the motor speed is low. So load (current) is decreased.
The reduced-torque characteristic is designed to match the heat generation by Hitachi's general-purpose motors.

Item	Function code	Data	Description
Electronic thermal characteristic	b013/b213/b313	00	Reduced-torque characteristic
		01	Constant-torque characteristic
		02	Free setting of electronic thermal characteristic

(a) Reduced-torque characteristic
The time-limit characteristic determined by the value of "b012", "b212", or "b312" is integrated with each frequency multiplied by reduction scales.

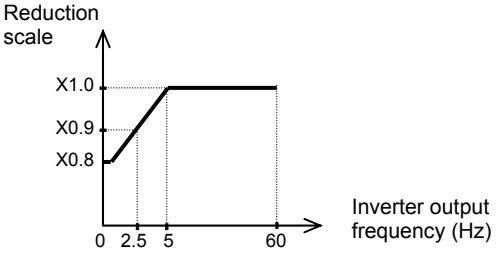
Example) Setting on the L700-185LFF (rated current: 73 A)
When "b012" is 64 A, the base frequency is 60 Hz, and output frequency is 20 Hz:

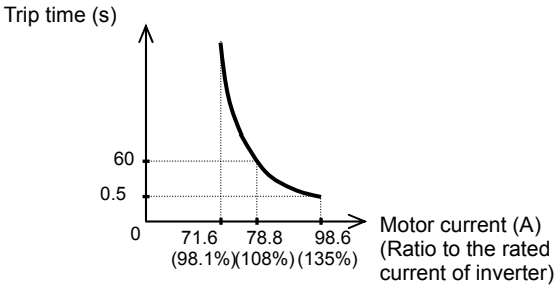




(b) Constant-torque characteristic
Make this setting when driving a constant-torque motor with the inverter.

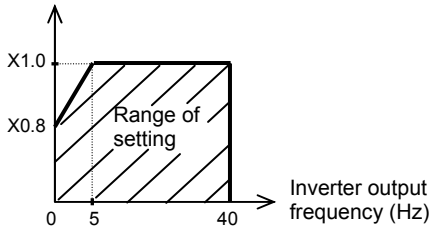
(Example) Setting on the L700-185LFF (rated current: 73A)
When "b012" is 73 A, and output frequency is 2.5 Hz:



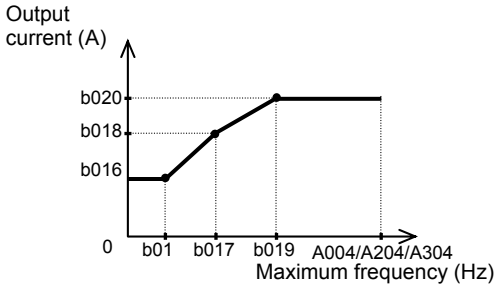


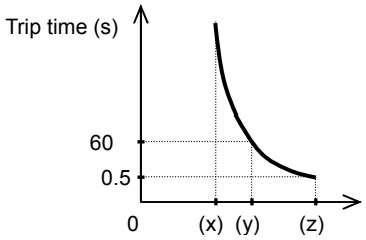
(c) Free setting of electronic thermal characteristic
To protect the motor against overheating, you can set the electronic thermal characteristic freely according to the load on the motor.
The range of setting is shown in the figures below.

Item	Function code	Range of data	Description
Free setting, electronic thermal frequency (1) (2) (3)	b015/b017/ b019	0. to 400. (Hz)	Setting of frequency at each breakpoint
Free setting, electronic thermal current (1) (2) (3)	b016/b018/ b020	0.0 (A)	Disabling the electronic thermal protection
		0.1 to rated current. (A)	Setting of the current at each breakpoint



(Example) When the output frequency is equal to the setting of "b017" (When 11 to 75kW)





(x): ("setting of b018"/"rated current") x 109%
(y): ("setting of b018"/"rated current") x 120%
(z): ("setting of b018"/"rated current") x 150%

(3) Thermal warning

You can configure this function so that the inverter outputs a warning signal before the electronic thermal protection operates against motor overheat. You can also set the threshold level to output a warning signal with the electronic thermal warning level setting (C061).

To output the warning signal, assign function "13" (THM) to one of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026).

Item	Function code	Data	Description
Electronic thermal warning level setting	C061	0.	Disabling the warning output
		1. to 100. (%) (*1)	Setting of the threshold level to output the thermal warning signal

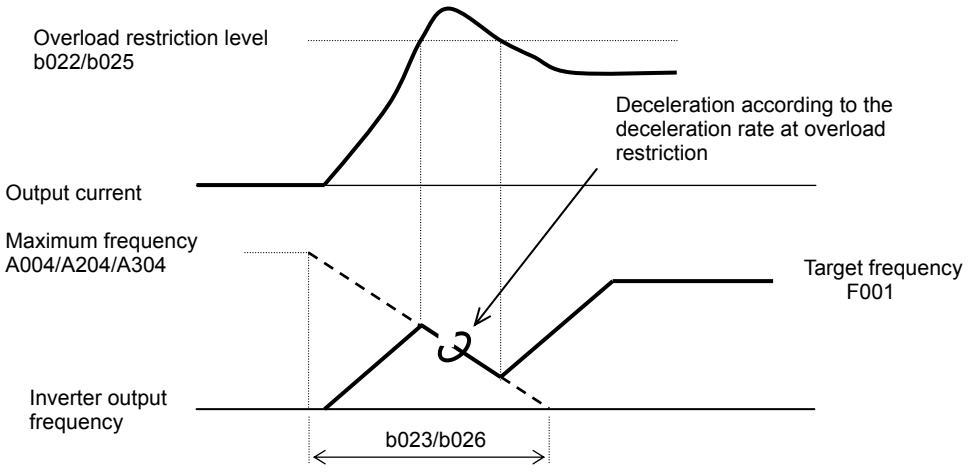
*1 Set the ratio (%) of the warning level to the integrated value of the electronic thermal characteristic. A setting of 100% corresponds to the inverter trip due to overload (error code "E05").

4.2.30 Overload restriction/overload notice

Related code
b021: Overload restriction operation mode
b022: Overload restriction setting
b023: Deceleration rate at overload restriction
b024: Overload restriction operation mode (2)
b025: Overload restriction setting (2)
b026: Deceleration rate at overload restriction (2)
C001 to C008: Terminal [1] to [8] functions
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
C040: Overload signal output mode
C041: Overload level setting
C111: Overload setting (2)

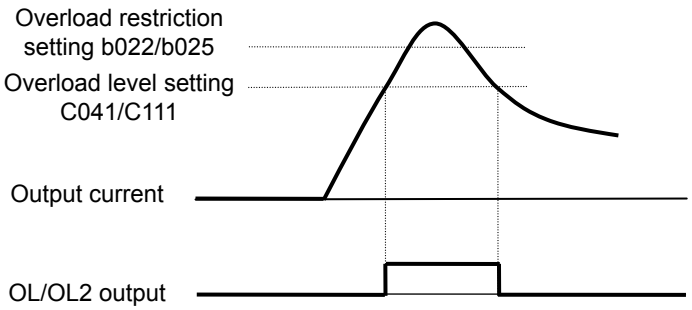
(1) Overload restriction function
- The overload restriction function allows you to make the inverter monitor the motor current during acceleration or constant-speed operation and automatically reduce the output frequency according to the deceleration rate at overload restriction when the motor current reaches the overload restriction level.
- This function prevents the moment of inertia from excessively increasing during motor acceleration and prevents the inverter from tripping because of overcurrent, even when the load changes suddenly during the constant-speed operation of the motor.
- You can specify two types of overload restriction operation by setting functional items "b021", "b022", and "b023" and functional items "b024", "b025", and "b026" separately.
- To switch the overload restriction operation between the two settings (setting with b021, b022, and b023 and setting with b024, b025, and b026), assign function "39" (OLR) to an intelligent input terminal. Turn the
- OLR signal on and off to switch between the two settings.
- The overload restriction level specifies the current at which to trigger the overload restriction function.
- The deceleration rate at overload restriction specifies the length of time to decelerate the motor from the maximum frequency to 0 Hz.
-When this function operates during deceleration,the acceleration time is prolonged over the set time.
If the value set as the deceleration rate at overload restriction (b023/b026) is too small, the inverter automatically decelerates the motor even during acceleration because of the overload restriction, and may trip because of the overvoltage caused by the energy regenerated by the motor.
If this function operates during acceleration and the output frequency cannot reach the target frequency, try to make the following adjustments:
- Increase the acceleration time. (See Section 4.2.8.)
- Increase the torque boost setting. (See Section 4.2.19.)
- Increase the overload restriction setting (b022/b025).

Item	Function code	Data or range of data	Description
Overload restriction operation mode	b021/b024	00	Disabling the overload restriction
		01	Enabling the overload restriction during acceleration and constant-speed operation
		02	Enabling the overload restriction during constant-speed operation
		03	Enabling the overload restriction during acceleration and constant-speed operation (increasing the frequency during regenerative operation)
Overload restriction setting	b022/b025	"Rated current x 0.5" to "rated current x 1.5" (A)	Current at which to trigger the overload restriction
Deceleration rate at overload restriction	b023/b026	0.1 to 30.0 (s)	Deceleration time to be applied when the overload restriction operates
Terminal function	C001 to C008	39	Terminal to switch the overload restriction setting



(2) Overload nitice function
The overload notice function allows you to make the inverter output an overload notice signal before tripping because of overload.
You can use this function effectively to prevent the machine (e.g., a conveyor)driven by the inverter from being overloaded and prevent the conveyor from being stopped by the overload protection of the inverter.
To use this function, assign function "03" (OK) or "26" (OL2) to one of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026). (Two types of overload notice signal are available for output.)

Item	Function code	Data or range of data	Description
Overload signal output mode	C040	00	Enabling the warning output during acceleration, deceleration, and constant
		01	Enabling the warning output during constant
Overload level setting	C041	0.0	Disabling the warning output
		0.1 to "1.5 x rated current" (A)	Specifying the current at which to output the OL signal (overload notice advance signal (1))
Overload setting (2)	C111	0.0	Disabling the warning output
		0.1 to "1.5 x rated current" (A)	Specifying the current at which to output the OL2 signal (overload notice advance signal (2))



4.2.31 Overcurrent restraint

Related code
b027: Overcurrent suppression enable

The overcurrent restraint function allows you to restrain the overcurrent that can occur when the output current sharply increases because of rapid acceleration.
You can enable or disable the function by setting the overcurrent suppression enable (b027).

Item	Function code	Data or range of data	Description
Overcurrent suppression enable	b027	00	Disabling the overcurrent restraint
		01	Enabling the overcurrent restraint

Note: When using the inverter for a lift, disable the overcurrent restraint function. If the overcurrent restraint functions during the lift operation, the lift may slide down because of insufficient torque.

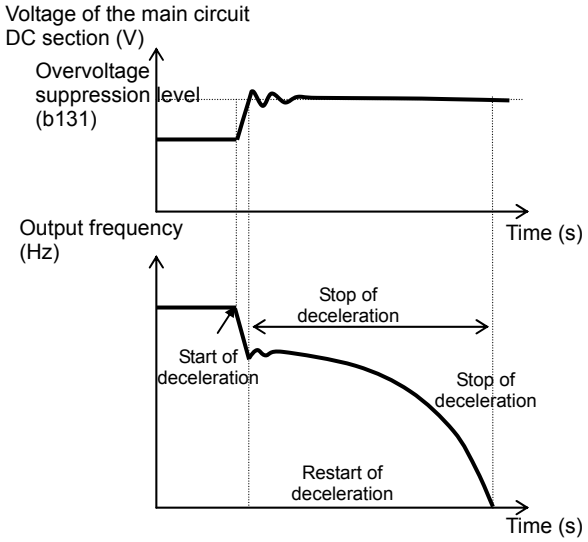
4.2.32 Over voltage supression during deceleration

Related code
b130: Overvoltage suppression enable
b131: Overvoltage suppression level
b132: Acceleration and deceleration rate at overvoltage suppression

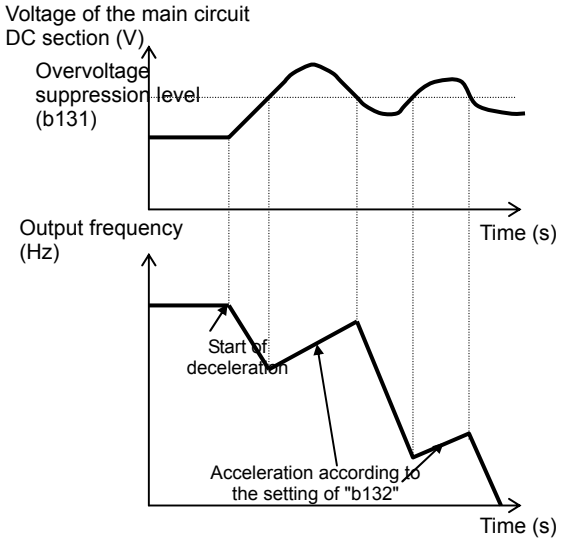
- The over voltage supression function allows you to prevent the inverter from tripping because of the overvoltage that can be caused by the energy regenerated by the motor during deceleration.
- You can enable or disable the function by setting the overvoltage suppression enable (b130).
- When "01" (enabling the over voltage supression [with deceleration stop]) is specified for the overvoltage suppression enable (b130), the inverter will decelerate by keeping the voltage of the main circuit DC section at over voltage suppression level (b131).
- When "02" (enabling the overvoltage suppression [with acceleration]) is specified for the overvoltage suppression enable (b130), the inverter will start acceleration according to the acceleration and deceleration rate at overvoltage suppression (b132) if the voltage of the main circuit DC section exceeds the overvoltage suppression level (b131). Subsequently, the inverter will restart deceleration when the voltage falls below the level (b131).

Item	Function code	Data or range of data	Description
Overvoltage suppression enable	b130	00	Disable
		01	Enabling the overvoltage suppression (with controlled deceleration) (See example 1.) (note5)
		02	Enabling the overvoltage suppression (with acceleration) (See example 2.)
Overvoltage suppression level (See Note 4.)	b131	330 to 390 (V)	Level setting for 200 V class models
		660 to 780 (V)	Level setting for 400 V class models
Acceleration rate at overvoltage suppression	b132	0.10 to 30.00 (s)	Specifying the acceleration rate to be applied when the function is enabled
Overvoltage suppression propotional gain	b134	0 to 255	Overvoltage suppression propotional gain setting (valid when b130=01)
Overvoltage suppression integral time	b135	0 to 65535	Overvoltage suppression integral time setting (valid when b130=01)

(Example 1) When "b130" is "01":



(Example 2) When "b130" is "02":



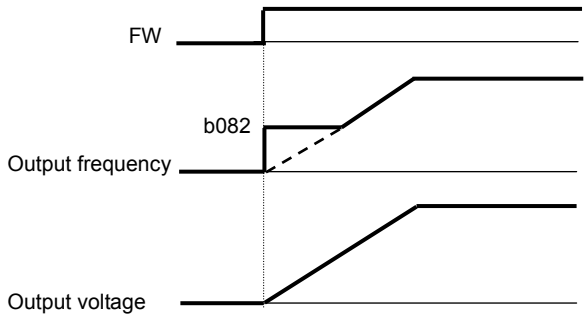
Note 1:When this function is enabled, the actual acceleration time may be prolonged over the set time.
Note particularly that the motor may not be decelerated if the setting of "b131" is too small when "02" is specified for the overvoltage suppression enable (b130).
Note 2:This overcurrent restraint function does not maintain the DC voltage at a constant level. Therefore, inverter trips due to overvoltage may be caused by the setting of the deceleration rate or by a specific load condition.
Note 3:When this function is enabled, the inverter may requires a long time to decelerate and stop the motor if the load on the motor or the moment of inertia on the motor is under a specific condition.
Note 4:If a voltage lower than the input voltage is specified for b131, the motor cannot be stopped.
Note 5:When "01" is specified for b130, PI control is performed so that internal DC voltage is maintained at a constant level.
- Setting a higher proportional gain (b133) results in a faster response. However, an excessively high proportional gain causes control to diverge and results in the inverter easily tripping.
- Setting a shorter integral time (b134) results in a faster response. However, an excessively short integral time results in the inverter easily tripping.

4.2.33 Start frequency setting

Related code
b082: Start frequency adjustment

The start frequency setting function allows you to specify the inverter output frequency that the inverter initially outputs when an operation command is input.
Use this function mainly to adjust the start torque.
If the start frequency (b082) is set too high, the inverter will start the motor with a full voltage, which will increase the start current. Such status may trigger the overload restriction operation or make the inverter prone to easily tripping because of the overcurrent protection.

Item	Function code	Range of data	Description
Start frequency adjustment	b082	0.10 to 9.99 (Hz)	Setting of the start frequency

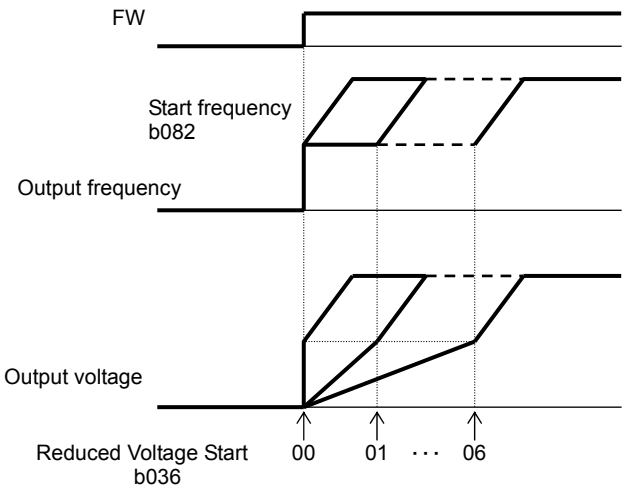


4.2.34 Reduced voltage start function

Related code
b036: Reduced voltage start selection
b082: Start frequency adjustment

The reduced voltage start function enables you to make the inverter increase the output voltage gradually when starting the motor.
Set a small value for the reduced voltage start selection (b036) if you intend to increase the start torque. On the other hand, setting a small value will cause the inverter to perform full-voltage starting and to easily trip because of overcurrent.

Item	Function code	Range of data	Description
Reduced voltage start selection	b036	00	Disabling the reduced voltage starting
		01 to 255	01: Short (about 6 ms) ↕ 255: Long (about 1.53 s)



4.2.35 Carrier frequency setting

The carrier frequency setting function (b083) allows you to change the carrier frequency of the PWM waveform output from the inverter.
Increasing the carrier frequency can lower the metallic noise from the motor, but may increase the inverter noise and current leakage.
You can use this function effectively to avoid resonance of the mechanical system and motor.

Item	Function code	Range of data	Description
Carrier frequency setting	b083	0.5 to 12.0 (kHz) (*1) <0.5 to 8.0(kHz)> (*2)	

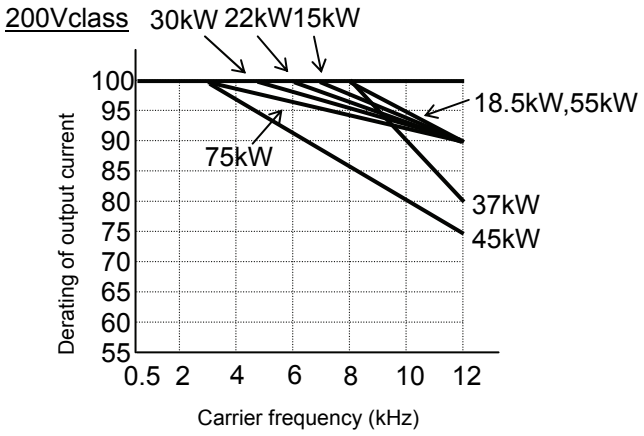
*1 The maximum carrier frequency varies depending on the inverter capacity.
When increasing the carrier frequency (fc), derate the output current as shown in the following table:
Derated output current is to be set as electronic thermal protection level (4.2.29).
Derating is not needed when electronic thermal level is already set to lower then derating level.

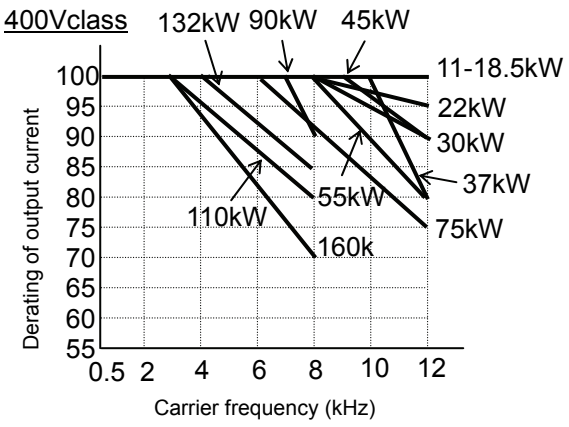
*2 < >:applied for 90 to 160kW

*3 “Over current protection” , ” Overload restriction” , “Over current limiting” and “Electronic thermal protection” might operate from the set value when “Carrier frequency setting” is used with less than 2kHz by a low value. Please set to 2kHz or more and use the setting of “Carrier frequency setting” for such a situation.

Voltage class	200 V class		400 V class	
Inverter capacity	Maximum fc (kHz)	Derating at fc=12 kHz	Maximum fc (kHz)	Derating at fc=12 kHz <Derating at fc=8kHz>
11kW	12	100%	12	100%
15kW	7	90%(52.2Aor less)	12	100%
18.5kW	8	90%(65.7Aor less)	12	100%
22kW	6	90%(76.5Aor less)	8	95%(40.8Aor less)
30kW	5	90%(101.7Aor less)	8	90%(51.3Aor less)
37kW	8	80%(112Aor less)	10	80%(56.0Aor less)
45kW	3	75%(126.7Aor less)	9	90%(76.5Aor less)
55kW	8	90%(189Aor less)	8	80%(84Aor less)
75kW	3	90%(243Aor less)	6	75%(101.2Aor less)
90kW	-	-	7	90%(144Aor less)
110kW	-	-	3	80%(156Aor less)
132kW	-	-	4	85%(195.5Aor less)
160kW	-	-	3	70%(203Aor less)

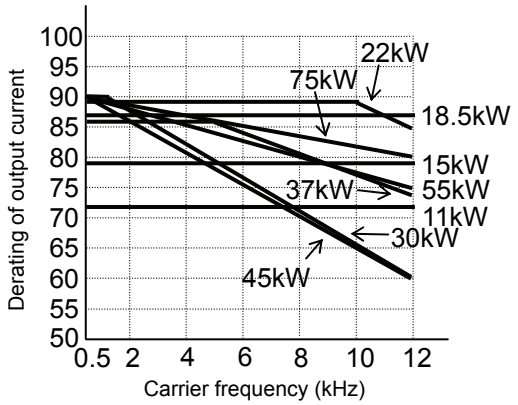
< > indicate the setting range of 90 to 160kW



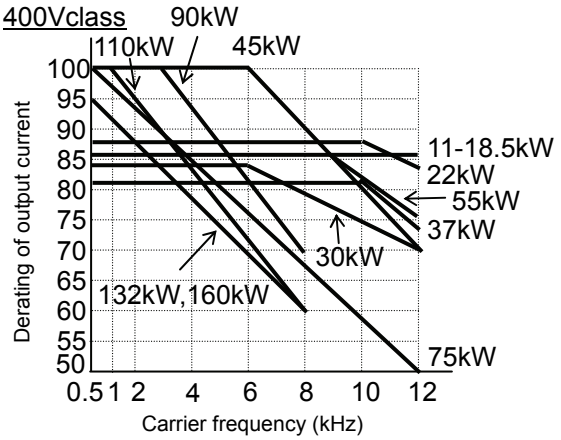


■Ambient temperature 50℃ derating (reference)

200Vclass



400Vclass



(NOTE) In case of replacing with L700 combined with LCR filter, please check the type code of LCR filter and consult for compatibility (90-160kW).

4.2.36 Automatic carrier frequency reduction

Related code
b089: Automatic carrier frequency reduction selection
b083: Carrier frequency setting

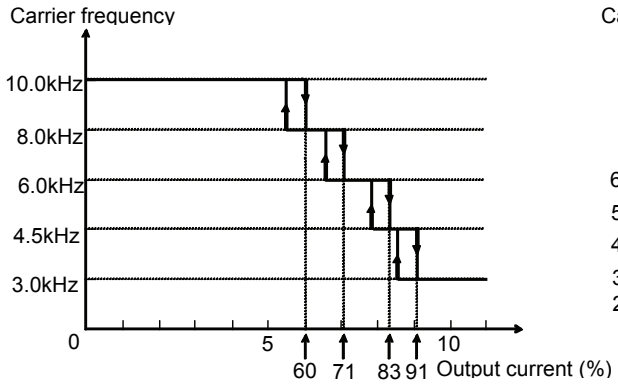
- The automatic carrier frequency reduction function automatically reduces the carrier frequency according to the increase in output current.
- To enable this function, specify "01" for automatic carrier frequency reduction selection (b089).

Item	Function code	Range of data	Description
Automatic carrier frequency reduction	b089	00/01	00: invalid, 01: valid

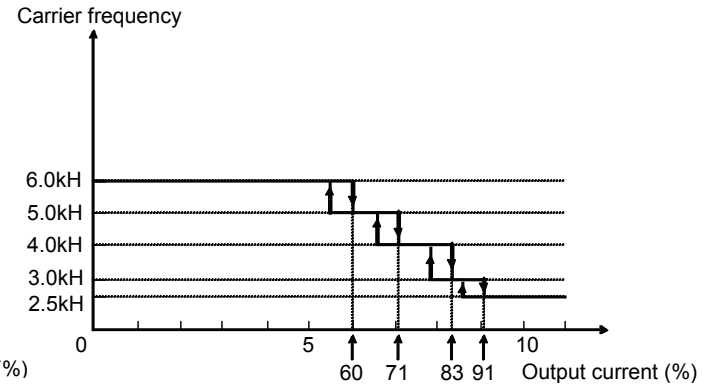
- When the output current increases to 60%, 72%, 84%, or 96% of the rated current, this function reduces the carrier frequency to 12, 9, 6, or 3 kHz, respectively. This function restores the original carrier frequency when the output current decreases to 5% lower than each reduction start level.

0.4～55kW		75～132kW	
Carrier frequency reduction start level (Restoration level)	Carrier frequency after reduction (kHz)	Carrier frequency reduction start level (Restoration level)	Carrier frequency after reduction (kHz)
Less than 60% of rated current	15.0	Less than 60% of rated current	10.0
60% (55%) of rated current	12.0	60% (55%) of rated current	8.0
72% (67%) of rated current	9.0	71% (66%) of rated current	6.0
84% (79%) of rated current	6.0	83% (78%) of rated current	4.5
96% (91%) of rated current	3.0	91% (86%) of rated current	3.0

11 to 75kW



90 to 160kW



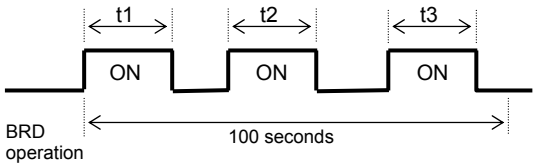
- The rate of carrier frequency reduction is 2 kHz per second.
- The maximum limit of carrier frequency change by this function is the value specified for the carrier frequency setting (b083); the minimum limit is 3 kHz.

Note: If 3 kHz or less frequency has been specified for b083, this function is disabled regardless of the setting of b089.

4.2.37 Dynamic braking (BRD) function

Related code
b090: Dynamic braking usage ratio
b095: Dynamic braking control
b096: Dynamic braking activation level

The dynamic braking (BRD) function is provided in the L700-300LFF/HFF and other models that have the built-in BRD circuit. With this function, the energy regenerated by the motor is consumed by an external resistor (i.e., the energy is converted to heat). You can effectively use this function in your system, for example, to operate the motor as a generator by rapidly decelerating the motor.
To use this function, make the following settings:

Item	Function code	Data or range of data	Description
Dynamic braking usage ratio	b090 (*2)	0.0	Disabling the BRD operation
		0.1 to 100.0 (%)	Setting of the dynamic braking usage ratio in units of 0.1% The inverter will trip when the set rate is exceeded.  Usage rate (%) = $\frac{(t1+t2+t3)}{100\ \text{seconds}} \times 100$
Dynamic braking control	b095	00	Disabling the BRD operation
		01	Enabling the BRD operation while the motor is running Disabling the BRD operation while the motor is stopped
		02	Enabling the BRD operation regardless of whether the motor is running
Dynamic braking activation level	b096	330 to 380 (V) (*1)	Level setting for 200 V class models
		660 to 760 (V) (*1)	Level setting for 400 V class models

*1 The set dynamic braking activation level specifies the DC output voltage of the inverter's internal converter.

*2 Please refer P2-22 for minimum resistance of connectable resistor and BRD ratio (2.2.5).

4.2.38 Cooling-fan operation setting

Related code
b092: Cooling fan control

The cooling-fan operation setting function allows you to specify the operation mode of the inverter's internal cooling fan. The cooling fan can be operated on a constant basis or only while the inverter is driving the motor.

Item	Function code	Data or range of data	Description
Cooling fan control	b092	00	Specifying that the fan operates on a constant basis
		01	Specifying that the fan operates only while the inverter is driving the motor. Note that the fan operates for 5 minutes after the inverter power is turned on and after the inverter is stopped.

Note: The cooling fan stops automatically when instantaneous power failure occurs or the inverter power is shut off and resume the operation after power recovered.

4.2.39 Intelligent input terminal setting

Related code
C001 to C008: Terminal [1] to [8] functions

You can assign the functions described below to intelligent input terminals [1] to [8]. To assign the desired functions to the terminals, specify the desired data listed in the table below for terminal settings "C001" to "C008". For example, "C001" corresponds to intelligent input terminal [1].
You can select the a-contact or b-contact input for individual intelligent input terminals.
You can assign one function only to an intelligent input terminal. If you have attempted to assign a function to two or more intelligent input terminals, the function is assigned to only the terminal to which you have last attempted assignment. Function data "NO" (no assign) is assigned to other terminals, and those terminals are ineffective in terms of functions.
After assigning the desired functions to intelligent input terminals [1] to [8], confirm that the assigned functions have been stored on the inverter.

Function code	Data	Description	Reference item	Page
C001 to C008	01	RV: Reverse RUN command	Operation command	—
	02	CF1: Multispeed 1 setting (binary operation)	Multispeed operation function	4-48
	03	CF2: Multispeed 2 setting (binary operation)		
	04	CF3: Multispeed 3 setting (binary operation)		
	05	CF4: Multispeed 4 setting (binary operation)		
	06	JG: Jogging	Jogging operation function	4-50
	07	DB: External DC braking	DC braking (external DC braking) function	4-20
	08	SET: Set 2nd motor data	2nd/3rd motor control function	4-51
	09	2CH: 2-stage acceleration/deceleration	2-stage acceleration/deceleration function	4-30
	11	FRS: Free-run stop	Free-run stop function	4-53
	12	EXT: External trip	External trip function	4-58
	13	USP: Unattended start protection	Unattended start protection function	4-57
	14	CS: Commercial power source enable	Commercial power supply switching function	4-54
	15	SFT: Software lock (control circuit terminal block)	Software lock function	4-52
	16	AT: Analog input voltage/current select	External analog input setting function	4-12
	17	SET3: 3rd motor control	2nd/3rd motor control function	4-51
	18	RS: Reset	Reset	4-55
	20	STA: Starting by 3-wire input	3-wire input function	4-58
	21	STP: Stopping by 3-wire input		
	22	F/R: Forward/reverse switching by 3-wire input		
	23	PID: PID disable	PID function	4-26
	24	PIDC: PID reset		
	26	CAS: Control gain setting	Control gain switching function	4-59
	27	UP: Remote control UP function	Remote control (UP/DWN) function	4-57
	28	DWN: Remote control DOWN function		
	29	DWN: Remote control data clearing		
	31	OPE: Forcible operation	Forcible-operation function	4-52
	32	SF1: Multispeed 1 setting (bit operation)	Multispeed operation function	4-48
	33	SF2: Multispeed 2 setting (bit operation)		
	34	SF3: Multispeed 3 setting (bit operation)		
	35	SF4: Multispeed 4 setting (bit operation)		
	36	SF5: Multispeed 5 setting (bit operation)		
	37	SF6: Multispeed 6 setting (bit operation)		
	38	SF7: Multispeed 7 setting (bit operation)		
	39	OLR: Overload restriction selection	Overload restriction function	4-40
	40	TL: Torque limit enable	Torque limitation function	4-93
	41	TRQ1: Torque limit selection bit 1		
	42	TRQ2: Torque limit selection bit 2		
	43	PPI: P/PI mode selection	P/PI switching function	4-59
	46	LAC: LAD cancellation	LAD cancellation function	4-10
	50	ADD: Trigger for frequency addition (A145)	Frequency addition function	4-14

Function code	Data	Description	Reference item	Page
C001 to C008	51	F-TM: Forcible-terminal operation	Forcible-terminal operation function	4-52
	53	KHC: Cumulative power clearance	Cumulative power monitoring function	4-4
	55	FOC: Forcing	forcing function	4-92
	56	MI1: General-purpose input 1	Easy sequence function (*1)	—
	57	MI2: General-purpose input 2		
	58	MI3: General-purpose input 3		
	59	MI4: General-purpose input 4		
	60	MI5: General-purpose input 5		
	61	MI6: General-purpose input 6		
	62	MI7: General-purpose input 7		
	63	MI8: General-purpose input 8		
	65	AHD: Analog command holding	Analog command holding function	4-61
	74	PCNT: Pulse counter	Intelligent pulse counter	4-61
	75	PCC: Pulse counter clear		
	no	NO: Allocation none	-	-

(*1) Refer to programing software Ez-SQ user manual.

4.2.40 Input terminal a/b (NO/NC) selection

Related code
C011 to C018: Terminal [1] to [8] active state
C019: Terminal [FW] active state

The input terminal a/b (NO/NC) selection function allows you to specify a-contact or b-contact input for each of the intelligent input terminals [1] to [8] and the FW terminal.
An a-contact turns on the input signal when closed and turns it off when opened.
An b-contact turns on the input signal when opened and turns it off when closed.
The terminal to which the reset (RS) function is assigned functions only as an a-contact.

Item	Function code	Data	Description
Terminal active state	C011 to C018	00	a-contact (NO)
		01	b-contact (NC)
Terminal [FW] active state	C019	00	a-contact (NO)
		01	b-contact (NC)

4.2.41 Multispeed select setting (CF1 to CF4 and SF1 to SF7)

Related code
A019: Multispeed operation selection
A020/A220/A320: Multispeed frequency setting, 1st/2nd/3rd motors
A021 to A035: Multispeed 1 to 15 settings
C001 to C008: Terminal [1] to [8] functions
C169: Multistage speed/position determination time

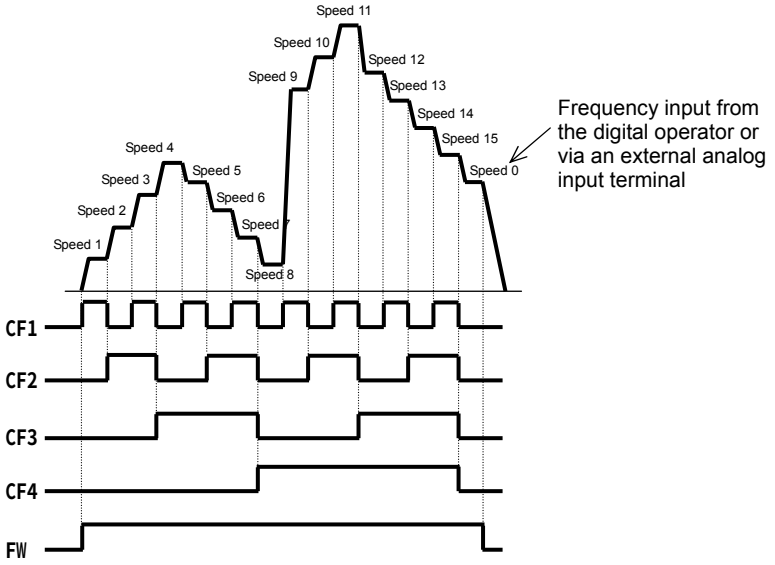
The multispeed select setting function allows you to set multiple motor speeds and switch among them by way of signal input via specified terminals.
Multispeed operation can be performed in two modes: binary operation mode (with up to 16 speeds) using four input terminals and bit operation mode (with up to eight speeds) using seven input terminals.

Item	Function code	Data	Description
Multispeed operation selection	A019	00	Binary operation mode with up to 16 speeds
		01	Bit operation mode with up to 8 speeds
Multispeed 0 to 15 settings	A020/A220/ A320 A021 to A035	0.00 or "start frequency" to "maximum frequency" (Hz)	Setting of the frequency as each speed

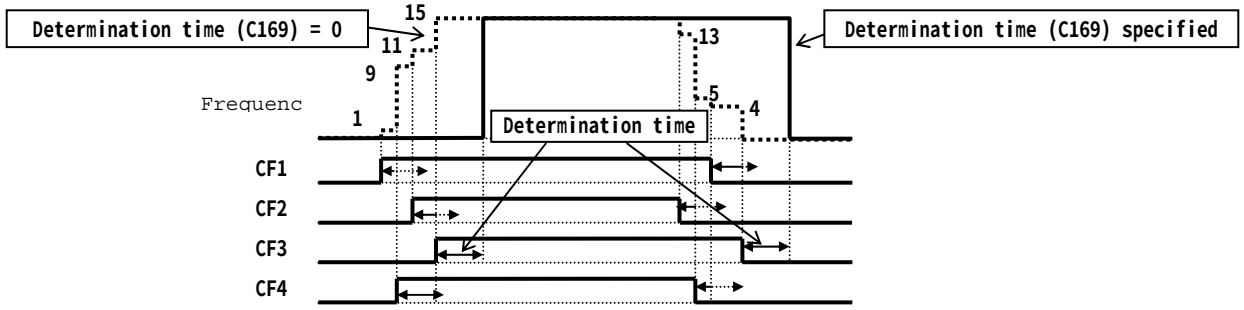
Carefully note that during multispeed operation, the rotation direction specified in an operation command is reversed if the sum of the frequencies specified by the main frequency and auxiliary frequency commands is less than 0 Hz when the following settings have been made:
- The control circuit terminal block (01) is specified for the frequency source setting (A001).
- The external analog input (O/O2/OI) mode, set by a combination of [AT] selection (A005), [O2] selection (A006), and AT terminal On/Off state allows reversible motor operation.

(1) Binary operation mode
Assign functions "02" (CF1) to "05" (CF4) individually to the terminal [1] to [8] functions (C001 to C008) to make multispeed s 0 to 15 available for selection.
Specify the desired frequencies for speeds 1 to 15 by setting multispeeds 1 to 15 (A021 to A035).
You can set speed 0 by using function "A020", "A220", "A320", or "F001" (see Section 4.2.1) when you have specified the digital operator for the frequency source setting. You can set speed 0 by using the O, OI, or O2 terminal when you have specified the control circuit board for the frequency source setting.

Multispeed	CF4	CF3	CF2	CF1
Speed 0	OFF	OFF	OFF	OFF
Speed 1	OFF	OFF	OFF	ON
Speed 2	OFF	OFF	ON	OFF
Speed 3	OFF	OFF	ON	ON
Speed 4	OFF	ON	OFF	OFF
Speed 5	OFF	ON	OFF	ON
Speed 6	OFF	ON	ON	OFF
Speed 7	OFF	ON	ON	ON
Speed 8	ON	OFF	OFF	OFF
Speed 9	ON	OFF	OFF	ON
Speed 10	ON	OFF	ON	OFF
Speed 11	ON	OFF	ON	ON
Speed 12	ON	ON	OFF	OFF
Speed 13	ON	ON	OFF	ON
Speed 14	ON	ON	ON	OFF
Speed 15	ON	ON	ON	ON

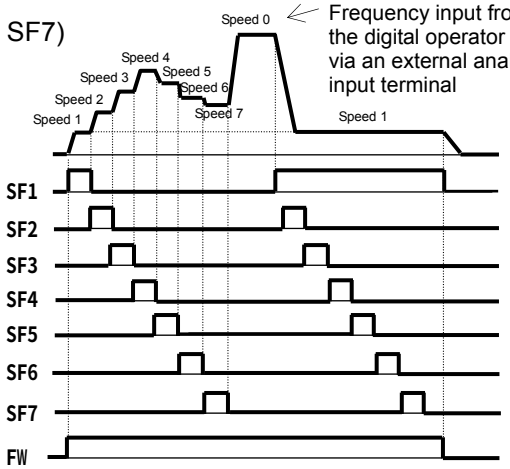


- With multispeed binary operation mode, you can use the multistage speed/position determination time setting (C169) to specify a delay to be set until the relevant terminal input is determined. Use this specification to prevent the application of fluctuating terminal input before it is determined.
- The input data is finally determined when terminal input becomes stable after the delay set as C169.
(Note that a long determination time deteriorates the input terminal response.)



(2) Bit operation mode
- Assign functions "32" (SF1) to "38" (SF7) individually to the terminal [1] to [8] functions (C001 to C008) to make multispeed s 0 to 7 available for selection.
- Specify the desired frequencies for speeds 1 to 7 (SF1 to SF7) by setting multispeeds 1 to 7 (A021 to A027).

Multispeed	SF7	SF6	SF5	SF4	SF3	SF2	SF1
Speed 0	OFF	OFF	OFF	OFF	OFF	OFF	OFF
Speed 1	×	×	×	×	×	×	ON
Speed 2	×	×	×	×	×	ON	OFF
Speed 3	×	×	×	×	ON	OFF	OFF
Speed 4	×	×	×	ON	OFF	OFF	OFF
Speed 5	×	×	ON	OFF	OFF	OFF	OFF
Speed 6	×	ON	OFF	OFF	OFF	OFF	OFF
Speed 7	ON	OFF	OFF	OFF	OFF	OFF	OFF



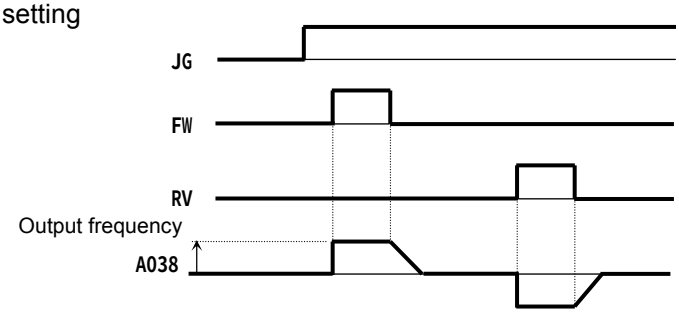
If two or more input terminals are turned on at the same time, the terminal given the smallest terminal number among them has priority over others. The "X" mark in the above table indicates that the speed can be selected, regardless of whether or not the corresponding terminal is turned on.

4.2.42 Jogging (JG) command setting

Related code
A038: Jog frequency setting
A039: Jog stop mode
C001 to C008: Terminal [1] to [8] functions

The jogging command setting function allows you to set and finely tune the motor-stopping position.
To use this function, assign function "06" (JG) to an intelligent input terminal.

(1) Jog frequency setting



Since the inverter operates the motor with a full voltage for the jogging operation, the inverter can easily trip during the latter. Adjust the jog frequency setting (A038) properly so that the inverter will not trip.

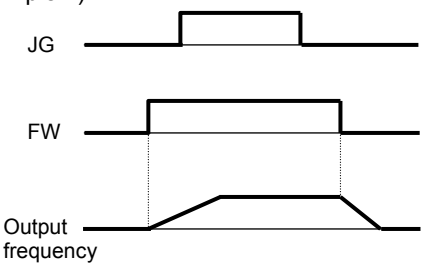
Item	Function code	Range of data	Description
Jog frequency setting	A038	0.0 or "start frequency" to 9.99 (Hz)	Setting of the frequency to output during jogging operation

(2) Jog stop mode

Item	Function code	Data	Description
Jog stop mode	A039	00	Disabling jogging while the motor is operating and enabling free-running when the motor is stopped
		01	Disabling jogging while the motor is operating and enabling stopping after deceleration when the motor is stopped
		02 (See Note 2.)	Disabling jogging while the motor is operating and enabling DC braking when the motor is stopped
		03	Enabling jogging while the motor is operating and enabling free-running when the motor is stopped
		04	Enabling jogging while the motor is operating and enabling stopping after deceleration when the motor is stopped
		05 (See Note 2.)	Enabling jogging while the motor is operating and enabling DC braking when the motor is stopped

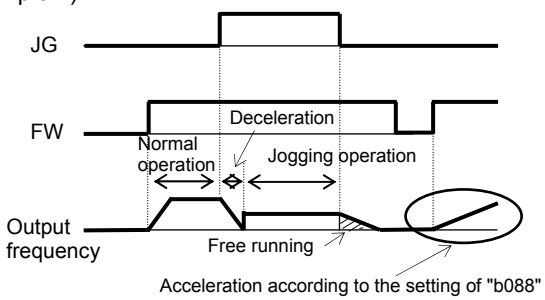
Note 1: To perform the jogging operation, always turn on the JG terminal before turning on the FW or RV terminals. (Follow this sequence of command inputs also when using the digital operator to enter operation commands.)

(Example 1)



When "00", "01", or "02" is specified for the jog stop mode (A039), the jogging operation will not be performed if the FW signal is turned on earlier than the JG signal.

(Example 2)



When "03", "04", or "05" is specified for the jog stop mode (A039), the jogging operation will be performed, even if the FW signal is turned on earlier than the JG signal. However, the motor will stop after free-running if the JG signal is turned off earlier than the FW signal.

Note 2: You must set DC braking data if you specify "02" or "05" for the jog stop mode (A039). (See Section 4.2.19.)

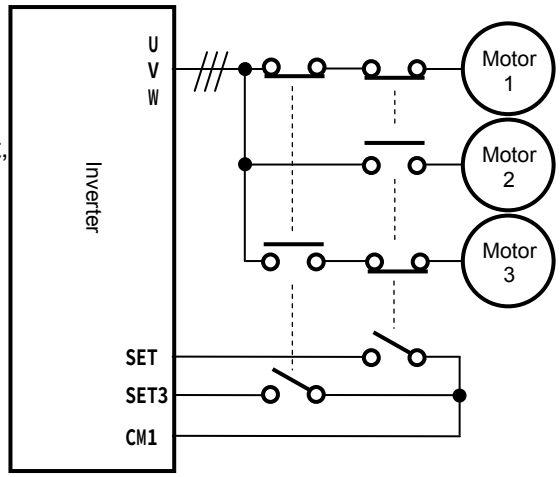
4.2.43 2nd/3rd motor control function (SET and SET3)

This motor control function allows you to switch the inverter settings to control three different types of motors. To use this function, assign function "08" (SET) and "17" (SET3) to two of the terminal [1] to [8] functions (C001 to C008). Turn the SET and SET3 terminals on and off for switching.

Item	Function code	Data	Description
Terminal function	C001 to C008	08	SET: Set 2nd motor data
		17	SET3: 3rd motor control

You can switch the following functional settings with the SET or SET3 terminal:

F002/F202/F302: Acceleration (1) time setting, 1st/2nd/3rd motors
F003/F203/F303: Deceleration (1) time setting, 1st/2nd/3rd motors
A003/A203/A303: Base frequency setting, 1st/2nd/3rd motors
A004/A204/A304: Maximum frequency setting, 1st/2nd/3rd motors
A020/A220/A320: Multispeed frequency setting, 1st/2nd/3rd motors
A041/A241: Torque boost method selection, 1st/2nd motors
A042/A242/A342: Manual torque boost value, 1st/2nd/3rd motors
A043/A243/A343: Manual torque boost frequency adjustment, 1st/2nd/3rd motors
A044/A244/A344: V/F characteristic curve selection, 1st/2nd/3rd motors
A046/A246: Voltage compensation gain setting for automatic torque boost, 1st/2nd motors
A047/A247: Slippage compensation gain setting for automatic torque boost, 1st/2nd motors
A061/A261: Frequency upper limit setting, 1st/2nd motors
A062/A262: Frequency lower limit setting, 1st/2nd motors
A092/A292/A392: Acceleration (2) time setting, 1st/2nd/3rd motors
A093/A293/A393: Deceleration (2) time setting, 1st/2nd/3rd motors
A094/A294: Select method to switch to Acc2/Dec2 profile, 1st/2nd motors
A095/A295: Acc1 to Acc2 frequency transition point, 1st/2nd motors
A096/A296: Dec1 to Dec2 frequency transition point, 1st/2nd motors
b012/b212/b312: Electronic thermal setting (calculated within the inverter from current output), 1st/2nd/3rd motors
b013/b213/b313: Electronic thermal characteristic, 1st/2nd/3rd motors
H002/H202: Motor data selection, 1st/2nd motors
H003/H203: Motor capacity, 1st/2nd motors
H004/H204: Motor poles setting, 1st/2nd motors
H005/H205: Motor speed constant, 1st/2nd motors
H006/H206/H306: Motor stabilization constant, 1st/2nd/3rd motors
H020/H220: Motor constant R1, 1st/2nd motors
H021/H221: Motor constant R2, 1st/2nd motors
H022/H222: Motor constant L, 1st/2nd motors
H023/H223: Motor constant Io, 1st/2nd motors
H024/H224: Motor constant J, 1st/2nd motors
H030/H230: Auto constant R1, 1st/2nd motors
H031/H231: Auto constant R2, 1st/2nd motors
H032/H232: Auto constant L, 1st/2nd motors
H033/H233: Auto constant Io, 1st/2nd motors
H034/H234: Auto constant J, 1st/2nd motors
H050/H250: PI proportional gain, 1st/2nd motors
H051/H251: PI integral gain, 1st/2nd motors
H052/H252: P proportional gain setting, 1st/2nd motors



Since the inverter indicates no distinction among the 1st, 2nd, and 3rd controls, confirm the kind of control settings with the on/off states of the SET and SET3 terminals.
If both the SET and SET3 terminals are turned on, the SET terminal has priority, and the 2nd control is selected.
While the inverter is operating the motor, switching between the 1st, 2nd, and 3rd when motor stops controls is disabled. Switching the motor control is valid onlywhen the motor is stopped,so change is reflected after the operation .
The above setting items printed in italic, bold type can be adjusted even while the inverter is operating the motor. (Whether each item can be set during operation and whether it can be changed during operation are indicated in the list of data settings in Chapter 8.)

4.2.44 Software lock (SFT) function

Related code
b031: Software lock mode selection
C001 to C008: Terminal [1] to [8] functions

The software lock function allows you to specify whether to disable rewriting of the data set for functional items. Use this function to protect the data against accidental rewriting.
You can select the functional items to be locked and the method of locking as described below.
When using an intelligent input terminal for this function, assign function "15" (SFT) to one of the terminal [1] to [8] functions (C001 to C008).

Function code	Data	SFT terminal	Description
b031	00	ON/OFF	Disabling rewriting of items other than "b031" (when SFT is on) or enabling rewriting (when SFT is off)
	01	ON/OFF	Disabling the rewriting of items other than "b031", "F001", "A020", "A220", "A320", "A021" to "A035", and "A038" (when SFT is on) or enabling rewriting (when SFT is off)
	02	—	Disabling the rewriting of items other than "b031"
	03	—	Disabling the rewriting of items other than "b031", "F001", "A020", "A220", "A320", "A021" to "A035", and "A038"
	10	—	Disabling rewriting except in the mode allowing changes during operation

4.2.45 Forcible-operation from digital operator (OPE) function

Related code
A001: Frequency source setting
A002: Run command source setting
C001 to C008: Terminal [1] to [8] functions

The forcible-operation function allows you to forcibly enable the inverter operation from the digital operator when the digital operator is not selected as the device to input frequency and operation commands. An intelligent input terminal is used to turn this function on and off.
When the intelligent input terminal to which the forcible-operation function is assigned is off, frequency and operation commands are input from the devices selected by functions "A001" and "A002". When the terminal is on, the device to input frequency and operation commands is forcibly switched to the digital operator.
If the input device is switched while the inverter is operating, the current operation command is canceled and the inverter stops the output. When restarting the inverter operation, turn off the operation command that was to be entered from each input device for safety's sake, and then enter a new operation command.

Item	Function code	Data	Description
Terminal function	C001 to C008	31	OPE: Forcible operation

4.2.46 Forcible-operation from terminal (F-TM) function

Related code
A001: Frequency source setting
A002: Run command source setting
C001 to C008: Terminal [1] to [8] functions

The forcible-operation function allows you to forcibly enable the inverter operation via control circuit terminals when the control circuit terminal block is not selected as the device to input frequency and operation commands. An intelligent input terminal is used to turn this function on and off.
When the intelligent input terminal to which the forcible-terminal operation function is assigned is off, frequency and operation commands are input from the devices selected by functions "A001" and "A002". When the terminal is on, the device to input frequency and operation commands is forcibly switched to the control circuit terminal block.
If the input device is switched while the inverter is operating, the current operation command is canceled and the inverter stops the output. When restarting the inverter operation, turn off the operation command that was to be entered from each input device for safety's sake, and then enter a new operation command.

Item	Function code	Data	Description
Terminal function	C001 to C008	51	F-TM: Forcible-terminal operation

4.2.47 Free-run stop (FRS) function

Related code

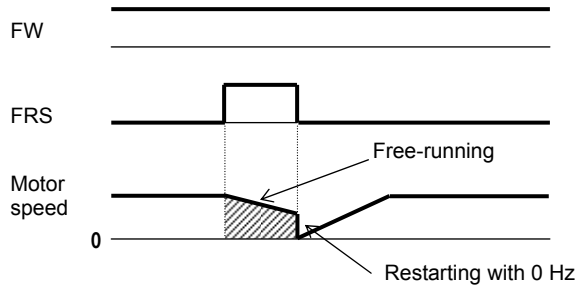
b088: Restart mode after FRS
b003: Retry wait time before motor restart
b007: Restart frequency threshold
b028: Active frequency matching, scan start frequency
b029: Active frequency matching, scan-time constant
b030: Active frequency matching, restart frequency select
C001 to C008: Terminal [1] to [8] functions

The free-run stop (FRS) function allows you to shut off the inverter output to let the motor start free-running.
You can effectively use this function when stopping the motor with a mechanical brake (e.g., electromagnetic brake). If an attempt is made to forcibly stop the motor with a mechanical brake while the inverter keeps its output, the inverter may trip because of overcurrent.
To use this function, assign function "11" (FRS) to one of the terminal [1] to [8] functions (C001 to C008).
The free-run stop (FRS) function operates as long as the FRS terminal is on. When the FRS terminal is turned off, the inverter restarts the motor after the retry wait time (b003). However, the inverter does not restart the motor if the digital operator (02) has been specified for the run command source setting (A002). To restart the motor in such status, enter a new operation command.
You can select the inverter output mode for restarting with the restart mode after FRS (b088) from starting the motor with 0 Hz, starting the motor with a matching frequency, and restarting the motor with the input frequency. (See examples 1, 2, and 3.)
Even when restarting with matching frequency has been selected, the inverter restarts the motor with 0 Hz if it detects a frequency lower than the restart frequency threshold (b007).
The settings, including that of the FRS terminal, which you make for this function will affect the inverter operation at recovery of the motor from the free-running status.

Item	Function code	Data or range of data	Description
Restart mode after FRS	b088	00	Start with 0 Hz (See example 1.)
		01	Start with matching frequency (See example 2.)
		02	Restart with input frequency (See example 3.)
Retry wait time before motor restart	b003	0.3 to 100. (s)	Time to wait until restarting the motor
Restart frequency threshold	b007	0.00 to 400.0 (Hz)	Setting of the minimum level for frequency adjustment
Active frequency matching, scan start frequency	b028	"0.20 x rated current" to "1.50 x rated current"	
Active frequency matching, scan-time constant	b029	0.10 to 30.00 (s)	
Active frequency matching, restart frequency select	b030	00	Frequency set when the inverter output has been shut off
		01	Maximum frequency
		02	Newly set frequency

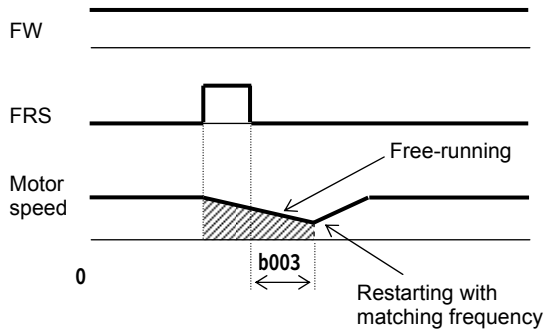
(NOTE)<>:applied for 90 to 160kW

(Example 1) Restarting with 0 Hz



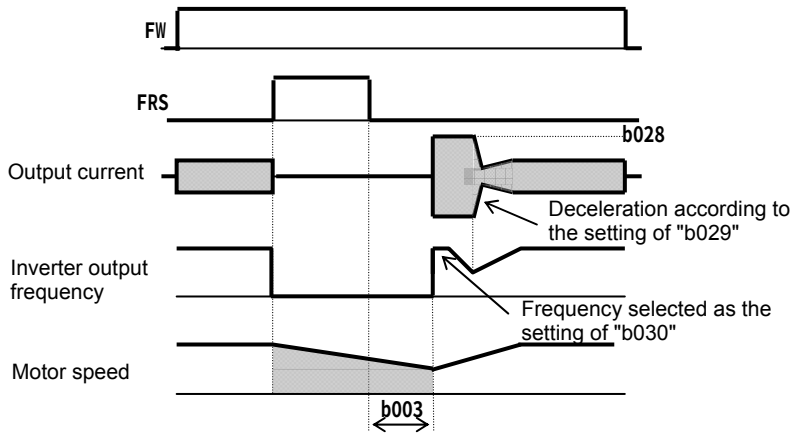
The inverter restarts the motor with 0 Hz regardless of the motor speed. The setting of retry wait time is ignored for restarting with 0 Hz.
If the inverter restarts the motor with 0 Hz when the motor speed is high, the inverter may trip because of overcurrent.

(Example 2) Restarting with matching frequency



The inverter waits for the retry wait time after the FRS terminal has been turned off, detects the motor speed (frequency), and restarts the motor with the matching frequency without stopping it. If the inverter trips because of overcurrent when it restarts the motor with matching frequency, prolongs the retry wait time.
Even when restarting with matching frequency has been selected, the inverter may start the motor with 0 Hz if:
1) the output frequency is no more than half the base frequency or
2) the voltage induced on the motor is attenuated quickly.

(Example 3) Restarting with active matching frequency



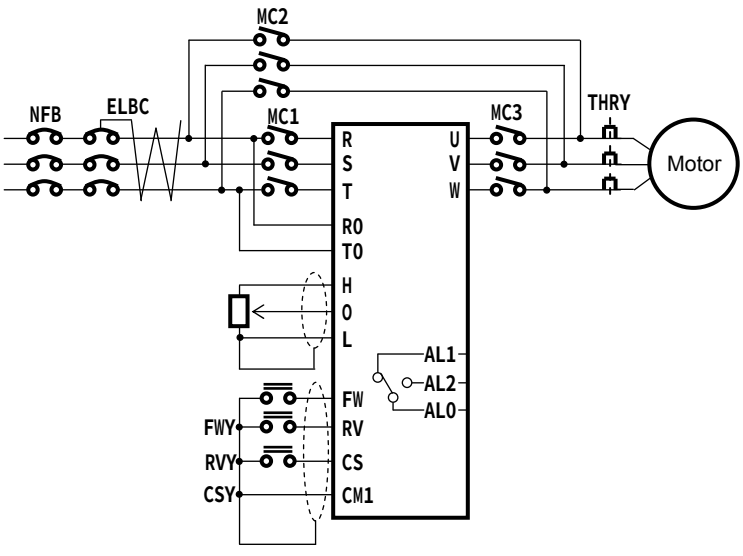
After the retry wait time (b003), the inverter restarts the motor with the frequency set as "b030". The inverter subsequently decelerates the motor according to the setting of "b029" while maintaining the output current at the level specified for "b029". When the output voltage matches the frequency, the inverter re-accelerates the motor up to the frequency that was set when the inverter shut off the output to the motor before the restart.
If the inverter trips because of overcurrent when it restarts the motor with input frequency, reduce the setting of "b028".

4.2.48 Commercial power source switching (CS) function

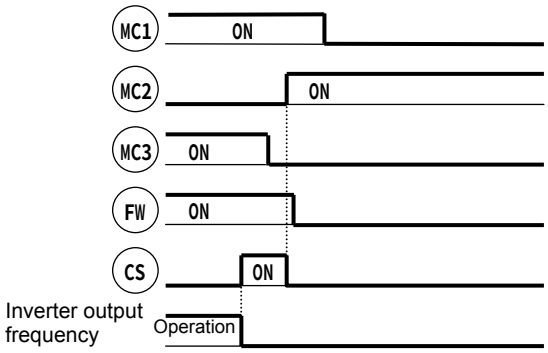
Related code
b003: Retry wait time before motor restart
b007: Restart frequency threshold
C001 to C008: Terminal [1] to [8] functions

The commercial power source switching function allows you to switch the power supply (between the inverter and commercial power supply) to your system of which the load causes a considerable moment of inertia. You can use the inverter to accelerate and decelerate the motor in the system and the commercial power supply to drive the motor for constant-speed operation.
To use this function, assign function "14" (CS) to one of the terminal [1] to [8] functions (C001 to C008). When the CS terminal is turned off with an operation command being input, the inverter waits for the retry wait time before motor restart (b003), adjusts the output frequency to the speed of the free-running motor, and then accelerates the motor with the adjusted frequency. (The start mode is the starting with matching frequency.) However, the inverter may start the motor with 0 Hz if:
1) the motor speed is no more than half the base frequency or
2) the voltage induced on the motor is attenuated quickly.
3) If the motor speed falls to the restart frequency threshold (b007), the inverter will start the motor with 0 Hz. (See Section 4.2.27.)
Remark) Mechanically interlock the MC3 and MC2 contacts with each other. Otherwise you may damage the drive.
If the earth-leakage breaker (ELB) trips because of a ground fault, the commercial power will be disabled. Therefore, connect a backup power supply from the commercial power line circuit (ELBC) to your system if needed.
Use weak-current type relays for FWY, RVY, and CSY. The figures below show the sequence and timing of operations for reference.
If the inverter trips because of overcurrent when it starts the motor with matching frequency, increase the retry wait time before motor restart (b003).
For circuit connections and switching operations, see the sample connection diagram and timing charts for commercial power supply switching as shown on the right.
The inverter can be set up so that it will automatically retry operation at power-on. In such cases, the CS terminal (signal) shown in the figures below is not required. For details, see the explanation of the reset (RS) function (4.2.29).

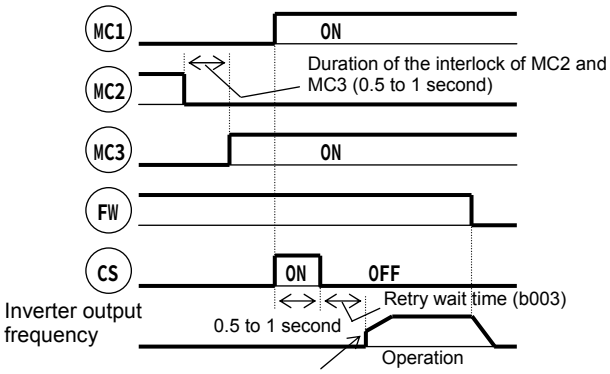
Sample connection diagram and timing charts for commercial power supply switching



Timing chart for switching from the inverter to the commercial power supply



Timing chart for switching from the commercial power supply to the inverter



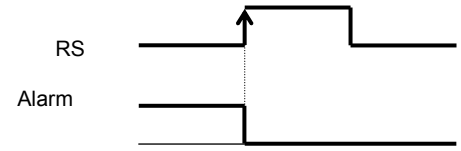
4.2.49 Reset (RS) function

Related code
b003: Retry wait time before motor restart
b007: Restart frequency threshold
C102: Reset mode selection
C103: Restart mode after reset
C001 to C008: Terminal [1] to [8] functions

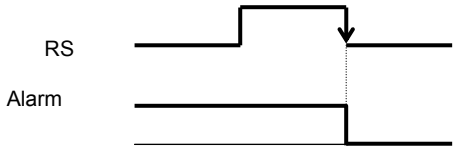
The reset function allows you to recover the inverter from a tripped state.
To perform resetting, press the STOP/RESET key of the digital operator or turn the RS terminal off.
To use the control circuit terminal for resetting, assign function "18" (RS) to an intelligent input terminal.
You can select the restart mode to apply after resetting with the restart mode after reset (C103). When C102 =03, starting with 0 Hz is selected regardless to C103 setting.
If the inverter trips because of overcurrent when it starts the motor with matching frequency, increase the retry wait time before motor restart (b003).
You can select the alarm reset timing with the reset mode selection (C102). You can also enable the reset signal to be output only when resetting an error alarm.
The RS terminal can be configured only as an a-contact (NO).
Do not use the RS terminal for the purpose of shutting off the inverter output. The reset operation clears the electronic thermal and BRD counter data stored in the inverter, and, without this data, the inverter may be damaged during operation.

Item	Function code	Data or range of data	Description
Retry wait time before motor restart	b003	0.3 to 100. (s)	(See the explanations of the retry after instantaneous power failure or the retry after trip due to insufficient voltage.) Time to wait after reset until restarting the motor
Restart frequency threshold	b007	0.00 to 400.0 (Hz)	(See the explanations of the retry after instantaneous power failure or the retry after trip due to insufficient voltage.)
Reset mode selection	C102	00	Resetting the trip when the RS signal is turned on (See example 1.) (When operation is normal) Shutting off the inverter output (When an error has occurred) Resetting the trip
		01	Resetting the trip when the RS signal is turned off (See example 2.) (When operation is normal) Shutting off the inverter output (When an error has occurred) Resetting the trip
		02	Resetting the trip when the RS signal is turned on (See example 1.) (When operation is normal) Disabling the inverter output (When an error has occurred) Resetting the trip
		03	Trip is reset (See example 1) Internal data is not reset. (see 4.3.13) (When operation is normal) Disabling the inverter output (When an error has occurred) Resetting the trip
Restart mode after reset	C103	00	Start with 0 Hz
		01	Start with matching frequency (See example 3.)
		02	Restart with input frequency (See example 4.)

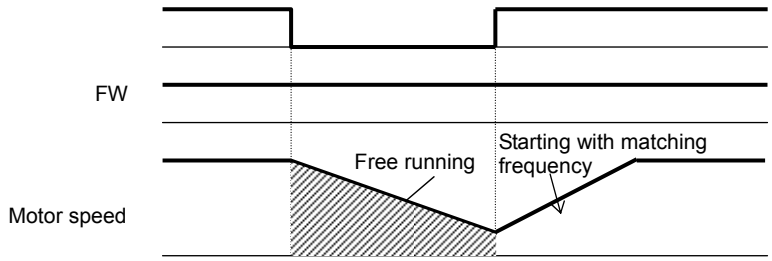
(Example 1)



(Example 2)

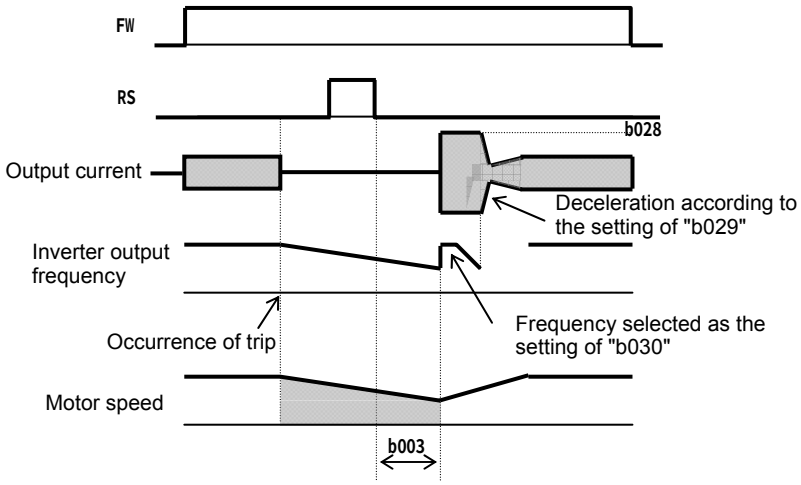


(Example 3)If you select "01" (starting with matching frequency) as the restart mode after reset (C103), you can also make the inverter start the motor with matching frequency after the power reset. When "00" (starting with 0 Hz) is selected as the restart mode after reset (C103), the setting of the retry wait time before motor restart (b003) is ignored. Note that, even when restarting with matching frequency has been selected, the inverter may start the motor with 0 Hz if:
1) the output frequency is no more than half the base frequency or
2) the voltage induced on the motor is attenuated quickly.
3) the restart frequency threshold (b007) is set and the detected frequency is lower than that.



Note: The reset operation clears the inverter's internal counters that are used for protective functions. Therefore, if you intend to use an intelligent input terminal to shut off the inverter output, use the free-run stop (FRS) terminal.

(Example 4) Restarting with active matching frequency



After the retry wait time (b003), the inverter restarts the motor with the frequency set as "b030". The inverter subsequently decelerates the motor according to the setting of "b029" while maintaining the output current at the level specified for "b029". When the output voltage matches the frequency, the inverter re-accelerates the motor up to the frequency that was set when the inverter shut off the output to the motor before the restart.
If the inverter trips because of overcurrent when it restarts the motor with input frequency, reduce the setting of "b028".

(note) Inverter starts from 0Hz when reset signal is given during retry waiting because the frequency stored in inverter is cleared.

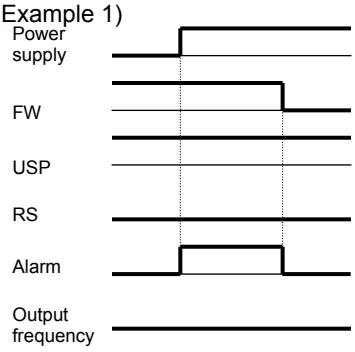
4.2.50 Unattended start protection (USP) function

Related code
C001 to C008: Terminal [1] to [8] functions

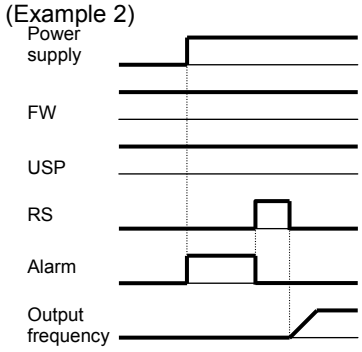
The unattended start protection function allows you to make the inverter trip with error code "E13" displayed if the inverter power is turned on when an operation command has been turned on.
You can recover the inverter from tripping by performing the reset operation or turning the operation command off. (See example 1.)
If the inverter is recovered from tripping with the operation command left turned on, the inverter will start operation immediately after recovery. (See example 2.)
The inverter can operate normally when an operation command is turned on after the inverter power is turned on. (See example 3.)
To use this function, assign function "13" (USP) to one of the terminal [1] to [8] functions (C001 to C008).

The following charts show examples of the timing of the unattended start protection operation:

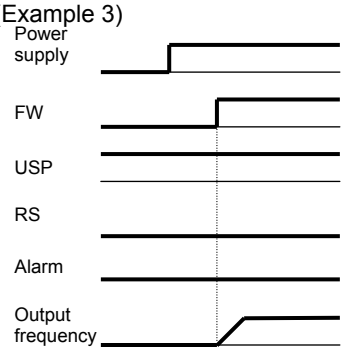
(Example 1)



(Example 2)



(Example 3)



Item	Function code	Data	Description
Terminal [1] to [8] functions	C001 to C008	13	USP: Unattended start protection

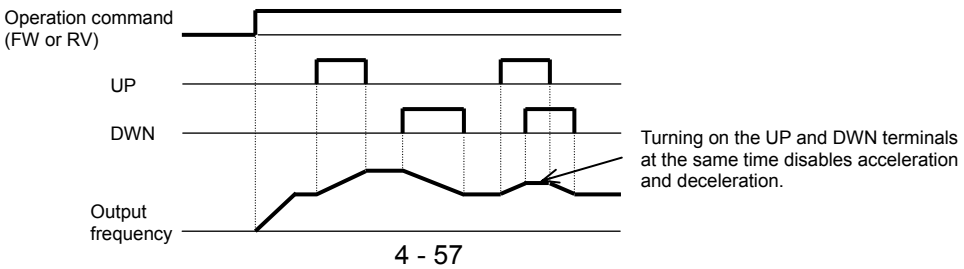
4.2.51 Remote control function (UP and DWN)

Related code
C101: Up/Down memory mode selection
C001 to C008: Terminal [1] to [8] functions

The remote control function allows you to change the inverter output frequency by operating the UP and DWN terminals (intelligent input terminals).
To use this function, assign functions "27" (UP) and "28" (DWN) to two of the terminal [1] to [8] functions (C001 to C008).
- This function is only effective for multispeed operation when "01 (terminal)" or "02 (oprater)" has been specified for the frequency source setting (A001). If "01" (control circuit terminal block) has been specified, this function is only effective when the analog command holding function (AHD) is enabled. (see 4.2.56)
This function is ineffective when the external analog input has been specified for the frequency source setting (A001). This function cannot be used to set frequencies for jogging operation.
When the UP or DWN terminal is on, the 1st, 2nd, and 3rd acceleration/deceleration time follows the settings of "F002", "F003/F202", "F203/F302", and "F303". To switch between the 1st, 2nd, and 3rd controls, assign function "08" (SET) and "17" (SET3) to intelligent input terminals, and turn on and off the SET and SET3 terminals for switching.
You can store the frequency settings adjusted using the remote control function (UP and DWN signals). Set 01 (enable) on C101 to store the frequency settings.
You can also clear the stored frequency settings. Assign function "29" (UDC) to an intelligent input terminal, and turn on or off the UDC terminal to clear or store, respectively, the frequency settings adjusted with the UP and DWN signals. In this case 0Hz is set as initial value.

Item	Function code	Data	Description
Terminal function	C001 to C008	27	UP: Remote control UP function
		28	DWN: Remote control DOWN function
		29	DWN: Remote control data clearing
Up/Down memory mode selection	C101	00	Disabling the storage of frequency settings
		01	Enabling the storage of frequency settings (*1)

*1 Do not operate the UP or DWN terminal after the inverter power is shut off. Otherwise, the frequency settings may not be stored correctly.



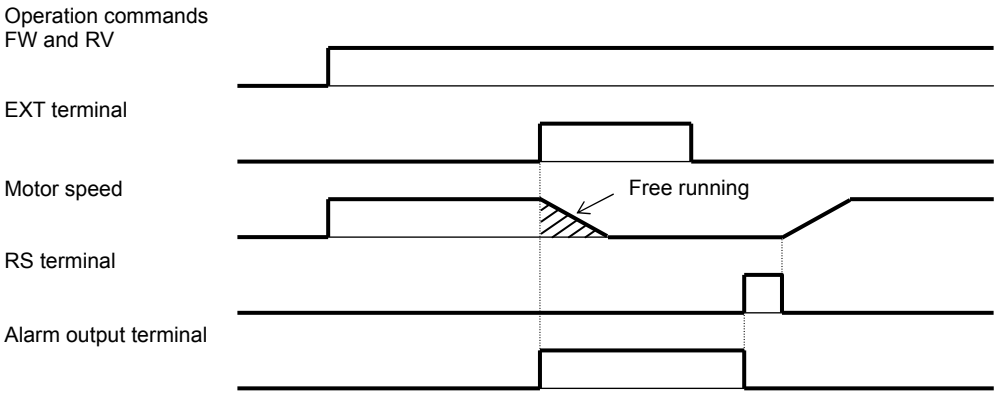
4.2.52 External trip (EXT) function

Related code
C001 to C008: Terminal [1] to [8] functions

The external trip function allows you to make the inverter trip according to the error (trip) signal generated by an external system.
To use this function, assign function "12" (EXT) to one of the terminal [1] to [8] functions (C001 to C008).
When the EXT terminal is turned on, the inverter trips with error code "E12" displayed and stops the output.
After the inverter trips with error code "E12" displayed, it will not be recovered from tripping, even when the error signal from the external system is reset (i.e., the EXT terminal is turned off).
To recover the inverter from tripping, reset the inverter or turn the inverter power off and on.

Item	Function code	Data	Description
Terminal [1] to [8] functions	C001 to C008	12	EXT: External trip

Note: Do not turn on the EXT terminal after the inverter power is shut off. Otherwise, the error history may not be stored correctly.

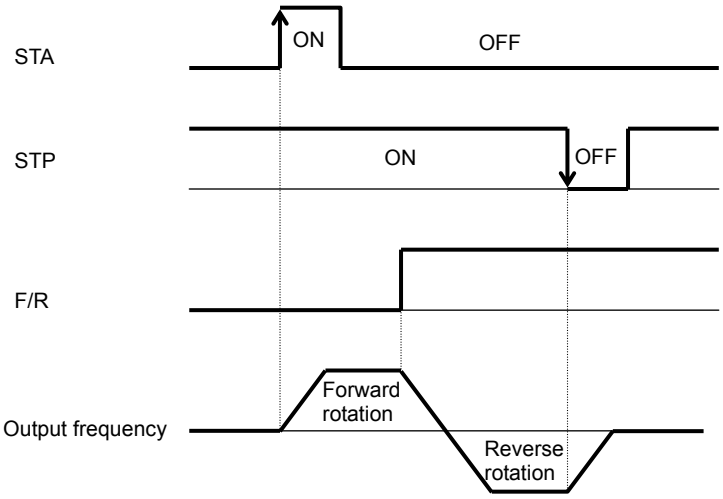


4.2.53 3-wire interface operation function (STA, STP, and F/R)

Related code
C001 to C008: Terminal [1] to [8] functions

The 3-wire interface operation function allows you to use automatic-reset contacts (e.g., pushbutton switches) to start and stop the inverter.
Specify "01" (control circuit terminal block) for the run command source setting (A002).
Assign function "20" (STA), "21" (STP), and "22" (F/R) to three of the terminal [1] to [8] functions (C001 to C008) to enable the control operations described below. Assigning the STP function to an intelligent input terminal disables the functions of the FW and RV terminals.
The figure below shows the inverter outputs according to terminal operations.

Item	Function code	Data	Description
Terminal [1] to [8] functions	C001 to C008	20	STA: Starting the motor
		21	STP: Stopping the motor
		22	F/R: Switching the motor operation direction



4.2.54 Control gain switching function (CAS)

Related code

A044/A244: V/F characteristic curve selection, 1st/2nd motors
C001 to C008: Terminal [1] to [8] functions
H005/H205: Motor speed constant, 1st/2nd motors
H050/H250: PI proportional gain, 1st/2nd motors
H051/H251: PI integral gain, 1st/2nd motors
H052/H252: P proportional gain setting, 1st/2nd motors
H070: Terminal selection PI proportional gain setting
H071: Terminal selection PI integral gain setting
H072: Terminal selection P proportional gain setting

The control gain switching function allows you to set and switch between two types of gains and time constants for the speed control system (with proportional and integral compensations) when the V/F characteristic curve selection is the sensorless vector control.

To use this function, assign function "26" (CAS: control gain setting) to one of the terminal [1] to [8] functions (C001 to C008). When the CAS terminal is turned off, the gain settings "H050", "H250", "H051", "H251", "H052", and "H252" are selected. When the CAS terminal is turned on, the gain settings "H070", "H071", and "H072" are selected.
If function "26" (CAS: control gain setting) is not assigned to any intelligent input terminal, the same gain settings as those selected when the CAS terminal is off are selected.

Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
Terminal function	C001 to C008	26	CAS: Control gain setting
Motor speed constant, 1st/2nd motors	H005/H205	0.001 to 9.999, 10.00 to 80.00	
PI proportional gain	H050/H250	0.0 to 999.9, 1000 (%)	
PI integral gain	H051/H251	0.0 to 999.9, 1000 (%)	
P proportional gain	H052/H252	0.01 to 10.00	
Terminal selection PI proportional gain setting	H070	0.0 to 999.9, 1000 (%)	
Terminal selection PI integral gain setting	H071	0.0 to 999.9, 1000 (%)	
Terminal selection P proportional gain setting	H072	0.00 to 10.00	
Gain switching time	H073	0. to 9999. (ms)	Taper time at gain switching

4.2.55 P/PI switching function (PPI)

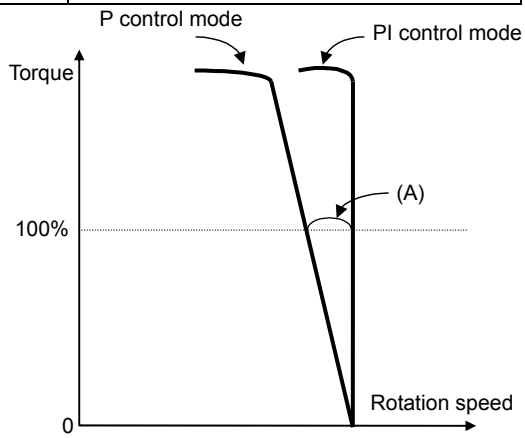
Related code

A044/A244: V/F characteristic curve selection, 1st/2nd motors
C001 to C008: Terminal [1] to [8] functions
H005/H205: Motor speed constant, 1st/2nd motors
H050/H250: PI proportional gain, 1st/2nd motors
H051/H251: PI integral gain, 1st/2nd motors
H052/H252: P proportional gain setting, 1st/2nd motors

The P/PI switching function allows you to switch the control (compensation) mode of the speed control system between the proportional integrated compensation and proportional compensation modes when the V/F characteristic curve selection is the sensorless vector control.
To use this function, assign function "43" (PPI: P/PI mode selection) to one of the terminal [1] to [8] functions (C001 to C008).
When the PPI terminal is turned off, the proportional integrated compensation mode is selected. When the PPI terminal is turned on, the proportional compensation mode is selected.
If function "43" (PPI: P/PI mode selection) is not assigned to any intelligent input terminal, the proportional integrated compensation mode is selected.

Item	Function code	Data or range of data	Description
V/F characteristic curve selection, 1st/2nd/3rd motors	A044/A244	03	Sensorless vector control (not available for "A344")
Terminal function	C001 to C008	43	PPI: P/PI mode selection
Motor speed constant, 1st/2nd motors	H005/H205	0.001 to 80.000	
PI proportional gain	H050/H250	0.0 to 999.9, 1000 (%)	
PI integral gain	H051/H251	0.0 to 999.9, 1000 (%)	
P proportional gain	H052/H252	0.001 to 10.00	
Terminal selection PI proportional gain setting	H070	0.0 to 999.9, 1000 (%)	

The speed control normally incorporates the proportional integrated compensation (PI control), and the motor speed is controlled so that the difference between the frequency specified by the frequency command and the actual motor speed is zero. However, a specific operation mode (called drooping operation), in which one load is driven by multiple motors, sometimes requires the proportional control (P control). To enable the proportional (P) control mode, assign function "43" (P/PI switching function) to one of the terminal [1] to [8] functions (C001 to C008), and turn on the intelligent input terminal. For the proportional control, set the value of the P control proportional gain (H052) as the KPP value.
The following formula generally represents the relation between the KPP value and momentary speed variation:



$$\text{(Momentary speed variation)} = \frac{10}{\text{(Set value of KPP)}} \quad (\%)$$

The following formula generally represents the relation between the momentary speed variation and speed error:

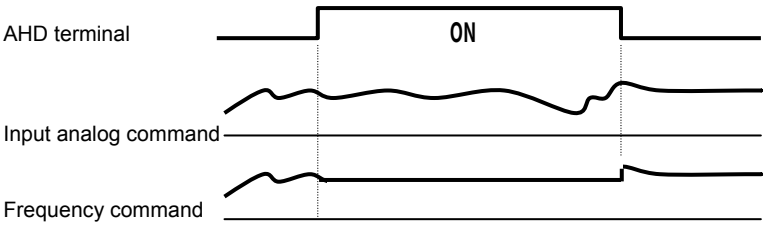
$$\text{(Momentary speed variation)} = \frac{\text{Speed error at rated torque (A)}}{\text{Synchronous rotation speed at base frequency}} \times 100\%$$

4.2.56 Analog command holding function (AHD)

Related code
C001 to C008: Terminal [1] to [8] functions
C101 : UP/DWN holding function

- The analog command holding function allows you to make the inverter hold the analog command input via the external analog input terminal when the AHD terminal is on.
- While the AHD terminal is on, the up/down function can be used based on the analog signal held by this function as reference data.
- When "01" is specified for Up/Down memory mode selection (C101), the result of up/down processing can be stored in memory.
- If the inverter power is turned on or the RS terminal turned off with the AHD terminal left turned on, the data held immediately before power-on or turning off the RS terminal will be used.

Item	Function code	Data	Description
Terminal [1] to [8] functions	C001 to C008	65	AHD: Analog command holding



Remark)
Set frequency remains when inverter is switched with SET/SET3 terminal with AHD on. Turn AHD terminal off to re-hold the set frequency.

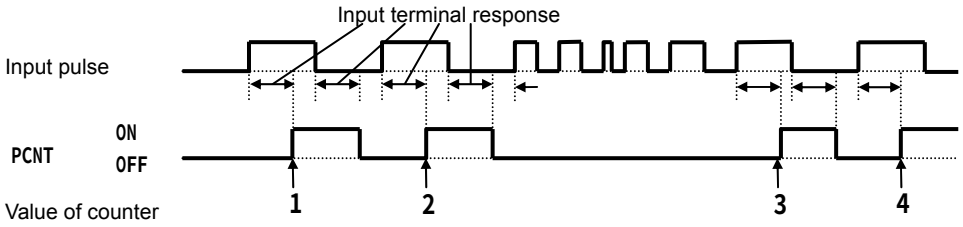
Remark)
Frequent use of this function may damage the memory element.

4.2.57 Intelligent pulse counter (PCNT and PCC)

Related code
C001 to C008: Terminal [1] to terminal [8] functions
d028: Pulse counter monitor

- The intelligent pulse counter function allows you to input a pulse train via an intelligent input terminal.
- The cumulative count of input pulses can be monitored by the pulse counter monitor (d028) function.
- The value of cumulative counter cannot be stored. The counter value is cleared to zero when the inverter power is turned on or the inverter reset.
- Turning on the PCC (pulse counter clear)terminal clears the cumulative counter.
- The frequency resolution of the input pulse can be calculated by the formula shown below (for pulse signal input with a duty ratio of 50%). Frequencies not less than the relevant resolution cannot be input. It is recommended to use this function up to 100Hz. For the input terminal response, see Section 4.2.79.

Frequency resolution (Hz) = 250/(input terminal response time setting [C160 to C168] + 1)
Example: When the input terminal response time is 1, the frequency resolution is 125 Hz.



4.2.58 Intelligent output terminal setting

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

You can assign the functions described below to the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026).
The intelligent output terminals [11] to [15] are used for open-collector output, and the alarm relay terminal is used for relay output.
You can select the a-contact or b-contact output for individual output terminals by using functions "C031" to "C035" and "C036".
When "01" (3 bits) or "02" (4 bits) is specified for the alarm code output "C062" (see Section 4.2.65), the alarm code output is assigned to output terminals 11 to 13 or output terminals 11 to 14 (AC0 to AC3), respectively. Subsequently, the settings of "C021" to "C024" are invalidated.

Data	Description	Reference item	Page
00	RUN: Running signal	Running signal (RUN)	4-64
01	FA1: Constant-speed reached	Frequency-arrival signals	4-64
02	FA2: Set frequency overreached		
03	OL: Overload notice advance signal (1)	Overload restriction/overload notice advance signal	4-40
04	OD: Output deviation for PID control	PID function	4-26
05	AL: Alarm signal	Protective functions	—
06	FA3: Set frequency reached	Frequency-arrival signals	4-64
07	OTQ: Over-torque	Over-torque signal	4-67
08	IP: Instantaneous power failure	Instantaneous power failure/undervoltage	4-33
09	UV: Undervoltage		
10	TRQ: Torque limited	Torque limitation function	4-92
11	RNT: Operation time over	Operation time over signal	4-66
12	ONT: Plug-in time over	Plug-in time over signal	4-66
13	THM: Thermal alarm signal	Electronic thermal protection	4-37
21	ZS: 0 Hz detection signal	0 Hz detection signal	4-66
24	FA4: Set frequency overreached 2	Frequency-arrival signals	4-64
25	FA5: Set frequency reached 2		
26	OL2: Overload notice advance signal (2)	Overload restriction/overload notice advance signal	4-40
27	Odc: Analog O disconnection detection	Window comparators function	4-74
28	OIDc: Analog OI disconnection detection		
29	O2Dc: Analog O2 disconnection detection		
31	FBV: PID feedback comparison	PID function	4-26
32	NDc: Communication line disconnection	RS485	4-67
33	LOG1: Logical operation result 1	Logical operation function	4-66
34	LOG2: Logical operation result 2		
35	LOG3: Logical operation result 3		
36	LOG4: Logical operation result 4		
37	LOG5: Logical operation result 5		
38	LOG6: Logical operation result 6		
39	WAC: Capacitor life warning	Capacitor life warning	4-70
40	WAF: Cooling-fan speed drop	Cooling-fan speed drop	4-71
41	FR: Starting contact signal	Starting contact signal	4-71
42	OHF: Heat sink overheat warning	Heat sink overheat warning	4-71
43	LOC: Low-current indication signal	Low-current indication signal	4-72
44	M01: General output 1	Easy sequence function	—
45	M02: General output 2		
46	M03: General output 6		
47	M04: General output 4		
48	M05: General output 5		
49	M06: General output 6		
50	IRDY: Inverter ready	Inverter ready signal	4-72
51	FWR: Forward rotation	Forward rotation signal	4-72
52	RVR: Reverse rotation	Reverse rotation signal	4-73

Data	Description	Reference item	Page
53	MJA: Major failure	Major failure signal	4-73
54	WCO	Window comparators function	4-74
55	WCOI		
56	WCO		

4.2.59 Intelligent output terminal a/b (NO/NC) selection

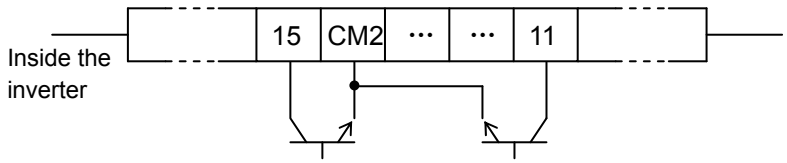
Related code
C031 to C035: Terminal [11] to [15] active state
C036: Alarm relay active state

The intelligent output terminal a/b (NO/NC) selection function allows you to specify a-contact or b-contact output for each of the intelligent output terminals [11] to [15] and the alarm relay terminal.
The intelligent output terminals [11] to [15] are used for open-collector output, and the alarm relay terminal is used for relay output.

Item	Function code	Data	Description
Terminal active state	C031 to C035	00	a-contact (NO)
		01	b-contact (NC)
Alarm relay active state	C036	00	a-contact (NO)
		01	b-contact (NC)

- An a-contact turns on the output signal when closed and turns it off when opened.
- A b-contact turns on the output signal when opened and turns it off when closed.

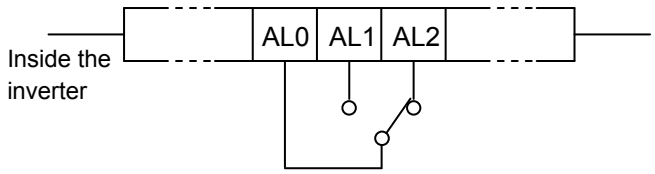
(1) Specifications of intelligent output terminals [11] to [15]
Intelligent output terminals [11] to [15] have the following specifications:



Setting of C031 to C035	Power supply	Output signal
00 (a-contact)	ON	ON
		OFF
	OFF	–
01 (b-contact)	ON	ON
		OFF
	OFF	–

Electric characteristics
(Between each terminal and CM2)
Voltage drop when turned on: 4 V or less
Allowable maximum voltage: 27 VDC
Allowable maximum current: 50 mA

(2) Specifications of alarm relay terminal
The alarm relay terminal uses a normally-closed (NC) contact that operates as described below.



Example of operation as an alarm output terminal

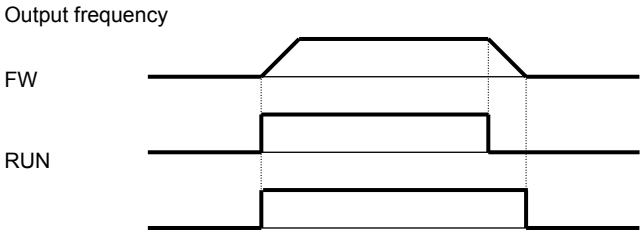
Setting of C036	Power supply	Inverter status	Output terminal state	
			AL1-AL0	AL2-AL0
00	ON	Error	Closed	Open
		Normal	Open	Closed
	OFF	–	Open	Closed
01 (default)	ON	Error	Open	Closed
		Normal	Closed	Open
	OFF	–	Open	Closed

		Resistance load	Inductive load
AL1-AL0	Maximum contact capacity	250 VAC, 2 A 30 VDC, 3 A	250 VAC, 2 A 30 VDC, 8 A
	Minimum contact capacity	100 V AC, 10 mA 5 VDC, 100 mA	
AL2-AL0	Maximum contact capacity	250 VAC, 1A 30 VDC, 1A	250 VAC, 0.2 A 30 VDC, 0.2 A
	Minimum contact capacity	100 VAC, 10 mA 5 VDC, 100 mA	

4.2.60 Running signal (RUN)

Related code
C021 to C025: Terminal [11] to [15] functions

While the inverter is operating, it outputs the running (RUN) signal via an intelligent output terminal ([11] to [15]) or the alarm relay terminal.
To use this signal function, assign function "00" (RUN) to one of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026).
The inverter outputs the RUN signal even while operating the DC brake. The following figure shows a timing chart for the signal output:



4.2.61 Frequency arrival signals (FA1, FA2, FA3, FA4, and FA5)

Related code
C021 to C025: Terminal [11] to [15] functions
C042: Frequency arrival setting for accel.
C043: Frequency arrival setting for decel.
C045: Frequency arrival setting for acceleration (2)
C046: Frequency arrival setting for deceleration (2)

The inverter outputs a frequency-arrival signal when the inverter output frequency reaches a set frequency.
When using the inverter for a lift, use the frequency-arrival signal as a trigger to start braking. Use the over-torque signal as the trigger to stop braking.
Assign the following functions to five of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026):
"01" (FA1: constant-speed reached), "02" (FA2: set frequency overreached), "06" (FA3: set frequency reached), "24" (FA4: set frequency overreached 2), and "25" (FA5: set frequency reached 2)
The hysteresis of each frequency-arrival signal is as follows:

When the signal is on: ("set frequency" - "1% of maximum frequency") (Hz)
When the signal is off: ("set frequency" - "2% of maximum frequency") (Hz)

The signal hysteresis at acceleration with function "06" (FA3) or "25" (FA5) set is as follows:

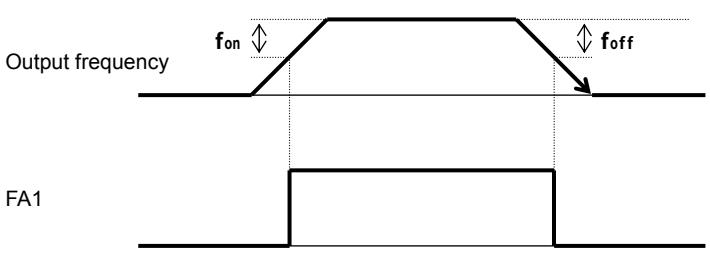
When the signal is on: ("set frequency" - "1% of maximum frequency") (Hz)
When the signal is off: ("set frequency" + "2% of maximum frequency") (Hz)

The signal hysteresis at deceleration with function "06" (FA3) or "25" (FA5) set is as follows:

When the signal is on: ("set frequency" + "1% of maximum frequency") (Hz)
When the signal is off: ("set frequency" - "2% of maximum frequency") (Hz)

Item	Function code	Range of data	Description
Frequency arrival setting for accel./Frequency arrival setting for acceleration (2)	C042/C045	0.0 (Hz)	Disabling the output of frequency
		0.01 to 400.0 (Hz)	Enabling the output of frequency
Frequency arrival setting for decel./Frequency arrival setting for deceleration (2)	C043/C046	0.0 (Hz)	Disabling the output of frequency
		0.01 to 400.0 (Hz)	Enabling the output of frequency

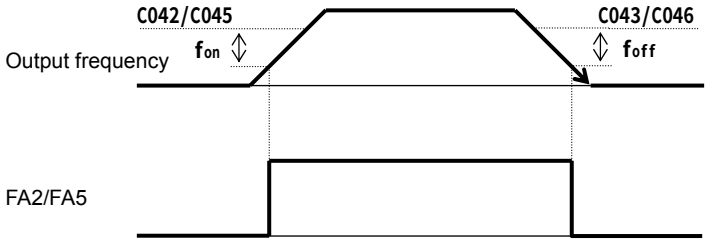
(1) Signal output when the constant-speed frequency is reached (01: FA1)
The inverter outputs the signal when the output frequency reaches the frequency specified by a frequency setting (F001, A020, A220, or A320) or multispeed setting (A021 to A035).



Set frequency { fon: 1% of maximum frequency
foff: 2% of maximum frequency

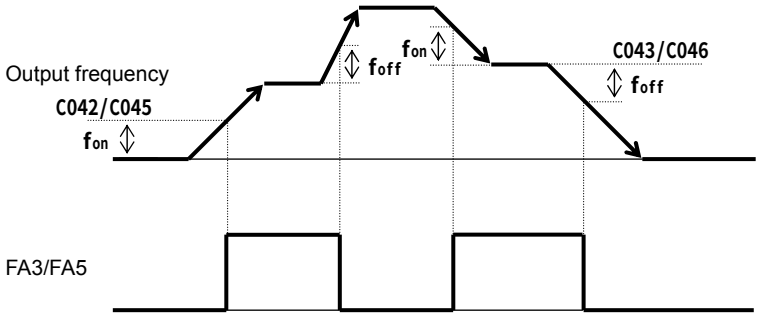
(Example)
Maximum frequency (fmax) = 120 Hz
Set frequency (fset) = 60 Hz
fon = 120 x 0.01 = 1.2 (Hz)
foff = 120 x 0.02 = 2.4 (Hz)
At acceleration, the signal turns on when the output frequency reaches 58.8 Hz (60 - 1.2 = 58.8).
At deceleration, the signal turns off when the output frequency reaches 57.6 Hz (60 - 2.4 = 57.6).

(2) Signal output when the set frequency is exceeded (02: FA2 or 24: FA4)
The inverter outputs the signal when the output frequency exceeds the acceleration or deceleration frequency specified by a frequency setting ("C042" or "C043" [FA2] or "C045" or "C046" [FA4]).



fon: 1% of maximum frequency
foff: 2% of maximum frequency

(3) Signal output only when the set frequency is reached (06: FA3 or 25: FA5)
The inverter outputs the signal only when the output frequency reaches the frequency specified by a frequency setting ("C042" or "C043" [FA3] or "C045" or "C046" [FA5]).



fon: 1% of maximum frequency
foff: 2% of maximum frequency

4.2.62 Running time over and power-on time over signals (RNT and ONT)

The inverter outputs the operation time over (RNT) signal or the plug-in time over (ONT) signal when the time specified as the run/power-on warning time (b034) is exceeded.

Related code
b034: Run/power-on warning time
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
d016: Cumulative operation RUN time monitoring
d017: Cumulative power-on time monitoring

Item	Function code	Range of data	Description
Run/power-on warning time	b034	0. 1. to 9999. 1000 to 6553	Disabling the signal output Setting in units of 10 hours Setting in units of 100 hours (range: 100,000 to 655,300 hours)

(1) Operation time over (RNT) signal
To use this signal function, assign function "11" (RNT) to one of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026).
Specify the run/power-on warning time (b034).

(2) Plug-in time over (ONT) signal
To use this signal function, assign function "12" (ONT) to one of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026).
Specify the run/power-on warning time (b034).

4.2.63 0 Hz speed detection signal (ZS)

Related code
A044/A244/A344: V/F characteristic curve selection, 1st/2nd/3rd motors
C021 to C025: Terminal [11] to [15] functions
C063: Zero speed detection level

The inverter outputs the 0 Hz speed detection signal when the inverter output frequency falls below the threshold frequency specified as the zero speed detection level (C063).
To use this signal function, assign function "21" (ZS) to one of the intelligent output terminals [11] to [15] (C021 to C025) and the alarm relay terminal (C026).
This signal function applies to the inverter output frequency when the V/F characteristic curve selection is based on the constant torque characteristic (VC), reduced-torque characteristic (1.7th power of VP), free V/f characteristic, sensorless vector control.

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	21	ZS: 0 Hz speed detection signal
Alarm relay terminal function	C026		
Zero speed detection level	C063	0.00 to 100.0 (Hz)	Setting of the frequency to be determined as 0 Hz

4.2.64 Over-torque signal (OTQ)

Related code

A044/A244/A344: V/F characteristic curve selection, 1st/2nd/3rd motors
C021 to C025: Terminal [11] to [15] functions
C055: Over-torque (forward-driving) level setting
C056: Over-torque (reverse regenerating) level setting
C057: Over-torque (reverse driving) level setting
C058: Over-torque (forward regenerating) level setting

The inverter outputs the over-torque signal when it detects that the estimated motor output torque exceeds the specified level.
To enable this function, assign function "07" (OTQ: over-torque signal) to an intelligent output terminal.
This function is effective only when the V/F characteristic curve selection selected with function "A044" or "A244" is the sensorless vector control. With any other V/F characteristic curve selection, the output of the OTQ signal is unpredictable.
When using the inverter for a lift, use the OTQ signal as the trigger to stop braking. Use the frequency-arrival signal as the trigger to start braking.

Item	Function code	Set value	Description
Terminal function	C021 to C025	07	OTQ: Over-torque signal
Alarm relay terminal function	C026		
Over-torque (forward-driving) level setting	C055	0. to 150. (%)	Threshold level to output the OTQ signal during forward powering operation
Over-torque (reverse regenerating) level setting	C056	0. to 150. (%)	Threshold level to output the OTQ signal during reverse regeneration operation
Over-torque (reverse driving) level setting	C057	0. to 150. (%)	Threshold level to output the OTQ signal during reverse powering operation
Over-torque (forward regenerating) level setting	C058	0. to 150. (%)	Threshold level to output the OTQ signal during forward regeneration operation

4.2.65 Alarm code output function (AC0 to AC3)

Related code
C021 to C025: Terminal [11] to [15] functions
C062: Alarm code output

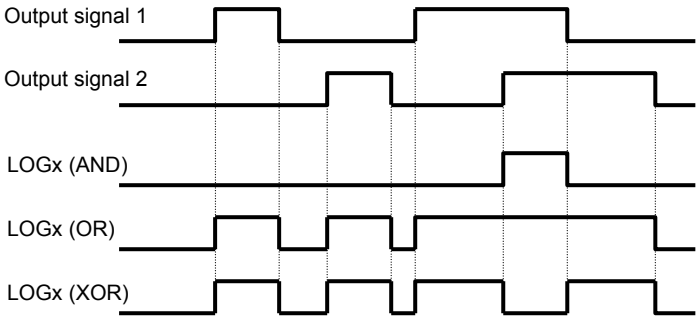
The alarm code output function allows you to make the inverter output a 3- or 4-bit code signal as the trip factor when it has tripped.
Specifying "01" (3 bits) or "02" (4 bits) for the alarm code output (C062) forcibly assigns the alarm code output function to intelligent output terminals [11] to [13] or [11] to [14], respectively.
The following table lists the alarm codes that can be output:

Intelligent output terminals				When "4 bits" is selected		When "3 bits" is selected	
14	13	12	11	Factor code	Cause of tripping	Factor code	Cause of tripping
AC3	AC2	AC1	AC0				
0	0	0	0	Normal	Normal operation	Normal	Normal
0	0	0	1	E01 to E03,E04	Overcurrent protection	E01 to E03, E04	Overcurrent protection
0	0	1	0	E05, E38	Overload protection Low-speed overload protection	E05	Overload protection Low-speed overload protection
0	0	1	1	E07, E15	Overvoltage/input overvoltage protection	E07, E15	Overvoltage/input overvoltage protection
0	1	0	0	E09	Undervoltage protection	E09	Undervoltage protection
0	1	0	1	E16	Instantaneous power failure protection	E16	Instantaneous power failure protection
0	1	1	0	E30	IGBT error	E30	IGBT error
0	1	1	1	E06	Braking resistor overload protection	—	Other error
1	0	0	0	E08, E11, E23 E25	EEPROM, CPU, GA communication, or main circuit error	—	—
1	0	0	1	E10	CT error	—	—
1	0	1	0	E12, E13, E35, E36	External trip, USP error, thermistor error, or braking error	—	—
1	0	1	1	E14	Ground-fault protection	—	—
1	1	0	0	E43, E44, E45	Invalid instruction in easy sequence Nesting error in easy sequence Easy sequence execution command error	—	—
1	1	0	1	E20, E21	Temperature error due to low cooling-fan speed Temperature error	—	—
1	1	1	0	E24	Phase loss input protection	—	—
1	1	1	1	E50 to E79	Easy sequence user trip 0-9, option 1,2 error 0-9	—	—

Item	Function code	Data	Description
Alarm code output	C062	00	No output of alarm code
		01	Output of 3-bit code
		02	Output of 4-bit code

4.2.66 Logical output signal operation function (LOG1 to LOG6)

The logical output signal operation function allows you to make the inverter internally perform a logical operation of output signals.
This function applies to all output signals, except to logical operation results (LOG1 to LOG6).
Three types of operators (AND, OR, and XOR) are selectable.



Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
C142: Logical output signal 1 selection 1
C143: Logical output signal 1 selection 2
C144: Logical output signal 1 operator selection
C145: Logical output signal 2 selection 1
C146: Logical output signal 2 selection 2
C147: Logical output signal 2 operator selection
C148: Logical output signal 3 selection 1
C149: Logical output signal 3 selection 2
C150: Logical output signal 3 operator selection
C151: Logical output signal 4 selection 1
C152: Logical output signal 4 selection 2
C153: Logical output signal 4 operator selection
C154: Logical output signal 5 selection 1
C155: Logical output signal 5 selection 2
C156: Logical output signal 5 operator selection
C157: Logical output signal 6 selection 1
C158: Logical output signal 6 selection 2
C159: Logical output signal 6 operator selection

The necessary parameters depend on the logical output signal to be operated. The following table lists the parameters to be set for each logical output signal:

Selected signal	Operation-target 1 selection	Operation-target 2 selection	Operator selection
33: Logical output signal 1 (LOG1)	C142	C143	C144
34: Logical output signal 2 (LOG2)	C145	C146	C147
35: Logical output signal 3 (LOG3)	C148	C149	C150
36: Logical output signal 4 (LOG4)	C151	C152	C153
37: Logical output signal 5 (LOG5)	C154	C155	C156
38: Logical output signal 6 (LOG6)	C157	C158	C159

(Example) To output the AND of the running signal (00: RUN) and set the frequency overreached signal (02: FA2) as the logical output signal 1 (LOG1) to the intelligent output terminal [2]:
- Intelligent output terminal [2] (C002): 33 (LOG1)
- Logical output signal 1 selection 1 (C142): 00 (RUN)
- Logical output signal 1 selection 2 (C143): 02 (FA2)
- Logical output signal 1 operator (C143): 00 (AND)

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025 C026	33	LOG1: Logical operation result 1 (C142, C143, and C144)
		34	LOG2: Logical operation result 2 (C145, C146, and C147)
		35	LOG3: Logical operation result 3 (C148, C149, and C150)
Alarm relay terminal function		36	LOG4: Logical operation result 4 (C151, C152, and C153)
		37	LOG5: Logical operation result 5 (C154, C155, and C156)
		38	LOG6: Logical operation result 6 (C157, C158, and C159)
Logical output signal selection 1	C142/C145/C148/ C151/C154/C157	Selection of "00" to "56" from the data (except LOG1 to LOG6) output to intelligent output terminals	Selection of operation-target 1
Logical output signal selection 2	C143/C146/C149/ C152/C155/C158	Selection of "00" to "56" from the data (except LOG1 to LOG6) output to intelligent output terminals	Selection of operation-target 2
Logical output signal operator selection	C144/C147/C150/ C153/C156/C159	00	AND
		01	OR
		02	XOR

4.2.67 Capacitor life warning signal (WAC)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

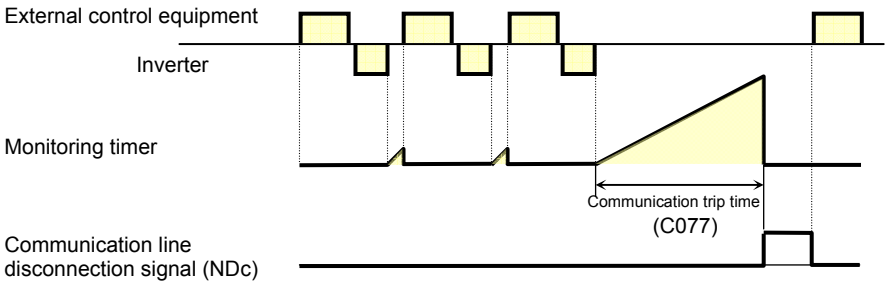
The inverter checks the operating life of the capacitors on the internal circuit boards on the basis of the internal temperature and cumulative power-on time.
You can monitor the state of the capacitor life warning (WAC) signal by using the life-check monitoring function (d022).
If the WAC signal is output, you are recommended to replace the main circuit and logic circuit boards.

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	39	WAC: Capacitor life warning signal (for on-board capacitors)
Alarm relay terminal function	C026		

4.2.68 Communication line disconnection signal (NDc)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
C077: Communication trip time

This signal function is enabled only when ModBus-RTU has been selected for the RS485 communication.
If a reception timeout occurs, the inverter continues to output the communication line disconnection signal until it receives the next data.
Specify the limit time for reception timeout by setting the communication trip time (C077).
For details, see Section 4.4, "Communication Functions."



Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	32	NDc: Communication line disconnection signal
Alarm relay terminal function	C026		
Communication trip time	C077	0.00 to 99.99 (s)	Setting of the limit time for reception timeout

4.2.69 Cooling-fan speed drop signal (WAF)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
b092: Cooling fan control
d022: Life-check monitoring

The inverter outputs the cooling-fan speed drop (WAF) signal when it detects that the rotation speed of its internal cooling fan has fallen to 75% or less of the full speed.
If "01" has been selected for the cooling fan control (b092), the inverter will not output the WAF signal, even when the cooling fan stops.
If the WAF signal is output, check the cooling-fan cover for clogging.
You can monitor the state of the WAF signal by using the life-check monitoring function (d022).

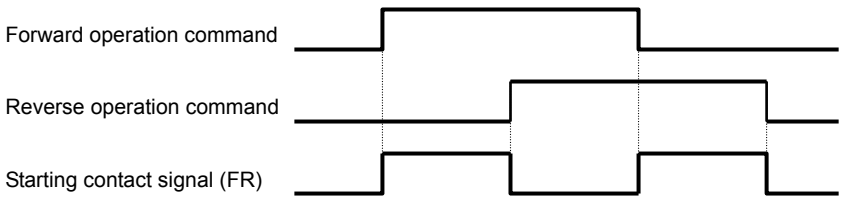
Item	Function code	Data	Description
Terminal function	C021 to C025	40	WAF: Cooling-fan speed drop signal
Alarm relay terminal function	C026		

4.2.70 Starting contact signal (FR)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

The inverter outputs the starting contact (FR) signal while it is receiving an operation command.
The FR signal is output, regardless of the setting of the run command source setting (A002).
If the forward operation (FW) and reverse operation (RV) commands are input at the same time, the inverter stops the motor operation.

Item	Function code	Data	Description
Terminal function	C021 to C025	41	FR: Starting contact signal
Alarm relay terminal function	C026		



4.2.71 Heat sink overheat warning signal (OHF)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
C064: Heat sink overheat warning level

The inverter monitors the temperature of its internal heat sink, and outputs the heat sink overheat warning (OHF) signal when the temperature exceeds the heat sink overheat warning level (C064).

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	42	OHF: Heat sink overheat warning signal
Alarm relay terminal function	C026		
Heat sink overheat warning level	C064	0. to 200. (°C)	Setting of the threshold temperature at which to output the heat sink overheat warning signal

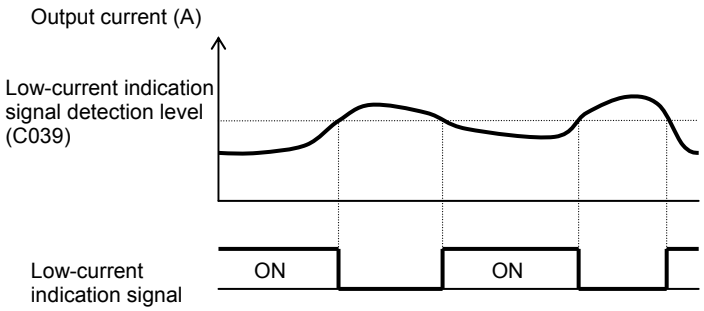
4.2.72 Low-current indication (LOC) signal

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function
C038: Low-current indication signal output mode selection
C039: Low-current indication signal detection level

The inverter outputs the low-current indication (LOC) signal when the inverter output current falls to the low-current indication signal detection level (C039) or less.
You can select one of the two signal output modes with the low-current indication signal output mode selection (C038). In one mode, the LOC signal output is always enabled during the inverter operation. In the other mode, the LOC signal output is enabled only while the inverter is driving the motor for constant-speed operation.

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	43	LOC: Low-current indication signal
Alarm relay terminal function	C026		
Low-current indication signal output mode selection	C038	00	Enabling the signal output during operation
		01	Enabling the signal output only during constant-speed operation (*1
Low-current indication signal detection level	C039	0.0 to "1.5 x rated current" (A)	Setting of the threshold current level at which to output the low-current indication signal

(*1) When 01 (control circuit terminal) is selected as frequency source setting (A001), there is a case that inverter does not recognize the speed as constant value due to sampling. In this case, adjusting is to be made by setting C038=00 (valid during operation) or increasing analogue input filter (A016).



4.2.73 Inverter ready signal (IRDY)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

The inverter outputs the inverter ready (IRDY) signal when it is ready for operation (i.e., when it can receive an operation command).
- The inverter can recognize only the operation command that is input while the IRDY signal is output.
- If the IRDY signal is not output, check whether the input power supply voltage (connected to the R, S, and T terminals) is within the range of specification.
- Signal is not output when the power is given only to control power supply.

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	50	IRDY: Inverter ready signal
Alarm relay terminal function	C026		

4.2.74 Forward rotation signal (FWR)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

The inverter continues to output the forward rotation (FWR) signal while it is driving the motor for forward operation.
The FWR signal is turned off while the inverter is driving the motor for reverse operation or stopping the motor.

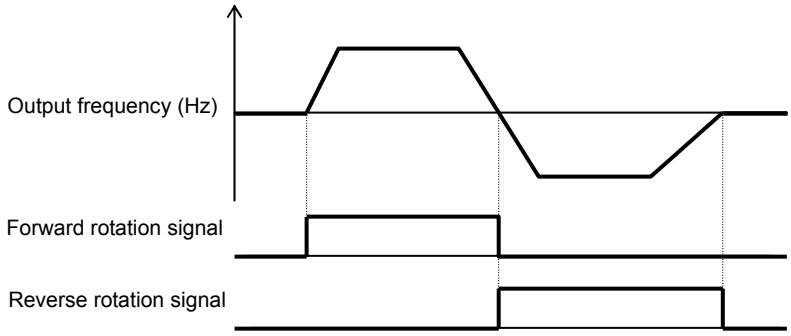
Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	51	FWR: Forward rotation signal
Alarm relay terminal function	C026		

4.2.75 Reverse rotation signal (RVR)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

The inverter continues to output the forward rotation (RVR) signal while it is driving the motor for reverse operation.
The RVR signal is turned off while the inverter is driving the motor for forward operation or stopping the motor.

Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	52	RVR: Reverse rotation signal
Alarm relay terminal function	C026		



4.2.76 Major failure signal (MJA)

Related code
C021 to C025: Terminal [11] to [15] functions
C026: Alarm relay terminal function

The inverter outputs the major failure (MJA) signal in addition to an alarm signal when it trips because of one of the errors listed below.
(This signal function applies to the tripping caused by hardware.)

No.	Error code	Description
1	E10.*	CT error
2	E11.*	CPU error
3	E14.*	Ground-fault protection
4	E20.*	Temperature error due to cooling-fan fault
5	E23.*	Gate array communication error
6	E25.*	Main circuit error

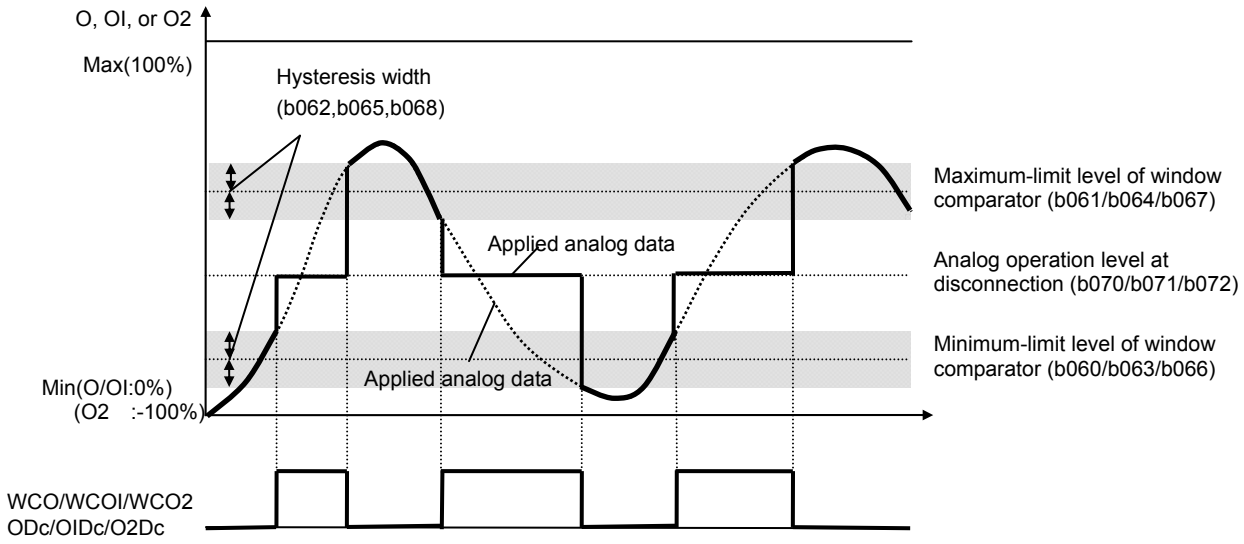
Item	Function code	Data or range of data	Description
Terminal function	C021 to C025	53	MJA: Major failure signal
Alarm relay terminal function	C026		

4.2.77 Window comparators (WCO/WCOI/WCO2) (detection of terminal disconnection: ODc/OIDc/O2Dc)

Related code
C021 to C025: Terminal [11] to terminal [15] functions
C026: Alarm relay terminal function
b060/b063/b066: Maximum-limit level of window comparators O/OI/O2
b061/b064/b067: Minimum-limit level of window comparators O/OI/O2

- The window comparator function outputs signals when the values of analog inputs O, OI, and O2 are within the maximum and minimum limits specified for the window comparator. You can monitor analog inputs with reference to arbitrary levels (to find input terminal disconnection and other errors).
- You can specify a hysteresis width for the maximum-limit and minimum-limit levels of the window comparator.
- You can specify limit levels and a hysteresis width individually for analog inputs O, OI, and O2.
- You can fix the analog input data to be applied to an arbitrary value when WCO, WCOI, or WCO2 is output. For this purpose, specify a desired value as the operation level at O/OI/O2 disconnection (b070/b071/b072). When "no" is specified, the analog input data is reflected as input.
- Output values of ODc, OIDc, and O2Dc are the same as those of WCO, WCOI, and WCO2, respectively.

Item	Function code	Range of data	Description
Terminal [11] to terminal [15] functions	C021-C025 C026	27	ODc: Detection of analog input O disconnection
		28	OIDc: Detection of analog input OI disconnection
		29	O2Dc: Detection of analog input O2 disconnection
Alarm relay terminal function		54	WCO: Window comparator O
		55	WCOI: Window comparator OI
		56	WCO2: Window comparator O2
Maximum-limit level of window comparators O/OI/O2	b060 (O)	"Minimum-limit level + hysteresis width*2 (minimum of 0)" to 100. (%)	Setting of maximum-limit level
	b063 (OI)		
	b066 (O2)	"Minimum-limit level + hysteresis width*2 (minimum of -100)" to 100. (%)	
Minimum-limit level of window comparators O/OI/O2	b061 (O)	0 to "maximum-limit level - hysteresis width*2 (maximum of 100)" (%)	Setting of minimum-limit level
	b064 (OI)		
	b067 (O2)	-100 to "maximum-limit level - hysteresis width*2 (maximum of 100)" (%)	
Hysteresis width of window comparators O/OI/O2	b062 (O)	0 to "(maximum-limit level - minimum-limit level)/2 (maximum of 10)" (%)	Setting of hysteresis width for maximum-limit and minimum-limit levels
	b065 (OI)		
	b068 (O2)		
Operation level at O/OI/O2 disconnection	b070 (O)	0 to 100 (%) or "no" (ignore)	Setting of the analog input value to be applied when WCO, WCOI, or WCO2 (ODc, OIDc, or O2Dc) is output.
	b071 (OI)		
	b072 (O2)	-100 to 100 (%) or "no" (ignore)	



4.2.78 Output signal delay/hold function

Related code
C130: Output 11 on-delay time
C131: Output 11 off-delay time
C132: Output 12 on-delay time
C133: Output 12 off-delay time
C134: Output 13 on-delay time
C135: Output 13 off-delay time
C136: Output 14 on-delay time
C137: Output 14 off-delay time
C138: Output 15 on-delay time
C139: Output 15 off-delay time
C140: Output RY on-delay time
C141: Output RY off-delay time

The output signal delay/hold function allows you to set on-delay and off-delay times for each output terminal.
Since every output signal is turned on or off immediately when the relevant condition is satisfied, signal chattering may occur if signal outputs conflict with each other. Use this function to avoid such a problem by holding or delaying specific signal outputs.
To use this function, set on-delay and off-delay times for individual output terminals (a total of six terminals, such as intelligent output terminals [11] to [15] and the alarm relay terminal).

Output terminal	On-delay time	Off-delay time
11	C130	C131
12	C132	C133
13	C134	C135
14	C136	C137
15	C138	C139
RY(AL*)	C140	C141

Item	Function code	Range of data	Description
Output on	C130/C132/C134/ C136/C138/C140	0.0 to 100.0 (s)	Setting of on
Output off	C131/C133/C135/ C137/C139/C141	0.0 to 100.0 (s)	Setting of off

4.2.79 Input terminal response time

Related code
C160 to C167: Response time of intelligent input terminals 1 to 8
C168: FW terminal response time

- The input terminal response time function allows you to specify a sampling time for each of intelligent input terminals 1 to 8 and the FW terminal. You can use this function effectively to remove noise (e.g., chattering).
- If chattering hinders constant input from an input terminal, increase the response time setting for the input terminal. Note that an increase in response time deteriorates the response. The response time can be set in a range of about 2 to 400 ms (corresponding to settings of 0 to 200).

Item	Function code	Range of data	Description
Response time of intelligent input terminals 1 to 8	C160-C167	0. to 200.	Variable in step of 1
FW terminal response time	C168		

4.2.80 External thermistor function (TH)

Related code
b098: Thermistor for thermal protection control
b099: Thermal protection level setting
C085: Thermistor input tuning

The external thermistor function allows you to connect an external thermistor installed in external equipment (e.g., motor) to the inverter,
and use the thermistor for the thermal protection of the external equipment.
Connect the external thermistor to control circuit terminals TH and CM1.
Make the functional settings according to the thermistor specifications as described below.
When using this function, the wiring distance between the inverter and motor must be 20 m or less. Since the thermistor current is weak, isolate the thermistor wiring to the inverter from other wirings appropriately to prevent the thermistor signal from being affected by the noise caused by other signal currents, including the motor current.

Item	Function code	Range of data	Description
Thermistor for thermal protection control	b098	00	Disabling the external thermistor (TH) function
		01	Enabling the TH function (resistor element with a positive temperature coefficient [PTC])
		02	Enabling the TH function (resistor element with a negative temperature coefficient [NTC])
Thermal protection level setting	b099	0 to 9999. (Ω)	Setting of the thermal resistance level (according to the thermistor specifications) at which to trigger tripping
Thermistor input tuning	C085	0.0 to 1000.	Setting for gain adjustment

Note: Specifying "01" for the thermistor for thermal protection control (b098) without an external thermistor connected makes the inverter trip.

4.2.81 FM terminal

Related code
C027: [FM] siginal selection
b081: [FM] terminal analog meter adjustment
C030: Digital current monitor reference value
C105: [FM] terminal analog meter adjustment

You can monitor the inverter output frequency and output current via the FM terminal on the control circuit terminal block. The FM terminal is a pulse output terminal.

(1) FM siginal selection

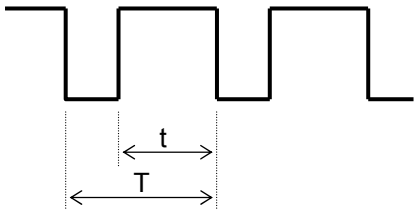
Select the signal to be output from the FM terminal among those shown below.

If you select "03" (digital output frequency), connect a digital frequency counter to the FM terminal. To monitor other output signals, use an analog meter.

Item	Data	Description	Full-scale value
C027	00	Output frequency (See example 1.)	0 to maximum frequency (Hz)
	01	Output current (See example 1.)	0 to 200%
	02	Output torque (*1) (See example 1.)	0 to 200%
	03	Digital output frequency (See example 2.)	0 to maximum frequency (Hz)
	04	Output voltage (See example 1.)	0 to 133% (75% of full scale is equivalent to 100%)
	05	Input power (See example 1.)	0 to 200%
	06	Electronic thermal overload (See example 1.)	0 to 100%
	07	LAD frequency (See example 1.)	0 to maximum frequency (Hz)
	08	Digital current monitoring (See example 2.)	(*2)
	09	Motor temperature (See example 1.)	0ºC to 200ºC (0ºC is output when the motor temperature is 0ºC or less.)
	10	Heat sink temperature (See example 1.)	0ºC to 200ºC (0ºC is output when the motor temperature is 0ºC or less.)
	12	General analog YA (0) (See example 1.)	0 to 100%

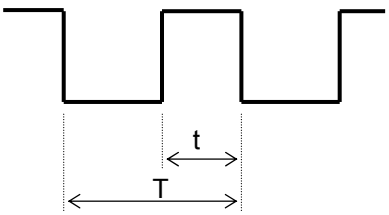
*1 This signal is output only when the V/F characteristic curve selection (see Section 4.2.17) is the sensorless vector control.

(Example 1) When 00, 01, 02, 04, 05, 06, 07, 09, 10 or 12 is slected



Cycle (T): Fixed (6.4 ms)
Duty (t/T): Varied

(Example 2) When 03 or 08 us selected



Cycle (T): Varied
Duty (t/T): Fixed (1/2)

*2 Digital current monitoring

If the output current matches the digital current monitor reference value (C030), the FM terminal will output a signal indicating 1,440 Hz.

Item	Function code	Range of data	Description
Digital current monitor reference value	C030	"0.2 x rated current" to "1.5 x rated current" (A)	Setting of the current for 1,440 Hz output

*3 For detail of the function, refer “Programming software Ez-SQ user manual”.

*4 When b086 (frequency scaling conversion facto is set, the value converted by gain is diplayed. (refer 4.1.7 Scaled output frequency monitoring)

(2) FM terminal analog meter adjustment

Adjust the inverter output gain for the external meter connected to the FM terminal.

Item	Function code	Range of data	Description
[FM] terminal analog meter adjustment	C105	50. to 200. (%)	Setting of the gain for FM monitoring

4.2.82 AM and AMI terminals

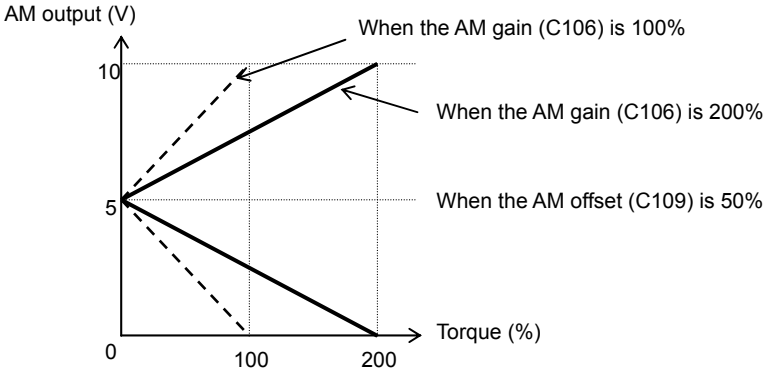
Related code
C028: [AM] siginal selection
C029: [AMI] siginal selection
C106: AM gain adjustment
C109: AM offset adjustment
C108: AMI gain adjustment
C110: AMI offset adjustment

You can monitor the inverter output frequency and output current via the AM and AMI terminals on the control circuit block.
The AM terminal outputs an analog voltage signal (0 to 10 V).
The AMI terminal outputs an analog current signal (4 to 20 mA).

(1) AM siginal selection /AMI signal selection
Select the signals to be output from the AM and AMI terminals among those shown below.

Item	Function code	Data	Description	Full-scale value
[AM] siginal selection / [AMI] siginal selection	C028/C029	00	Output frequency	0 to maximum frequency (Hz) (*3)
		01	Output current	0 to 200%
		02	Output torque (*1)	0 to 200%
		04	Output voltage	0 to 133% (75% of full scale is equivalent to 100%)
		05	Input power	0 to 200%
		06	Electronic thermal overload	0 to 100%
		07	LAD frequency	0 to maximum frequency (Hz)
		09	Motor temperature	0ºC to 200ºC (0ºC is output when the motor temperature is 0ºC or less.)
		10	Heat sink temperature	0ºC to 200ºC (0ºC is output when the motor temperature is 0ºC or less.)
		11	Output torque (signed)	(Output only from the AM terminal) 0 to 200% (*1) (*2)
		13	General analog YA (1) (*4)	(Output only from the AM terminal) 0 to 100%
		14	General analog YA (2) (*4)	(Output only from the AMI terminal) 0 to 100%

*1 This signal is output only when the V/F characteristic curve selection (see Section 4.2.17) is the sensorless vector control.
*2 The specifications of the output torque (signed) are as follows:



*3 For detail of the function, refer “Programing software Ez-SQ user manual”.

(2) AM/AMI adjustment
Adjust the inverter output gain for the external meters connected to the AM and AMI terminals.

Item	Function code	Range of data	Description
Setting of the gain for AM monitoring	C106	50. to 200. (%)	Setting of the gain for AM monitoring
Setting of the offset for AM monitoring	C109	0 to 100 (%)	Setting of the offset for AM monitoring
Setting of the gain for AMI monitoring	C107	50. to 200. (%)	Setting of the gain for AMI monitoring
Setting of the offset for AMI monitoring	C110	0 to 100 (%)	Setting of the offset for AMI monitoring

Note: The offset data is in percentage (%).
(Example) When the current range of AMI terminal output is 4 to 20 mA (default), the offset of 4 mA is 20%.

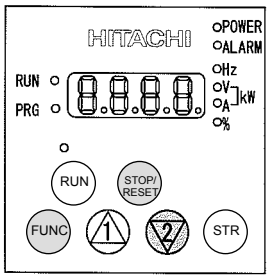
4.2.83 Initialization setting

Related code
b084: Initialization mode (parameters or trip history)
b085: Country code for initialization

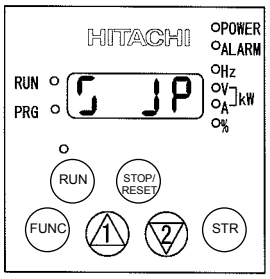
The initialization function allows you to initialize the adjusted settings on the inverter to restore the factory settings. You can also clear the trip history data alone.
The settings of initialization are described below.
The settings of "P100" to "P131", running-time data, and power-on time data cannot be cleared.

Item	Function code	Data	Description
Initialization mode (parameters or trip history)	b084	00	Clearing on the trip history data
		01	Initializing only the settings The factory settings are restored.
		02	Clearing the trip history data and initializing the settings

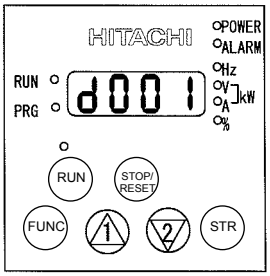
(Initializing procedure)
Adjust the above settings as required, and then perform the following procedure:



1) Holding down the FUNC and [2] (down) keys, press and hold down the STOP/RESET key.
   - After the monitor starts blinking, release only the STOP/RESET key. (The display on the monitor changes to that shown in the middle figure above.
   - Release the FUNC and [2] (down) keys.

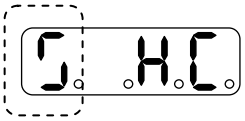


2) Initialization is in progress.
   - The above figure shows the monitor display (indicating that the initialization is in progress) intended for Japan. Those intended for other regions and trip history clearance are shown below.



3) When the initialization is completed, the monitor displays code "d001".
   Confirm that the settings have been initialized.

Initialization-in-progress display for trip history clearance



In the far-left digit, the lighting segments move round for about 2 seconds.

Note 1: The initialization operation does not initialize the analog input settings (C081, C082, C083, C121, C122, and C123) and thermistor coefficient setting (C085).
Note 2: The initialization operation does not initialize the settings of easy sequence user parameters (P100 to P131).

4.2.84 Function code display restriction

The function code display restriction function allows you to arbitrarily switch the display mode or the display content on the digital operator.

Related code
b037: Function code display restriction
U001 to U012: User parameters

Item	Function code	Data	Description
Function code display restriction	b037	00	Full display
		01	Function-specific display
		02	User setting
		03	Data comparison display
		04	Basic display
User parameters	U001 to U012	no	No assignment
		d001 to P131	Selection of the code to be displayed (All codes are selectable.)

(1) Function-specific display mode
If a specific function has not been selected, the monitor does not display the parameters concerning the specific function.
The following table lists the details of display conditions:

No.	Display condition	Parameter displayed when the display condition is met
1	A001 = 01	A005, A006, A011 to A016, A101, A102, A111 to A114, C081 to C083, and C121 to C123
2	A001 = 10	A141 to A143
3	A002 = 01, 03, 04, or 05	b087
4	A017 = 01	d025 to d027, P100 to P131
5	A041 = 01	A046 and A047
6	A044 = 00 or 01	A041, A042 and A043
7	A044 = 03, 04 or 05	H002, H005, H050
8	A044 = 04	H060, H061
9	A = 03, 04, or 05 and H002 = 00	H020 to H024
10	A = 03, 04, or 05 and H002 = 01 or 02	H030 to H034
11	A044 and/or A244 = 03, 04, or 05	d008 to d010, d012, b040 to b046, H001, and H070 to H073
12	A044 and/or A244 = 02	b100 to b113
13	A051 = 01 or 02	A052 and A056 to A058
14	A051 = 01 or 02	A053 to A055, and A059
15	A071 = 01 or 02	d004, A005, A006, A011 to A016, A072 to A078, A101, A102, A111 to A114, C044, C052, C053, C081 to C083, and C121 to C123
16	A076 = 10	A141 to A143
17	A094 = 01 or 02	A095 and A096
18	A097 = 01, 02, 03 or 04	A131
19	A098 = 01, 02, 03 or 04	A132
20	b013, b213, and/or b313 = 02	b015 to b020
21	b021 = 01, 02 or 03	b022 and b023
22	b024 = 01, 02 or 03	b025 and b026
23	b050 = 01	b051 to b054
24	b095 = 01 or 02	b090 and b096
25	b098 = 01 or 02	b099 and C085
26	b120 = 01	b121 to b127

No.	Display condition	Parameter displayed when the display condition is met
27	One of C001 to C008 = 05 and A019 = 00	A028 to A035
28	One of C001 to C008 = 06	A038 and A039
29	One of C001 to C008 = 07	A053 to A055 and A059
30	One of C001 to C008 = 08	F202, F203, A203, A204, A220, A244, A246, A247, A261, A262, A292, A293, A294, b212, B213, H203, H204 and H206
31	One of C001 to C008 = 08 and A041 = 01	A246 and A247
32	One of C001 to C008 = 08 and A244 = 00 or 01	A241, A242 and A243
33	One of C001 to C008 = 08 and A244 = 03 or 04	H202, H205, H250, H251 and H252
34	One of C001 to C008 = 08 and A244 = 04	H260 and H261
35	One of C001 to C008 = 08, A244 = 03 or 04, and H202 = 00	H220 to H224
36	One of C001 to C008 = 08, A244 = 03 or 04, and H202 = 01 or 02	H230 to H234
37	One of C001 to C008 = 08 and A094 = 01 or 02	A295 and A296
38	One of C001 to C008 = 11	b088
39	One of C001 to C008 = 17	F302, F303, A303, A304, A320, A342, A343, A392, A393, b312, b313 and H306
40	One of C001 to C008 = 18	C102
41	One of C001 to C008 = 27, 28, or 29	C101
42	One of C021 to C008 = 03	C040 and C041
43	One of C021 to C008 = 26	C040 and C111
44	One of C021 to C008 = 02 or 06	C042 and C043
45	One of C021 to C008 = 07	C055 to C058
46	One of C021 to C008 = 21	C063
47	One of C021 to C008 = 24 or 25	C045 and C046
48	One of C021 to C008 = 33	C142 to C144
49	One of C021 to C008 = 34	C145 to C147
50	One of C021 to C008 = 35	C148 to C150
51	One of C021 to C008 = 36	C151 to C153
52	One of C021 to C008 = 37	C154 to C156
53	One of C021 to C008 = 38	C157 to C159
54	One of C021 to C008 = 42	C064

(2) User-setting display mode
The monitor displays only the codes and items that are arbitrarily assigned to user parameters (U001 to U012), except codes "d001", "F001", and "b037".

(3) Data comparison display mode
The monitor displays only the parameters that have been changed from the factory settings, except all monitoring indications (d***) and code "F001".
Note that the settings of input span calibration and input zero calibration (C081 to C083 and C121 to C123), and thermistor input tuning (C085) are not always displayed.

(4) Basic display mode
The monitor displays basic parameters. (The monitor display is the factory setting.)
The following table lists the parameters that can be displayed in basic display mode:

No.	Code displayed	Item
1	d001 to d104	Monitoring indication
2	F001	Output frequency setting
3	F002	Acceleration (1) time setting
4	F003	Deceleration (1) time setting
5	F004	Keypad Run key routing
6	A001	Frequency source setting
7	A002	Run command source setting
8	A003	Base frequency setting
9	A004	Maximum frequency setting
10	A005	[AT] selection
11	A020	Multispeed frequency setting
12	A021	Multispeed 1 setting
13	A022	Multispeed 2 setting
14	A023	Multispeed 3 setting
15	A044	V/F characteristic curve selection, 1st motor
16	A045	V/f gain setting
17	A085	Operation mode selection
18	b001	Selection of restart mode
19	b002	Allowable under-voltage power failure time
20	b008	Selection of retry after trip
21	b011	Retry wait time after trip
22	b037	Function code display restriction
23	b083	Carrier frequency setting
24	b084	Initialization mode (parameters or trip history)
25	b130	Overvoltage suppression enable
26	b131	Overvoltage suppression level
27	C021	Terminal [11] function
28	C022	Terminal [12] function
29	C036	Alarm relay active state

4.2.85 Initial-screen selection (selection of the initial screen to be displayed after power-on)

Related code
b038: Initial-screen selection

The initial-screen selection function allows you to specify the screen that is displayed on the digital operator immediately after the inverter power is turned on. The table below lists the screens (items) selectable. (The factory setting is "01" [d001].)
To adjust the screen selection setting of your L700 series inverter to an L300P series inverter, select "00" (the screen displayed when the STOP/RESET key was last pressed).

Item	Function code	Data	Description
Initial-screen selection	b038	00	Screen displayed when the STR key was pressed last (equivalent to the setting on SJ300)
		01	d001 (output frequency monitoring)
		02	d002 (output current monitoring)
		03	d003 (rotation direction minitoring)
		04	d007 (Scaled output frequency monitoring)
		05	F001 (output frequency setting)

Note: When "00" (the screen displayed when the STR key was last pressed) has been selected, the monitor displays code "*---" (entry to a group of functions) if the functional item displayed last is not "d***" or "F***".
(Example) If the inverter power is turned off immediately after the setting of "A020" has been changed, the monitor will display "A---" as the initial screen after the next power-on.

4.2.86 Automatic user-parameter setting

Related code
b039: Automatic user-parameter setting function enable
U001 to U012: User parameters

The automatic user-parameter setting function allows you to make the inverter automatically store the parameters you readjusted sequentially as user parameters "U001" to "U012". You can use the stored data as a readjustment history. To enable this function, select "01" (enabling automatic user-parameter setting) for the automatic user-parameter setting function enable (b039).
The setting data entered in (displayed on) the digital operator is stored when the STR key is pressed. Also the monitor screen code (d***) is stored at the same time.
User parameter "U001" retains the latest update of setting; user parameter "U012", the oldest update.
A functional parameter can be stored as only a single user parameter. After all the 12 user parameters have been used to store functional-parameter settings, new functional-parameter settings will be stored as user parameters on a first-in, first-out basis (that is, the next parameter will be written to "U012", storing the oldest update, first).

Item	Function code	Data	Description
Automatic user-parameter setting function enable	b039	00	Disabling automatic user
		01	Enabling automatic user

4.2.87 Stabilization constant setting

Related code
H006/H206/H306: Motor stabilization constant, 1st/2nd/3rd motors
A045: V/f gain setting
b083: Carrier frequency setting

The stabilization constant setting function allows you to adjust the inverter to stabilize the motor operation when the motor operation is unstable.
If the motor operation is unstable, check the motor capacity setting (H003/H203) and motor pole setting (H004/H204) to determine whether the settings match the motor specifications. If they do not match, readjust the settings. If the primary resistance of the motor is less than the standard motor specification, try to increase the setting of "H006/H206/H306" step by step. Try to reduce the setting of "H006/H206/H306" if the inverter is driving a motor of which the capacity is higher than the inverter rating.
You can also use the following methods to stabilize the motor operation:
1) Reducing the carrier frequency (b083) (See Section 4.2.11.)
2) Reducing the V/f gain setting (A045) (See Section 4.2.17.)

Item	Function code	Data	Description
Stabilization constant	H006/H206/ H306	0. to 255.	Increase or reduce the setting to stabilize the motor.
V/f gain setting	A045	20. to 100. (%)	Reduce the setting to stabilize the motor.
Carrier frequency setting	b083	0.5 to 12.0 (kHz) <0.5 to 8.0(kHz)>	Reduce the setting to stabilize the motor.

(NOTE) <>:applied for 90 to 160kW

4.2.88 Selection of operation at option board error

Related code
P001: Operation mode on expansion card 1 error
P002: Operation mode on expansion card 2 error

You can select how the inverter operates when an error results from a built-in option board between two modes. In one mode, the inverter trips. In the other mode, the inverter ignores the error and continues the operation.
When you use the feedback option board (SJ-FB) as option board 1, specify "01" for "P001". When you use the SJ-FB as option board 2, specify "01" for "P002".

Item	Function code	Data	Description
Operation mode on expansion card 1 and 2 errors	P001/P002	00	TRP: Alarm output
		01	RUN: Continuation of operation

4.2.89 Optimum accel/decel operation function

Related code
A044/A244/A344: V/F characteristic curve selection, 1st/2nd/3rd motors
A085: Operation mode selection
b021/b024: Overload restriction operation mode (1) (2)
b022/b025: Overload restriction setting (1) (2)

The optimum accel/decel operation function eliminates the need for acceleration time and deceleration time settings for the motor operation by the inverter. Conventional inverters required you to adjust the acceleration and deceleration time according to the status of the load. Based on fuzzy logic, this function automatically adjusts the acceleration and deceleration time to minimize the inverter performance. This function adjusts the acceleration time so that during acceleration, the inverter output current does not exceed the current level specified by the deceleration rate at overload restriction (when the overload restriction is enabled) or about 150% of the inverter's rated current (when the overload restriction is disabled). This function adjusts the deceleration time so that, during deceleration, the output current does not exceed about 150% of the inverter's rated current or the DC voltage in the inverter circuits does not exceed about 370 V (in the case of 200 V class models) or about 740 V (in the case of 400 V class models). Thus, this function automatically adjusts the acceleration and deceleration time appropriately on a real-time basis even when the motor load or the motor's moment of inertia changes.

Item	Function code	Data	Description
Operation mode selection	A085	00	Normal operation
		01	Energy-saving operation
		02	Fuzzy operation

Observe the following precautions and instructions when using this function:

Note 1: This function is not suited for machines that require fixed acceleration and deceleration times. This function varies the acceleration and deceleration time according to the changes in the load and the moment of inertia.

Note 2: If the inertial force produced in the machine becomes about 20 times as high as the motor shaft capacity, the inverter may trip. If this occurs, reduce the carrier frequency.

Note 3: Even when the inverter is driving the same motor, the actual acceleration/deceleration time always changes according to current fluctuation.

Note 4: The selection of the fuzzy acceleration/deceleration function is valid only when the control mode is a V/f characteristic control mode. When a sensorless vector control mode is selected, the selection of this function is ignored (normal operation is performed).

Note 5: When the fuzzy acceleration/deceleration function is enabled, the jogging operation differs from the normal jogging operation because of fuzzy acceleration.

Note 6: When the fuzzy acceleration/deceleration function is enabled, the deceleration time may be prolonged if the motor load exceeds the inverter's rated load.

Note 7: If the inverter repeats acceleration and deceleration often, the inverter may trip.

Note 8: Do not use the fuzzy acceleration/deceleration function when the internal regenerative braking circuit of the inverter or an external braking unit is used. In such cases, the braking resistor disables the inverter from stopping deceleration at the end of the deceleration time set by the fuzzy acceleration/deceleration function.

Note 9: When using the inverter for a motor of which the capacity is one class lower than that of the inverter, enable the overload restriction function and set the overload restriction level to 1.5 times as high as the rated current of the motor.

Note10: It is likely not to decelerate when the voltage of the power supply is high when Optimum accel/decel operation function is used. In this case, please cut power off, and stop the motor. And, please turn on the power supply again, change the setting of this function to Normal operation or Energy-saving operation, and use it.

4.2.90 Deceleration and stopping at power failure (nonstop deceleration at instantaneous power failure)

Related code

b050: Controller deceleration and stop on power loss
b051: DC bus voltage trigger level during power loss
b052: Over-voltage threshold during power loss
b053: Deceleration time setting during power loss
b054: Initial output frequency decrease during power loss Integral time setting for nonstop operation at momentary power failure
b055: Proportional gain setting for nonstop operation at momentary power failure
b056: Integral time setting for nonstop operation at momentary power failure

The nonstop deceleration at instantaneous power failure is the function making the inverter decelerate and stop the motor while maintaining the voltage below the overvoltage level when an instantaneous power failure occurs during the inverter operation.
You can select three modes with controller deceleration and stop on power loss (b050).

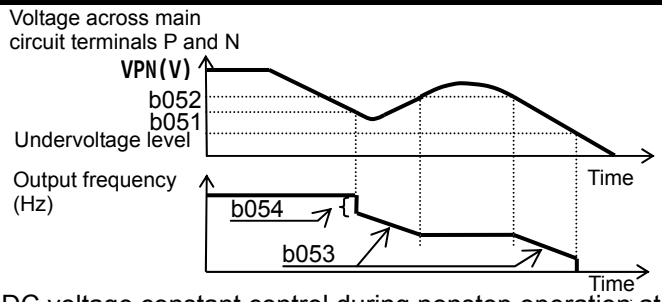
Item	Function code	Data or range of data	Description
Controller deceleration and stop on power loss	b050	00	Disabling the nonstop deceleration function
		01	Enabling the nonstop deceleration function
		02	
		03	
DC bus voltage trigger level during power loss	b051	0.0 to 1000. (V)	
Over-voltage threshold during power loss (*1)	b052	0.0 to 1000. (V)	
Deceleration time setting during power loss	b053	0.01 to 3600. (s)	
Initial output frequency decrease during power loss	b054	0.00 to 10.00 (Hz)	
Proportional gain setting for nonstop operation at momentary power failure	b055	0.00 to 2.55	Proportional gain at DC voltage constant control(Only when "02" or "03" is specified for b050)
Integral time setting for nonstop operation at momentary power failure	b056	0.0 to 9.999 / 10.00 to 65.53	Integral time at DC voltage constant control(Only when "02" or "03" is specified for b050)

<1> nonstop deceleration at instantaneous power failure (b050=01)
- The nonstop deceleration at instantaneous power failure is the function making the inverter decelerate and stop the motor while maintaining the voltage below the overvoltage level (over-voltage threshold during power loss [b052]) when an instantaneous power failure occurs during the inverter operation.
- To use this function, remove the J51 connector cables from terminals R0 and T0, connect the main circuit terminals P and R0 to each other, and connect the main circuit terminals N and T0 to each other. Use 0.75 mm2 or heavier wires for the connections.
- If an instantaneous power failure has occurred while the inverter is operating the motor and the output voltage falls to the DC bus voltage trigger level during power loss (b051) or less, the inverter reduces the output frequency by the initial output frequency decrease during power loss (b054) once, and then decelerates the motor for the deceleration time setting during power loss (b053).
- If the voltage increases to an overvoltage level (exceeding the over-voltage threshold during power loss [b052]) because of regeneration, the inverter enters the LAD stop state until the voltage falls below the overvoltage level.

Note1:If the over-voltage threshold during power loss (b052) is less than the DC bus voltage trigger level during power loss (b051), the over-voltage threshold during power loss will be increased to the DC bus voltage trigger level during power loss when the stop level is applied. (However, the stored setting will not be changed.)
And, in case b052 is less than the supply voltage (equivalent to rectified DC voltage which is square root 2 times supply AC voltage), when power recovers while this function is activated, inverter will be in the LAD stop status and cannot decelerate. (Stop command and frequency change command are not accepted until deceleration is completed). Be sure to set b052 more than the standard supply voltage.

Note2:This nonstop deceleration function cannot be canceled until the nonstop deceleration operation is completed. To restart the inverter operation after power recovery, wait until the inverter stops, enter a stop command, and then enter an operation command.

Note3:Setting higher initial out put frequency decrease during powerloss (b054) results in over current trip due to sudden deceleration.
Setting lower b054, orlonger deceleration time during powerloss (b053) results in undervoltage trip due to less regeneration power.



<2> DC voltage constant control during nonstop operation at momentary power failure (b050 = 02: no restoration, b050 = 03: restoration to be done)

- If momentary power failure occurs or the main circuit DC voltage drops during inverter operation, the inverter decelerates the motor while maintaining the main circuit DC voltage at the level specified as the target nonstop operation voltage at momentary power failure (0V-LAD stop level) (b052).
- This function starts operating when all the following conditions are met:
  -- "02" or "03" has been specified for b050.
  -- The inverter is running. (This function does not operate if the inverter has been tripped, is in undervoltage status or stopped.)
  -- The control power fails momentarily or the main circuit DC voltage drops to the DC bus voltage trigger level during power loss (b051) or less.
- This function operates when the conditions above are met even if the J51 connector cables have been disconnected from terminals R0 and T0, and cables are connected from main circuit terminal P to terminal R0, and from main circuit terminal N to terminal T0.
- If momentary power failure only lasts a short time, the inverter can continue operation without stopping its output. Conversely, if momentary power failure causes undervoltage, the inverter stops its output immediately and ends the operation of this function. When power is subsequently restored, the inverter operates according to the selection of restart mode (b001).
- When "03" is specified for b050, the inverter can be restored to normal operation if the input power is recovered from momentary power failure before the inverter stops its output. The inverter, however, may decelerate and stop the motor if a specific setting has been made for b051. The table below lists the differences in operation according to the setting of b051.

b050	b051	Operation
02 (No restoration)	b052 > Main circuit DC voltage at input power recovery	Decelerating and stopping the motor (DC voltage constant control) (Example 1)
	b052 < Main circuit DC voltage at input power recovery	Decelerating and stopping the motor (Example 2)
03 (Restoration to be done)	b052 > Main circuit DC voltage at input power recovery	Decelerating and stopping the motor (DC voltage constant control) (Example 1)
	b052 < Main circuit DC voltage at input power recovery	Decelerating and stopping the motor (Example 2)

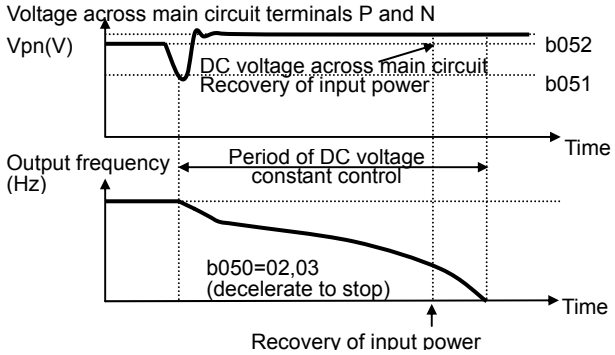
- When this function operates and the inverter decelerates and stops the motor, the motor is forcibly stopped even if the FW signal is on. To restart the motor, turn on the FW signal again after confirming the recovery of inverter input power.

Note 4: Each of the values of b051 and b052 must be the undervoltage 210V(200V class),410V(400V class)level or more. This function does not operate when undervoltage occurs. The value of b051 must be less than that of b052. When b051 is much higher proportional gain (b055) results in overcurrent by rapid acceleration after this function operates.

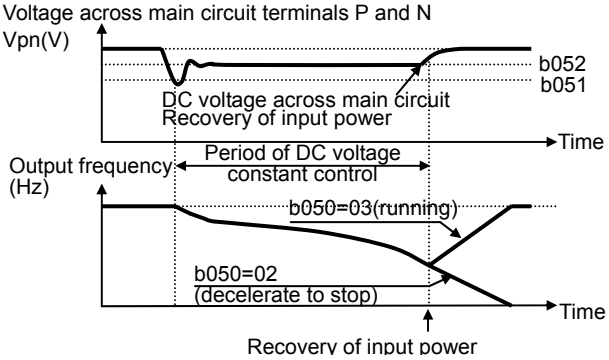
Note 5: When "02" or "03" is specified for b050, PI control is performed so that the internal DC voltage is maintained at a constant level.

- Setting a higher proportional gain (b055) results in a faster response. However, an excessively high proportional gain causes the control to diverge and results in the inverter easily tripping.
- Setting a shorter integral time (b056) results in a faster response. However, an excessively short integral time results in the inverter easily tripping.
- Setting a lower proportional gain (b055) results in undervoltage trip due to a voltage drop immediately after starting this function.

(Example 1)



(Example 2)



Related code
H001: Auto-tuning Setting
H002/H202: Motor data selection, 1st motor
H003/H203: Motor capacity, 1st motor
H004/H204: Motor poles setting, 1st motor
H030/H230: Auto constant R1, 1st /2nd motor
H031/H231: Auto constant R2, 1st/2nd motor
H032/H232: Auto constant L, 1st/2nd motor
H033/H233: Auto constant Io, 1st/2nd motor
H034/H234: Auto constant J, 1st /2nd motor
A003/A203: Base frequency setting
A051: DC braking selection
A082: AVR voltage select
b046: Reverse run proctection enable

4.2.91 Offline auto-tuning function

The offline auto-tuning function allows you to make the inverter automatically measure and set the motor constants that are required for the sensorless vector control, 0Hz-range sensorless vector control, and vector control with sensor.
When using the inverter to perform the sensorless vector control, 0Hz-range sensorless vector control, and vector control with sensor for a motor of which the motor constants are unknown, measure the motor constants with the offline tuning function.
When "00" (Hitachi general-purpose motor data) is specified for the motor constant selection (H002/H202), the motor constants of Hitachi's general-purpose motors are set as defaults. When you drive a Hitachi's general-purpose motor with the inverter, you can usually obtain the desired motor characteristics without problems. (If you cannot obtain the desired characteristics, adjust the motor constant settings as described in Section 4.2.92 or 4.2.93.)
If you intend to use the online tuning function described later, be sure to perform offline auto-tuning beforehand.
The offline auto-tuning function applies only to the 1st motor and 2nd motor controls. Do not apply this function to the 3rd motor control.
The motor constant data corresponding to the date of one phase of γ connection at 50 Hz.

You should use off-line auto-tuning first by using factory default settings as long as you can .
(There are some unusable functions and settings when using off line auto-tuning. Please see the following notices in detail.)

Item	Function code	Data or range of data	Description
Auto-tuning Setting	H001	00	Disabling the auto-tuning
		01	Enabling the auto-tuning (without motor rotation)
		02	Enabling the auto-tuning (with motor rotation)
Motor data selection	H002/H202	00	Hitachi general-purpose motor data
		01	Automatically tuned data
		02	Automatically tuned data (online auto-tuning enabled)
Motor capacity	H003/H203	0.2 to 90.0 (kW) <0.2 to 160(kW)>	Note)<>:applied for 90 to 160kW
Motor poles setting	H004/H204	2, 4, 6, 8, or 10 (poles)	
Auto constant R1	H030/H230	0.000 to 65.53 (**Ω**)	
Auto constant R2	H031/H231	0.000 to 65.53 (**Ω**)	
Auto constant L	H032/H232	0.00 to 655.3 (mH)	
Auto constant Io	H033/H233	0.00 to 655.3 (A)	
Auto constant J	H034/H234	0.001 to 9999. (kgm^2)	
Base frequency setting	A003/A203	30 to maximum frequency setting (Hz)	
DC braking enable	A051	00	Disabling DC braking
		01	Enabling DC braking
AVR voltage select	A082	200, 215, 220, 230, or 240	Selectable only for 200 V class models
		380, 400, 415, 440, 460, or 480	Selectable only for 400 V class models

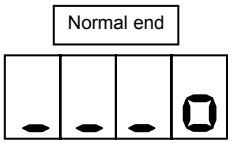
When using this function, follow the instructions below.
1)Adjust the settings of base frequency (A003) and AVR voltage select (A082) to the motor specifications. When motor voltage is other than the altanatives, set as ”motor voltage (A082) “ * ”outputr voltage gain (A045) “ = “motor rated voltage” Please set 00 (constant torque characteristic[VC]) to V/F control mode(A044), and do not set free V/F setting(02). If you set free V/F setting (A044), auto-tuning function does not work.(see note 6)
2)This function can properly apply to only the motors in the maximum applicable capacity class of your inverter or one class lower than the capacity class of your inverter. If this function is used for motors with other capacities, correct constant data may not be obtained. (In such cases, the auto-tuning operation may not be completed. If the auto-tuning operation is not completed, press the STOP/RESET key. The operation will end with an error code displayed.)

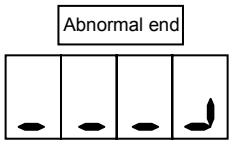
3)If "01" (enabling) is specified for the DC braking enable (A051), motor constants cannot be measured by offline auto-tuning. Specify "00" (disabling) for the DC braking enable. (The default setting is "00".)
4)If "02" (auto-tuning with motor rotation) is specified for the Auto-tuning Setting (H001), confirm or observe the following:
  a)No problem occurs when the motor rotates at a speed close to 80% of the base frequency.
  b)The motor is not driven by any other external power source.
  c)All brakes are released.
  d)During auto-tuning, insufficient torque may cause a problem in the load driven by the motor (for example, a lift may slide down). Therefore, remove the motor from the machine or other load, and perform auto-tuning with the motor alone. (The moment of inertia [J] measured by auto-tuning is that of the motor alone. To apply the data, add the moment of inertia of the load machine to the measured J data after converting the moment of inertia into the motor shaft data.)
  e)If the motor is installed in a machine (e.g., lift or boring machine) that limits the motor shaft rotation, the allowable rotation limit may be exceeded during auto-tuning, and the machine may be damaged. To avoid this problem, specify "01" (auto-tuning without motor rotation) for the Auto-tuning Setting (H001).
  f) If the no-load current is unknown, operate the motor at 50 Hz in a V/f characteristic control mode to measure the motor current with current monitor. Then, set the measured current as the control constant "H023" or "H223" before auto-tuning.
5)Even when "01" (auto-tuning without motor rotation) is specified for the Auto-tuning Setting (H001), the motor may rotate slightly during auto-tuning.
6)When performing the auto-tuning for a motor of which the capacity is one class lower than that of the inverter, enable the overload restriction function, and set the overload restriction level to 1.5 times as high as the rated current of the motor.

Operating procedure
1)Specify "01" or "02" for the Auto-tuning Setting (H001). It is recommended to use keypad as a source of run command (A002). If you turn on the run command or turn off during auto-tuning, auto-tuning will get terminated abnormally. (see note 5)
2)Input an operation command.
When the operation command is input, the inverter performs an automatic operation in the following steps:

(1) First AC excitation (The motor does not rotate.)
↓
(2) Second AC excitation (The motor does not rotate.)
↓
(3) First DC excitation (The motor does not rotate.)
↓
(4) Operation based on V/f characteristic control
(The motor rotates at a speed up to 80% of the base frequency.)
↓
(5) Operation based on SLV control
(The motor rotates at a speed up to x% of the base frequency.)
↓
(6) Second DC excitation (The motor does not rotate.)
↓
(7) Display of auto-tuning result

Note 1: Steps (4) and (5) are skipped when the auto-tuning without motor rotation (H001 = 01) has been selected.
Note 2: The motor speed (x) in step (5) is as follows. Assume that "T" is the acceleration or deceleration time in step (4), whichever is largest.
When 0s ≤ T < 50 s, x = 40%.
When 50 s ≤ T < 100 s, x = 20%.
When 100 s ≤ T, x = 10%.
Note 3: The tuning result is displayed as follows:





If the auto-tuning has ended abnormally, retry it.
(To clear the result display, press the STOP/RESET key.)

Note 4: If the inverter trips during the auto-tuning, the auto-tuning is terminated forcibly.
(In such cases, the monitor does not display the abnormal-end code, but displays a trip indication code.)
In such cases, remove the cause of tripping, and then set H001=01 again to retry the auto-tuning after turning off power source for the inverter and turn on.
Note 5: If you cancel the auto-tuning midway with a stop command (by pressing the STOP/RESET key or turning off the operation command), the constants set for auto-tuning may remain in the inverter. Before retrying the auto-tuning, initialize the inverter, and then readjust the settings for the auto-tuning. (Perform the same procedure also when you proceed to the normal inverter operation.)
Before retrying the auto-tuning, initialize the setting parameters of inverter or turn off power source for the inverter and turn on. And then readjust the settings for the auto-tuning. (Perform the same procedure also when you proceed to the normal inverter operation.)
Note 6: If an attempt is made to perform the auto-tuning with a free V/f characteristic selected as the control mode, the inverter will soon terminate the operation with the abnormal-end code displayed.
Note 7: Even if the auto-tuning has ended normally, you cannot operate the inverter with the tuning data left. If you intend to operate the inverter with the tuning data left, be sure to switch the setting of motor constant selection (H002) to "01".
Note8: You should not activate any functions set on intelligent terminals 1-8 during auto- tuning. (Set normal open terminals off, and set normal close terminals on). The working functions on the intelligent terminals cause abnormal termination. The motor might keep running without run command in this case. Please restart auto- tuning after turning off power source for the inverter and turn on again.
Note9: Do not use DC braking. You should set DC-braking selection (A051) invalid for auto-tuning.
Note10: Do not start auto-tuning with setting servo-on(54:SON)and forcing function(55:FOC) to the intelligent terminals. You should remove these functions and start auto-tuning in this case. Please set these functions after normal termination of auto-tuning and confirming good motor rotation.
Note11: If you set control mode(A044) to vector control with sensor(05),you should not set V2 control mode(P012) to position control mode(01:APR,02:APR2,03:HAPR).Do not also use torque control ,torque bias control. You should use these functions after normal termination of auto-tuning and confirming good motor rotation.
Note 12: If auto-tuning has finished , once turn off power source of inverter and turn on.

4.2.92 Online auto-tuning function

The online auto-tuning function allows you to compensate the motor constants for alterations caused by the rise of motor temperature and other factors to ensure stable motor operation.
The online auto-tuning function applies only to the 1st motor and 2nd motor controls. Do not apply this function to the 3rd motor control.

Item	Function code	Data	Description
Motor constant selection	H002/H202	00	Hitachi general-purpose motor data
		01	Automatically tuned data
		02	Automatically tuned data (online auto-tuning enabled)

When using this function, follow the instructions below.
1) Be sure to perform the offline auto-tuning before the online auto-tuning.
2) Since the data for online tuning is calculated by the offline auto-tuning, perform the offline tuning at least once, even when the inverter is used to drive a Hitachi general-purpose motor.
3) The online auto-tuning operates for a maximum of 5 seconds after the motor has stopped. (DC excitation is executed once to tune constants R1 and R2. The result of tuning is not reflected in the data displayed on the monitor.) If an operation command is input during the auto-tuning operation, the online auto-tuning ends midway because the operation command has priority over the online auto-tuning. (In such cases, the result of tuning is not reflected in the inverter settings.)
4) When the DC braking at stopping has been specified, the online tuning is performed after the DC braking operation ends.
5) When FOC, SON terminals are assigned, online auto-tuning is not executed.

Operating procedure
1) Specify "02" (enabling the online auto-tuning) for the motor constant selection "H002". (Specify "00" [disabling the auto-tuning] for the Auto-tuning Setting "H001".)
2) Input an operation command. (The inverter will automatically perform the online auto-tuning after the motor stops.)

4.2.93 Secondary resistance compensation (temperature compensation) function

Related code
P025: Temperature compensation thermistor enable
b098: Thermistor for thermal protection control

The secondary resistance compensation function allows you to compensate for the secondary resistance to control the motor speed fluctuations due to the changes in the motor temperature. This function can operate when the control mode is the sensorless vector control, 0Hz-range sensorless vector control, or vector control with sensor.
(Use the thermistor model PB-41E made by Shibaura Electronics Corporation.)
When using this function, specify "02" (NTC) for the thermistor for thermal protection control (b098). (With a thermistor other than the PB-41E or another setting of the thermistor for thermal protection control, the motor temperature cannot be detected correctly.)

Item	Function code	Data	Description
Temperature compensation thermistor enable	P025	00	Disabling the secondary resistance compensation
		01	Enabling the secondary resistance compensation

4.2.94 Motor constants selection

Adjust the motor constant settings to the motor to be driven by the inverter.
When using a single inverter to drive multiple motors in the control mode based on VC, VP, or free V/f characteristic, calculate the total capacity of the motors, and specify a value close to the total capacity for the motor capacity selection (H003/H203).
When the automatic torque boost function is used, the motor constant settings that do not match the motor may result in a reduced motor or unstable motor operation.
You can select the motor constants that are used when the control mode is the sensorless vector control, 0Hz-range sensorless vector control, or vector control with sensor from the following three types:
(1) Motor constants of Hitachi general-purpose motor
(2) Motor constants tuned by offline auto-tuning
(3) Arbitrarily set motor constants
The motor constants set for the 1st motor control apply to the 3rd motor control.

Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244/ A344	00	Constant torque characteristic (VC)
		01	Reduced-torque characteristic (1.7th power of VP)
		02 (*1)	Free V/f characteristic
		03 (*1)	Sensorless vector control (SLV)
		04 (*1)	0 Hz-range sensorless vector control
		05 (*1)	Vector control with sensor (V2)
Motor data selection	H002/H202	00	Hitachi general-purpose motor constants
		01	Motor constants tuned by auto-tuning
		02	Motor constants tuned by online auto-tuning
Motor capacity	H003/H203	0.2 to 90.0 (kW) <0.2 to 160(kW)>	Note)<>applied for 90 to 160kW
Motor poles setting	H004/H204	2, 4, 6, 8, or 10 (poles)	
Motor constant R1	H020/H220	0.000 to 65.53 (**Ω**)	(*2)
Motor constant R2	H021/H221	0.000 to 65.53 (**Ω**)	(*2)
Motor constant L	H022/H222	0.00 to 655.3 (mH)	
Motor constant Io	H023/H223	0.00 to 655.3 (A)	(*2)
Motor constant J	H024/H224	0.001 to 9999. (kgm^2)	(*3)
Auto constant R1	H030/H230	0.000 to 65.53 (**Ω**)	
Auto constant R2	H031/H231	0.000 to 65.53 (**Ω**)	
Auto constant L	H032/H232	0.00 to 655.3 (mH)	
Auto constant Io	H033/H233	0.00 to 655.3 (A)	
Auto constant J	H034/H234	0.001 to 9999. (kgm^2)	

*1 Any of "00" to "05" can be selected for the 1st motor (A044). Only "00" to "04" can be selected for the 2nd motor (A244). Only "00" or "01" can be selected for the 3rd motor (A344).

*2 If you copy the data from a J300 series inverter to your L700 series inverter, set constants R1, R2, and Io as follows:
$R1_{L700} = R1_{J300}/1.125$ $R2_{L700} = R2_{J300}/1.2$ $Io = V/\{272 \times (2 \times M_{J300} + L_{J300}) \times 10^{-3}\}$
V: Voltage class (200 or 400 V)

*3 Convert the moment of inertia (J) into the motor shaft data. When the value of J is large, the motor response is fast, and the motor torque increases quickly. When the value of J is small, the motor response is slow, and the motor torque increases slowly. To control the response, set the value of J, and then adjust the speed response (H005/H205).

*4 In the modes of sensorless vector control, 0Hz-range sensorless vector control and vector control with sensor, inverter may output reverse to given operation command in the low speed range as a nature of those control. In case there is a specific inconvenience for example reverse rotation damage the machine, enable the reverse run protection (b046). (see 4.2.101: Reverse run protection function)

Arbitrary setting of motor constants

For the arbitrary setting of the motor constants, the function codes requiring settings vary depending on the settings of the 1st/2nd control function and the motor constant selection.

- When the 1st/2nd control function is enabled and "00" is specified for the motor constant selection → Directly input the desired values for "H020" to "H024".
- When the 1st/2nd control function is enabled and "01" or "02" is specified for the motor constant selection → Directly input the desired values for "H030" to "H034".

When the offline auto-tuning has not been performed, the constants (Hitachi general-purpose motor constants) of the motors in the same capacity class as the inverter have been set for "H030/H230" to "H034/H234".

4.2.95 Sensorless vector control

Related code
A001: Frequency source setting
A044/A244: V/F characteristic curve selection, 1st/2nd motors
F001: Output frequency setting
b040: Torque limit selection
b041 to b044: Torque limits (1) to (4)
H002/H202: Motor data selection, 1st/2nd motors
H003/H203: Motor capacity, 1st/2nd motors
H004/H204: Motor poles setting, 1st/2nd motors
H005/H205: Motor speed constant, 1st/2nd motors
H020/H220: Motor constant R1, 1st/2nd motors
H021/H221: Motor constant R2, 1st/2nd motors
H022/H222: Motor constant L, 1st/2nd motors
H023/H223: Motor constant Io, 1st/2nd motors
H024/H224: Motor constant J, 1st/2nd motors
H050/H250: PI proportional gain, 1st/2nd motors
H051/H251: PI integral gain, 1st/2nd motors
H052/H252: P proportional gain setting, 1st/2nd motors

The sensorless vector control function estimates and controls the motor speed and output torque on the basis of the inverter output voltage and output current and the motor constants set on the inverter. This function enables the inverter to accurately operate the motor with a high starting torque, even at a low frequency (0.3 Hz or more).
To use this function, specify "03" for the V/F characteristic curve selection (A044/A244).
Before using this function, be sure to make optimum constant settings for the motor with reference to Section 4.2.91, "Motor constant selection."

When using this function, observe the following precautions:
1) If you use the inverter to drive a motor of which the capacity is two classes lower than the maximum applicable capacity of the inverter, you may not be able to obtain adequate motor characteristics.
2) If you cannot obtain the desired characteristics from the motor driven under the sensorless vector control, readjust the motor constants according to the symptom, as described in the table below.

Operation status	Symptom	Adjustment method	Adjustment item
Powering	Momentary speed variation is negative.	Increase the motor constant R2 step by step from the set value up to 1.2 times as high as the set value.	H021/H221/H031
	Momentary speed variation is positive.	Reduce the motor constant R2 step by step from the set value down to 0.8 times as high as the set value.	H021/H221/H031
Regenerating	Torque is insufficient at low frequencies (several Hz)	Increase the motor constant R1 step by step from the set value up to 1.2 times as high as the set value.	H020/H220/H030
		Increase the motor constant Io step by step from the set value up to 1.2 times as high as the set value.	H023/H223/H033
Starting	The motor generates an impact when it starts.	Reduce the motor constant J from the set value.	H024/H224/H034
Decelerating	The motor runs unsteadily.	Reduce the speed response setting.	H005/H205
		Reduce the motor constant J from the set value.	H024/H224/H034
Torque-limited operation	Torque is insufficient during torque-limited operation at a low frequency.	Reduce the overload restriction level to lower than the torque limiter level.	b021, b041 to b044
Low-frequency operation	Motor rotation is inconsistent.	Increase the motor constant J from the set value.	H024/H224/H034
starting	Motor runs backwards for short moment.	Set 01 (enable) on reverse run protection function (b046)	b046

Note 1: Always set the carrier frequency (b083) to 2.1 kHz or more. If the carrier frequency is less than 2.1 kHz, the inverter cannot operate the motor normally.
Note 2: When driving a motor of which the capacity is one class lower than the inverter, adjust the torque limit (b041 to b044) so that the value "α" calculated by the expression below does not exceed 200%. Otherwise, the motor may be burnt out.
α = "torque limit" x (inverter capacity)/(motor capacity)
(Example) When the inverter capacity is 0.75 kW and the motor capacity is 0.4 kW, the torque limit value is calculated as follows, based on the assumption that the value "α" should be 200%:
Torque limit (b041 to b044) = α x (motor capacity)/(inverter capacity) = 200% x (0.4 kW)/(0.75 kW) = 106%

4.2.96 Torque monitoring function

Related code
A044/A244: V/F characteristic curve selection, 1st/2nd motors
C027: [FM] siginal selection
C028: [AM] siginal selection
C029: [AMI] siginal selection
H003/H203: Motor capacity, 1st/2nd motor
H004/H204: Motor poles setting, 1st/2nd motors

The torque monitoring function allows you to monitor the estimated motor output torque when the V/F characteristic curve selection is the sensorless vector control.
To monitor the output torque on the digital operator, select code "d012" on the digital operator.
To monitor the output torque as a signal output from the control circuit terminal block, see Section 4.2.77, "FM terminal," or 4.2.78, "AM and AMI terminals."
If the constant torque characteristic (VC), reduced-torque characteristic (1.7th power of VP), or free V/f characteristic is specified for the V/F characteristic curve selection (A044/A244), this function is disabled, and the display on the digital operator and the signal output from the control circuit terminal block are unpredictable.
The torque monitored by this function is displayed as a ratio to the torque the motor outputs when rotating in synchronization with the frequency corresponding to the motor's rated output. (The latter torque is 100%.)
Since this function estimates the output torque from the motor current, the accuracy of monitoring is about 20% when the inverter drives a motor that has the same output ratings as the inverter.

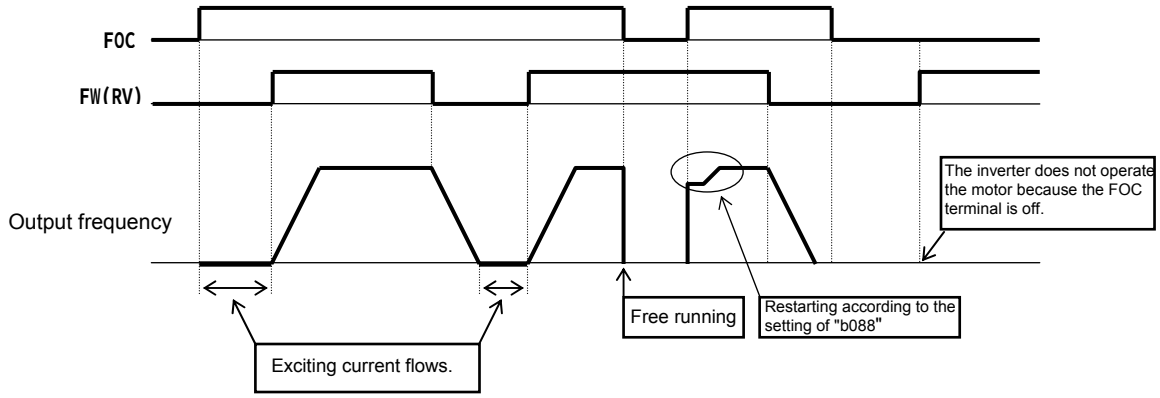
Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
[FM] siginal selection	C027	02	Output torque
[AM] siginal selection [AMI] siginal selection	C028 C029	11	Output torque (signed) (only for C028)
Motor capacity selection	H003/H203	0.20 to 75.0 (kW) <0.2 to 160(kW)>	
Motor pole selection	H004/H204	2, 4, 6, 8, or 10 (poles)	

(NOTE)<>:applied for 90 to 160kW

4.2.97 Forcing function (FOC)

Related code
A044/A244: V/F characteristic curve selection, 1st/2nd motors
C001 to C008: Terminal [1] to [8] functions

The forcing function allows you to apply an exciting current via an input terminal to the inverter to pre-build magnetic flux when "03" (sensorless vector control) is specified for the V/F characteristic curve selection (A044/A244).
To use this function, assign function "55" (FOC) to an intelligent input terminal.
After the FOC function is assigned, the inverter will accept operation commands only when the FOC terminal is turned on.
If the FOC terminal is turned off while the inverter is operating the motor, the inverter sets the motor into the free-running state. If the FOC terminal is turned on subsequently, the inverter restarts the motor according to the setting of the restart mode after FRS (b088).



4.2.98 Torque limitation function

Related code

A044/A244: V/F characteristic curve selection, 1st/2nd motors
b040: Torque limit selection
b041 to b044: Torque limits (1) to (4)
C001 to C008: Terminal [1] to [8] functions
C021 to C025: Terminal [11] to [15] functions

The torque limitation function allows you to limit the motor output torque when "03" (sensorless vector control) is specified for the V/F characteristic curve selection (A044/A244).

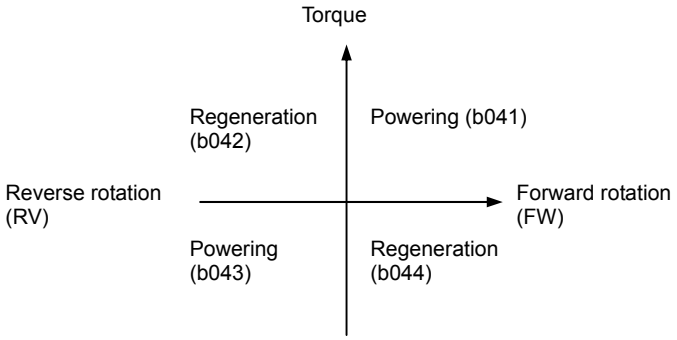
You can select one of the following four torque limitation modes with the torque limit selection (b040):

1) Quadrant-specific setting mode
   In this mode, individual torque limit values to be applied to four quadrants (i.e. forward powering, reverse regeneration, reverse powering, and forward regeneration) are set as the torque limits 1 to 4 (b041 to b044), respectively.
2) Terminal-switching mode
   In this mode, the torque limit values set in the torque limits 1 to 4 (b041 to b044) are switched from one another according to the combination of the states of torque limit switch terminals 1 and 2 (TRQ1 and TRQ2) assigned to intelligent input terminals. A single selected torque limit is valid in all operating states of the inverter.
3) Analog input mode
   In this mode, a torque limit value is set by a voltage applied to the control circuit terminal O2. The voltage range 0 to 10 V corresponds to the torque limit value range 0 to 200%. A single selected torque limit is valid in all operating states of the inverter.
4) Option (option 1/2) mode
   This mode is valid when the option board (SJ-DG) is used. For details on this mode, refer to the instruction manual for the option board.
   If function "40" (TL: whether to enable torque limitation) has been assigned to an intelligent input terminal, the torque limitation mode selected by the setting of "b040" is enabled only when the TL terminal is turned on. When the TL terminal is off, torque limit settings are invalid, and the maximum torque setting is applied as a torque limit. If the TL function has not been assigned to any intelligent input terminal, the torque limitation mode selected by the setting of "b040" is always enabled.
   Each torque limit value used for this function is expressed as a ratio of the maximum torque generated when the inverter outputs its maximum current on the assumption that the maximum torque is 200%. Note that each torque limit value does not represent an absolute value of torque. The actual output torque varies depending on the motor.
   If the torque limited (TRQ) signal function is assigned to an intelligent output terminal, the TRQ signal will turn on when the torque limitation function operates.

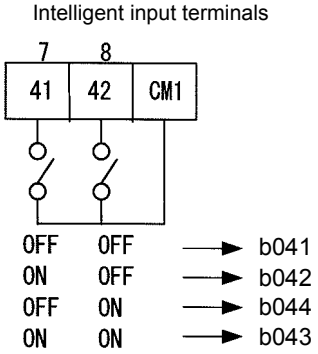
Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
Torque limit selection	b040	00	Quadrant-specific setting mode
		01	Terminal-switching mode
		02	Analog input mode
		03	Option 1 mode
		04	Option 2 mode
Torque limit (1)	b041	0 to 150 (%)	Forward powering (in quadrant-specific setting mode)
Torque limit (2)	b042	0 to 150 (%)	Reverse regeneration (in quadrant-specific setting mode)
Torque limit (3)	b043	0 to 150 (%)	Reverse powering (in quadrant-specific setting mode)
Torque limit (4)	b044	0 to 150 (%)	Forward regeneration (in quadrant-specific setting mode)
Terminal function	C001 to C008	40	Whether to enable torque limitation
		41	Torque limit switch 1
		42	Torque limit switch 2
Terminal function	C021 to C025	10	Torque limited signal

(NOTE)<>:applied for 90 to 160kW

When "00" (quadrant-specific setting mode) is specified for the torque limit selection (b040), the torque limits 1 to 4 apply as shown below.



When "01" (terminal-switching mode) is specified for the torque limit selection (b040), the torque limits 1 to 4 are set as shown in the example below. The torque limits 1 to 4 are switched by the torque limit switches 1 and 2 assigned to intelligent input terminals.
(Example) When torque limit switch 1 (41) and torque limit switch 2 (42) are assigned to intelligent input terminals [7] and [8], respectively:



When applying the torque limitation function to the motor operation at low speeds, also use the overload restriction function.

4.2.99 Reverse Run protection function

Related code
A044/A244: V/F characteristic curve selection, 1st/2nd motors
b046: Reverse Run protection enable

The reverse Run protection function is effective when "03" (sensorless vector control) is specified for the V/F characteristic curve selection (A044/A244).
For control reasons, especially during motor operation at low speed, the inverter may output a frequency that instructs the motor to rotate in the direction opposite to that specified by the operation command. If the counterrotation of the motor may damage the machine driven by the motor, enable the counterrotation prevention function.

Item	Function code	Data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
Reverse Run protection enable	b046	00	Disabling counterrotation prevention
		01	Enabling counterrotation prevention

4.2.100 Torque LAD stop function

Related code

A044/A244: V/F characteristic curve selection, 1st/2nd motors
b040: Torque limit selection
b041 to b044: Torque limits (1) to (4)
b045: Torque limit LADSTOP enable

The torque LAD stop function is effective when "03" (sensorless vector control) is specified for the V/F characteristic curve selection (A044/A244). This function temporarily stops the frequency-based deceleration function (LAD) when the torque limitation function operates.

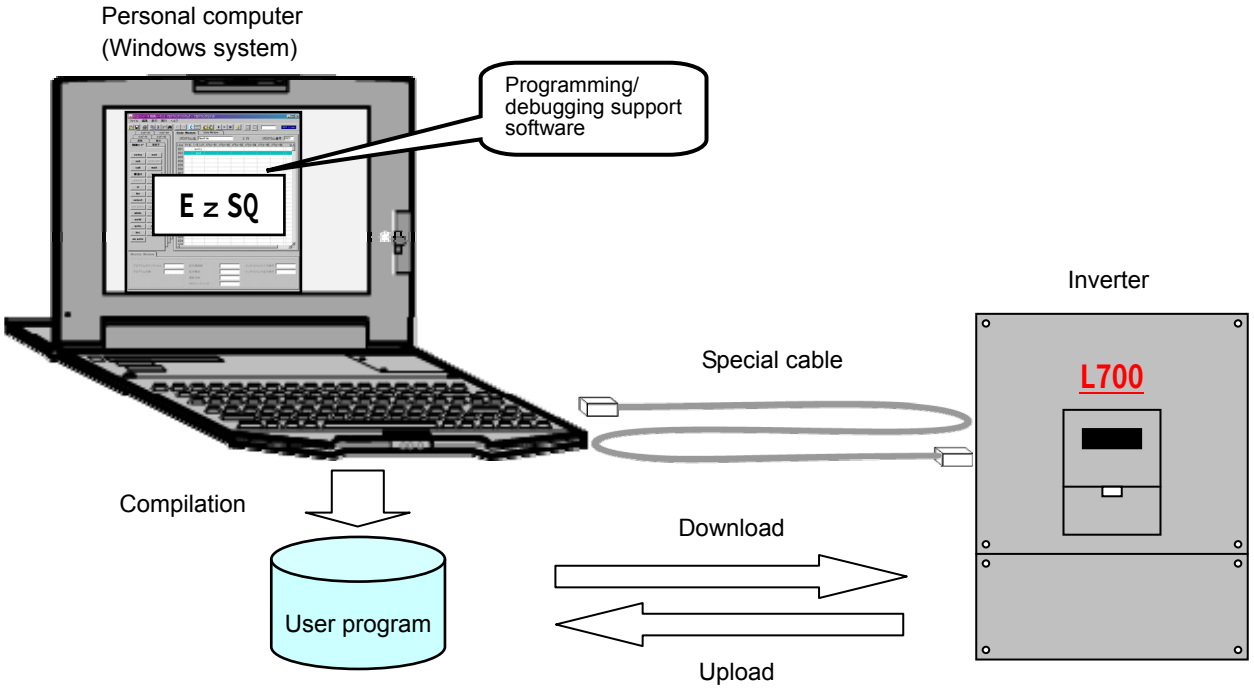
Item	Function code	Data or range of data	Description
V/F characteristic curve selection	A044/A244	03	Sensorless vector control
Torque limit selection	b040	00	Quadrant-specific setting mode
		01	Terminal-switching mode
		02	Analog input mode
		03	Option 1 mode
		04	Option 2 mode
Torque limit (1)	b041	0 to 150 (%)	Forward powering (in quadrant-specific setting mode)
Torque limit (2)	b042	0 to 150 (%)	Reverse regeneration (in quadrant-specific setting mode)
Torque limit (3)	b043	0 to 150 (%)	Reverse powering (in quadrant-specific setting mode)
Torque limit (4)	b044	0 to 150 (%)	Forward regeneration (in quadrant-specific setting mode)
Torque limit LADSTOP enable	b045	00	Disabling the torque LAD stop function
		01	Enabling the torque LAD stop function
Terminal function	C001 to C008	40	Whether to enable torque limitation
		41	Torque limit switch 1
		42	Torque limit switch 2

4.2.101 Easy sequence function

Related code

A017: Easy sequence function selection
P100 to P131: Easy sequence user parameters

- You can create a user program with EzSQ (the programming software dedicated to the L700) on a personal computer, and download the program to your L700 series inverter. Thus, you can convert your inverter to a special machine on which user-defined functions are installed. Please refer to programming instruction of EzSQ user manual.
- The easy sequence function does not provide an operation mode exclusive for program-based operation. Therefore, you can arbitrarily select the devices to input frequency and operation commands to the inverter. On the other hand, the FW terminal must be used exclusively to run the program. If the control circuit terminal block is specified as the device to input operation commands, the FW terminal must be turned on by an instruction in the program.
- The intelligent input/output terminals of the inverter include general-purpose input/output terminals dedicated to the easy sequence function. Those terminals can be used to freely write and read data to and from the inverter with instructions in the program.
- You can assign the parameters (e.g., frequency setting and acceleration/deceleration time parameters) that require adjustments on the actual inverter to user parameters (P130 to P131). If you do so, you can readjust the parameter data by using the digital operator without having to connect your personal computer to the inverter.
- If you specify a program number in each program you created, you will be able to check the program number on the monitor of the digital operator.
- Each user program is compiled, and stored as an intermediate code in the internal EEPROM of the inverter. (Data can be stored in EEPROM.)
- Even if the user data is initialized via the digital operator, downloaded programs and user parameters (P100 to P131) are not cleared.
- You cannot copy the downloaded program by an operation from a remote operator. You cannot copy the user parameter codes "P***", either. If necessary, download the user parameter codes from your personal computer.



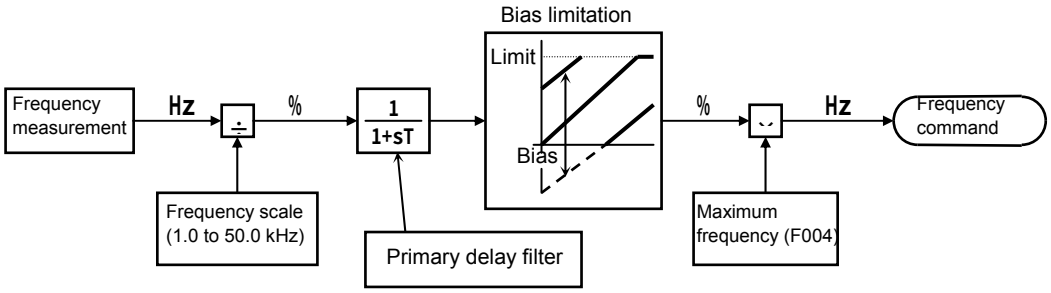
4.2.102 Pulse train frequency input

Related code

P055: Pulse-string frequency scale
P056: Time constant of pulse-string frequency filter
P057: Pulse-string frequency bias
P058: Pulse-string frequency limit
A002: Frequency source setting
A076: PV source setting
A141: Operation-target frequency selection 1
A142: Operation-target frequency selection 2

The pulse train frequency input function allows you to use the pulse train input via the SAP or SAN terminal as a frequency command or PID feedback data in each control mode. (You can use this function in every control mode.)
Specify the input frequency corresponding to the allowable maximum frequency as the pulse train frequency scale (P055).
You cannot use the start/end frequency setting function for external analog input together with this function.
To limit the input frequency, specify the desired values for the pulse train frequency bias (P057) and pulse train frequency limit (P058).

Item	Function code	Data or range of data	Description
Pulse train frequency scale	P055	1.0 to 50.0 (kHz)	Specification of the input frequency corresponding to the maximum allowable frequency
Time constant of pulse train frequency filter	P056	0.01 to 2.00 (s)	Setting of the filter time constant for the pulse train input
Pulse train frequency bias	P057	-100. to +100. (%)	
Pulse train frequency limit	P058	0. to 100. (%)	
Frequency source setting	A001	06	Settings for the frequency input as a pulse train
PV source setting	A076	03	
Operation-target frequency selection 1	A141	05	
Operation-target frequency selection 2	A142	05	



Block diagram for pulse train frequency input

4.3 Communication Functions

Related code

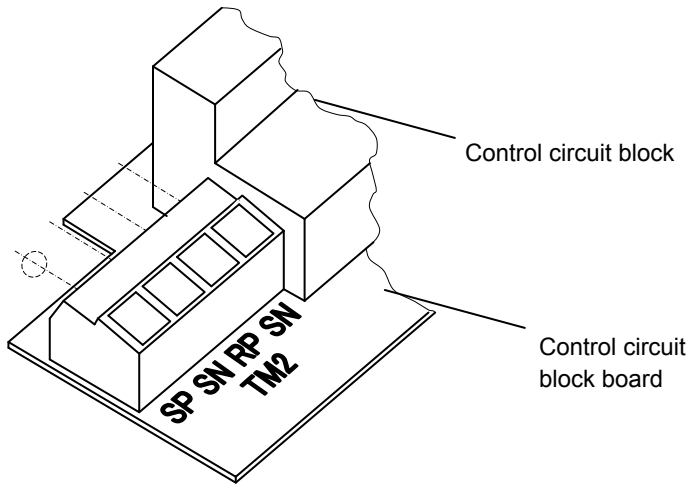
A001: Frequency source setting
A002: Run command source setting
C071: Communication speed selection
C072: Node allocation
C073: Communication data length selection
C074: Communication parity selection
C075: Communication stop bit selection
C078: Communication wait time
C079: Communication mode selection

The inverter can engage in RS485 communications with an external control system that is connected to the TM2 terminal block (on the control circuit terminal block board) of the inverter. The L700 series inverter shares the ASCII communication protocol with the SJ300 and L300P series inverters.

(1) Communication specifications

Item	ASCII mode	Modbus-RTU mode	Remarks
Transmission speed	2,400, 4,800, 9,600, or 19,200 bps		Selection with the digital operator
Communication method	Half-duplex communication		
Synchronization method	Start-stop transmission	Asynchronous transmission	
Transmission code	ASCII code	Binary code	
Transmission method	Transmission beginning with the lowest-order bit		
Applicable interface	RS485		
Data bit length	7 or 8 bits	8 bits	Selection with the digital operator
Parity	No parity, even parity, or odd parity		Selection with the digital operator
Stop bit length	1 or 2 bits		Selection with the digital operator
Initiation method	Initiation only by a command from the external control system		
Waiting time	10 to 1,000 ms	0 to 1,000 ms	Setting with the digital operator
Connection format	1-to-N connection (N: Maximum of 32 [inverters])		Station number to be selected with the digital operator
Error check	Overrun, framing, BCC, vertical parity, and longitudinal parity errors	Overrun, framing, CRC-16, and longitudinal parity errors	

<Specifications and connections of RS485 ports>
For the RS485 communication function, use the TM2 terminal block on the control circuit terminal block board.

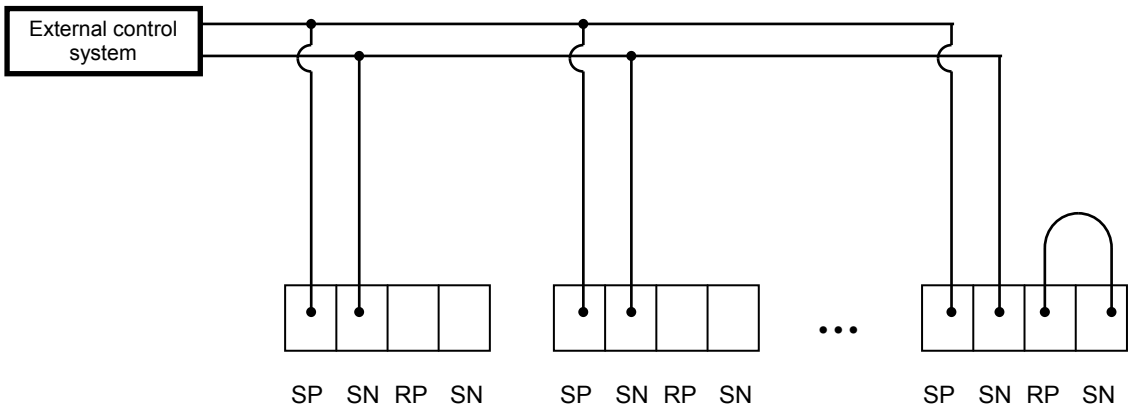


Abbreviated name of terminal	Description
SP	Positive signal terminal for transmission
SN	Negative signal terminal for transmission
RP	Terminal to enable the terminating resistor
SN	Terminal to enable the terminating resistor

Followings are recommended as the wire to connect TM2.
Solid-core wire 0.14mm^2-1.5mm^2(when two wires are on one terminal pole,0.14 mm^2-0.5mm^2)
Standard wire 0.14mm^2-1.0mm^2(when two wires are on one terminal pole,0.14 mm^2-0.2mm^2)
Standard wire with bar terminal 0.25mm^2-0.5mm^2(example:PC-1.25 F-7 made by J.S.T.Mfg.Co.,Ltd)
Striped covering length 5mm
Screw torque 0.22Nm-0.25Nm(screw size M2)

Connection

As illustrated below, connect the inverters in parallel to the external control system, and connect the RP and SN terminals with a jumper on the inverter at the end of the network. (Similarly jumper the RP and SN terminals when only one inverter is connected to the external control system for RS485 communication.) Connecting the RP and SN terminals enables the terminating resistor in the control circuit terminal block board of the inverter, which suppresses signal reflections.



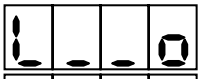
(2) Required settings

The following table lists the inverter settings required for the RS485 communication:

Item	Function code	Data or range of data	Description
Communication speed selection	C071	02	Loopback test
		03	2,400 bps
		04	4,800 bps
		05	9,600 bps
		06	19,200 bps
Node allocation	C072	1. to 32.	Assignment of a station number to the inverter (Set this item when your inverter is connected together with other(s) to a control system.)
Communication data length selection	C073	7	7 bits
		8	8 bits
Communication parity selection	C074	00	No parity
		01	Even parity
		02	Odd parity
Communication stop bit selection	C075	1	1 bit
		2	2 bits
Selection of operation after communication error	C076	00	Tripping
		01	Tripping after decelerating and stopping the motor
		02	Ignoring the errors
		03	Stopping the motor after free-running
		04	Decelerating and stopping the motor
Communication trip limit time setting	C077	0.00 to 99.99 (s)	Limit length of time to determine communication train disconnection
Communication wait time	C078	0. to 1000. (ms)	Time to wait until the inverter returns a response
Communication mode selection	C079	00	ASCII mode
		01	Modbus-RTU mode

(3) Communication test mode
Use the communication test mode to check the hardware of the RS485 communication train.

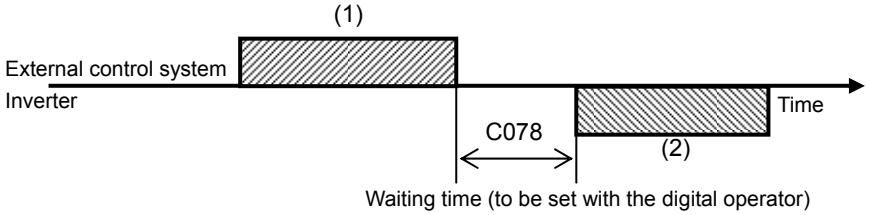
(Procedure for communication test)
1) Remove all cables from the TM2 terminal block to perform a loopback test.
2) Make the following setting with the digital operator of the inverter:
   - Specify "02" (loopback test) for the communication speed selection (C071).
3) Turn the inverter power off once, and then turn it back on, whereupon the communication test begins.
4) After the test is completed, the inverter displays one of the following:

   - When the communication is normal: 
   - When the communication train is abnormal:

5) Press the STOP/RESET key of the digital operator or the reset button on the copy unit to switch to the normal setting screen. Using the setting screen, change the setting made in step 2) to that desired.

4.3.1 Communication in ASCII mode

(1) Communication protocol
The communication between the inverter and external control system is based on the following protocol:



(1): Frame that is sent from the external control system to the inverter
(2): Frame that is sent from the inverter to the external control system

The inverter sends frame (2) as a response always after receiving frame (1). The inverter does not actively output any frame to the external control system.

The following table lists the frames (commands) used for communication:

Commands

Command	Function	Broadcast to all stations	Remarks
00	Instructs the inverter to drive the motor (for forward or reverse rotation) or stop the motor.	○	
01	Sets the inverter output frequency.	○	
02	Turns specified intelligent input terminals on or off.	○	
03	Reads all monitored data.	×	
04	Reads the inverter status.	×	
05	Reads a specified setting item.	×	
06	Writes data to a specified setting item.	×	
07	Initializes specified settings.	○	
08	Instructs the inverter to drive the motor (for forward or reverse rotation) or stop the motor.	○	This command can operate only when "01" or "02" has been specified for the initialization mode (b084). (Otherwise, only the trip history data is cleared.)
09	Checks whether set data can be stored in the EEPROM.	×	
0A	Stores set data in the EEPROM.	○	
0B	Recalculates the constants set in the inverter.	○	

The commands are described below.

(i) 00 command: This command instructs the inverter to drive the motor (for forward or reverse rotation) or stop the motor. (To use this command, set "A002" to "03" [RS485].)

- Transmission frame

Frame format

STX	Station No.	Command	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	00
Data	Data to be transmitted	1 byte	See Note 1.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 1:

Data	Description	Remarks
0	Stop command	
1	Forward rotation command	
2	Reverse rotation command	

(Example) When sending a forward rotation command to the inverter with station No. 01:
(STX) |01|00|1| (BCC) | (CR) $\xrightarrow{\text{Conversion into ASCII format}}$ 02|30 31|30 30|31|33 30|0D

- Response frame

Positive response: See Item (2)-(i) of this section.
Negative response: See Item (2)-(ii) of this section.

(ii) 01 command: This command sets the inverter output frequency. (To use this command, set "A001" to "03" [RS485].)

- Transmission frame

Frame format

STX	Station No.	Command	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	01
Data	Data to be sent (decimal ASCII code)	6 bytes	See Note 2.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 2: For example, to set the output frequency of the inverter with station No. 01 to 5 Hz, the data is as follows:
(STX) |01|01|000500| (BCC) | (CR) $\xrightarrow{\text{Conversion into ASCII format}}$ 02|30 31|30 31|30 30 30 35 30 30|30 35|0D

Note 3: The data indicates a value 100 times as large as the actual frequency value to be set.
(Example) 5 (Hz) → 500 → 000500 $\xrightarrow{\text{Conversion into ASCII format}}$ 30 30 30 35 30 30

Note 4: When using the data as the feedback data for PID control, set the most-significant byte to "1".
(Example) 5 (%) → 500 → 100500 $\xrightarrow{\text{Conversion into ASCII format}}$ 31 30 30 35 30 30

- Response frame

Positive response: See Item (2)-(i) of this section.
Negative response: See Item (2)-(ii) of this section.

(iii) 02, 12 command: This command turns the specified intelligent input terminals on or off.
- Transmission frame
Frame format

STX	Station No.	Command	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	02
Data	Data to be transmitted	16 bytes	See Note 5.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 5: The table below lists the functions of the intelligent input terminals and corresponding hexadecimal data. (For details, see the explanation of the intelligent input terminal functions.)

Data (hexadecimal)	Description	Data (hexadecimal)	Description
0000000000000001	FW: Forward rotation	0000000100000000	SF1: Multispeed bit 1
0000000000000002	RV: Reverse rotation	0000000200000000	SF2: Multispeed bit 2
0000000000000004	CF1: Multispeed 1 setting	0000000400000000	SF3: Multispeed bit 3
0000000000000008	CF2: Multispeed 2 setting	0000000800000000	SF4: Multispeed bit 4
0000000000000010	CF3: Multispeed 3 setting	0000001000000000	SF5: Multispeed bit 5
0000000000000020	CF4: Multispeed 4 setting	0000002000000000	SF6: Multispeed bit 6
0000000000000040	JG: Jogging	0000004000000000	SF7: Multispeed bit 7
0000000000000080	DB: External DC braking	0000008000000000	OLR: Overload restriction selection
0000000000000100	SET: Set 2nd motor data	0000010000000000	TL: Enabling /disabling torque limitation
0000000000000200	2CH: 2-stage acceleration/deceleration	0000020000000000	TRQ1: Torque limit selection bit 1
0000000000000400	-	0000040000000000	TRQ2: Torque limit selection bit 2
0000000000000800	FRS: Free-run stop	0000080000000000	PPI: P/PI mode selection
0000000000001000	EXT: External trip	0000100000000000	BOK: Braking confirmation
0000000000002000	USP: Unattended start protection	0000200000000000	ORT: Orientation
0000000000004000	CS: Commercial power source enable	0000400000000000	LAC: LAD cancellation
0000000000008000	SFT: Software lock	0000800000000000	PCLR: Clearance of position deviation
0000000000010000	AT: Analog input voltage/current select	0001000000000000	STAT: Pulse train position command input enable
0000000000020000	SET3: 3rd motor control	0002000000000000	-
0000000000040000	RS: Reset	0004000000000000	ADD: Trigger for frequency addition
0000000000080000	-	0008000000000000	F-TM: Forcible-terminal operation
0000000000100000	STA: Starting by 3-wire input	0010000000000000	ATR: Permission of torque command input
0000000000200000	STP: Stopping by 3-wire input	0020000000000000	KHC: Cumulative power clearance
0000000000400000	F/R: Forward/reverse switching by 3-wire input	0040000000000000	SON: Servo On
0000000000800000	PID: Enabling/disabling PID	0080000000000000	FOC: Forcing
0000000001000000	PIDC: PID reset	0100000000000000	MI1: General-purpose input 1
0000000002000000	-	0200000000000000	MI2: General-purpose input 2
0000000004000000	CAS: Control gain setting	0400000000000000	MI3: General-purpose input 3
0000000008000000	UP: Remote control UP function	0800000000000000	MI4: General-purpose input 4
0000000010000000	DWN: Remote control DOWN function	1000000000000000	MI5: General-purpose input 5
0000000020000000	DWN: Remote control data clearing	2000000000000000	MI6: General-purpose input 6
0000000040000000	-	4000000000000000	MI7: General-purpose input 7
0000000080000000	OPE: Forcible operation	8000000000000000	MI8: General-purpose input 8

Note 6: The table below lists the functions of the intelligent input terminals and corresponding hexadecimal data for 12 command. (For details, see the explanation of the intelligent input terminal functions.)

Data (hexadecimal)	Description	Data (hexadecimal)	Description
0000000000000001	-	0000000100000000	-
0000000000000002	AHD: analog command holding	0000000200000000	-
0000000000000004	CP1: multistage position settings	0000000400000000	-
0000000000000008	selection 1	0000000800000000	-
0000000000000010	CP2: multistage position settings	0000001000000000	-
0000000000000020	selection 2	0000002000000000	-
0000000000000040	CP3: multistage position settings	0000004000000000	-
0000000000000080	selection 3	0000008000000000	-
0000000000000100	ORL: Zero-return limit function	0000010000000000	-
0000000000000200	ORG: Zero-return trigger function	0000020000000000	-
0000000000000400	FOT: forward drive stop	0000040000000000	-
0000000000000800	ROT: reverse drive stop	0000080000000000	-
0000000000001000	SPD: speed / position switching	0000100000000000	-
0000000000002000	PCNT: pulse counter	0000200000000000	-
0000000000004000	PCC: pulse counter clear	0000400000000000	-
0000000000008000	-	0000800000000000	-
0000000000010000	-	0001000000000000	-
0000000000020000	-	0002000000000000	-
0000000000040000	-	0004000000000000	-
0000000000080000	-	0008000000000000	-
0000000000100000	-	0010000000000000	-
0000000000200000	-	0020000000000000	-
0000000000400000	-	0040000000000000	-
0000000000800000	-	0080000000000000	-
0000000001000000	-	0100000000000000	-
0000000002000000	-	0200000000000000	-
0000000004000000	-	0400000000000000	-
0000000008000000	-	0800000000000000	-
0000000010000000	-	1000000000000000	-
0000000020000000	-	2000000000000000	-
0000000040000000	-	4000000000000000	-
0000000080000000	-	8000000000000000	-
	-		
	-		
	-		

(Example) When activating the "forward rotation," "Multispeed 1 setting," and "Multispeed 2 setting" settings on the inverter with station No. 01, specify the following in the Data part:
0x0000000000000001 + 0x0000000000000004 + 0x0000000000000008 = 0x000000000000000D
Consequently, the whole transmission frame is as follows:
(STX) |01|02|000000000000000D| (BCC) | (CR)
- Response frame
Positive response: See Item (2)-(i) of this section.
Negative response: See Item (2)-(ii) of this section.

(iv) 03 command: This command reads all monitored data from the inverter.
- Transmission frame
Frame format

STX	Station No.	Command	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	03
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame
Frame format

STX	Station No.	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Data	Data	104 bytes	See Note 7.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 7: Monitored data

Monitoring item	Unit	Magnification	Data size	Description	
Output frequency	Hz	×100	8 bytes	Decimal ASCII code	→ High-order bytes
Output current	A	×10	8 bytes	Decimal ASCII code	
Rotation direction	-	-	8 bytes	"0" stopping, "1" (forward rotation), or "2" (reverse rotation)	
PID feedback data	%	×100	8 bytes	Decimal ASCII code	
Intelligent input terminal	-	-	8 bytes	See Note 7.	
Intelligent output terminal	-	-	8 bytes	See Note 8.	
Frequency conversion	-	×100	8 bytes	Decimal ASCII code	
Output torque	%	×1	8 bytes	Decimal ASCII code	
Output voltage	V	×10	8 bytes	Decimal ASCII code	
Electric power	kW	×10	8 bytes	Decimal ASCII code	
-	-	-	8 bytes	Always "00000000" (reserved for data storage)	
Cumulative running time	h	×1	8 bytes	Decimal ASCII code	
Cumulative power-on time	h	×1	8 bytes	Decimal ASCII code	← Low-order bytes

Note 8: Monitoring of intelligent input terminals

Terminal	Data
Terminal 1	00000001
Terminal 2	00000002
Terminal 3	00000004
Terminal 4	00000008
Terminal 5	00000010
Terminal 6	00000020
Terminal 7	00000040
Terminal 8	00000080
FW terminal	00000100

Note 8: Monitoring of intelligent output terminals

Terminal	Data
Terminal 11	00000001
Terminal 12	00000002
Terminal 13	00000004
Terminal 14	00000008
Terminal 15	00000010
Relay terminal	00000020

(v) 04 command: This command reads the status of the inverter.
- Transmission frame
Frame format

STX	Station No.	Command	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	04
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame
Frame format

STX	Station No.	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Data	Data	8 bytes	See Note 8.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 10: The data indicating the status of the inverter consists of the following three status elements (A, B, and C):

Data

Status A	Status B	Status C	00 (reserved)

Inverter status A

Code	Status
00	Initial status
01	
02	Stopping
03	Running
04	Free-run stop (FRS) in progress
05	Jogging (JG) in progress
06	DC braking (DB) in progress
07	Retry in progress
08	Tripping
09	Undervoltage (UV) status

Inverter status B

Code	Status
00	Stopping
01	Running
02	Tripping

Inverter status C

Code	Status
00	---
01	Stopping
02	Decelerating
03	Constant-speed operation
04	Accelerating
05	Forward operation
06	Reverse operation
07	Switching forward operation to reverse operation
08	Switching reverse operation to forward operation
09	Starting forward operation
10	Starting reverse operation

(vi) 05 command: This command reads the trip history data from the inverter.
- Transmission frame
Frame format

STX	Station No.	Command	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	05
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame
Frame format

STX	Station No.	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Data	Data monitored at tripping	440 bytes	See Note 9.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 11: The inverter stores the data (trip history) on the last six times of tripping, together with the total trip count (8 bytes).

Total trip count	Trip 1 data	・・・・・・	Trip 6 data

Monitoring item	Unit	Magnification	Data size	Remarks	
Trip factor	-	-	8 bytes	Factor code	↑High-order bytes
Inverter status A	-	-	8 bytes	04 command	
Inverter status B	-	-	8 bytes	See Note 7.	
Inverter status C	-	-	8 bytes		
Output frequency	Hz	×10	8 bytes	Decimal ASCII code	
Cumulative running time	hour	×1	8 bytes	Decimal ASCII code	
Output current	A	×10	8 bytes	Decimal ASCII code	
DC voltage	V	×10	8 bytes	Decimal ASCII code	
Cumulative power-on time	hour	×1	8 bytes	Decimal ASCII code	Low-order bytes↓

(vii) 06 command: This command reads a specified setting item from the inverter.
- Transmission frame
Frame format

STX	Station No.	Command	Parameter	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	06
Parameter	Data parameter number	4 bytes	See Note 12.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 12: The parameters that can be specified for reading are F002 to F004, A001 to A153, b001 to b132, C001 to C159, H003 to H073, and P001 to P131. (To read the F001 parameter, use the 01 command.)
- Response frame
Positive response:
Frame format

STX	Station No.	ACK	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
ACK	Control code (acknowledgement)	1 byte	ACK (0x06)
Data	Data to be sent (decimal ASCII code)	8 bytes	See Note 13.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 13: When the read parameter is an selection item, the Data part contains the code data corresponding to the selection.
The code data corresponding to "H003" or "H203" (motor capacity selection) is as follows:

Code data	00	01	02	03	04	05	06	07	08	09	10
Motor capacity	0.2 kW	-	0.4	-	0.75	-	1.5	2.2	-	3.7	-
Code data	11	12	13	14	15	16	17	18	19	20	21
Motor capacity	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	75
Code data	22	23	24	25	26						
Motor capacity	90kW	110	132	150	160						

For the value contained in the Data part when the read parameter is a numerical item, see the list of function codes.
(Example) When the setting of the acceleration (1) time (F002) is 30.00 seconds, the Data part contains "3000".
Negative response: See Item (2)-(ii) of this section.

(viii) 07 command: This command writes data to a specified setting item in the inverter.
- Transmission frame
Frame format

STX	Station No.	Command	Parameter	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	07
Parameter	Data parameter number	4 bytes	See Note 14.
Data	Parameter data (decimal ASCII code)	8 bytes	See Note 13.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Note 14: Possible range of parameters is as follows.
F002-, A001-, b001-, C001-, H001-, P001- (F001 is written with 01 command.)

- Response frame
Positive response: See Item (2)-(i) of this section.
Negative response: See Item (2)-(ii) of this section.

(ix) 08 command: This command initializes specified settings in the inverter.
The setting items to be initialized follow the setting of the initialization mode (b084). When "b084" is "00", the trip history data is cleared.
- Transmission frame
Frame format

STX	Station No.	Command	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32, or FF (broadcast to all stations)
Command	Command to be transmitted	2 bytes	08
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame
Positive response: See Item (2)-(i) of this section.
Negative response: See Item (2)-(ii) of this section.

(x) 09 command: This command checks whether set data can be stored in the EEPROM in the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	09
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Frame format

STX	Station No.	ACK	Data	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
ACK	Control code (acknowledgement)	1 byte	ACK (0x06)
Data	Data	2 bytes	"01" (enabling data storage)
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

Negative response: See Item (4)-(ii) of this section.

(xi) 0A command: This command stores set data in the EEPROM in the inverter.

- Transmission frame

Frame format

STX	Station No.	Command	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	0A
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame

Positive response: See Item (2)-(i) of this section.

Negative response: See Item (2)-(ii) of this section.

(xii) 0B command: This command recalculates the constants set in the inverter.
This command must be issued when the base frequency or the setting of parameter "H***" has been changed for the RS485 communication.
- Transmission frame
Frame format

STX	Station No.	Command	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
Command	Command to be transmitted	2 bytes	0B
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Data." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

- Response frame
Positive response: See Item (2)-(i) of this section.
Negative response: See Item (2)-(ii) of this section.

(2) Positive and negative responses
(i) Positive response
- Response frame
Frame format

STX	Station No.	ACK	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
ACK	Control code (acknowledgement)	1 byte	ACK (0x06)
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "ACK." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

(ii) Negative response
- Response frame
Frame format

STX	Station No.	NAK	Error code	BCC	CR

	Description	Data size	Setting
STX	Control code (Start of TeXt)	1 byte	STX (0x02)
Station No.	Station number of control-target inverter	2 bytes	01 to 32
NAK	Control code (negative acknowledgement)	1 byte	NAK (0x15)
Error code	Content of communication error	2 bytes	See Note 13.
BCC	Block check code	2 bytes	XOR of the items from "Station No." to "Error code." See Item (3) of this section.
CR	Control code (Carriage Return)	1 byte	CR (0x0D)

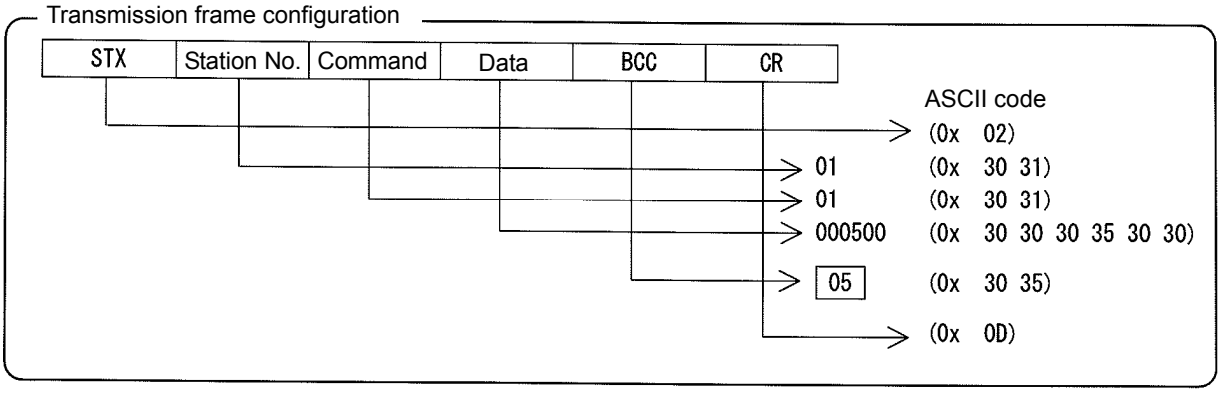
Note 15: Error codes

Error code	Description
01H	Parity error
02H	Sum check error
03H	Framing error
04H	Overrun
05H	Protocol error
06H	ASCII code error
07H	Receiving-buffer overflow
08H	Reception timeout
-	-
-	-
11H	Command error
12H	-
13H	Execution disabled
14H	-
15H	-
16H	Parameter error
17H	-

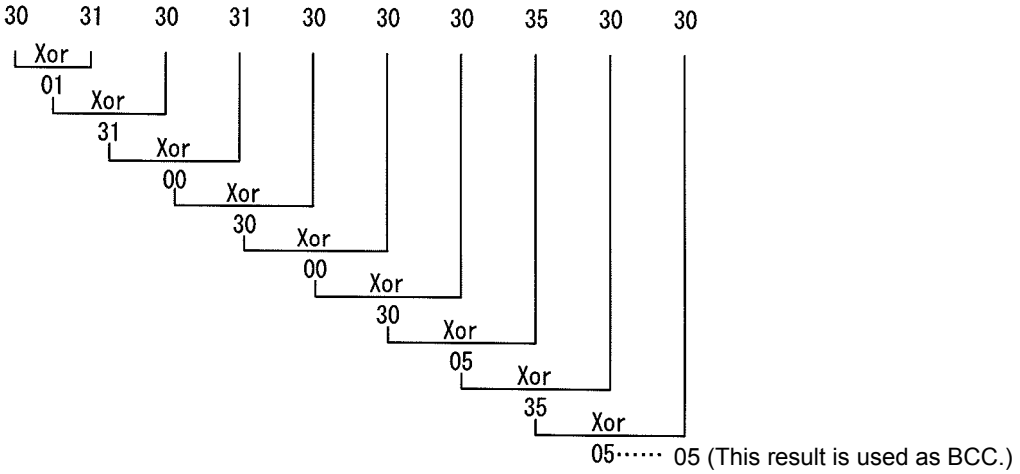
If a command is broadcasted to all inverter stations, no response will be returned to the external control system.

(3) How to calculate the block check code (BCC)

(Example) When using the 01 command (frequency-setting command) to set the inverter output frequency to 5 Hz (the station No. of the inverter is 01):



The contents of "Station No." to "Data" are converted into ASCII data, and the ASCII data is XORed bit by bit. The final XOR result is set as the block check code (BCC). In the above example of transmission frame, BCC is calculated as follows:



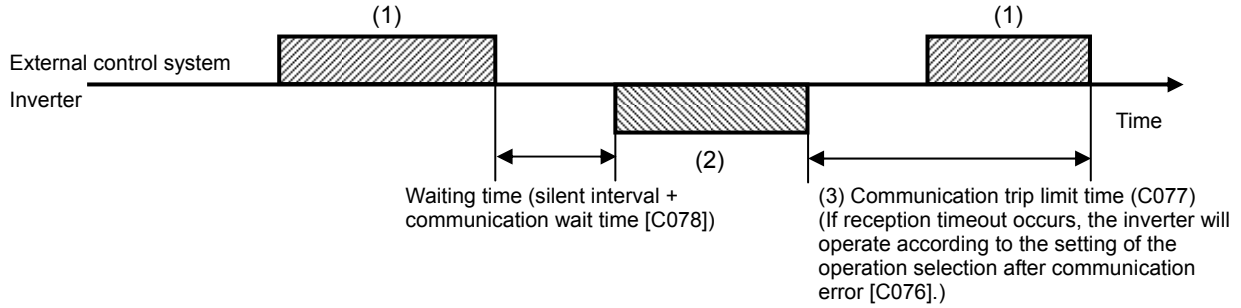
(Reference) ASCII code conversion table

Character data	ASCII code
STX	2
ACK	6
CR	0D
NAK	15
0	30
1	31
2	32
3	33
4	34
5	35
6	36
7	37
8	38
9	39

Character data	ASCII code
A	41
B	42
C	43
D	44
E	45
F	46
H	48
P	50
b	62

4.3.2 Communication in Modbus-RTU mode

(1) Communication protocol
The communication between the inverter (slave) and external control system (master) is based on the following protocol:



(1): Query frame that is sent from the external control system to the inverter
(2): Response frame that is sent from the inverter to the external control system
(3): Communication trip limit time (C077)
If the inverter cannot complete the reception of a query from the master system (external control system) within the communication trip limit time, after having sent a response to the preceding query, the inverter enters the status in which to receive the query from the beginning. Subsequently, the inverter returns no response to the master system.
After reception timeout occurs, the inverter operates according to the setting of the selection of operation after communication error (C076). For details, see the table below. Monitoring of reception timeout begins when the first communication is performed after the inverter power has been turned on or the inverter has been reset. Reception timeout is monitored only when the inverter communicates with the master system.

Item	Function code	Range of data	Description
Selection of operation after communication error	C076	00: Tripping	The inverter trips (E41) after reception timeout.
		01: Tripping after stopping the motor	The inverter decelerates and stops the motor, and then trips (E41) after reception timeout.
		02: Ignoring the errors	The inverter ignores the error without tripping and alarm output.
		03: Stopping the motor after free-running (FRS)	The inverter stops the motor after free-running without tripping and alarm output after reception timeout.
		04: Decelerating and stopping the motor	The inverter decelerates and stops the motor without tripping and alarm output after reception timeout.
Communication trip limit time setting	C077	0.00 to 99.99 (s)	Limit time to determine the reception timeout
Communication wait time	C078	0. to 1000. (ms)	Time to wait until the inverter starts sending a response after reception of a query (excluding the silent interval)

The inverter sends a response (frame (2)) always after receiving a query (frame (1)). The inverter does not actively output any frame to the external control system.

The formats of the query and response frames are described below.

Message configuration: Query

Header (silent interval)
Slave address
Function code
Data
Error check code
Trailer (silent interval)

(i) Slave address
The slave address is a number 1 to 32 that is assigned to the inverter (slave) beforehand. (A query is received by the inverter having the same slave address as that specified in the query.)
The query with the slave address set to "0" is broadcasted to all the connected inverters.
With a broadcast query, the master system can neither read inverter data nor perform a loopback test.

(ii) Data
The data contains a functional instruction.
The L700 series inverter supports the following Modbus data format:

Data name	Description
Coil data	1-bit binary data that can be referenced and changed
Register data	16-bit data that can be referenced and changed

(iii) Function code
The function code specifies the function to be executed by the inverter.
The table below lists the function codes supported by the L700 series inverter.

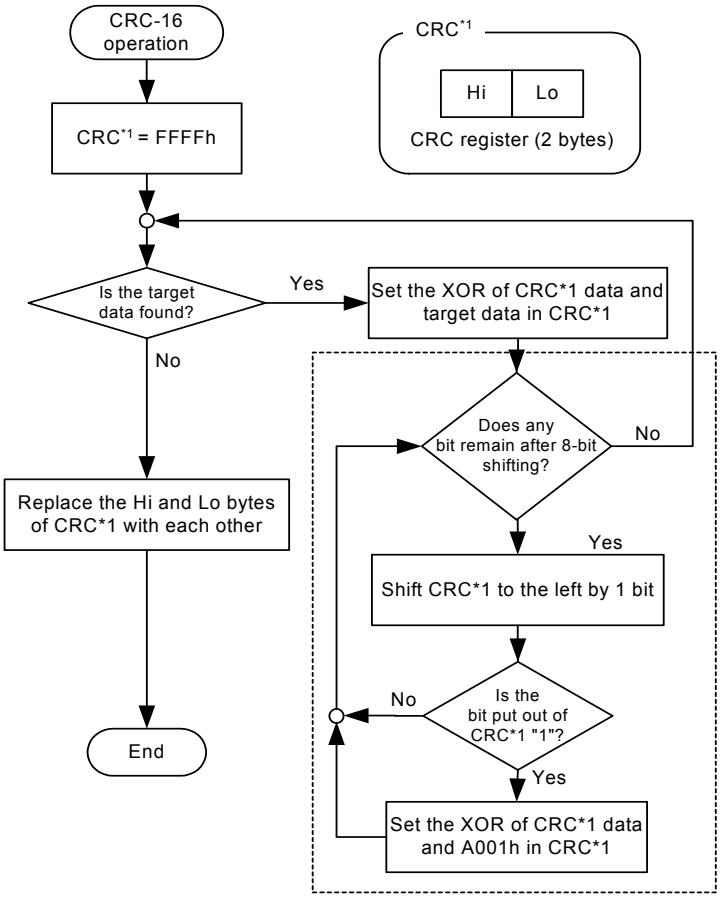
Function codes

Function code	Function	Maximum number of data bytes in a message	Maximum data count in a message
01h	Reads the coil status.	4	32 coils (in units of bit)
03h	Reads registers.	8	4 registers (in units of byte)
05h	Writes data to a coil.	2	1 coil (in units of bit)
06h	Writes data to a register.	2	1 register (in units of byte)
08h	Performs a loopback test.	-	
0Fh	Writes data to multiple coils.	4	32 coils (in units of bit)
10h	Writes data to multiple registers.	8	4 registers (in units of byte)

(iv) Error check code

The Modbus-RTU protocol uses the cyclic redundancy check (CRC) as the error check method.
The CRC code is the 16-bit data generated for a data block that has an arbitrary data length (in units of 8 bits).
A generative polynomial for CRC-16 ($X^{16} + X^{15} + X^2 + 1$) is used to generate the CRC code.

Example of CRC-16 calculation



The target data is shifted by 1 byte.

(v) Header and trailer (silent interval)

The header and trailer set the total time the inverter should wait before sending a response after having received a query from the master system.
Be sure to specify the time corresponding to the transmission of 3.5 characters (24 bits) as the waiting time. If a shorter waiting time (corresponding to the transmission of fewer than 3.5 characters) is specified, the inverter will not respond.
The actual waiting time is the sum of the silent interval (corresponding to the transmission of 3.5 characters) and the communication wait time (C078).

Message configuration: Response

(i) Time required for communication
After the inverter receives a query, the inverter waits for the sum of the silent interval (corresponding to the transmission of 3.5 characters) and the communication wait time (C078) before sending a response.
After receiving a response from the inverter, the master system must wait for the silent interval (corresponding to the transmission of 3.5 characters) or longer before sending the next query to the inverter.

(ii) Normal response
If the query specifies the function code (08h) for the loopback test, the inverter returns a response that has the same contents as the query.
If the query specifies a function code (05h, 06h, 0Fh, or 10h) for writing data to registers or coils, the inverter returns the query without a change as a response.
If the query specifies a function code (01h or 03h) for reading a register or coil, the inverter returns a response that contains the slave address and function code specified in the query and the data read from the register or coil.

(iii) Response upon error

Field configuration

Slave address
Function code
Exception code
CRC-16

If the query includes an error (other than a communication error), the inverter returns an exception response without executing the function specified by the query.
To know the error, check the function code set in the exception response. The exception response in reply to a query includes a function code that is the sum of "80h" and the function code specified by the query.
The exception code in the exception response indicates the content of the error.

Exception codes

Code	Description
01h	An unsupported function is specified.
02h	The specified address is not found.
03h	The specified data has an unacceptable format.
21h	The data to be written to a register exceeds the range of inverter specifications.
22h	The inverter restricts the execution of the specified function: - Rewriting a register that cannot be rewritten during the operation - Issuing an Enter command during the operation (in undervoltage status) - Writing to a register during tripping (because of undervoltage) - Writing to a read-only register (coil)

(iv) No response
The inverter ignores a query without returning any response if:
- the query is a broadcast query,
- a communication occurs during the reception of the query,
- the slave address specified in the query differs from that of the inverter,
- the time interval between data items in the query message is less than the time corresponding to the transmission of 3.5 characters, or
- the data length of the query is invalid.

Note: In the master system, set a timer to monitor the responses from the inverter, and configure the master system so that, when the inverter does not return the response to a query within a specified limit time, the master system resends the query.

(4) Explanation of function codes

(i) Reading the coil status [01h]
This function reads the coil status (on or off).

(Example)
When reading the status of the intelligent input terminals [1] to [6] of the inverter at slave address "8":
Assume that the intelligent input terminals are in the status as shown below.

Intelligent input terminal	1	2	3	4	5	6
Coil number	7	8	9	10	11	12
Terminal status	ON	ON	ON	OFF	ON	OFF

Coils 13 and 14 are off.

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	08
2	Function code	01
3	Starting coil number (upper digit) (*2)	00
4	Starting coil number (lower digit) (*2)	06
5	Number of coils (upper digit) (*3)	00
6	Number of coils (lower digit) (*3)	06
7	CRC-16 code (upper digit)	5C
8	CRC-16 code (lower digit)	90

*1 This query cannot be broadcasted.
*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.
*3 If 0 or a value more than 32 is specified as the number of coils to be read, the inverter will respond with error code "03h".

Response

	Field name	Sample setting (hexadecimal)
1	Slave address	08
2	Function code	01
3	Number of data bytes	01
4	Coil data (*4)	17
5	CRC-16 code (upper digit)	12
6	CRC-16 code (lower digit)	1A

*4 The data as many as the specified number of data bytes is transferred.

The data received in the response indicates the status of coils 7 to 14. Read the received data (17h = 00010111b) as shown below. The least-significant bit indicates the status of coil 7.

Coil number	14	13	12	11	10	9	8	7
Coil status	OFF	OFF	OFF	ON	OFF	ON	ON	ON

If the query has specified the reading of an undefined coil, the data on the said coil is represented by "0" in the response.
If the function to read the coil status cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(ii) Reading registers [03h]
This function reads a specified number of registers beginning at a specified register address.

(Example)
When reading the trip history data from the inverter at slave address "5":
Assume that the conditions of the past three trips are as follows:

L700 command	d081 (factor of most recent trip)	d081 (inverter state at most recent trip)
Register number	0012h	0013h
Trip factor (upper digit)	Overvoltage (E07)	Decelerating (02)

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	05
2	Function code	03
3	Starting register number (upper digit) (*2)	00
4	Starting register number (lower digit) (*2)	11
5	Number of registers (upper digit)	00
6	Number of registers (lower digit)	02
7	CRC-16 code (upper digit)	95
8	CRC-16 code (lower digit)	8A

*1 This query cannot be broadcasted.
*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.

Response

	Field name	Sample setting (hexadecimal)
1	Slave address	05
2	Function code	03
3	Number of data bytes (*3)	04
4	Starting register number (upper digit)	00
5	Starting register number (lower digit)	07
6	Starting register number + 1 (upper digit)	00
7	Starting register number + 1 (lower digit)	02
8	CRC-16 code (upper digit)	36
9	CRC-16 code (lower digit)	37

*3 The data equivalent to the specified number of data bytes is transferred. In this example, 4 bytes are transferred because the data on two registers is returned in the response.

Read the data received in the response as follows:

Response buffer	4	5	6	7
Starting register number	+0 (upper digit)	+0 (lower digit)	+1 (upper digit)	+1 (lower digit)
Response data	00h	07h	00h	02h
Trip condition	Trip due to overvoltage		Decelerating	

If the function to read registers cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(iii) Writing data to a specified coil [05h]

This function writes data to a specified coil

The following table shows the updating of the coil status.

	Coil status	
	OFF→ON	ON→OFF
Updating data (upper digit)	FFh	00h
Updating data (lower digit)	00h	00h

(Example)

When sending an operation command to the inverter at slave address "10":

To start the inverter operation, "03" must be set in parameter "A002". Coil 1 is used to turn on an operation command.

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	0A
2	Function code	05
3	Starting coil number (upper digit) (*2)	00
4	Starting coil number (lower digit) (*2)	00
5	Updating data (upper digit)	FF
6	Updating data (lower digit)	00
7	CRC-16 code (upper digit)	8D
8	CRC-16 code (lower digit)	41

Response

	Field name	Sample setting (hexadecimal)
1	Slave address	0A
2	Function code	05
3	Starting coil number (upper digit)	00
4	Starting coil number (lower digit)	00
5	Updating data (upper digit)	FF
6	Updating data (lower digit)	00
7	CRC-16 code (upper digit)	8D
8	CRC-16 code (lower digit)	41

*1 If this query is broadcasted, no inverter will return any response.

*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.

If the function to write data to a coil cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(iv) Writing data to a specified register [06h]

This function writes data to a specified register.

(Example)

When setting "50 Hz" as the base frequency setting (A003) in the inverter at slave address "5":

Since register "1203h" to store the base frequency setting (A003) has a data resolution of 1 Hz, specify "50" (0032h) as the updating data to set "50 Hz".

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	05
2	Function code	06
3	Starting register number (upper digit) (*2)	12
4	Starting register number (lower digit) (*2)	02
5	Updating data (upper digit)	00
6	Updating data (lower digit)	32
7	CRC-16 code (upper digit)	AD
8	CRC-16 code (lower digit)	23

Response

	Field name	Sample setting (hexadecimal)
1	Slave address	05
2	Function code	06
3	Starting register number (upper digit)	12
4	Starting register number (lower digit)	02
5	Updating data (upper digit)	00
6	Updating data (lower digit)	32
7	CRC-16 code (upper digit)	AD
8	CRC-16 code (lower digit)	23

*1 If this query is broadcasted, no inverter will return any response.

*2 Note that the starting coil number is 1 less than the actual coil number of the coil to be read first.

If the function to write data to a specified register cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(v) Performing a loopback test [08h]
The loopback test function is used to check the communication between the external control system (master) and the inverter (slave).

(Example)
When performing a loopback test with the inverter at slave address "1":

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	01
2	Function code	08
3	Diagnosis subcode (upper digit)	00
4	Diagnosis subcode (lower digit)	00
5	Data (upper digit)	Arbitrary
6	Data (lower digit)	Arbitrary
7	CRC-16 code (upper digit)	CRC
8	CRC-16 code (lower digit)	CRC

*1 This query cannot be broadcasted.

Response

	Field name	Sample setting (hexadecimal)
1	Slave address	01
2	Function code	08
3	Diagnosis subcode (upper digit)	00
4	Diagnosis subcode (lower digit)	00
5	Data (upper digit)	Arbitrary
6	Data (lower digit)	Arbitrary
7	CRC-16 code (upper digit)	CRC
8	CRC-16 code (lower digit)	CRC

The diagnosis subcode only conforms to the echoing of query data (00h, 00h). It cannot be used for other commands.

(vi) Writing data to multiple coils [0Fh]
This function rewrites data in sequential coils.

(Example)
When updating the status of the intelligent input terminals [1] to [6] of the inverter at slave address "5":
The status of the intelligent input terminals is updated to the status shown in the following table:

Intelligent input terminal	1	2	3	4	5	6
Coil number	7	8	9	10	11	12
Terminal status	ON	ON	ON	OFF	ON	OFF

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	05
2	Function code	0F
3	Starting coil number (upper digit) (*2)	00
4	Starting coil number (lower digit) (*2)	06
5	Number of coils (upper digit)	00
6	Number of coils (lower digit)	06
7	Number of data bytes (*3)	02
8	Updating data (upper digit) (*3)	17
9	Updating data (lower digit) (*3)	00
10	CRC-16 code (upper digit)	DB
11	CRC-16 code (lower digit)	3E

*1 If this query is broadcasted, no inverter will return any response.
*2 Note that the starting coil number is 1 less than the actual coil number of the coil to which the data is to be written first.
*3 The updating data consists of the upper and lower digits. Even when updating an odd number of data bytes, add 1 to the number of data bytes to make it an even number before specifying the number of data bytes.

Response

	Field name	Sample setting (hexadecimal)
1	Slave address	05
2	Function code	0F
3	Starting coil number (upper digit)	00
4	Starting coil number (lower digit)	06
5	Number of coils (upper digit)	00
6	Number of coils (lower digit)	06
7	CRC-16 code (upper digit)	34
8	CRC-16 code (lower digit)	4C

If the function to write data to multiple coils cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(vii) Writing data to multiple registers [10h]
This function writes data to sequential registers.

(Example)
When setting "3,000 Hz" as the Acceleration (1) time (F002) in the inverter at slave address "1":
Since register "1103h" and "1104h" to store the Acceleration (1) time (F002) have a data resolution of 0.01 seconds, specify "300000" (493E0h) as the updating data to set "3,000 seconds".

Query

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	01
2	Function code	10
3	Starting register address (upper digit) (*2)	11
4	Starting register address (lower digit) (*2)	02
5	Number of registers (upper digit)	00
6	Number of registers (lower digit)	02
7	Number of data bytes (*3)	04
8	Updating data 1 (upper digit)	00
9	Updating data 1 (lower digit)	04
10	Updating data 2(upper digit)	93
11	Updating data 2(lower digit)	E0
12	CRC-16 code (upper digit)	9E
13	CRC-16 code (lower digit)	9F

Response

	Field name	Sample setting (hexadecimal)
1	Slave address (*1)	01
2	Function code	10
3	Starting register address (upper digit) (*2)	11
4	Starting register address (lower digit) (*2)	02
5	Number of registers (upper digit)	00
6	Number of registers (lower digit)	02
7	CRC-16 code (upper digit)	E5
8	CRC-16 code (lower digit)	34

*1 If this query is broadcasted, no inverter will return any response.
*2 Note that the starting register address is 1 less than the actual address of the register to which the data is to be written first.
*3 As the number of bytes, do not specify the number of registers but the number of bytes to be actually updated.

If the function to write data to multiple registers cannot be executed normally, the inverter will return an exception response. For details, see Item (viii), "Exception response."

(viii) Exception response
The master system requests the inverter (slave) to return a response upon reception of a query other than broadcasted queries. The inverter must return the response that matches the query it has received. However, if an error is found in a query, the inverter will return an exception response.

The exception response consists of the following fields:

Field configuration

Slave address
Function code
Exception code
CRC-16 code

Details of the field configuration are described below. The exception response in reply to a query includes a function code that is the sum of "80h" and the function code specified by the query. The exception code in the exception response indicates the content of the error.

Function codes

Query	Exception response
01h	81h
03h	83h
05h	85h
06h	86h
0Fh	8Fh
10h	90h

Exception codes

Code	Description
01h	An unsupported function is specified.
02h	The specified address is not found.
03h	The specified data has an unacceptable format.
21h	The data to be written to a register exceeds the range of inverter specifications.
22h	The inverter restricts the execution of the specified function: - Rewriting a register that cannot be rewritten during the operation - Issuing an Enter command during the operation (in undervoltage status) - Writing to a register during tripping (because of undervoltage) - Writing to a read-only register (coil)

(5) Enter command (storing the updates of register data)

Neither the command (06h) to write data to a register nor the command (10h) to write data to multiple registers can store the updates they made in the internal memory of the inverter. Turning the inverter power off without storing the updates deletes them and restores the original register settings. If you intend to store register updates in the internal memory of the inverter, issue the Enter command as described below.
If you have updated a control constant, you must recalculate the motor constants. In such cases, use register "0900h" for recalculation as described below.

How to issue the Enter command
With the command (06h) to write data to registers, write all register data to the internal memory. To recalculate the motor constants, use the same command to write the data shown in the following table to register "0900h":

Data to be written	Description
0000	Recalculating the motor constants
0001	Storing the register data
Other than the above	Recalculating the motor constants and storing the register data

Notes:
- Execution of the Enter command requires considerable time. To check whether data writing is in progress, monitor the status of the signal (coil No. 001Ah) that indicates whether data writing is in progress.
- The internal memory device of the inverter is subject to a limitation on the number of rewriting operations (about 100,000 times). Frequent use of the Enter command may shorten the inverter life.

(6) List of registers

The "R/W" column of the list indicates whether the coils and registers are read-only or readable and writable.
"R" indicates a read-only coil or register. "R/W" indicates a readable and writable coil or register.

(i) List of coils

Coil No.	Item	R/W	Setting
0000h	(Reserved)	-	
0001h	Operation command	R/W	1: Run, 0: Stop (valid when A002 = 03)
0002h	Rotation direction command	R/W	1: Reverse rotation, 0: Forward rotation (valid when A002 = 03)
0003h	External trip (EXT)	R/W	1: Trip
0004h	Trip reset (RS)	R/W	1: Reset
0005h	(Reserved)	-	
0006h	(Reserved)	-	
0007h	Intelligent input terminal [1]	R/W	1: ON, 0: OFF (*1)
0008h	Intelligent input terminal [2]	R/W	1: ON, 0: OFF (*1)
0009h	Intelligent input terminal [3]	R/W	1: ON, 0: OFF (*1)
000Ah	Intelligent input terminal [4]	R/W	1: ON, 0: OFF (*1)
000Bh	Intelligent input terminal [5]	R/W	1: ON, 0: OFF (*1)
000Ch	Intelligent input terminal [6]	R/W	1: ON, 0: OFF (*1)
000Dh	Intelligent input terminal [7]	R/W	1: ON, 0: OFF (*1)
000Eh	Intelligent input terminal [8]	R/W	1: ON, 0: OFF (*1)
000Fh	Operation status	R	1: Run, 0: Stop (interlocked to "d003")
0010h	Rotation direction	R	1: Reverse rotation, 0: Forward rotation (interlocked to "d003")
0011h	Inverter ready	R	1: Ready, 0: Not ready
0012h	Unused	R	
0013h	RUN (running)	R	1: Tripping, 0: Normal
0014h	FA1 (constant-speed reached)	R	1: ON, 0: OFF
0015h	FA2 (set frequency overreached)	R	1: ON, 0: OFF
0016h	OL (overload notice advance signal (1))	R	1: ON, 0: OFF
0017h	OD (output deviation for PID control)	R	1: ON, 0: OFF
0018h	AL (alarm signal)	R	1: ON, 0: OFF
0019h	FA3 (set frequency reached)	R	1: ON, 0: OFF
001Ah	OTQ (over-torque)	R	1: ON, 0: OFF
001Bh	IP (instantaneous power failure)	R	1: ON, 0: OFF
001Ch	UV (undervoltage)	R	1: ON, 0: OFF
001Dh	TRQ (torque limited)	R	1: ON, 0: OFF
001Eh	RNT (operation time over)	R	1: ON, 0: OFF
001Fh	ONT (plug-in time over)	R	1: ON, 0: OFF
0020h	THM (thermal alarm signal)	R	1: ON, 0: OFF
0021h	(Reserved)	-	
0022h	(Reserved)	-	
0023h	(Reserved)	-	
0024h	(Reserved)	-	
0025h	(Reserved)	-	
0026h	BRK (brake release)	R	1: ON, 0: OFF
0027h	BER (brake error)	R	1: ON, 0: OFF
0028h	ZS (0 Hz detection signal)	R	1: ON, 0: OFF
0029h	DSE (speed deviation maximum)	R	1: ON, 0: OFF
002Ah	POK (positioning completed)	R	1: ON, 0: OFF
002Bh	FA4 (set frequency overreached 2)	R	1: ON, 0: OFF
002Ch	FA5 (set frequency reached 2)	R	1: ON, 0: OFF
002Dh	OL2 (overload notice advance signal (2))	R	1: ON, 0: OFF
002Eh	Odc: Analog O disconnection detection	-	
002Fh	OIDc: Analog OI disconnection detection	-	
0030h	O2Dc: Analog O2 disconnection detection	-	
0031h	(Reserved)	-	
0032h	FBV (PID feedback comparison)	R	1: ON, 0: OFF
0033h	NDc (communication train disconnection)	R	1: ON, 0: OFF
0034h	LOG1 (logical operation result 1)	R	1: ON, 0: OFF

Coil No.	Item	R/W	Setting
0035h	LOG2 (logical operation result 2)	R	1: ON, 0: OFF
0036h	LOG3 (logical operation result 3)	R	1: ON, 0: OFF
0037h	LOG4 (logical operation result 4)	R	1: ON, 0: OFF
0038h	LOG5 (logical operation result 5)	R	1: ON, 0: OFF
0039h	LOG6 (logical operation result 6)	R	1: ON, 0: OFF
003Ah	WAC (capacitor life warning)	R	1: ON, 0: OFF
003Bh	WAF (cooling-fan speed drop)	R	1: ON, 0: OFF
003Ch	FR (starting contact signal)	R	1: ON, 0: OFF
003Dh	OHF (heat sink overheat warning)	R	1: ON, 0: OFF
003Eh	LOC (low-current indication signal)	R	1: ON, 0: OFF
003Fh	M01 (general output 1)	R	1: ON, 0: OFF
0040h	M02 (general output 2)	R	1: ON, 0: OFF
0041h	M03 (general output 3)	R	1: ON, 0: OFF
0042h	M04 (general output 4)	R	1: ON, 0: OFF
0043h	M05 (general output 5)	R	1: ON, 0: OFF
0044h	M06 (general output 6)	R	1: ON, 0: OFF
0045h	IRDY (inverter ready)	R	1: ON, 0: OFF
0046h	FWR (forward rotation)	R	1: ON, 0: OFF
0047h	RVR (reverse rotation)	R	1: ON, 0: OFF
0048h	MJA (major failure)	R	1: ON, 0: OFF
0049h	Data writing in progress	R	1: Writing in progress, 0: Normal status
004Ah	CRC error	R	1: Error detected, 0: No error (*2)
004Bh	Overrun	R	1: Error detected, 0: No error (*2)
004Ch	Framing error	R	1: Error detected, 0: No error (*2)
004Dh	Parity error	R	1: Error detected, 0: No error (*2)
004Eh	Sum check error	R	1: Error detected, 0: No error (*2)
004Fh	(reserved)		
0050h	WCO (window comparator O)	R	1: ON, 0:FF
0051h	WCO (window comparator OI)	R	1: ON, 0:FF
0052h	WCO (window comparator O2)	R	1: ON, 0:FF

*1 Normally, this coil is turned on when the corresponding intelligent input terminal on the control circuit terminal block is turned on or the coil itself is set to on. In this regard, the operation of the intelligent input terminal has priority over the operation of the coil. If disconnection of the communication train has disabled the master system from turning off the coil, turn the corresponding intelligent input terminal on the control circuit block on and off. This operation turns off the coil.

*2 Communication error data is retained until an error reset command is input. (The data can be reset during the inverter operation.)

(ii) List of registers (frequency settings and trip monitoring)

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
0001h	Frequency source setting	F001 (high)	R/W	0 to 40000 (valid when A001 = 03)	0.01 [Hz]
0002h		F001 (low)	R/W		
0003h	Inverter status A	-	R	0: Initial status, 1: Waiting for Vdc establishment, 2: Stopping, 3: Running, 4: Free-run stop (FRS), 5: Jogging, 6: DC braking, 7: Frequency being input, 8: Retrying operation, 9: Undervoltage (UV),	-
0004h	Inverter status B	-	R	0: Stopping, 1: Running, 2: Tripping	-
0005h	Inverter status C	-	R	0: ---, 1: Stopping, 2: Decelerating, 3: Constant-speed operation, 4: Accelerating, 5: Forward rotation, 6: Reverse rotation, 7: Switching from forward rotation to reverse rotation, 8: Switching from reverse rotation to forward rotation, 9: Starting forward rotation, 10: Starting reverse rotation	-
0006h	PID feedback	-	R/W	0 to 10000	0.01 [%]
0007h to 0010h	(Reserved)	-	R	Inaccessible	-
0011h	Trip Counter	d080	R	0 to 65530	1 [time]
0012h	Trip monitoring 1 (factor)	d081	R	See the list of inverter trip factors below	-
0013h	Trip monitoring 1 (inverter status)			See the list of inverter trip factors below	-
0014h	Trip monitoring 1 (frequency) (high)			0 to 40000	0.01 [Hz]
0015h	Trip monitoring 1 (frequency (low)				
0016h	Trip monitoring 1 (current)			Output current at tripping	0.1 A
0017h	Trip monitoring 1 (voltage)			DC input voltage at tripping	1 V
0018h	Trip monitoring 1 (running time) (high)			Cumulative running time at tripping	1h
0019h	Trip monitoring 1 (running time) (low)				
001Ah	Trip monitoring 1 (power-on time) (high)			Cumulative power-on time at tripping	1h
001Bh	Trip monitoring 1 (power-on time) (low)				
001Ch	Trip monitoring 2 (factor)	d082	R	See the list of inverter trip factors below	-
001Dh	Trip monitoring 2 (inverter status)			See the list of inverter trip factors below	-
001Eh	Trip monitoring 2 (frequency) (high)			0 to 40000	0.01 [Hz]
001Fh	Trip monitoring 2 (frequency) (low)				
0020h	Trip monitoring 2 (current)			Output current at tripping	0.1 A
0021h	Trip monitoring 2 (voltage)			DC input voltage at tripping	1 V
0022h	Trip monitoring 2 (running time) (high)			Cumulative running time at tripping	1h
0023h	Trip monitoring 2 (running time) (low)				
0024h	Trip monitoring 2 (power-on time) (high)			Cumulative power-on time at tripping	1h
0025h	Trip monitoring 2 (power-on time) (low)				
0026h	Trip monitoring 3 (factor)	d083	R	See the list of inverter trip factors below	-
0027h	Trip monitoring 3 (inverter status)			See the list of inverter trip factors below	-
0028h	Trip monitoring 3 (frequency) (high)			0 to 40000	0.01 [Hz]
0029h	Trip monitoring 3 (frequency (low)				
002Ah	Trip monitoring 3 (current)			Output current at tripping	0.1 A
002Bh	Trip monitoring 3 (voltage)			DC input voltage at tripping	1 V
002Ch	Trip monitoring 3 (running time) (high)			Cumulative running time at tripping	1h
002Dh	Trip monitoring 3 (running time) (low)				
002Eh	Trip monitoring 3 (power-on time) (high)			Cumulative power-on time at tripping	1h
002Fh	Trip monitoring 3 (power-on time) (low)				
0030h	Trip monitoring 4 (factor)	d084	R	See the list of inverter trip factors below	-
0031h	Trip monitoring 4 (inverter status)			See the list of inverter trip factors below	-
0032h	Trip monitoring 4 (frequency) (high)			0 to 40000	0.01 [Hz]
0033h	Trip monitoring 4 (frequency (low)				
0034h	Trip monitoring 4 (current)			Output current at tripping	0.1 A
0035h	Trip monitoring 4 (voltage)			DC input voltage at tripping	1 V
0036h	Trip monitoring 4 (running time) (high)			Cumulative running time at tripping	1h
0037h	Trip monitoring 4 (running time) (low)				
0038h	Trip monitoring 4 (power-on time) (high)			Cumulative power-on time at tripping	1h
0039h	Trip monitoring 4 (power-on time) (low)				

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
003Ah	Trip monitoring 5 (factor)	d085	R	See the list of inverter trip factors below	-
003Bh	Trip monitoring 5 (inverter status)			See the list of inverter trip factors below	-
003Ch	Trip monitoring 5 (frequency) (high)			0 to 40000	0.01 [Hz]
003Dh	Trip monitoring 5 (frequency (low)				
003Eh	Trip monitoring 5 (current)			Output current at tripping	0.1 A
003Fh	Trip monitoring 5 (voltage)			DC input voltage at tripping	1 V
0040h	Trip monitoring 5 (running time) (high)			Cumulative running time at tripping	1h
0041h	Trip monitoring 5 (running time) (low)				
0042h	Trip monitoring 5 (power-on time) (high)			Cumulative power-on time at tripping	1h
0043h	Trip monitoring 5 (power-on time) (low)				
0044h	Trip monitoring 6 (factor)	d086	R	See the list of inverter trip factors below	-
0045h	Trip monitoring 6 (inverter status)			See the list of inverter trip factors below	-
0046h	Trip monitoring 6 (frequency) (high)			0 to 40000	0.01 [Hz]
0047h	Trip monitoring 6 (frequency (low)				
0048h	Trip monitoring 6 (current)			Output current at tripping	0.1 A
0049h	Trip monitoring 6 (voltage)			DC input voltage at tripping	1 V
004Ah	Trip monitoring 6 (running time) (high)			Cumulative running time at tripping	1h
004Bh	Trip monitoring 6 (running time) (low)				
004Ch	Trip monitoring 6 (power-on time) (high)			Cumulative power-on time at tripping	1h
004Dh	Trip monitoring 6 (power-on time) (low)				
004Eh	Programming error monitoring	d090	R	Warning code	-
004Fh to 08FFh	Unused	-	-	Inaccessible	-
0900h	Writing to EEPROM	-	W	0000: Motor constant recalculation 0001: Set data storage in EEPROM Other: Motor constant recalculation and set data storage in EEPROM	-
0901h to 1000h	Unused	-	-	Inaccessible	-

Note 1: Assume that the rated current of the inverter is "1000".

Note 2: If a number not less than "1000" (100.0 seconds) is specified, the second value after the decimal point will be ignored.

List of inverter trip factors

Upper part of trip factor code (indicating the factor)		Lower part of trip factor code (indicating the inverter status)	
Name	Code	Name	Code
No trip factor	0	Resetting	0
Overcurrent protection during constant-speed operation	1	Stopping	1
Overcurrent protection during deceleration	2	Decelerating	2
Overcurrent protection during acceleration	3	Constant-speed operation	3
Overcurrent protection during stopping	4	Accelerating	4
Overload protection	5	Operating at zero frequency	5
Braking resistor overload protection	6	Starting	6
Overvoltage protection	7	DC braking	7
EEPROM error	8	Overload restricted	8
Undervoltage protection	9	SON or FOC operation in progress	9
CT error	10		
CPU error	11		
External trip	12		
USP error	13		
Ground-fault protection	14		
Input overvoltage protection	15		
Instantaneous power failure protection	16		
Power-module temperature error (with the fan stopped)	20		
Power-module temperature error	21		
Gate array communication error	23		
Phase loss input protection	24		
Main circuit error	25		
IGBT error	30		
Thermistor error	35		
Braking error (added)	36		
Emergency stop error	37		
Electronic thermal protection at low speeds	38		
Easy sequence error (invalid instruction)	43		
Easy sequence error (invalid nesting count)	44		
Easy sequence execution error 1	45		
Easy sequence user trip 0 to 9	50 to 59		
Option 1 error 0 to 9	60 to 69		
Option 2 error 0 to 9	70 to 79		

(iii) List of registers (monitoring)

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
1001h	Output frequency monitoring	d001 (high)	R	0 to 40000	0.01 [Hz]
1002h		d001 (low)			
1003h	Output current monitoring	d002	R	0 to 9999	0.1 [A]
1004h	Rotation direction minitoring	d003	R	0: Stopping, 1: Forward rotation, 2: Reverse rotation	0.1 [Hz]
1005h	Process variable (PV), PID feedback monitoring	d004 (high)	R	0 to 9990	0.1
1006h		d004 (low)			
1007h	Intelligent input terminal status	d005	R	2^0: Terminal 1 to 2^7: Terminal 8	1 bit
1008h	Intelligent output terminal status	d006	R	2^0: Terminal 11 to 2^4: Terminal 15	1 bit
1009h	Scaled output frequency monitoring	d007 (high)	R	0 to 39960	0.01
100Ah		d007 (low)			
100Bh	Actual-frequency monitoring	d008 (high)	R	-40000 to +40000	0.01 [Hz]
100Ch		d008 (low)	R		
100Dh	Torque command monitoring	d009	R	-200 to +200	1 [%]
100Eh	Torque bias monitoring	d010	R	-200 to +200	1 [%]
100Fh	(Reserved)	-	-	Inaccessible	-
1010h	Torque monitoring	d012	R	-200 to +200	1 [%]
1011h	Output voltage monitoring	d013	R	0 to 6000	0.1 [V]
1012h	Power monitoring	d014	R	0 to 9999	0.1 [kW]
1013h	Cumulative power monitoring	d015 (high)	R	0 to 9999999	0.1
1014h		d015 (low)			
1015h	Cumulative operation RUN time monitoring	d016 (high)	R	0 to 999900	0.1
1016h		d016 (low)			
1017h	Cumulative power-on time monitoring	d017 (high)	R	0 to 999900	1 [h]
1018h		d017 (low)			
1019h	Heat sink temperature monitoring	d018	R	-200 to 2000	0.1 [℃]
101Ah	Motor temperature monitoring	d019	R	-200 to 2000	0.1 [℃]
101Bh	(Reserved)	-	-	Inaccessible	-
101Ch					
101Dh	Life-check monitoring	d022	R	2^0: Capacitor on main circuit board 2^1: Low cooling-fan speed	1 bit
101Eh to 1025h	(Reserved)	-	-	Inaccessible	-
1026h	DC voltage monitoring (across P and N)	d102	R	0 to 9999	0.1 [V]
1027h	BRD load factor monitoring	d103	R	0 to 1000	0.1 [%]
1028h	Electronic thermal overload monitoring	d104	R	0 to 1000	0.1 [%]
1029h to 102Dh	(reserved)	-	-	Inaccessible	-
102Eh	User monitor 1	d025(HIGH)	R	-2147483647 to 2147483647	1
102Fh		d025(LOW)	R		
1030h	User monitor 1	d026(HIGH)	R	-2147483647 to 2147483647	1
1031h		d026(LOW)	R		
1032h	User monitor 1	d027(HIGH)	R	-2147483647 to 2147483647	1
1033h		d027(LOW)	R		
1034h	Pulse counter	d028(HIGH)	R/W	0 to 2147483647	1
1035h		d028(LOW)	R/W		
1036h	Position setting monitor	d029(HIGH)	R	-2147483647 to 2147483647	1
1037h		d029(LOW)	R		
1038h	Position feedback monitor	d030(HIGH)	R	-2147483647 to 2147483647	1
1039h		d030(LOW)	R		
103Ah to 1102h	Unused	-		Inaccessible	-

(iv) List of registers

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
1103h	Acceleration (1) time setting	F002 (high)	R/W	1 to 360000	0.01 [sec.]
1104h		F002 (low)			
1105h	Deceleration (1) time setting	F003 (high)	R/W	1 to 360000	0.01 [sec.]
1106h		F003 (low)			
1107h	Keypad Run key routing	F004	R/W	0 (forward rotation), 1 (reverse rotation)	-
1108h to 1200h	Unused	-	-	Inaccessible	-

(v) List of registers (function modes)

Register No.	Function name	Function code	R/W	Monitoring and setting items	Data resolution
1201h	Frequency source setting	A001	R/W	0 (keypad potentiometer), 1 (control circuit terminal block), 2 (digital operator), 3 (RS485), 4 (option 1), 5 (option 2), 6 (pulse train input), 7 (easy sequence), 10 (operation function result)	-
1202h	Run command source setting	A002	R/W	1 (control circuit terminal block), 2 (digital operator), 3 (RS485), 4 (option 1), 5 (option 2)	-
1203h	Base frequency setting	A003	R/W	30 to "maximum frequency"	1 [Hz]
1204h	Maximum frequency setting	A004	R/W	30 to 400	1 [Hz]
1205h	[AT] selection	A005	R/W	0 (switching between O and OI terminals), 1 (switching between O and O2 terminals), 2 (switching between O terminal and keypad potentiometer), 3 (switching between OI terminal and keypad potentiometer), 4 (switching between O2 and keypad potentiometer)	-
1206h	[O2] selection	A006	R/W	0 (single), 1 (auxiliary frequency input via O and OI terminals) (nonreversible), 2 (auxiliary frequency input via O and OI terminals) (reversible), 3 (disabling O2 terminal)	-
1207h to 120Ah	(Reserved)	-	-	Inaccessible	-
120Bh	[O]-[L] input active range start frequency	A011 (high)	R/W	0 to 40000	0.01 [Hz]
120Ch		A011 (low)			
120Dh	[O]-[L] input active range end frequency	A012 (high)	R/W	0 to 40000	0.01 [Hz]
120Eh		A012 (low)			
120Fh	[O]-[L] input active range start voltage	A013	R/W	0 to "[O]-[L] input active range end voltage"	1 [%]
1210h	[O]-[L] input active range end voltage	A014	R/W	"[O]-[L] input active range start voltage" to 100	1 [%]
1211h	[O]-[L] input active range start frequency selection	A015	R/W	0 (external start frequency), 1 (0 Hz)	-
1212h	External frequency filter time const.	A016	R/W	1 to 30 or 31 (500 ms filter ±0.1 Hz with hysteresis)	1
1213h	Easy sequence function selection	A017	R/W	0 (disabling), 1 (enabling)	-
1214h	(Reserved)	-	R/W	Inaccessible	-
1215h	Multispeed operation selection	A019	R/W	0 (binary), 1 (bit)	-
1216h	Multispeed frequency setting	A020 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1217h		A020 (low)	R/W		
1218h	Multispeed 1 setting	A021 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1219h		A021 (low)	R/W		
121Ah	Multispeed 2 setting	A022 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
121Bh		A022 (low)	R/W		
121Ch	Multispeed 3 setting	A023 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
121Dh		A023 (low)	R/W		
121Eh	Multispeed 4 setting	A024 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
121Fh		A024 (low)	R/W		
1220h	Multispeed 5 setting	A025 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1221h		A025 (low)	R/W		
1222h	Multispeed 6 setting	A026 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1223h		A026 (low)	R/W		
1224h	Multispeed 7 setting	A027 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1225h		A027 (low)	R/W		
1226h	Multispeed 8 setting	A028 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1227h		A028 (low)	R/W		
1228h	Multispeed 9 setting	A029 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1229h		A029 (low)	R/W		
122Ah	Multispeed 10 setting	A030 (high)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
122Bh	Multispeed 11 setting	A030 (low)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
122Ch		A031 (high)	R/W		
122Dh	Multispeed 12 setting	A031 (low)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
122Eh		A032 (high)	R/W		
122Fh	Multispeed 13 setting	A032 (low)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1230h		A033 (high)	R/W		
1231h	Multispeed 14 setting	A033 (low)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1232h		A034 (high)	R/W		
1233h	Multispeed 15 setting	A034 (low)	R/W	0 or "start frequency" to "maximum frequency"	0.01 [Hz]
1234h		A035 (high)	R/W		

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1236h	(Reserved)	-	-	Inaccessible	-
1237h	(Reserved)	-	-	Inaccessible	-
1238h	Jog frequency setting	A038	R/W	"Start frequency" to 999	0.01 [Hz]
1239h	Jog stop mode	A039	R/W	0 (free-running after jogging stops [disabled during operation]) 1 (deceleration and stop after jogging stops [disabled during operation]) 2 (DC braking after jogging stops [disabled during operation]) 3 (free-running after jogging stops [enabled during operation]) 4 (deceleration and stop after jogging stops [enabled during operation]) 5 (DC braking after jogging stops [enabled during operation])	-
123Ah	(Reserved)	-	-		-
123Bh	Torque boost method selection	A041	R/W	0 (manual torque boost), 1 (automatic torque boost)	-
123Ch	Manual torque boost value	A042	R/W	0 to 200	0.1 [%]
123Dh	Manual torque boost frequency adjustment	A043	R/W	0 to 500	0.1 [%]
123Eh	V/F characteristic curve selection, 1st motor	A044	R/W	0 (VC), 1 (VP), 2 (free V/f), 3 (sensorless vector control)	-
123Fh	V/f gain setting	A045	R/W	20 to 100	1 [%]
1240h	Voltage compensation gain setting for automatic torque boost, 1st motor	A046	R/W	0 to 255	1 [%]
1241h	Slippage compensation gain setting for automatic torque boost, 1st motor	A047	R/W	0 to 255	1 [%]
1242h to1244h	(Reserved)	-	-	Inaccessible	-
1245h	DC braking enable	A051	R/W	0 (disabling), 1 (enabling), 2 (set frequency only)	-
1246h	DC braking frequency setting	A052	R/W	0 to 40000	0.01 [Hz]
1247h	DC braking wait time	A053	R/W	0 to 50	0.1 [sec.]
1248h	DC braking force during deceleration	A054	R/W	0 to 70	1 [%]
1249h	DC braking time for deceleration	A055	R/W	0 to 600	0.1 [sec.]
124Ah	DC braking/edge or level detection for [DB] input	A056	R/W	0 (edge operation), 1 (level operation)	-
124Bh	DC braking force for starting	A057	R/W	0 to 70	1 [%]
124Ch	DC braking time for starting	A058	R/W	0 to 600	0.1 [sec.]
124Dh	DC braking carrier frequency setting	A059	R/W	5 to 120	0.1 [kHz]
124Eh	(Reserved)	-	-	Inaccessible	-
124Fh	Frequency upper limit setting	A061 (high)	R/W	0 or "maximum frequency limit" to "maximum frequency"	0.01 [Hz]
1250h	Frequency lower limit setting	A061 (low)	R/W	0 or "maximum frequency limit" to "maximum frequency"	0.01 [Hz]
1251h		A062 (high)	R/W		
1252h	Jump (center) frequency setting 1	A062 (low)	R/W	0 to 40000	0.01 [Hz]
1253h		A063 (high)	R/W		
1254h	Jump (hysteresis) frequency width setting 1	A063 (low)	R/W	0 to 1000	0.01 [Hz]
1255h		A064	R/W		
1256h	Jump (center) frequency setting 2	A065 (high)	R/W	0 to 40000	0.01 [Hz]
1257h	Jump (hysteresis) frequency width setting 2	A065 (low)	R/W	0 to 1000	0.01 [Hz]
1258h		A066	R/W		
1259h	Jump (center) frequency setting 3	A067 (high)	R/W	0 to 40000	0.01 [Hz]
125Ah	Jump (hysteresis) frequency width setting 3	A067 (low)	R/W	0 to 1000	0.01 [Hz]
125Bh		A068	R/W		
125Ch	Acceleration stop frequency setting	A069 (high)	R/W	0 to 40000	0.01 [Hz]
125Dh	Acceleration stop time frequency setting	A069 (low)	R/W	0 to 600	0.1 [sec.]
125Eh		A070	R/W		

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
125Fh	PID Function Enable	A071	R/W	0 (disabling), 1 (enabling), 2 (enabling inverted-data output)	-
1260h	PID proportional gain	A072	R/W	2 to 50	0.1
1261h	PID integral time constant	A073	R/W	0 to 36000	0.1 [sec.]
1262h	PID derivative gain	A074	R/W	0 to 10000	0.01 [sec.]
1263h	PV scale conversion	A075	R/W	1 to 9999	0.01
1264h	PV source setting	A076	R/W	0 (input via OI), 1 (input via O), 2 (external communication), 3 (pulse train frequency input), 10 (operation result output)	-
1265h	Reverse PID	A077	R/W	00 (disabling), 01 (enabling)	-
1266h	PID output limiter	A078	R/W	0 to 1000	0.1 [sec.]
1267h	PID feed forward selection	A079	R/W	0 (disabled), 1(O input), 2 (OI input), 3 (O2 input)	-
1268h	(Reserved)	-	R/W	Inaccessible	-
1269h	AVR function select	A081	R/W	0 (always on), 1 (always off), 2 (off during deceleration)	-
126Ah	AVR voltage select	A082	R/W	200 V class: 0 (200)/1 (215)/2 (220)/3 (230)/4 (240) 400 V class: 5 (380)/6 (400)/7 (415)/8 (440)/9 (460)/ 10 (480)	-
126Bh	(Reserved)	-	R/W	Inaccessible	-
126Ch	(Reserved)	-	R/W	Inaccessible	-
126Dh	Operation mode selection	A085	R/W	0 (normal operation), 1 (energy-saving operation), 2 (fuzzy operation)	-
126Eh	Energy saving mode tuning	A086	R/W	0 to 1000	0.1 [%]
126Fh to 1273h	(Reserved)	-	-	Inaccessible	-
1274h	Acceleration (2) time setting	A092 (high)	R/W	1 to 360000	0.01 [sec.]
1275h		A092 (low)	R/W		
1276h	Deceleration (2) time setting	A093 (high)	R/W	1 to 360000	0.01 [sec.]
1277h		A093 (low)	R/W		
1278h	Select method to switch to Acc2/Dec2 profile	A094	R/W	0 (switching by 2CH terminal), 1 (switching by setting)	-
1279h	Acc1 to Acc2 frequency transition point	A095 (high)	R/W	0 to 40000	0.01 [Hz]
127Ah		A095 (low)	R/W		
127Bh	Dec1 to Dec2 frequency transition point	A096 (high)	R/W	0 to 40000	0.01 [Hz]
127Ch		A096 (low)	R/W		
127Dh	Acceleration curve selection	A097	R/W	0 (linear), 1 (S curve), 2 (U curve), 3 (inverted-U curve), 4 (EL-S curve)	-
127Eh	Deceleration curve setting	A098	R/W	0 (linear), 1 (S curve), 2 (U curve), 3 (inverted-U curve), 4 (EL-S curve)	-
127Fh	(Reserved)	-	-	Inaccessible	-
1280h	(Reserved)	-	-	Inaccessible	-
1281h	[OI]-[L] input active range start frequency	A101 (high)	R/W	0 to 40000	0.01 [Hz]
1282h		A101 (low)	R/W		
1283h	[OI]-[L] input active range end frequency	A102 (high)	R/W	0 to 40000	0.01 [Hz]
1284h		A102 (low)	R/W		
1285h	[OI]-[L] input active range start current	A103	R/W	0 to "[OI]-[L] input active range end current"	1 [%]
1286h	[OI]-[L] input active range end current	A104	R/W	"[OI]-[L] input active range start current" to 100	1 [%]
1287h	[OI]-[L] input start frequency enable	A105	R/W	0 (external start frequency), 1 (0 Hz)	-
1288h to 128Ch	(Reserved)	-	-	Inaccessible	-
128Dh	[O2]-[L] input active range start frequency	A111 (high)	R/W	-40000 to 40000	0.01 [Hz]
128Eh		A111 (low)	R/W		
128Fh	[O2]-[L] input active range end frequency	A112 (high)	R/W	-40000 to 40000	0.01 [Hz]
1290h		A112 (low)	R/W		
1291h	[O2]-[L] input active range start voltage	A113	R/W	-100 to "[O2]-[L] input active range end voltage"	1 [%]
1292h	[O2]-[L] input active range end voltage	A114	R/W	"[O2]-[L] input active range start voltage" to 100	1 [%]
1293h to 12A4h	(Reserved)	-	-	Inaccessible	-
12A5h	Acceleration curve constants setting	A131	R/W	1 (smallest swelling) to 10 (largest swelling)	-
12A6h	Deceleration curve constants setting	A132	R/W	1 (smallest swelling) to 10 (largest swelling)	-
12A7h to 12AEh	(Reserved)	-	-	Inaccessible	-
12AFh	Operation-target frequency selection 1	A141	R/W	0 (digital operator), 1 (keypad potentiometer), 2 (input via O), 3 (input via OI), 4 (external communication), 5 (option 1), 6 (option 2), 7 (pulse train frequency input)	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
12B0h	Operation-target frequency selection 2	A142	R/W	0 (digital operator), 1 (keypad potentiometer), 2 (input via O), 3 (input via OI), 4 (external communication), 5 (option 1), 6 (option 2), 7 (pulse train frequency input)	-
12B1h	Operator selection	A143	R/W	0 (addition: A141 + A142), 1 (subtraction: A141 - A142), 2 (multiplication: A141 x A142)	-
12B2h	(Reserved)	-	-	Inaccessible	-
12B3h	Frequency to be added	A145 (high)	R/W	0 to 40000	0.01 [Hz]
12B4h		A145 (low)	R/W		
12B5h	Sign of the frequency to be added	A146	R/W	00 (frequency command + A145), 01 (frequency command - A145)	-
12B6h to 12B8h	(Reserved)	-	-	Inaccessible	-
12B9h	EL-S-curve acceleration/deceleration ratio 1	A150	R/W	0 to 50	1 [%]
12BAh	EL-S-curve acceleration/deceleration ratio 2	A151	R/W	0 to 50	1 [%]
12BBh	EL-S-curve deceleration/deceleration ratio 1	A152	R/W	0 to 50	1 [%]
12BCh	EL-S-curve deceleration/deceleration ratio 2	A153	R/W	0 to 50	1 [%]
12BDh to 1300h	(Reserved)	-	-	Inaccessible	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1301h	Selection of restart mode	b001	R/W	0 (tripping), 1 (starting with 0 Hz), 2 (starting with matching frequency), 3 (tripping after deceleration and stopping with matching frequency), 4 (restarting with active matching frequency)	-
1302h	Allowable under-voltage power failure time	b002	R/W	3 to 250	0.1 [sec.]
1303h	Retry wait time before motor restart	b003	R/W	3 to 1000	0.1 [sec.]
1304h	Instantaneous power failure/under-voltage trip alarm enable	b004	R/W	0 (disabling), 1 (enabling), 2 (disabling during stopping and decelerating to stop)	-
1305h	Number of restarts on power failure/under-voltage trip events	b005	R/W	0 (16 times), 1 (unlimited)	-
1306h	Phase loss detection enable	b006	R/W	0 (disabling), 1 (enabling)	-
1307h	Restart frequency threshold	b007 (high)	R/W	0 to 40000	0.01 [Hz]
1308h		b007 (low)	R/W		
1309h	Selection of retry after tripping	b008	R/W	0 (tripping), 1 (starting with 0 Hz), 2 (starting with matching frequency), 3 (tripping after deceleration and stopping with matching frequency), 4 (restarting with active matching frequency)	-
130Ah	Selection of retry count after undervoltage	b009	R/W	0 (16 times), 1 (unlimited)	-
130Bh	Selection of retry count after overvoltage or overcurrent	b010	R/W	1 to 3	1 [time]
130Ch	Retry wait time after tripping	b011	R/W	3 to 1000	0.1 [sec.]
130Dh	Electronic thermal setting (calculated within the inverter from current output)	b012	R/W	200 to 1000	0.1 [%]
130Eh	Electronic thermal characteristic	b013	R/W	0 (reduced-torque characteristic), 1 (constant-torque characteristic), 2 (free setting)	-
130Fh	(Reserved)	-	-	Inaccessible	-
1310h	Free setting, electronic thermal frequency (1)	b015	R/W	0 to 400	1 [Hz]
1311h	Free setting, electronic thermal current (1)	b016	R/W	0 to Rated current	0.1 [A]
1312h	Free setting, electronic thermal frequency (2)	b017	R/W	0 to 400	1 [Hz]
1313h	Free setting, electronic thermal current (2)	b018	R/W	0 to Rated current	0.1 [A]
1314h	Free setting, electronic thermal frequency (3)	b019	R/W	0 to 400	1 [Hz]
1315h	Free setting, electronic thermal current (3)	b020	R/W	0 to Rated current	0.1 [A]
1316h	Overload restriction operation mode	b021	R/W	0 (disabling), 1 (enabling during acceleration and constant-speed operation), 2 (enabling during constant-speed operation), 3 (enabling during acceleration and constant-speed operation [speed increase at regeneration])	-
1317h	Overload restriction setting	b022	R/W	200 to 1500	0.1 [%]
1318h	Deceleration rate at overload restriction	b023	R/W	10 to 3000	0.01 [sec.]
1319h	Overload restriction operation mode (2)	b024	R/W	0 (disabling), 1 (enabling during acceleration and constant-speed operation), 2 (enabling during constant-speed operation), 3 (enabling during acceleration and constant-speed operation [speed increase at regeneration])	-
131Ah	Overload restriction setting (2)	b025	R/W	200 to 1500	0.1 [%]
131Bh	Deceleration rate at overload restriction (2)	b026	R/W	10 to 3000	0.01 [sec.]
131Ch	Overcurrent suppression enable	b027	R/W	0 (disabling), 1 (enabling)	-
131Dh	Active frequency matching scan start frequency	b028	R/W	200 to 1500	0.1 [%]
131Eh	Active frequency matching, scan-time constant	b029	R/W	10 to 3000	0.01 [sec.]
131Fh	Active frequency matching, restart frequency select	b030	R/W	0 (frequency at the last shutoff), 1 (maximum frequency), 2 (set frequency)	-
1320h	Software lock mode selection	b031	R/W	0 (disabling change of data other than "b031" when SFT is on), 1 (disabling change of data other than "b031" and frequency settings when SFT is on), 2 (disabling change of data other than "b031"), 3 (disabling change of data other than "b031" and frequency settings), 10 (enabling data changes during operation)	-
1322h	(Reserved)	-	-	Inaccessible	-
1323h	Run/power-on warning time	b034 (high)	R/W	0 to 65535	1 [10h]
1324h		b034 (low)	R/W		

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1326h	Reduced voltage start selection	b036	R/W	0 (minimum reduced voltage start time) to 255 (maximum reduced voltage start time)	-
1327h	Function code display restriction	b037	R/W	0 (full display), 1 (function-specific display), 2 (user setting), 3 (data comparison display), 4 (basicdisplay)	-
1328h	Initial-screen selection	b038	R/W	0 (screen displayed when the STR key was pressed last), 1 (d001), 2 (d002), 3 (d003), 4 (d007), 5 (F001)	-
1329h	Automatic user-parameter setting function enable	b039	R/W	0 (disabling), 1 (enabling)	-
132Ah	Torque limit selection	b040	R/W	00 (quadrant-specific setting), 01 (switching by terminal), 02 (analog input), 03 (option 1), 04 (option 2)	-
132Bh	Torque limit (1) (forward-driving in 4-quadrant mode)	b041	R/W	0 to 150 (no)	1 [%]
132Ch	Torque limit (2) (reverse-regenerating in 4-quadrant mode)	b042	R/W	0 to 150 (no)	1 [%]
132Dh	Torque limit (3) (reverse-driving in 4-quadrant mode)	b043	R/W	0 to 150 (no)	1 [%]
132Eh	Torque limit (4) (forward-regenerating in 4-quadrant mode)	b044	R/W	0 to 150 (no)	1 [%]
132Fh	Torque limit LADSTOP enable	b045	R/W	0 (disabling), 1 (enabling)	-
1330h	Reverse Run protection enable	b046	R/W	0 (disabling), 1 (enabling)	-
1331h to 1333h	(Reserved)	-	-	Inaccessible	-
1334h	Controller deceleration and stop on power loss	b050	R/W	0 (disabling), 1 (enabling), 2, (nonstop operation at momentary power failure (no restoration)) 3, (nonstop operation at momentary power failure (restoration to be done))	-
1335h	DC bus voltage trigger level during power loss	b051	R/W	0 to 10000	0.1 [V]
1336h	Over-voltage threshold during power loss	b052	R/W	0 to 10000	0.1 [V]
1337h	Deceleration time setting during power loss (target voltage level)	b053 (high)	R/W	0 to 360000	0.01 [sec.]
1338h		b053 (low)	R/W		
1339h	Initial output frequency decrease during power loss	b054	R/W	0 to 1000	0.01 [Hz]
133Ah	Proportional gain setting for nonstop operation at momentary power failure	b055	R/W	0 to 255	0.01
133Bh	Integral time setting for nonstop operation at momentary power failure	b056	R/W	0 to 65535	0.001 [sec]
133Ch to 133Eh	(Reserved)	-	-	Inaccessible	-
133Fh	Maximum-limit level of window comparators O	b060	R/W	0. to 100. (lower limit : b061 + b062 *2) (%)	1 [%]
1340h	Minimum-limit level of window comparators O	b061	R/W	0. to 100. (lower limit : b060 - b062*2) (%)	1 [%]
1341h	Hysteresis width of window comparators O	b062	R/W	0. to 10. (lower limit : b061 - b062 / 2) (%)	1 [%]
1342h	Maximum-limit level of window comparators OI	b063	R/W	0. to 100. (lower limit : b064 + b066 *2) (%)	1 [%]
1343h	Minimum-limit level of window comparators OI	b064	R/W	0. to 100. (lower limit : b063 - b066 *2) (%)	1 [%]
1344h	Hysteresis width of window comparators OI	b065	R/W	0. to 10. (lower limit : b063 - b064 / 2) (%)	1 [%]
1345h	Maximum-limit level of window comparators OI	b066	R/W	-100. to 100. (lower limit : b067 + b068 *2) (%)	1 [%]
1346h	Minimum-limit level of window comparators O/OI/O2	b067	R/W	-100. to 100. (lower limit : b066 - b068 * 2) (%)	1 [%]
1347h	Hysteresis width of window comparators O/OI/O2	b068	R/W	0. to 10. (lower limit : b066 - b067 / 2) (%)	1 [%]
1348h	(Reserved)	-	-	Inaccessible	-
1349h	Operation level at O disconnection	b070	R/W	0. to 100. (%) or "no" (ignore)	1 [%]
134Ah	Operation level at OI disconnection	b071	R/W	0. to 100. (%) or "no" (ignore)	1 [%]
134Bh	Operation level at O2 disconnection	b072	R/W	-100. to 100. (%) or "no" (ignore)	1 [%]
134Ch to 1350	(reserved)	-	-	Inaccessible	-
1351h	Cumulative input power data clearance	b060	R/W	Clearance by setting "1"	-
1352h	Cumulative input power display gain setting	b060	R/W	1 to 1000	1

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1354h	(Reserved)	-	-	Inaccessible	-
1355h	Start frequency adjustment	b082	R/W	10 to 999	0.01 [Hz]
1356h	Carrier frequency setting	b083	R/W	5 to 120 (5 to 80 :90 to 160kW)	0.1 [kHz]
1357h	Initialization mode (parameters or trip history)	b084	R/W	0 (clearing the trip history), 1 (initializing the data), 2 (clearing the trip history and initializing the data)	-
1358h	Country code for initialization	b085	R/W	0 (Japan), 1 (EU), 2 (U.S.A.)	-
1359h	Frequency scaling conversion factor	b086	R/W	1 to 999	0.1
135Ah	STOP key enable	b087	R/W	0 (enabling), 1 (disabling), 2 (disabling only stop)	-
135Bh	Restart mode after FRS	b088	R/W	0 (starting with 0 Hz), 1 (starting with matching frequency), 2 (starting with active matching frequency)	-
135Ch	(Reserved)	-	-	Inaccessible	-
135Dh	Dynamic braking usage ratio	b090	R/W	0 to 1000	0.1 [%]
135Eh	Stop mode selection	b091	R/W	0 (deceleration until stop), 1 (free-run stop)	-
135Fh	Cooling fan control	b092	R/W	0 (always operating the fan), 1 (operating the fan only during inverter operation [including 5 minutes after power-on and power-off])	-
1360h	(Reserved)	-	-	Inaccessible	-
1361h	(Reserved)	-	-	Inaccessible	-
1362h	Dynamic braking control	b095	R/W	0 (disabling), 1 (enabling [disabling while the motor is stopped]), 2 (enabling [enabling also while the motor is stopped])	-
1363h	Dynamic braking activation level	b096	R/W	330 to 380, 660 to 760	1. [V]
1364h	(Reserved)	-	-	Inaccessible	-
1365h	Thermistor for thermal protection control	b098	R/W	0 (disabling the thermistor), 1 (enabling the thermistor with PTC), 2 (enabling the thermistor with NTC)	-
1366h	Thermal protection level setting	b099	R/W	0. to 9999.	1. [Ω]
1367h	Free-setting V/f frequency (1)	b100	R/W	0. to "free-setting V/f frequency (2)"	1 [Hz]
1368h	Free-setting V/f voltage (1)	b101	R/W	0. to 8000	0.1 [V]
1369h	Free-setting V/f frequency (2)	b102	R/W	0. to "free-setting V/f frequency (3)"	1 [Hz]
136Ah	Free-setting V/f voltage (2)	b103	R/W	0. to 8000	0.1 [V]
136Bh	Free-setting V/f frequency (3)	b104	R/W	0. to "free-setting V/f frequency (4)"	1 [Hz]
136Ch	Free-setting V/f voltage (3)	b105	R/W	0. to 8000	0.1 [V]
136Dh	Free-setting V/f frequency (4)	b106	R/W	0. to "free-setting V/f frequency (5)"	1 [Hz]
136Eh	Free-setting V/f voltage (4)	b107	R/W	0. to 8000	0.1 [V]
136Fh	Free-setting V/f frequency (5)	b108	R/W	0. to "free-setting V/f frequency (6)"	1 [Hz]
1370h	Free-setting V/f voltage (5)	b109	R/W	0. to 8000	0.1 [V]
1371h	Free-setting V/f frequency (6)	b110	R/W	0. to "free-setting V/f frequency (7)"	1 [Hz]
1372h	Free-setting V/f voltage (6)	b111	R/W	0. to 8000	0.1 [V]
1373h	Free-setting V/f frequency (7)	b112	R/W	0. to 400.	1 [Hz]
1374h	Free-setting V/f voltage (7)	b113	R/W	0. to 8000	0.1 [V]
1375h to 137Ah	(Reserved)	-	-	Inaccessible	-
1383h	(Reserved)	-	-	Inaccessible	-
1384h	(Reserved)	-	-	Inaccessible	-
1385h	Overvoltage suppression enable	b130	R/W	0 (disabling), 1 (enabling), 2 (enabling with acceleration)	-
1386h	Overvoltage suppression level	b131	R/W	200 V class: 330 to 390 (V) 400 V class: 660 to 780 (V)	1 [V]
1387h	Acceleration and deceleration rate at overvoltage suppression	b132	R/W	10 to 3000	0.01 [sec.]
1388h	Overvoltage suppression propotional gain	b133	R/W	0 to 255	0.01
1389h	Overvoltage suppression Integral time	b134	R/W	0 to 65535	0.001 [sec.]
1390h to 1400h	(Reserved)	-	-	Inaccessible	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1401h	Terminal [1] function	C001	R/W	1 (RV: Reverse RUN), 2 (CF1: Multispeed 1 setting), 3 (CF2: Multispeed 2 setting), 4 (CF3: Multispeed 3 setting), 5 (CF4: Multispeed 4 setting), 6 (JG: Jogging), 7 (DB: external DC braking), 8 (SET: Set 2nd motor data), 9 (2CH: 2-stage acceleration/deceleration), 11 (FRS: free-run stop), 12 (EXT: external trip), 13 (USP: unattended start protection), 14: (CS: commercial power source enable), 15 (SFT: software lock), 16 (AT: analog input voltage/current select), 17 (SET3: 3rd motor control), 18 (RS: reset), 20 (STA: starting by 3-wire input), 21 (STP: stopping by 3-wire input), 22 (F/R: forward/reverse switching by 3-wire input), 23 (PID: PID disable), 24 (PIDC: PID reset), 26 (CAS: control gain setting), 27 (UP: remote control UP function), 28 (DWN: remote control DOWN function), 29 (DWN: remote control data clearing), 31 (OPE: forcible operation), 32 (SF1: multispeed bit 1), 33 (SF2: multispeed bit 2), 34 (SF3: multispeed bit 3), 35 (SF4: multispeed bit 4), 36 (SF5: multispeed bit 5), 37 (SF6: multispeed bit 6), 38 (SF7: multispeed bit 7), 39 (OLR: overload restriction selection), 40 (TL: torque limit enable), 41 (TRQ1: torque limit selection bit 1), 42 (TRQ2: torque limit selection bit 2), 43 (PPI: P/PI mode selection), 46(LAC:LAD cancellation), 50 (ADD: trigger for frequency addition [A145]), 51 (F-TM: forcible-terminal operation), 53 (KHC: cumulative power clearance), 55 (FOC: forcing), 56 (MI1: general-purpose input 1), 57 (MI2: general-purpose input 2), 58 (MI3: general-purpose input 3), 59 (MI4: general-purpose input 4), 60 (MI5: general-purpose input 5), 61 (MI6: general-purpose input 6), 62 (MI7: general-purpose input 7), 63 (MI8: general-purpose input 8), 65 (AHD: analog command holding), 74 (PCNT: pulse counter), 75 (PCC: pulse counter clear) 255 (no: no assignment)	-
1402h	Terminal [2] function	C002	R/W		-
1403h	Terminal [3] function	C003	R/W		-
1404h	Terminal [4] function	C004	R/W		-
1405h	Terminal [5] function	C005	R/W		-
1406h	Terminal [6] function	C006	R/W		-
1407h	Terminal [7] function	C007	R/W		-
1408h	Terminal [8] function	C008	R/W		-
1409h	(Reserved)	-	-	Inaccessible	-
140Ah	(Reserved)	-	-	Inaccessible	-
140Bh	Terminal [1] active state	C011	R/W	0 (NO), 1 (NC)	-
140Ch	Terminal [2] active state	C012	R/W	0 (NO), 1 (NC)	-
140Dh	Terminal [3] active state	C013	R/W	0 (NO), 1 (NC)	-
140Eh	Terminal [4] active state	C014	R/W	0 (NO), 1 (NC)	-
140Fh	Terminal [5] active state	C015	R/W	0 (NO), 1 (NC)	-
1410h	Terminal [6] active state	C016	R/W	0 (NO), 1 (NC)	-
1411h	Terminal [7] active state	C017	R/W	0 (NO), 1 (NC)	-
1412h	Terminal [8] active state	C018	R/W	0 (NO), 1 (NC)	-
1413h	Terminal [FW] active state	C019	R/W	0 (NO), 1 (NC)	-
1414h	(Reserved)	-	-	Inaccessible	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1415h	Terminal [11] function	C021	R/W	0 (RUN: running), 1 (FA1: constant-speed reached), 2 (FA2: set frequency overreached), 3 (OL: overload notice advance signal (1)), 4 (OD: output deviation for PID control), 5 (AL: alarm signal), 6 (FA3: set frequency reached), 7 (OTQ: over-torque), 8 (IP: instantaneous power failure), 9 (UV: undervoltage), 10 (TRQ: torque limited), 11 (RNT: operation time over), 12 (ONT: plug-in time over), 13 (THM: thermal alarm signal), 21 (ZS:0Hz detection signal), 24 (FA4: set frequency overreached 2), 25 (FA5: set frequency reached 2), 26 (OL2: overload notice advance signal (2)), 31 (FBV: PID feedback comparison), 32 (NDc: communication line disconnection), 33 (LOG1: logical operation result 1), 34 (LOG2: logical operation result 2), 35 (LOG3: logical operation result 3), 36 (LOG4: logical operation result 4), 37 (LOG5: logical operation result 5), 38 (LOG6: logical operation result 6), 39 (WAC: capacitor life warning), 40 (WAF: cooling-fan speed drop), 41 (FR: starting contact signal), 42 (OHF: heat sink overheat warning), 43 (LOC: low-current indication signal), 44 (M01: general-purpose output 1), 45 (M02: general-purpose output 2), 46 (M03: general-purpose output 3), 47 (M04: general-purpose output 4), 48 (M05: general-purpose output 5), 49 (M06: general-purpose output 6), 50 (IRDY: inverter ready), 51 (FWR: forward rotation), 52 (RVR: reverse rotation), 53 (MJA: major failur) 54 (WCO: window comparator O), 55 (WCO: window comparator OI), 56 (WCO: window comparator O2) (When alarm code output is selected by "C062", functions "AC0" to "AC2" or "AC0" to "AC3" [ACn: alarm code output] are forcibly assigned to intelligent output terminals [11] to [13] or [11] to [14], respectively.)	-
1416h	Terminal [12] function	C022	R/W		-
1417h	Terminal [13] function	C023	R/W		-
1418h	Terminal [14] function	C024	R/W		-
1419h	Terminal [15] function	C025	R/W		-
141Ah	Alarm relay terminal function	C026	R/W		-
141Bh	[FM] siginal selection	C027	R/W	0 (output frequency), 1 (output current), 2 (output torque), 3 (digital output frequency), 4 (output voltage), 5 (input power), 6 (electronic thermal overload), 7 (LAD frequency), 8 (digital current monitoring), 9 (motor temperature), 10 (heat sink temperature), 12 (general-purpose output YA0)	-
141Ch	[AM] siginal selection	C028	R/W	0 (output frequency), 1 (output current), 2 (output torque), 4 (output voltage), 5 (input power), 6 (electronic thermal overload), 7 (LAD frequency), 9 (motor temperature), 10 (heat sink temperature), 11 (output torque [signed value]), 13 (general-purpose output YA1)	-
141Dh	[AMI] siginal selection	C029	R/W	00 (output frequency), 01 (output current), 02 (output torque), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 09 (motor temperature), 10 (heat sink temperature), 14 (general-purpose output YA2)	-
141Eh	Digital current monitor reference value	C030	R/W	200 to 1500	0.1 [%]
141Fh	Terminal [11] active state	C031	R/W	0 (NO), 1 (NC)	-
1420h	Terminal [12] active state	C032	R/W	0 (NO), 1 (NC)	-
1421h	Terminal [13] active state	C033	R/W	0 (NO), 1 (NC)	-
1422h	Terminal [14] active state	C034	R/W	0 (NO), 1 (NC)	-
1423h	Terminal [15] active state	C035	R/W	0 (NO), 1 (NC)	-
1424h	Alarm relay active state	C036	R/W	0 (NO), 1 (NC)	-
1425h	(Reserved)	-	-	Inaccessible	-
1426h	Low-current indication signal output mode selection	C038	R/W	0 (output during acceleration/deceleration and constant-speed operation), 1 (output only during constant-speed operation)	-
1427h	Low-current indication signal detection level	C039	R/W	0 to 1500	0.1 [%]
1428h	Overload signal output mode	C040	R/W	00 (output during acceleration/deceleration and constant-speed operation), 01 (output only during constant-speed operation)	-
1429h	Overload level setting	C041	R/W	0 to 1500	0.1 [%]

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
142Ah	Frequency arrival setting for accel.	C042 (high)	R/W	0 to 40000	0.01 [Hz]
142Bh		C042 (low)	R/W		
142Ch	Frequency arrival setting for decel.	C043 (high)	R/W	0 to 40000	0.01 [Hz]
142Dh		C043 (low)	R/W		
142Eh	PID deviation level setting	C044	R/W	0 to 1000	0.1 [%]
142Fh	Frequency arrival setting for acceleration (2)	C045 (high)	R/W	0 to 40000	0.01 [Hz]
1430h		C045 (low)	R/W		
1431h	Frequency arrival setting for deceleration (2)	C046 (high)	R/W	0 to 40000	0.01 [Hz]
1432h		C046 (low)	R/W		
1433h to 1437h	(Reserved)	-	-	Inaccessible	-
1438h	Maximum PID feedback data	C052	R/W	0 to 1000	0.1 [%]
1439h	Minimum PID feedback data	C053	R/W	0 to 1000	0.1 [%]
143Ah	(Reserved)		R/W		-
143Bh	Over-torque (forward-driving) level setting	C055	R/W	0 to 150	1 [%]
143Ch	Over-torque (reverse regenerating) level setting	C056	R/W	0 to 150	1 [%]
143Dh	Over-torque (reverse driving) level setting	C057	R/W	0 to 150	1 [%]
143Eh	Over-torque (forward regenerating) level setting	C058	R/W	0 to 150	1 [%]
143Fh	(Reserved)	-	-	Inaccessible	-
1440h	(Reserved)	-	-	Inaccessible	-
1441h	Electronic thermal warning level setting	C061	R/W	0 to 100	1 [%]
1442h	Alarm code output	C062	R/W	0 (disabling alarm output), 1 (3 bits), 2 (4 bits)	-
1443h	Zero speed detection level	C063	R/W	0 to 10000	0.01 [Hz]
1444h	Heat sink overheat warning level	C064	R/W	0 to 200	1 [℃]
1445h to 144Ah	(Reserved)	-	-	Inaccessible	-
144Bh	Communication speed selection	C071	R/W	2 (loopback test), 3 (2,400 bps), 4 (4,800 bps), 5 (9,600 bps), 6 (19,200 bps)	-
144Ch	Node allocation	C072	R/W	1. to 32.	-
144Dh	Communication data length selection	C073	R/W	7 (7 bits), 8 (8 bits)	-
144Eh	Communication parity selection	C074	R/W	00 (no parity), 01 (even parity), 02 (odd parity)	-
144Fh	Communication stop bit selection	C075	R/W	1 (1 bit), 2 (2 bits)	-
1450h	Selection of the operation after communication error	C076	R/W	0 (tripping), 1 (tripping after decelerating and stopping the motor), 2 (ignoring errors), 3 (stopping the motor after free-running), 4 (decelerating and stopping the motor)	-
1451h	Communication timeout limit	C077	R/W	0 to 9999	0.01 [sec.]
1452h	Communication wait time	C078	R/W	0 to 1000	1 [msec.]
1453h	Communication mode selection	C079	R/W	0 (ASCII), 1 (Modbus-RTU)	-
1454h	(Reserved)	-	-	Inaccessible	-
1455h	[O] input span calibration	C081	R/W	0 to 65530	1
1456h	[OI] input span calibration	C082	R/W	0 to 65530	1
1457h	[O2] input span calibration	C083	R/W	0 to 65530	1
1458h	(Reserved)	-	-	Inaccessible	-
1459h	Thermistor input tuning	C085	R/W	0 to 10000	0.1
145Ah to 145Eh	(Reserved)	-	-	Inaccessible	-
145Fh	Debug mode enable	C091	R	0/1	-
1460h to 1468h	(Reserved)	-	-	Inaccessible	-
1469h	Up/Down memory mode selection	C101	R/W	0 (not storing the frequency data), 1 (storing the frequency data)	-
146Ah	Reset mode selection	C102	R/W	0 (resetting the trip when RS is on), 1 (resetting the trip when RS is off), 2 (enabling resetting only upon tripping [resetting when RS is on]), 3(resetting only trip)	-
146Bh	Restart mode after reset	C103	R/W	0 (starting with 0 Hz), 1 (starting with matching frequency), 2 (restarting with active matching frequency)	-
146Ch	(Reserved)	-	-	Inaccessible	-
146Dh	FM gain adjustment	C105	R/W	50 to 200	1 [%]
146Eh	AM gain adjustment	C106	R/W	50 to 200	1 [%]
146Fh	AMI gain adjustment	C107	R/W	50 to 200	1 [%]

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1470h	(Reserved)		R/W		-
1471h	AM bias adjustment	C109	R/W	0 to 100	1 [%]
1472h	AMI bias adjustment	C110	R/W	0 to 100	1 [%]
1473h	Overload setting (2)	C111	R/W	0 to 1500	0.1 [%]
1474h to 147Ch	(Reserved)	-	-	Inaccessible	-
147Dh	[O] input zero calibration	C121	R/W	0 to 65530	1
147Eh	[OI] input zero calibration	C122	R/W	0 to 65530	1
147Fh	[O2] input zero calibration	C123	R/W	0 to 65530	1
1480h to 1485h	(Reserved)	-	-	Inaccessible	-
1486h	Output 11 on-delay time	C130	R/W	0 to 1000	0.1 [sec.]
1487h	Output 11 off-delay time	C131	R/W	0 to 1000	0.1 [sec.]
1488h	Output 12 on-delay time	C132	R/W	0 to 1000	0.1 [sec.]
1489h	Output 12 off-delay time	C133	R/W	0 to 1000	0.1 [sec.]
148Ah	Output 13 on-delay time	C134	R/W	0 to 1000	0.1 [sec.]
148Bh	Output 13 off-delay time	C135	R/W	0 to 1000	0.1 [sec.]
148Ch	Output 14 on-delay time	C136	R/W	0 to 1000	0.1 [sec.]
148Dh	Output 14 off-delay time	C137	R/W	0 to 1000	0.1 [sec.]
148Eh	Output 15 on-delay time	C138	R/W	0 to 1000	0.1 [sec.]
148Fh	Output 15 off-delay time	C139	R/W	0 to 1000	0.1 [sec.]
1490h	Output RY on-delay time	C140	R/W	0 to 1000	0.1 [sec.]
1491h	Output RY off-delay time	C141	R/W	0 to 1000	0.1 [sec.]
1492h	Logical output signal 1 selection 1	C142	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1493h	Logical output signal 1 selection 2	C143	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1494h	Logical output signal 1 operator selection	C144	R/W	0 (AND), 1 (OR), 2 (XOR)	-
1495h	Logical output signal 2 selection 1	C145	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1496h	Logical output signal 2 selection 2	C146	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1497h	Logical output signal 2 operator selection	C147	R/W	0 (AND), 1 (OR), 2 (XOR)	-
1498h	Logical output signal 3 selection 1	C148	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
1499h	Logical output signal 3 selection 2	C149	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Ah	Logical output signal 3 operator selection	C150	R/W	0 (AND), 1 (OR), 2 (XOR)	-
149Bh	Logical output signal 4 selection 1	C151	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Ch	Logical output signal 4 selection 2	C152	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Dh	Logical output signal 4 operator selection	C153	R/W	0 (AND), 1 (OR), 2 (XOR)	-
149Eh	Logical output signal 5 selection 1	C154	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
149Fh	Logical output signal 5 selection 2	C155	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
14A0h	Logical output signal 5 operator selection	C156	R/W	0 (AND), 1 (OR), 2 (XOR)	-
14A1h	Logical output signal 6 selection 1	C157	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
14A2h	Logical output signal 6 selection 2	C158	R/W	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	-
14A3h	Logical output signal 6 operator selection	C159	R/W	0 (AND), 1 (OR), 2 (XOR)	-
14A4h	Response time of intelligent input terminal 1	C160	R/W	0 to 200	
14A5h	Response time of intelligent input terminal 2	C161	R/W	0 to 200	
14A6h	Response time of intelligent input terminal 3	C162	R/W	0 to 200	
14A7h	Response time of intelligent input terminal 4	C163	R/W	0 to 200	
14A8h	Response time of intelligent input terminal 5	C164	R/W	0 to 200	
14A9h	Response time of intelligent input terminal 6	C165	R/W	0 to 200	
14AAh	Response time of intelligent input terminal 7	C166	R/W	0 to 200	
14ABh	Response time of intelligent input terminal 8	C167	R/W	0 to 200	
14ACh	Response time of intelligent input terminal FW	C168	R/W	0 to 200	
14ADh	Multistage speed/position determination time	C169	R/W	0 to 200	
14A4h to 1500h	(Reserved)	-	-	Inaccessible	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1501h	Auto-tuning Setting	H001	R/W	0 (disabling auto-tuning), 1 (auto-tuning without rotation), 2 (auto-tuning with rotation)	-
1502h	Motor data selection, 1st motor	H002	R/W	0 (Hitachi standard data), 1 (auto-tuned data), 2 (auto-tuned data [with online auto-tuning function])	-
1503h	Motor capacity, 1st motor	H003	R/W	(*1)	-
1504h	Motor poles setting, 1st motor	H004	R/W	0 (2 poles), 1 (4 poles), 2 (6 poles), 3 (8 poles), 4 (10 poles)	-
1505h	Motor speed constant, 1st motor	H005 (high)	R/W	0 to 80000	0.001
1506h		H005 (low)	R/W		
1507h	Motor stabilization constant, 1st motor	H006	R/W	0 to 255	1
1508h to 1514h	(Reserved)	-	-	Inaccessible	-
1515h	Motor constant R1, 1st motor	H020 (high)	R/W	1 to 65530	0.001 [Ω]
1516h		H020 (low)	R/W		
1517h	Motor constant R2, 1st motor	H021 (high)	R/W	1 to 65530	0.001 [Ω]
1518h		H021 (low)	R/W		
1519h	Motor constant L, 1st motor	H022 (high)	R/W	1 to 65530	0.01 [mH]
151Ah		H022 (low)	R/W		
151Bh	Motor constant Io	H023 (high)	R/W	1 to 65530	0.01 [A]
151Ch		H023 (low)	R/W		
151Dh	Motor constant J	H024 (high)	R/W	1 to 9999000	0.001
151Eh		H024 (low)	R/W		
151Fh to 1523h	(Reserved)	-	-	Inaccessible	-
1524h	Auto constant R1, 1st motor	H030 (high)	R/W	1 to 65530	0.001 [Ω]
1525h		H030 (low)	R/W		
1526h	Auto constant R2, 1st motor	H031 (high)	R/W	1 to 65530	0.001 [Ω]
1527h		H031 (low)	R/W		
1528h	Auto constant L, 1st motor	H032 (high)	R/W	1 to 65530	0.01 [mH]
1529h		H032 (low)	R/W		
152Ah	Auto constant Io, 1st motor	H033 (high)	R/W	1 to 65530	0.01 [A]
152Bh		H033 (low)	R/W		
152Ch	Auto constant J, 1st motor	H034 (high)	R/W	1 to 9999000	0.001
152Dh		H034 (low)	R/W		
152Eh to 153Ch	(Reserved)	-	-	Inaccessible	-
153Dh	PI proportional gain for 1st motor	H050	R/W	0 to 10000	0.1 [%]
153Eh	PI integral gain for 1st motor	H051	R/W	0 to 10000	0.1 [%]
153Fh	P proportional gain setting for 1st motor	H052	R/W	0 to 1000	0.01
1540h to 1546h	(Reserved)	-	-	Inaccessible	-
1549h to 1550h	(Reserved)	-	-	Inaccessible	-
1551h	Terminal selection PI proportional gain setting	H070	R/W	0 to 10000	0.1 [%]
1552h	Terminal selection PI integral gain setting	H071	R/W	0 to 10000	0.1 [%]
1553h	Terminal selection P proportional gain setting	H072	R/W	0 to 1000	0.01
1554h	Gain switching time	H073	R/W	0 to 9999	1 [msec.]
1555h to 1600h	(Reserved)	-	-	Inaccessible	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1601h	Operation mode on expansion card 1 error	P001	R/W	0 (tripping), 1 (continuing operation)	-
1602h	Operation mode on expansion card 2 error	P002	R/W	0 (tripping), 1 (continuing operation)	-
1603h to 160Ah	(Reserved)	-	-	Inaccessible	-
1619h	Temperature compensation thermistor enable	P025	R/W	00 (no compensation), 01 (compensation)	-
161Eh	(Reserved)	-	-	Inaccessible	-
161Fh	Accel/decel time input selection	P031	R/W	0 (digital operator), 1 (option 1), 2 (option 2), 3 (easy sequence)	-
162Bh	(Reserved)	-	-	Inaccessible	-
162Ch	(Reserved)	-	-	Inaccessible	-
162Dh	(Reserved)	-	-	Inaccessible	-
162Eh	DeviceNet comm watchdog timer	P044	R/W	0 to 9999	0.01 [sec.]
162Fh	Inverter action on DeviceNet comm error	P045	R/W	0 (tripping), 1 (tripping after decelerating and stopping the motor), 2 (ignoring errors), 3 (stopping the motor after free-running), 4 (decelerating and stopping the motor)	-
1630h	DeviceNet polled I/O: Output instance number	P046	R/W	20, 21, 100	-
1631h	DeviceNet polled I/O: Input instance number	P047	R/W	70, 71, 101	-
1632h	Inverter action on DeviceNet idle mode	P048	R/W	0 (tripping), 1 (tripping after decelerating and stopping the motor), 2 (ignoring errors), 3 (stopping the motor after free-running), 4 (decelerating and stopping the motor)	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
1633h	Motor poles setting for RPM	P049	R/W	0 (0 pole), 1 (2 poles), 2 (4 poles), 3 (6 poles), 4 (8 poles), 5 (10 poles), 6 (12 poles), 7 (14 poles), 8 (16 poles), 9 (18 poles), 10 (20 poles), 11 (22 poles), 12 (24 poles), 13 (26 poles), 14 (28 poles), 15 (30 poles), 16 (32 poles), 17 (34 poles), 18 (36 poles), 19 (38 poles)	-
1634h to 1638h	(Reserved)	-	-	Inaccessible	-
1639h	Pulse train frequency scale	P055	R/W	10 to 500 (input frequency corresponding to the allowable maximum frequency)	0.1 [kHz]
163Ah	Time constant of pulse train frequency filter	P056	R/W	1 to 200	0.01 [sec.]
163Bh	Pulse train frequency bias	P057	R/W	-100 to +100	1 [%]
163Ch	Pulse train frequency limit	P058	R/W	0 to 100	1 [%]
163Dh	(Reserved)	-	-	Inaccessible	-
1656h to 1665h	(Reserved)	-	-	Inaccessible	-
1666h	Easy sequence user parameter U (00)	P100	R/W	0 to 65530	1
1667h	Easy sequence user parameter U (01)	P101	R/W	0 to65530	1
1668h	Easy sequence user parameter U (02)	P102	R/W	0 to 65530	1
1669h	Easy sequence user parameter U (03)	P103	R/W	0 to 65530	1
166Ah	Easy sequence user parameter U (04)	P104	R/W	0 to 65530	1
166Bh	Easy sequence user parameter U (05)	P105	R/W	0 to 65530	1
166Ch	Easy sequence user parameter U (06)	P106	R/W	0 to 65530	1
166Dh	Easy sequence user parameter U (07)	P107	R/W	0 to 65530	1
166Eh	Easy sequence user parameter U (08)	P108	R/W	0 to 65530	1
166Fh	Easy sequence user parameter U (09)	P109	R/W	0 to 65530	1
1670h	Easy sequence user parameter U (10)	P110	R/W	0 to 65530	1
1671h	Easy sequence user parameter U (11)	P111	R/W	0 to 65530	1
1672h	Easy sequence user parameter U (12)	P112	R/W	0 to 65530	1
1673h	Easy sequence user parameter U (13)	P113	R/W	0 to 65530	1
1674h	Easy sequence user parameter U (14)	P114	R/W	0 to 65530	1
1675h	Easy sequence user parameter U (15)	P115	R/W	0 to 65530	1
1676h	Easy sequence user parameter U (16)	P116	R/W	0 to 65530	1
1677h	Easy sequence user parameter U (17)	P117	R/W	0 to 65530	1
1678h	Easy sequence user parameter U (18)	P118	R/W	0 to 65530	1
1679h	Easy sequence user parameter U (19)	P119	R/W	0 to 65530	1
167Ah	Easy sequence user parameter U (20)	P120	R/W	0 to 65530	1
167Bh	Easy sequence user parameter U (21)	P121	R/W	0 to 65530	1
167Ch	Easy sequence user parameter U (22)	P122	R/W	0 to 65530	1
167Dh	Easy sequence user parameter U (23)	P123	R/W	0 to 65530	1
167Eh	Easy sequence user parameter U (24)	P124	R/W	0 to 65530	1
167Fh	Easy sequence user parameter U (25)	P125	R/W	0 to 65530	1
1681h	Easy sequence user parameter U (27)	P127	R/W	0 to 65530	1
1682h	Easy sequence user parameter U (28)	P128	R/W	0 to 65530	1
1683h	Easy sequence user parameter U (29)	P129	R/W	0 to 65530	1
1684h	Easy sequence user parameter U (30)	P130	R/W	0 to 65530	1
1685h	Easy sequence user parameter U (31)	P131	R/W	0 to 65530	1
1686h to 2102h	(Reserved)	-	-	Inaccessible	-

*1 The following table lists the code data for parameter "H003" (motor capacity selection):

Code data	00	01	02	03	04	05	06	07	08	09	10
Motor capacity	0.2 kW	-	0.4	-	0.75	-	1.5	2.2	-	3.7	-
Code data	11	12	13	14	15	16	17	18	19	20	21
Motor capacity	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	75
Code data	22	23	24	25	26						
Motor capacity	90kW	110	132	150	160						

(vi) List of registers (2nd control settings)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
2103h	Acceleration (1) time setting, 2nd motor	F202 (high)	R/W	1 to 360000	0.01 [sec.]
2104h		F202 (low)	R/W		
2105h	Deceleration time, 2nd motor	F203 (high)	R/W	1 to 360000	0.01 [sec.]
2106h		F203 (low)	R/W		
2107h to 2202h	(Reserved)	-	-	Inaccessible	-

(vii) List of registers (function modes for the 2nd control settings)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
2203h	Base frequency setting, 2nd motor	A203	R/W	30 to "maximum frequency, 2nd motor"	1 [Hz]
2204h	Maximum frequency setting, 2nd motor	A204	R/W	30 to 400	1 [Hz]
2205h to 2215h	(Reserved)	-	-	Inaccessible	-
2216h	Multispeed frequency setting, 2nd motor	A220 (high)	R/W	0 or "start frequency" to "maximum frequency, 2nd motor"	0.01 [Hz]
2217h		A220 (low)	R/W		
2218h to 223Ah	(Reserved)	-	-	Inaccessible	-
223Bh	Torque boost method selection, 2nd motor	A241	R/W	0 (manual torque boost), 1 (automatic torque boost)	-
223Ch	Manual torque boost value, 2nd motor	A242	R/W	0 to 200	0.1 [%]
223Dh	Manual torque boost frequency adjustment, 2nd motor	A243	R/W	0 to 500	0.1 [%]
223Eh	V/F characteristic curve selection, 2nd motor	A244	R/W	0 (VC), 1 (VP), 2 (free V/f), 3 (sensorless vector control), 4 (0Hz-range sensorless vector)	-
223Fh	(Reserved)	-	-	Inaccessible	-
2240h	Voltage compensation gain setting for automatic torque boost, 2nd motor	A246	R/W	0 to 255	1
2241h	Slippage compensation gain setting for automatic torque boost, 2nd motor	A247	R/W	0 to 255	1
2242h to 224Eh	(Reserved)	-	-	Inaccessible	-
224Fh	Frequency upper limit setting, 2nd motor	A261 (high)	R/W	00 or "2nd minimum frequency limit" to "maximum frequency, 2nd motor"	0.01 [Hz]
2250h		A261 (low)	R/W		
2251h	Frequency lower limit setting, 2nd motor	A262 (high)	R/W	00 or "start frequency" to "maximum frequency, 2nd motor limit"	0.01 [Hz]
2252h		A262 (low)	R/W		
2253h to 226Eh	(Reserved)	-	-	Inaccessible	-
226Fh	Acceleration (2) time setting, 2nd motor	A292 (high)	R/W	1 to 360000	0.01 [sec.]
2270h		A292 (low)	R/W		
2271h	Deceleration (2) time setting, 2nd motor	A293 (high)	R/W	1 to 360000	0.01 [sec.]
2272h		A293 (low)	R/W		
2273h	Select method to switch to Acc2/Dec2, 2nd motor	A294	R/W	0 (switching by 2CH terminal), 1 (switching by setting), 2 (switching only when the rotation is reversed)	-
2274h	Acc1 to Acc2 frequency transition point, 2nd motor	A295 (high)	R/W	0 to 40000	0.01 [Hz]
2275h		A295 (low)	R/W		
2276h	Dec1 to Dec2 frequency transition point, 2nd motor	A296 (high)	R/W	0 to 40000	0.01 [Hz]
2277h		A296 (low)	R/W		
2278h to 230Bh	(Reserved)	-	-	Inaccessible	-

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
230Ch	Electronic thermal setting (calculated within the inverter from current output), 2nd motor	b212	R/W	200 to 1000	0.1 [%]
230Dh	Electronic thermal characteristic, 2nd motor	b213	R/W	0 (reduced-torque characteristic), 1 (constant-torque characteristic), 2 (free setting)	-
230Eh to 2501h	(Reserved)	-	-	Inaccessible	-
2502h	Motor data selection, 2nd motor	H202	R/W	0 (Hitachi standard data), 1 (auto-tuned data), 2 (auto-tuned data [with online auto-tuning function])	0.1 [%]
2503h	Motor capacity, 2nd motor	H203	R/W	(*1)	-
2504h	Motor poles setting, 2nd motor	H204	R/W	0 (2 poles), 1 (4 poles), 2 (6 poles), 3 (8 poles), 4 (10 poles)	-
2505h	Motor speed constant, 2nd motor	H205 (high)	R/W	1 to 80000	0.001
2506h		H205 (low)	R/W		
2507h	Motor stabilization constant, 2nd motor	H206	R/W	0 to 255	1
2508h to 2514h	(Reserved)	-	-	Inaccessible	-
2515h	Motor constant R1, 2nd motor	H220 (high)	R/W	1 to 65530	0.001 [Ω]
2516h		H220 (low)	R/W		
2517h	Motor constant R2, 2nd motor	H221 (high)	R/W	1 to 65530	0.001 [Ω]
2518h		H221 (low)	R/W		
2519h	Motor constant L, 2nd motor	H222 (high)	R/W	1 to 65530	0.01 [mH]
251Ah		H222 (low)	R/W		
251Bh	Motor constant Io, 2nd motor	H223 (high)	R/W	1 to 65530	0.01 [A]
251Ch		H223 (low)	R/W		
251Dh	Motor constant J, 2nd motor	H224 (high)	R/W	1 to 9999000	0.001
251Eh		H224 (low)	R/W		
251Fh to 2523h	(Reserved)	-	-	Inaccessible	-
2524h	Auto constant R1, 2nd motor	H230 (high)	R/W	1 to 65530	0.001 [Ω]
2525h		H230 (low)	R/W		
2526h	Auto constant R2, 2nd motor	H231 (high)	R/W	1 to 65530	0.001 [Ω]
2527h		H231 (low)	R/W		
2528h	Auto constant L, 2nd motor	H232 (high)	R/W	1 to 65530	0.01 [mH]
2529h		H232 (low)	R/W		
252Ah	Auto constant Io, 2nd motor	H233 (high)	R/W	1 to 65530	0.01 [A]
252Bh		H233 (low)	R/W		
252Ch	Auto constant J, 2nd motor	H234 (high)	R/W	1 to 9999000	0.001
252Dh		H234 (low)	R/W		
252Eh to 253Ch	(Reserved)	-	-	Inaccessible	-
253Dh	PI proportional gain for 2nd motor	H250	R/W	0 to 10000	0.1 [%]
253Eh	PI integral gain for 2nd motor	H251	R/W	0 to 10000	0.1 [%]
253Fh	P proportional gain setting for 2nd motor	H252	R/W	0 to 1000	0.01
2540h to 2546h	(Reserved)	-	-	Inaccessible	-
2549h to 3102h	(Reserved)	-	-	Inaccessible	-

*1 The following table lists the code data for parameter "H203" (motor capacity selection):

Code data	00	01	02	03	04	05	06	07	08	09	10
Motor capacity	0.2 kW	-	0.4	-	0.75	-	1.5	2.2	-	3.7	-
Code data	11	12	13	14	15	16	17	18	19	20	21
Motor capacity	5.5 kW	7.5	11	15	18.5	22	30	37	45	55	75
Code data	22	23	24	25	26						
Motor capacity	90kW	110	132	150	160						

(viii) List of registers (3rd control settings)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
3103h	Acceleration (1) time setting, 3rd motor	F302 (high)	R/W	1 to 360000	0.01 [sec.]
3104h		F302 (low)	R/W		
3105h	Deceleration (1) time setting, 3rd motor	F303 (high)	R/W	1 to 360000	0.01 [sec.]
3106h		F303 (low)	R/W		
3107h to 3202h	(Reserved)	-	-	Inaccessible	-

(ix) List of registers (3rd control setting)

Register No.	Function name	Function code	R/W	Monitoring and setting items Data resolution	Register No.
3203h	Base frequency setting, 3rd motor	A303	R/W	30 to "maximum frequency, 3rd motor"	1 [Hz]
3204h	Maximum frequency setting, 3rd motor	A304	R/W	30 to 400	1 [Hz]
3205h to 3215h	(Reserved)	-	-	Inaccessible	-
3216h	Multispeed frequency setting, 3rd motor	A320 (high)	R/W	0 or "start frequency" to "maximum frequency, 3rd motor"	0.01 [Hz]
3217h		A320 (low)	R/W		
3218h to 323Bh	(Reserved)	-	-	Inaccessible	-
323Ch	Manual torque boost value, 3rd motor	A342	R/W	0 to 200	0.1 [%]
323Dh	Manual torque boost frequency adjustment, 3rd motor	A343	R/W	0 to 500	0.1 [%]
323Eh	V/F characteristic curve selection, 3rd motor	A344	R/W	0 (VC), 1(VP)	-
323Fh to 326Ch	(Reserved)	-	-	Inaccessible	-
326Dh	Acceleration (2) time setting, 3rd motor	A392 (high)	R/W	1 to 360000	0.01 [sec.]
326Eh		A392 (low)	R/W		
326Fh	Deceleration (2) time setting, 3rd motor	A393 (high)	R/W	1 to 360000	0.01 [sec.]
3270h		A393 (low)	R/W		
3271h to 330B	(Reserved)	-	-	Inaccessible	-
330Ch	Electronic thermal setting (calculated within the inverter from current output), 3rd motor	b312	R/W	200 to 1000	0.1 [%]
330Dh	Electronic thermal characteristic, 3rd motor	b313	R/W	0 (reduced-torque characteristic), 1 (constant-torque characteristic), 2 (free setting)	-
330Eh to 3506h	(Reserved)	-	-	Inaccessible	-
3507h	Motor stabilization constant, 3rd motor	H306	R/W	0 to 255	1
3508h to	(Reserved)	-	-	Inaccessible	-

4.4 About the emergency stop function (disabled by the factory setting)

- The emergency stop function shuts off the inverter output (i.e. stops the switching operation of the main circuit elements) in response to a command from a hardware circuit via an intelligent input terminal without the operation by internal CPU software.

Note: The emergency stop function does not electrically shut off the inverter but merely stops the switching operation of the main circuit elements. Therefore, do not touch any terminals of the inverter or any power lines, e.g., motor cables. Otherwise, electric shock, injury, or ground fault may result.

- When the emergency stop function is enabled, intelligent input terminals 1 and 3 are used exclusively for this function, and no other functions can be assigned to these terminals. Even if other functions have been assigned to these terminals, these are automatically disabled and these terminals are used exclusively for the emergency stop function.

  Terminal [1] function:

  This terminal always serves as the a (NO) contact for the reset (RS) signal.

  This signal resets the inverter and releases the inverter from the trip due to emergency stop (E37.*).

  Terminal [3] function:

  This terminal always serves as the b (NC) contact for the emergency stop (EMR) signal.

  This signal shuts off the inverter output without the operation by internal CPU software.

  This signal makes the inverter trip due to emergency stop (E37.*).

Note: If intelligent input terminal 3 is left unconnected, the cable connected to the terminal is disconnected, or the signal logic is improper, the inverter trips due to emergency stop (E37.*). If this occurs, check and correct the wiring and signal logic, and then input the reset (RS) signal.

Only the reset (RS) signal input from intelligent input terminal [1] can release the inverter from tripping due to emergency stop (E37.*). (The inverter cannot be released from the E37.* status by any operation from the digital operator.)

- To enable the emergency stop function, set the slide lever of slide switch SW1 to ON. (With the factory setting, slide switch SW1 is set to OFF to disable the function.)

Note: Before operating slide switch SW1, make sure that the input power supply is off.

Setting of slide switch setting and function selection for intelligent input terminals [1] and [3]								
Setting of slide switch SW1	Intelligent input terminal [1]				Intelligent input terminal [3]			
	Terminal [1] function [C001]		a/b (NO/NC) selection [C011] (*1)		Terminal [3] function [C003]		a/b (NO/NC) selection [C013] (*1) (*2)	
SW1 is OFF. Emergency stop disabled (factory setting)	Selectable arbitrarily (*4)		Selectable arbitrarily (*4)		Selectable arbitrarily (*4)		Selectable arbitrarily (*4)	
	Factory setting	18 (RS)	Factory setting	00 (NO)	Factory setting	06 (JG)	Factory setting	00 (NO)
SW1 is ON. Emergency stop enabled (*5)	Automatic assignment of functions to intelligent input terminals [1] and [3] and the terminal to which function "18 (RS)" has been assigned (*3)							
	Fixed function (cannot be changed)	18 (RS)	Fixed function (cannot be changed)	00 (NO)	Fixed function (cannot be changed)	64 (EMR)	Fixed function (cannot be changed)	01 (NC)
SW1 is ON (after setting to OFF once). Emergency stop disabled (*3) (*5)	Selectable arbitrarily (*4)		Selectable arbitrarily (*4)		Selectable arbitrarily (*4)		Selectable arbitrarily (*4)	
	Setting made when SW1 is set ON retained	18 (RS)	Setting made when SW1 is set ON retained	00 (NO)	Released from emergency stop function	no (No function assigned)	Setting made when SW1 is set ON retained	01 (NC)

*1 When function "18 (RS)" is assigned to the input terminal, "a/b (NO/NC)" selection is always "00 (NO)".

*2 When terminal setting "C003" is "64 (EMR)", terminal setting "C013" is always "01 (NC)".

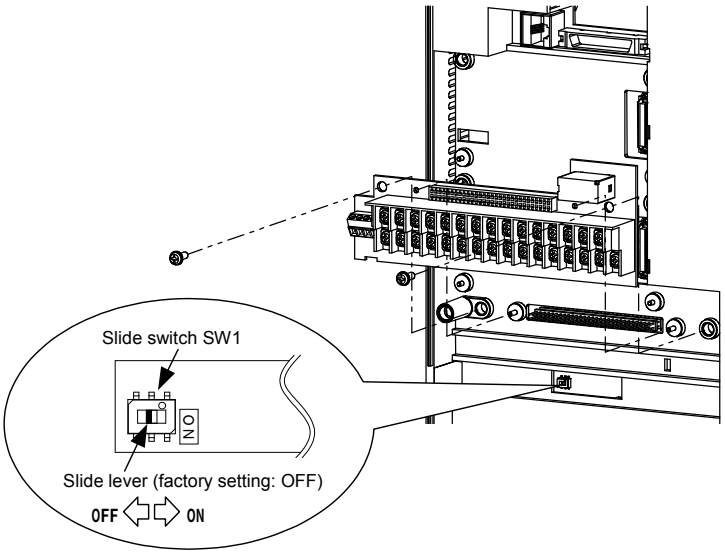
*3 If function "18 (RS)" has been assigned to an intelligent input terminal other than intelligent input terminals [1] and [3] before slide switch SW1 is set to ON, the input terminal setting for said terminal is automatically changed to "no (no function assigned)" when slide switch SW1 is set to ON to prevent any duplication of terminal functions. Even if slide switch SW1 is subsequently returned to OFF, the original function setting for said terminal will not be restored. If necessary, the original function will have to be re-assigned to said terminal.

Example: If slide switch SW1 is set to ON when function "18 (RS)" has been assigned to input terminal 2 (by terminal setting "C002"), terminal setting "C002" is changed to "no (no function assigned)," and function "18 (RS)" is assigned to input terminal 1 (by terminal setting "C001").

Even if slide switch SW1 is subsequently returned to OFF, terminal [2] function "C002" and terminal [1] function "C001" will remain as "no (no function assigned)" and "18 (RS)," respectively.

*4 Function "64 (EMR)" cannot be assigned to input terminal 3 by an operation from the digital operator. The function is automatically assigned to the terminal when slide switch SW1 is set to ON.

*5 After slide switch SW1 has been set to ON once, function assignments to intelligent input terminals [1] and [3] are not returned to their original assignments. If necessary, re-assign original functions to the intelligent input terminals.



Note: If the data of an optional operator (SRW or SRW-EX) is copied:
If operator data is copied to your SJ700 series inverter whose slide switch SW1 is ON from another SJ700 series inverter whose slide switch SW1 is OFF or an SJ300 series inverter, the digital operator on your SJ700 series inverter may display [R-ERROR COPY ROM] for a moment. This event may occur because the data on intelligent input terminals [1] and [3] cannot be copied since, on your inverter, exclusive functions have already been assigned to intelligent input terminals [1] and [3] due to the slide switch SW1 setting to ON. Note that other data is copied. If this event occurs, check the settings on both copy-source and copy-destination inverters.

Chapter 5 Error Codes

This chapter describes the error codes of the inverter, error indications by the functions, and troubleshooting methods.

5.1 Error Codes and Troubleshooting ····· 5 - 1

5.2 Warning Codes ····· 5 - 9

(Memo)

5.1 Error Codes and Troubleshooting

5.1.1 Error Codes

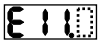
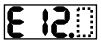
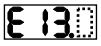
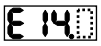
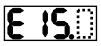
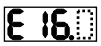
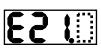
Name	Description		Display on digital operator	Display on remote operator	Troubleshooting and corrective action	Reference page
Overcurrent protection	If the motor is constrained or suddenly accelerated or decelerated, a high current will flow in the inverter and the inverter may fail. To avoid this problem, the inverter shuts off its output and displays the error code shown on the right when it detects a current higher than a specified level. This protective function uses a DC current detector (CT) to detect overcurrent. When a current as high as about 220% of the inverter's rated output current is detected, the protective circuit operates and the inverter trips.	During constant-speed operation	E01	OC.Drive	Check whether the load has fluctuated sharply. (Eliminate the load fluctuation.) Check for the short circuit of output connections. (Check the output cables.) Check for the ground fault. (Check the output cables and motor.)	-
		During deceleration	E02	OC.Decel	Check whether the inverter has decelerated the motor quickly. (Increase the deceleration time.)	4-10 4-31
		During acceleration	E03	OC.Accel	Check whether the inverter has accelerated the motor quickly. (Increase the acceleration time.) Check whether the motor has been locked. (Check the motor and wiring.) Check whether the torque boost current has been set too high. (Reduce the boost current.)	4-10 4-31
		Others	E04	Over.C	Check whether the DC braking force is too high. (Reduce the braking force.) Check whether the current detector (CT) is normal. (Replace or repair the CT.)	4-20
Overload protection (*1)	This protective function monitors the inverter output current, and shuts off the inverter output and displays the error code shown on the right when the internal electronic thermal protection circuit detects a motor overload. If the error occurs, the inverter will trip according to the setting of the electronic thermal function.		E05	Over.L	Check whether the motor load is too high. (Reduce the load factor.) Check whether the thermal level is appropriate. (Adjust the level appropriately.) Note: The electronic thermal protection is easily triggered when the output frequency is 5 Hz or less. If the moment of inertia of the load is large, this protective function may operate when the inverter accelerates the motor and the acceleration may be disabled. If this problem occurs, increase the torque boost current or adjust other settings as needed.	4-37
Braking resistor overload protection	When the BRD operation rate exceeds the setting of "b090", this protective function shuts off the inverter output and displays the error code shown on the right.		E06	OL.BRD	Check whether the inverter has decreased the motor quickly. (Increase the deceleration time.) Check whether the operation cycle is too short. (Prolong the operation cycle.) Check whether the set BRD operation rate is too low. (Adjust the setting to an appropriate level.) Note: confirm the maximum allowable capacity of the resistor.	4-10 4-46
Overvoltage protection	If the DC voltage across the P and N terminals rises too high, an inverter failure may result. To avoid this problem, this protective function shuts off the inverter output and displays the error code shown on the right when the DC voltage across the P and N terminals exceeds a specified level because of an increase in the energy regenerated by the motor or the input voltage (during operation). The inverter will trip if the DC voltage across the P and N terminals exceeds about 400 VDC (in case of the 200 V class models) or about 800 VDC (in case of the 400 V class models).		E07	Over.V	Check whether the inverter has decreased the motor quickly. (Increase the deceleration time.) Check for a ground fault. (Check the output cables and motor.) Check whether the motor has been rotated by the action of the load. (Reduce the regenerative energy.)	-
EEPROM error (*2) (*3)	When an internal-EEPROM is caused by external noise or an abnormal temperature rise, the inverter shuts off its output and displays the error code shown on the right. Note: An EEPROM error may result in a CPU error.		E08	EEPROM	Check for the noise sources located near the inverter. (Remove noise sources.) Check whether the cooling efficiency has deteriorated. (Check the heat sink for clogging, and clean it.) (Replace the cooling fan.)	-

*1 The inverter will not accept any reset command within about 10 seconds after tripping (i.e., after the protective function operates).

*2 The inverter will not accept any reset command after an EEPROM error occurs with error code E08 displayed. Turn off the inverter power once. If error code "E08" is displayed when the inverter power is turned on subsequently, the internal memory device may have failed or parameters may have not been stored correctly. In such cases, initialize the inverter, and then re-set the parameters.

*3 The inverter will not accept reset commands input via the RS terminal or entered by the STOP/RESET key. Therefore, turn off the inverter power.

Chapter 5 Error Codes

Name	Description	Display on digital operator	Display on remote operator	Troubleshooting and corrective action	Reference page
Undervoltage	If the inverter input voltage drops, the control circuit of the inverter cannot function normally. Therefore, the inverter shuts off its output when the input voltage falls below a specified level. The inverter will trip if the DC voltage across the P and N terminals exceeds about 175 VDC (in case of the 200 V class models) or about 345 VDC (in case of the 400 V class models).		Under.V	Check whether the power supply voltage has dropped. (Check the power supply.) Check whether the power supply capacity is sufficient. (Check the power supply.) Check whether the thyristor has been damaged. (Check the thyristor.)	4-25
CT error	If an error occurs in the internal current detector (CT), the inverter will shut off its output and display the error code shown on the right. The inverter will trip when the CT outputs about 0.6 V or more at power-on.		CT	Check whether the inverter has failed. (Repair the inverter.)	-
CPU error (*3)	If the internal CPU malfunctions or an error occurs in it, the inverter will shut off its output and display the error code shown on the right. Note: Reading an abnormal data from the EEPROM may result in a CPU error.		CPU	Check for the noise sources located near the inverter. (Remove noise sources.) Check whether the inverter has failed. (Repair the inverter.)	-
External trip	If an error occurs in the external equipment or device connected to the inverter, the inverter will fetch the error signal and shut off its output. (This protective function is enabled when the external trip function is enabled.)		EXTERNAL	Check whether an error has occurred in the external equipment (when the external trip function has been enabled). (Recover the external equipment from the error.)	4-58
USP error	A USP error is indicated when the inverter power is turned on with an input operation signal remaining in the inverter. (This protective function is enabled when the USP function is enabled.)		USP	Check whether the inverter power has been turned on with an input operation signal remaining in the inverter (when the USP function has been enabled). (Reset the operation command, and then turn on the inverter power.)	4-57
Ground-fault protection (*3)	When the inverter power is turned on, this protective function detects the ground fault between the inverter output circuit and the motor to protect the inverter. (This function does not operate when a residual voltage remains in the motor.)		GND.Flt	Check for the ground fault. (Check the output cables and motor.) Check the inverter itself for abnormality. (Remove the output cables from the inverter, and then check the inverter.) Check the main circuit for abnormality. (Check the main circuit with reference to Chapter 6.) (Repair the inverter.)	-
Input overvoltage protection	This protective function determines an error if the input voltage is kept above the specification level for 100 seconds while the inverter is stopped. The inverter will trip if the DC voltage of the main circuit is kept above about 390 VDC (in case of the 200 V class models) or about 780 VDC (in case of the 400 V class models).		OV.SRC	Check whether the input voltage is high while the inverter is stopped. (Lower the input voltage, suppress the power voltage fluctuation, or connect an AC reactor between the power supply and the inverter input.)	-
Instanta-neous power failure protection	If an instantaneous power failure lasts 15 ms or more, the inverter will shut off its output. When the power failure duration is long, the inverter assumes a normal power-off. If a restart mode has been selected and an operation command remains in the inverter, the inverter will restart after the power is recovered.		Inst.P-F	Check whether the power supply voltage has dropped. (Recover the power supply.) Check the MCB and magnetic contactors for poor contacts. (Replace the MCB and the magnetic contactor.)	4-33
Temperature error due to low cooling-fan speed	The inverter will display the error code shown on the right if the lowering of cooling-fan speed is detected at the occurrence of the temperature error described below.		OH.stFAN	Check whether the cooling efficiency has been lowered. (Replace the cooling fan.) Check the heat sink for clogging. (Clean the heat sink.)	-
Temperature error	If the main circuit temperature rises because of a high ambient temperature or for other reasons, the inverter will shut off its output.		OH.fin	Check whether the inverter is installed vertically. (Check the installation.) Check whether the ambient temperature is high. (Lower the ambient temperature.)	-

*3 The inverter will not accept reset commands input via the RS terminal or entered by the STOP/RESET key. Therefore, turn off the inverter power.

Name	Description	Display on digital operator	Display on remote operator	Troubleshooting and corrective action	Reference page
Gate array communication error	If an error occurs in the communication between the internal CPU and gate array, the inverter will trip.	E23	GA.COM	Check for the noise sources located near the inverter. (Remove noise sources.) Check whether the communication cable has been disconnected. (Check the connectors.)	-
Phase loss input protection	When the phase loss input protection has been enabled (b006 = 01), the inverter will trip to avoid damage if an phase loss input is detected. The inverter trips when the phase loss input continues for about 1 second or more.	E24	PH.fail	Check for the phase loss power input. (Check the power supply input wiring.) Check the MCB and magnetic contactors for poor contacts. (Replace the MCB and magnetic contactors.)	-
Main circuit error (*3)	The inverter will trip if the gate array cannot confirm the on/off state of IGBT because of a malfunction due to noise,short or damage to the main circuit element.	E25	Main.Cir	Check for the noise sources located near the inverter. (Remove noise sources.) Check the main circuit element for damage. Check the output circuit for a short circuit. (Check the IGBT.) Check the inverter for abnormality. (Repair the inverter.)	-
IGBT error	If instantaneous overcurrent occurs, the main circuit element temperature is abnormal, or the main circuit element drive power drops, the inverter will shut off its output to protect the main circuit element. (After tripping because of this protective function, the inverter cannot retry the operation.)	E30	IGBT	Check the output circuit for a short circuit. (Check the output cables.) Check for the ground fault. (Check the output cables and motor.) Check the main circuit element for damage. (Check the IGBT.) Check the heat sink for clogging. (Clean the heat sink.)	-
Thermistor error	The inverter monitors the resistance of the thermistor (in the motor) connected to the inverter's TH terminal, and will shut off the inverter output if the motor temperature rises.	E35	TH	Check whether the motor temperature is high. (Check the motor temperature.) Check whether the internal thermistor of the motor has been damaged. (Check the thermistor.) Check whether noise has been mixed in the thermistor signal. (Separate the thermistor wiring from other wirings.)	2-8 4-75
Emergency stop (*4)	If the EMR signal (on three terminals) is turned on when the slide switch (SW1) on the logic board is set to ON, the inverter hardware will shut off the inverter output and display the error code shown on the right. Malfunction due to incoming noise,in case EMR terminal is not ON.	E37	EMR	Check whether an error has occurred in the external equipment since the emergency stop function was enabled. (Recover the external equipment from the error.) Check for the noise sources located near the inverter.(Remove noise sources.)	2-8
Low-speed overload protection	If overload occurs during the motor operation at a very low speed at 0.2 Hz or less, the electronic thermal protection circuit in the inverter will detect the overload and shut off the inverter output. (2nd electronic thermal control) (Note that a high frequency may be recorded as the error history data.)	E38	OL-LowSP	Check whether the motor load is too high. (Reduce the load factor.)	-
Modbus communication error	If timeout occurs because of line disconnection during the communication in Modbus-RTU mode, the inverter will display the error code shown on the right. (The inverter will trip according to the setting of "C076".)	E41	NET.ERR	Check whether the communication speed setting is correct. Check whether the wiring distance is appropriate. (Check the connections.)	4-113
Option 1 error	The inverter detects errors in the option board mounted in the optional slot 1. For details, refer to the instruction manual for the mounted option board.	E60 to E69	OP1-0 OP1-9	Check whether the option board is mounted correctly. (Check the board mounting.) Check whether the option board is used correctly. (Check the instruction manual for the option board.)	Refer to the instruction manual for the SJ-DG, or SJ-DN.

*3 The inverter will not accept reset commands input via the RS terminal or entered by the STOP/RESET key. Therefore, turn off the inverter power.

*4 The inverter will not accept the reset command entered from the digital operator. Therefore, reset the inverter by turning on the RS terminal.

Chapter 5 Error Codes

Name	Description	Display on digital operator	Display on remote operator	Troubleshooting and corrective action	Reference page
Option 2 error	The inverter detects errors in the option board mounted in the optional slot 2. For details, refer to the instruction manual for the mounted option board.	E70. to E79.	OP2-0 OP2-9	Check whether the option board is mounted correctly. (Check the board mounting.) Check whether the option board is used correctly. (Check the instruction manual for the option board.)	Refer to the instruction manual for the SJ-DG, or SJ-DN.
Waiting in undervoltage status	If the input voltage falls, the inverter will shut off its output, display the code shown on the right, and wait for the recovery of the input voltage. The inverter will display the same error code also during an instantaneous power failure. (remark) Inverter trips with under voltage when this status continues for 40 seconds.	- - - -	UV.WAIT	Check whether the power supply voltage has fallen. (Recover the power supply.) Check the MCB and magnetic contactors for poor contacts. (Replace the MCB and magnetic contactors.) Check whether the voltage across the P and N terminals is normal. (Check the voltage across the P and N terminals.)	-
Communica-tion error	If a problem occurs in the communication between the digital operator and inverter, the inverter will display the code shown on the right.	- - - -	R-ERROR COMM<1> R-ERROR COMM<2>	Check whether the relay plug is fitted correctly. (Check the relay plug for connection.) Check whether the digital operator is connected correctly. (Check the digital operator for connection.)	-
Waiting for retry	When the retry after instantaneous power failure or tripping has been enabled, the inverter displays the code shown on the right while awaiting retry after an instantaneous power failure or tripping.	0000	RESTART ADJUST		-
Power-off	The inverter displays the code shown on the right when the inverter power is turned off.	- - - -	POWER OFF		-
Restricted operation command	When an operation direction has been restricted by the setting of "b035", the inverter will display the error code shown on the right if the operation command specifying the restricted operation direction is input.	0000	RUN.CMD DISABLE		-
Empty trip history	If the inverter has not tripped before,the inverter displays - - - - .	- - - -	Ex. Err2 **Err2 ?**		

5.1.2 Option boards error codes

When an option board is mounted in the optional port 1 (located near the operator connector), the error code display format is "E6*. " (on the digital operator) or "OP1-*" (on the remote operator). When it is mounted in the optional port 2 (located near the control circuit terminal block), the error code display format is "E7*. " (on the digital operator) or "OP2-*" (on the remote operator).

1) Error indications by protective functions with the digital option board (SJ-DG) mounted

Name	Description	Display on digital operator	Display on remote operator ERR1***
SJ-DG error	If timeout occurs during the communication between the inverter and digital option board, the inverter will shut off its output and display the error code shown on the right.	E60. E70.	OP1-0 OP2-0

Note: The input mode is determined by a combination of DI switch and rotary switch settings. If the option board does not operate normally, confirm the DIP switch and rotary switch settings on the option board.

Functions of the DIP and rotary switches on the digital option board (SJ-DG)

DIP switch		Rotary switch	Frequency setting				Acceleration/ deceleration time setting			Torque limit setting	Position setting
Type		Code	Data resolution								
Switch No.		Code for setting	0.01 Hz	0.1 Hz	1 Hz	Rate	0.01 sec	0.1 sec	1 sec	1%	1 pulse
1	2										
OFF: BIN (binary input)/ ON: BCD (BCD input)	OFF: PAC (batch input mode)	0	○								
		1		○							
		2			○						
		3				○					
		4								○	
		5									
		6									○
	ON: DIV (divided-input mode)	0	○				○			○	○
		1						○			
		2							○		
		3		○			○				
		4						○			
		5							○		
		6			○		○				
		7						○			
		8							○		
		9				○	○				
		A						○			
		B							○		

○: Input mode specified by switch settings

Note: For details, refer to the instruction manual for the option board.

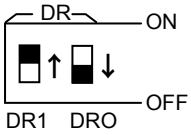
2) Error indications by protective functions with the DeviceNet option board (SJ-DN) mounted

Name	Description	Display on digital operator	Display on remote operator	Troubleshooting and corrective action	Reference page
DeviceNet communication error	If the disconnection due to the Bus-Off signal or timeout occurs during the operation using DeviceNet commands, the inverter will shut off its output and display the error code shown on the right. (The inverter will trip according to the settings of "p45" and "P048".)	E60 E70	OP1-0 OP2-0	Check whether the communication speed setting is correct. Check whether the wiring distance is appropriate. Check the connections.	Refer to the instruction manual for the SJ-DN.
Duplicate MAC ID	If two or more devices having the same MAC ID are detected in the same network, the inverter will display the error code shown on the right.	E61 E71	OP1-1 OP2-1	Check whether duplicate MAC IDs are used.	
External trip	If the Force Fault/Trip bit of Attribute 17 in the Instance 1 of the Control Supervisory object is set to "1", the inverter will shut off its output and display the error code shown on the right.	E62 E72	OP1-2 OP2-2	Check whether the Attribute 17 in the Instance 1 of Class 29 is "1". (If so, clear the bit to "0".)	
Inverter communication error	If timeout occurs during the communication between the inverter and DeviceNet option board, the inverter will shut off its output and display the error code shown on the right.	E69 E79	OP1-9 OP2-9	Check whether the option board has been disconnected from the inverter.	

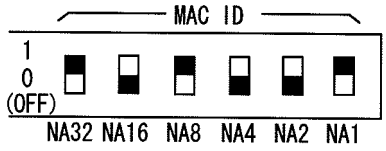
Note: If the option board does not operate normally, confirm the DIP switch settings on the option board.

Functions of the DIP switches on the DeviceNet option board (SJ-DN)

Setting of DeviceNet baud rate (DIP switches No. 1 and No. 2)

Baud rate	125 kbps	250 kbps	500 kbps
DIP switch setting			

Setting of MAC ID (DIP switches No. 3 to No. 8)

MAC ID	Dip switch setting
	The left-most switch indicates the highest-order bit of MAC ID. Therefore, the example of switch settings shown on the left indicates the following MAC ID: $1\cdot2^5+0\cdot2^4+1\cdot2^3+0\cdot2^2+0\cdot2^1+1\cdot2^0$ $\overline{NA}32\ \ \overline{NA}16\ \ \overline{NA}8\ \ \overline{NA}4\ \ \overline{NA}2\ \ \overline{NA}1$ 29 (hexadecimal) = 41 (decimal)

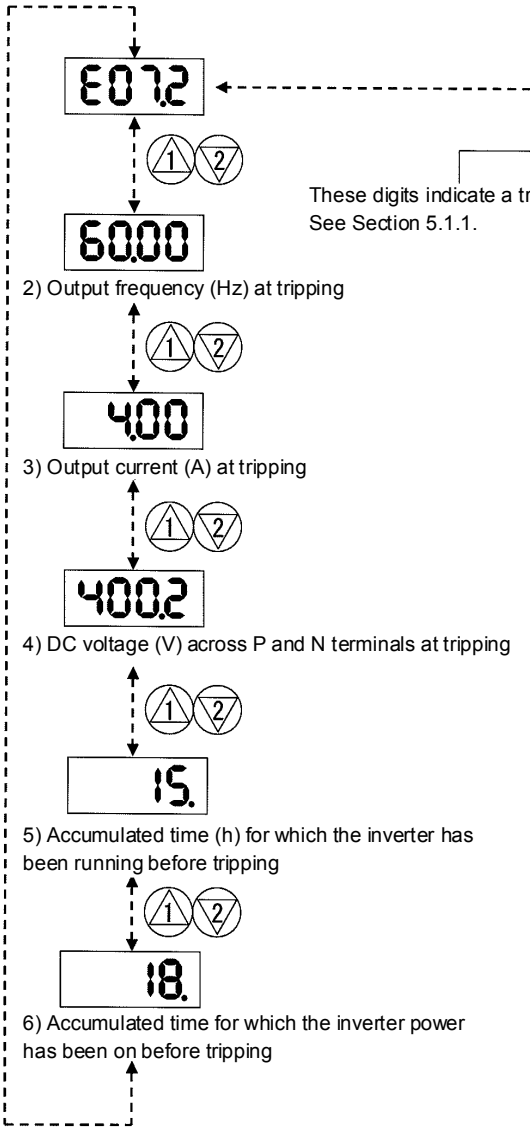
Note: For details, refer to the instruction manual for the option board.

3) Error indications by protective functions with the easy sequence function used

Name	Description	Display on digital operator	Display on remote operator ERR1***
Invalid instruction	- The inverter will display the error code shown on the right if an invalid instruction is found in a downloaded program. (*1) - The inverter will display the error code if the PRG terminal is turned on when no program has been loaded.	E43	PRG.CMD
Nesting count error	The inverter will display the error code shown on the right if subroutines, "for" instructions, and "next" instructions are nested in more than eight levels.	E44	PRG.NST
Execution error 1	- The inverter will display the error code shown on the right if the "for" or another instruction to start nesting is not found at the jump destination of a "go to" instruction, and the "next" or another instruction to end nesting precedes the nesting-start instruction. - An error is assumed when an arithmetic operation instruction has resulted in overflow or underflow or a division by zero has been attempted. - An error is assumed when a "chg param" or "mon param" instruction has attempted to reference an undefined parameter, set the data beyond the specified setting range in a parameter, or update a parameter that cannot be changed during the inverter operation.	E45	PRG.ERR1
User trips 0 to 9	The inverter outputs an error code when a trip instruction is executed.	E50 ~ E59	PRG-0 ~ PRG-9

*1 The error code is output when the relevant program runs.

5.1.3 Trip conditions monitoring



0 : Resetting/Initialization at power-on or with the reset terminal turned on
1 : Stopping the motor
2 : Decelerating or operating the motor
3 : During constant speed
4 : Accelerating the motor
5 : Status after receiving a zero-frequency operation command
6 : Starting the motor
7 : Applying DC braking to the motor
8 : Overload-restricted operation

Note: The above descriptions indicate the inverter status at the occurrence of tripping, which may not correspond to the apparent operation of the motor.

(Example)
When the PID control is used or the frequency command is input as an analog signal (a voltage or current signal), the inverter may repeat acceleration and deceleration alternately at short intervals to make up for the fluctuations of the analog signal, even if the motor is apparently running at constant speed.
In such cases, the inverter status at tripping may not correspond to the apparent operation of the motor.

5.2 Warning Codes

The following table lists the warning codes and the contents of parameter readjustments:

Warning code	Target function code	Condition	Basic function code
□001/□201	Frequency upper limit setting (A061/A261)	>	Maximum frequency setting (A004/A204/A304)
□002/□202	Frequency lower limit setting (A062/A262)	>	
□004/□204/□304	Base frequency setting (A003/A203/A303) (*1)	>	
□005/□205/□305	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	>	
□006/□206/□306	Multispeed 1 to 15 settings (A021 to A035)	>	
□009	Home search speed setting (P015)	>	
□012/□212	Fequency lower limit setting (A062/A262)	>	Frequency upper limit setting (A061/A261)
□015/□215	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	>	
□016/□216	Multispeed 1 to 15 settings (A021 to A035)	>	
□019	Frequency upper limit setting (A061/A261)	<	Home search speed setting (P015)
□021/□221		<	Fequency lower limit setting (A062/A262)
□025/□225	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	<	
□031/□231	Frequency upper limit setting (A061/A261)	<	Start frequency adjustment (b082)
□032/□232	Fequency lower limit setting (A062/A262)	<	
□035/□235/□335	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	<	
□036	Multispeed 1 to 15 settings (A021 to A035)	<	
□037	Jog frequency setting (A038)	<	
□085/□285/□385	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	<>	Jump (center) frequency settings 1/2/3 ± " Jump (hysteresis) frequency width settings 1/2/3" A063 ± A064, A065 ± A066, A067 ± A068 (*3)
□086	Multispeed 1 to 15 settings (A021 to A035)	<>	
□091/□291	Frequency upper limit setting (A061/A261)	>	Free-setting V/f frequency (7) (b112)
□092/□292	Fequency lower limit setting (A062/A262)	>	
□095/□295	Output frequency setting (F001), multispeed 0 (A202/A220/A320) (*2)	>	
□096	Multispeed 1 to 15 settings (A021 to A035)	>	
□110	Free-setting V/f frequency (1) to (6) (b100, b102, b104, b106, b108, b110)	>	
	Free-setting V/f frequency (2) to (6) (b102, b104, b106, b108, b110)	<	Free-setting V/f frequency (1) (b100)
	Free-setting V/f frequency (1) (b100)	>	Free-setting V/f frequency (2) (b102)
	Free-setting V/f frequency (3) to (6) (b104, b106, b108, b110)	<	
	Free-setting V/f frequency (1) (2) (b100, b102)	>	Free-setting V/f frequency (3) (b104)
	Free-setting V/f frequency (4) to (6) (b106, b108, b110)	<	
	Free-setting V/f frequency (1) to (3) (b100, b102, b104, b110)	>	Free-setting V/f frequency (4) (b106)
	Free-setting V/f frequency (5) (6) (b108, b110)	<	
	Free-setting V/f frequency (1) to (4) (b100, b102, b104, b106)	>	Free-setting V/f frequency (5) (b108)
	Free-setting V/f frequency (6) (b110)	<	
	Free-setting V/f frequency (1) to (5) (b100, b102, b104, b106, b108)	>	Free-setting V/f frequency (6) (b110)
□120	Free setting, electronic thermal frequency (2) (3) (b017/b019)	<	Free setting, electronic thermal frequency (1) (b015)
	Free setting, electronic thermal frequency (1) (b015)	>	Free setting, electronic thermal frequency (2) (b017)
	Free setting, electronic thermal frequency (3) (b019)	<	
	Free setting, electronic thermal frequency (1) (2) (b015/b017)	>	Free setting, electronic thermal frequency (3) (b019)

The inverter displays a warning code when the data set as a target function code satisfies the condition (specified in the Condition column) in relation to the data set as the corresponding basic function code.
Each parameter (target function code) is readjusted to the data set as the basic function code (by updating at the inverter start-up).

*1 In this case, the base frequency is rewritten at parameter readjustment. If the base frequency is updated to an inappropriate value, a motor burnout may result. Therefore, if the warning is displayed, change the current base frequency data to an appropriate value.

*2 These parameters are checked, even when the digital operator (02) is not specified for the frequency source setting (A001).

*3 The current value of the jump (center) frequency is updated to "'the current value of the jump frequency' - 'value of the Jump (hysteresis) frequency width (minimum)'".

(Memo)

Chapter 6 Maintenance and Inspection

This chapter describes the precautions and procedures for the maintenance and inspection of the inverter.

6.1 Precautions for Maintenance and Inspection 6-1
6.2 Daily and Periodic Inspections 6-2
6.3 Replacing Parts 6-3
6.4 Ground Resistance Test with a Megger 6-3
6.5 Withstand Voltage Test 6-4
6.6 Method of Checking the Inverter and Converter Circuits 6-4
6.7 DC-Bus Capacitor Life Curve 6-5
6.8 Output of Life Warning 6-5
6.9 Methods of Measuring the Input/Output Voltages, Current, and Power 6-6

(Memo)

6.1 Precautions for Maintenance and Inspection

! WARNING

- Before inspecting the inverter, be sure to turn off the power supply and wait for 10 minutes or more. Otherwise, you run the risk of electric shock.
  (Before inspection, confirm that the Charge lamp on the inverter is off and the DC voltage between terminals P and N is 45 V or less.)
- Commit only a designated person to maintenance, inspection, and the replacement of parts.
  (Be sure to remove wristwatches and metal accessories, e.g., bracelets, before maintenance and inspection work and to use insulated tools for the work.)
  Otherwise, you run the risk of electric shock and injury.
- Never modify the inverter. Otherwise, you run the risk of electric shock and injury.

6.1.1 Daily inspection

Basically check your system during the inverter operation to confirm that:
1) the motor is operating according to the settings on the inverter,
2) the installation environment is normal,
3) the cooling system is normal,
4) no abnormal vibrations and noise are generated,
5) no equipment overheating and discoloration are found, and
6) there are no unusual smells.

While the inverter is operating, measure the inverter input power voltage with a multimeter to confirm that:
1) the power supply voltage does not fluctuate often, and
2) the voltages between the power supply wires are balanced.

6.1.2 Cleaning

Always keep the inverter clean. When cleaning the inverter, wipe off dirt and stains on the inverter surface lightly with a soft cloth dipped in a neutral detergent solution.

Note:
Do not use solvents such as acetone, benzene, toluene, and alcohol for cleaning. These solvents cause the inverter surface to dissolve or the coating on the surface to peel off. In particular, never use a detergent or alcohol to clean the monitor of the digital operator.

6.1.3 Periodic inspection

Check those inverter sections and parts which are accessible only while the inverter is stopped and which should be inspected regularly. When you intend to carry out a periodic inspection, contact your local Hitachi Distributor.

During a periodic inspection, perform the following:
1) Check that the cooling system is normal. Clean the air filter as needed.
2) Check the screws and bolts for tightness, and retighten them. Screws and bolts may have loosened because of vibrations and temperature changes. Check them carefully.
3) Check to ensure conductors and insulators are not corroded or damaged.
4) Measure the dielectric breakdown voltage of insulators.
5) Check the cooling fan, smoothing capacitors, and relays, and replace them if necessary.

6.2 Daily and Periodic Inspections

Part to inspect	Inspection item	Detail of inspection	Inspection cycle			Inspection method	Criterion	Test equipment
			Daily	Periodic				
				Annual	Biennial			
General	Environment	Check the ambient temperature, humidity, and dust.	○			See Section 2.1, "Installation."	The ambient temperature must be within -10°C to +50°C without congelation. The ambient humidity must be 90% RH or less without condensation.	Thermometer, hygrometer, recorder
	Whole inverter	Check for abnormal vibrations and noise.	○			Check visually and by listening.	There must be no abnormality found.	
	Power supply voltage	Check that the main circuit voltage is normal.	○			Measure the voltage between the main circuit terminals R, S, and T.	The measured voltage must be within the allowable tolerance for AC power voltage.	Tester, digital multimeter
Main circuit	General check	(1) Check the ground resistance between the main circuit and ground terminals with a megger.		○		Disconnect all input and output cables from the inverter's main circuit terminal block, detach the control circuit terminal block from the inverter, and remove the jumper for switching the inverter's internal filter function. Subsequently, measure the insulation resistance between the ground terminal and the jumper connecting all the following terminals: R, S, T, U, V, W, P, PD, N, RB, R0, and T0	The measured ground resistance must be 5MΩ or more.	500 VDC class megger
		(2) Check screws and bolts for loosening.	○			Retighten loose screws and bolts.	There must be no abnormality found.	
		(3) Check each part for any trace of overheating.	○			Check visually.	There must be no abnormality found.	
	Connecting conductors and cables	(1) Check the conductors for distortion.	○			Check visually	There must be no abnormality found.	
		(2) Check the cable insulations for damage.	○					
	Terminal block	Check the terminal blocks for damage.	○			Check visually	There must be no abnormality found.	
	Inverter circuit and converter circuit (including resistors)	Check the resistance between terminals.			○	Remove all cables from the inverter's main circuit terminal block. Use a tester (in 1Ω range mode) to measure the following: - Resistance between terminals R, S, and T and terminals P and N - Resistance between terminals U, V, and W and terminals P and N	See Section 6.5, "Method of Checking the Inverter and Converter Circuits." Standard operating life of power module(IGBT,IPM,Diode and Thyristor) until replacement: 10^5 cycles of starting and stopping (*3)	Analog tester
	Smoothing capacitor	(1) Check for liquid leak.	○			Check visually.	There must be no abnormality found. Target operating life until replacement: 10 years (*1) (*3)	Capacitance meter
		(2) Check that the relief valve does not protrude or swell.	○					
	Relay	(1) Check that no fluttering sound is generated during the relay operation.		○		Check by listening.	There must be no abnormality found.	
		(2) Check the contacts for damage.		○		Check visually.	There must be no abnormality found.	
Control and protective circuits	Operation	(1) While performing a unit operation of the inverter, check the balance output voltage among the individual phases.		○		Measure the voltage between the cables connected to the main circuit terminals U, V, and W.	The inter-phase voltage balance must be as follows: 200 V class models: 4 V or less 400 V class models: 8 V or less	Digital multimeter, rectifier instrument, and voltmeter
		(2) Carry out a sequential protection operation test, and check the protective and display circuits for any abnormality.		○		Short-circuit or open the protective circuit outputs as a simulation.	An error must be detected according to the sequence.	
Cooling system	Cooling fan	(1) Check for abnormal vibrations and noise	○			Turn the fan manually during the inverter power-off status.	The fan must rotate smoothly. There must be no abnormality found.(*4) Standard operating life until replacement: 10 years (*2) (*3)	
		(2) Check the joints for loosening.		○		Check visually.		
	Heat sink	Check for clogging.		○		Check visually.	The heat sink must not be clogged.	
Display	Monitor	(1) Check that all LEDs light up normally.	○			Check visually.	The LEDs must light up normally.	
		(2) Clean the monitor.		○		Clean the monitor with a rag.		
	Meter	Check that meter readings are normal.	○			Check the meter readings on the panel.	The readings must meet the standard and control values.	Voltmeter and ammeter
Motor	General	(1) Check for abnormal vibrations and noise.	○			Check vibrations and noise visually, by listening, and with physical senses.	There must be no abnormality found.	
		(2) Check for unusual smells.	○			Check for any unusual smells caused by overheating or damage.	There must be no abnormality found.	
	Insulation resistance	Check the ground resistance between all motor terminals and the ground terminal with a megger.			○	Remove the cables from the inverter's main circuit terminals U, V, and W, connect the motor wires (for three phases) with one another, and measure the ground resistance between the motor wires and the ground terminal.	The measured ground resistance must be 5MΩ or more.	500 VDC class megger

*1 The operating life of the smoothing capacitor is under the influence of the ambient temperature. Refer to Section 6.6, "Smoothing-Capacitor Life Curve," as a standard for the operating life until replacement.
*2 The operating life of the cooling fan varies depending on environmental conditions, including the ambient temperature and dust. Check the status of the cooling-fan operation during daily inspections.
*3 The standard operating life (number of years or operation cycles) and the data described in Section 6.6, "Smoothing-Capacitor Life Curve," are based on the expected design life, but they do not indicate the guaranteed life of any parts.
*4 In case fan is locked by dust or particle, it takes 5 to 10 seconds to restart even after the dust is removed.

6.3 Replacing Parts

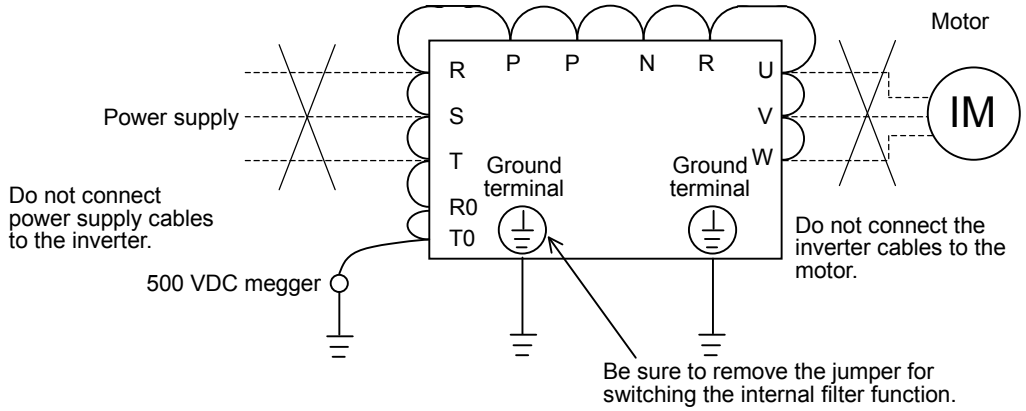
The inverter consists of many parts and it functions normally only when all the parts operate normally.
The table below lists the parts that may be subject to changes in characteristics and malfunctions after long-time use, even normally, over a specified number of years.
Each part should be replaced at specified intervals to prevent inverter faults and changes in inverter characteristics.
Be sure to periodically replace the parts for preventive maintenance.

Part name	Standard replacement interval	Replacement and maintenance methods
Inverter circuit and converter circuit	- (*5)	Decide whether to replace after examination.
Cooling fan	10 years(*2) (*4)(*7)	Replace with a new part.
DC bus capacitors of main circuit	10 years(*1) (*3) (*7)	Replace with a new part. (Decide whether to replace after examination.)
Electrolytic capacitors on the board	10 years(*1) (*3)	Replace with a new part. (Decide whether to replace after examination.)
Relay	- (*6)	Inspect the part after examination.

*1 The operating life of the smoothing capacitor is under the influence of the ambient temperature. Refer to "Smoothing-Capacitor Life Curve," as a standard for the operating life until replacement.
*2 The operating life of the cooling fan varies depending on environmental conditions, including the ambient temperature and dust. Check the status of the cooling-fan operation during daily inspections.
*3 The standard operating life (number of years or operation cycles) and the data described in "Smoothing-Capacitor Life Curve," are based on the expected design life, but they do not indicate the guaranteed life of any parts. Please refer to the manual of each model for Smoothing-Capacitor Life Curve,"
*4 Even if dust is detached when the cooling fan is in the state of the lock by dust, etc. , it takes the time of about 5-10 second to the re-rotation.
*5 Inverter circuit and converter circuit (including resistors) have the thing that the exchange is needed by power cycle life.
*6 It is necessary to exchange it in proportion to accumulation ON-OFF frequency (ON-OFF life).
*7 Please refer to the manual for “Output of Life Warning”.

6.4 Ground Resistance Test with a Megger

When testing an external circuit with a megger, disconnect all the external circuit cables from the inverter to prevent it from being exposed to the test voltage.
Use a tester (in high-resistance range mode) for a conduction test on the control circuit. Do not use a megger or buzzer for that purpose.
Apply the ground resistance test using a megger only to the main circuit of the inverter. Do not carry out the test using a megger for its control circuit.
Use a 500 VDC megger for the ground resistance test.
Before the main circuit test with a megger, remove the jumper for switching the inverter's internal filter function, and then connect terminals R, S, T, U, V, W, P, PD, N, RB, R0, and T0 by wires as shown in the figure below. Subsequently, carry out the test.
After the test using the megger, remove the wires from terminals R, S, T, U, V, W, P, PD, N, RB, R0, and T0, and connect the jumper for switching the inverter's internal filter function at the original position.
Note that only inverter models with a capacity of less than 22 kW have the RB terminal.



6.5 Withstand Voltage Test

Do not carry out a withstand voltage test for the inverter. The test may damage its internal parts or cause them to deteriorate.

6.6 Method of Checking the Inverter and Converter Circuits

You can check the quality of the inverter and converter circuits by using a tester.

(Preparation)

1) Remove the external power supply cables from terminals R, T, and T, the motor cables from terminals U, V, and W, and the regenerative braking resistor cables from terminals P and RB.
2) Prepare a tester. (Use the 1Ω-measuring range.)

(Checking method)

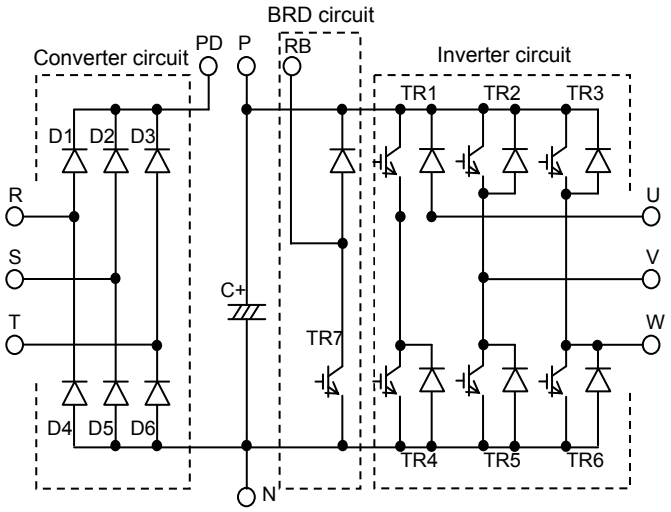
Measure the current conduction at each of the inverter's main circuit terminals R, S, T, U, V, W, RB, P, and N while switching the tester polarity alternately.

Note 1: Before checking the circuits, measure the voltage across terminals P and N with the tester in DC voltage range mode to confirm that the smoothing capacitor has fully discharged electricity.

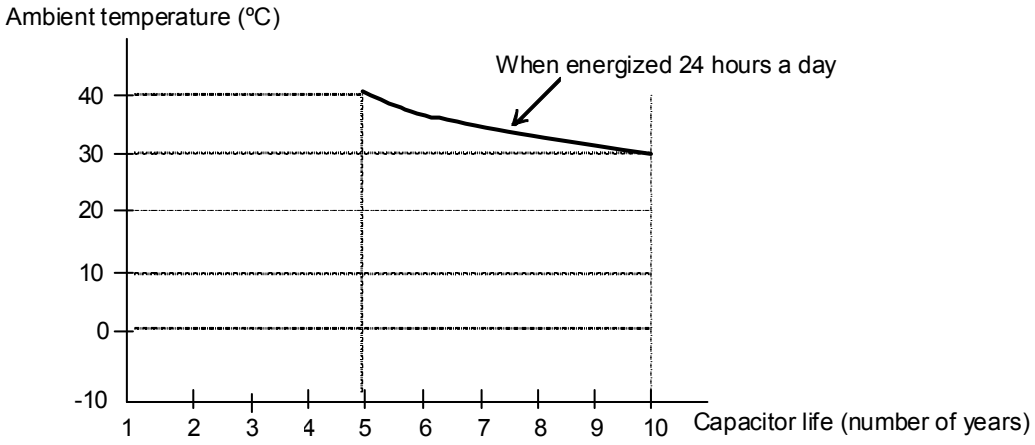
Note 2: When the measured terminal is nonconductive, the tester reads a nearly infinite resistance. The tester may not read the infinite resistance if the measured terminal flows a current momentarily under the influence of the smoothing capacitor.
When the measured terminal is conductive, the tester reading is several ohms to several tens of ohms. The measured values may vary slightly, depending on the types of circuit devices and tester. However, if the values measured at the terminals are almost the same, the inverter and converter circuits have adequate quality.

Note 3: Only inverter models with capacity of 30 kW or less have the BRD circuit.

		Tester polarity		Measurement result
		⊕ (red)	⊖ (black)	
Converter circuit	D1	R	PD	Nonconductive
		PD	R	Conductive
	D2	S	PD	Nonconductive
		PD	S	Conductive
	D3	T	PD	Nonconductive
		PD	T	Conductive
	D4	R	N	Conductive
		N	R	Nonconductive
	D5	S	N	Conductive
		N	S	Nonconductive
	D6	T	N	Conductive
		N	T	Nonconductive
Inverter circuit	TR1	U	P	Nonconductive
		P	U	Conductive
	TR2	V	P	Nonconductive
		P	V	Conductive
	TR3	W	P	Nonconductive
		P	W	Conductive
	TR4	U	N	Conductive
		N	U	Nonconductive
	TR5	V	N	Conductive
		N	V	Nonconductive
	TR6	W	N	Conductive
		N	W	Nonconductive
BRD circuit	TR7	RB	P	Nonconductive
		P	RB	Conductive
		RB	N	Nonconductive
		N	RV	Nonconductive



6.7 DC-Bus Capacitor Life Curve



Note 1: The ambient temperature indicates the temperature measured at a position about 5 cm distant from the bottom center of the inverter body. If the inverter is mounted in an enclosure, the ambient temperature is the temperature within the enclosure.

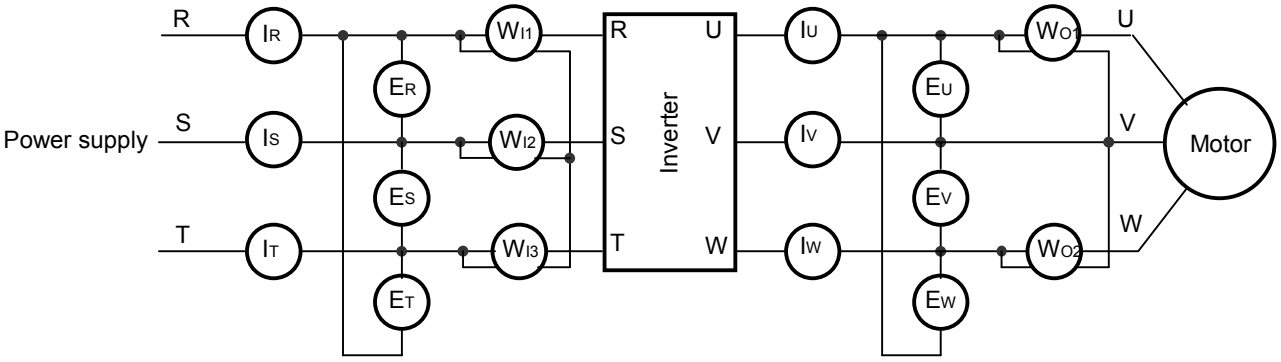
Note 2: The DC-Bus capacitor has a limited life because chemical reactions occur inside the capacitor during operation. You should replace the DC-Bus capacitor after about 10 years of use as standard. (10 years is not the guaranteed lifespan but rather, the expected design lifespan.) Note that the smoothing capacitor life will be shortened significantly if the inverter is used at a high ambient temperature or with a heavy load that requires a current beyond its rated current.

6.8 Output of Life Warning

The inverter can output a warning based on self-diagnosis when the life of a life-limited part (smoothing capacitor on the circuit board or cooling fan) (except the smoothing capacitor in the main circuit) in the inverter is expiring. Use the life warning as an indication for the timing of part replacement.
For details, see Sections 4.1.16, "Life-check monitoring,", 4.2.58, "Intelligent output terminal setting,", and 4.2.59, "Intelligent output terminal a/b (NO/NC) selection,".
The self-diagnosis for the life warning is based on the expected design life (which is not the guaranteed life) of each part. The actual parts life may vary depending on the inverter operation environment and conditions.

6.9 Methods of Measuring the Input/Output Voltages, Current, and Power

This section describes the measuring instruments generally used to measure the input and output voltages, output current, and output power of the inverter.

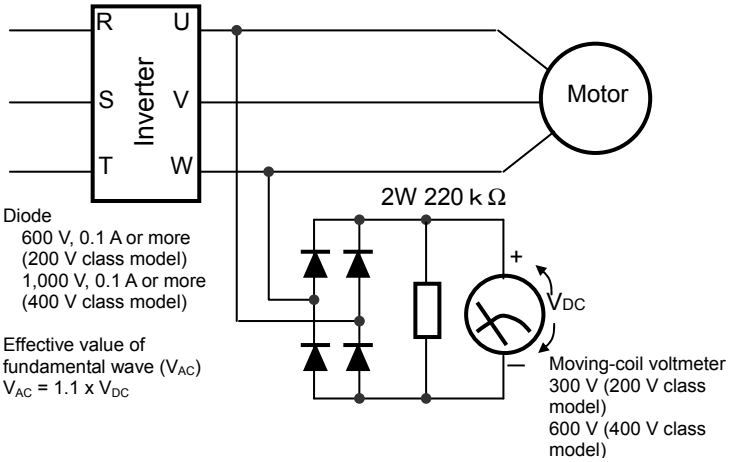


Measurement item	Measuring point	Measuring instrument	Remarks	Reference values
Input voltage (E_{IN})	Across R-S, S-T, and T-R (E_R), (E_S), and (E_T)	Moving-iron voltmeter or rectifier-type voltmeter	Effective value of full waves	200 V class models: 200 to 240 V, 50/60 Hz 400 V class 380 to 480 V, 50/60 Hz
Input current (I_{IN})	Current at R, S, and T (I_R), (I_S), and (I_T)	Moving-iron ammeter	Effective value of full waves	When input currents are unbalanced $I_{IN} = (I_R + I_S + I_T)/3$
Input power (W_{IN})	Across R-S, S-T, and T-R (W_{11}) + (W_{12}) + (W_{13})	Electrodynamometer-type wattmeter	Effective value of full waves	3-wattmeter method
input power factor (Pf_{IN})	Calculated from the measured input voltage (E_{IN}), input current (I_{IN}), and input power (W_{IN}) $Pf_{IN} = \frac{W_{IN}}{\sqrt{3} \cdot E_{IN} \cdot I_{IN}} \times 100\ (\%)$			
Output voltage (E_{OUT})	Across U-V, V-W, and W-U (E_U), (E_V), and (EW)	Method shown in the figure below or rectifier-type voltmeter	Effective value of fundamental wave	
Output current (I_{OUT})	Current at U, V, and W (I_U), (IV), and (IW)	Moving-iron ammeter	Effective value of full waves	
Output power (W_{OUT})	Across U-V and V-W (W_{01}) + (W_{02})	Electrodynamometer-type wattmeter	Effective value of full waves	2-wattmeter method (or 3-wattmeter method)
Output power factor (Pf_{OUT})	Calculated from the measured input voltage (E_{OUT}), input current (I_{OUT}), and input power (W_{OUT}) $Pf_{OUT} = \frac{W_{OUT}}{\sqrt{3} \cdot E_{OUT} \cdot I_{OUT}} \times 100\ (\%)$			

Notes:

1. To measure the output voltage, use an instrument that reads the effective value of the fundamental wave. To measure the current or power, use an instrument that reads the effective value of full waves.
2. Since the inverter output waveform is controlled by PWM, it has a large margin of error, especially at low frequencies. In many cases, general testers may be inapplicable for the measurement because of the adverse effect of noise.

Method to measure the output voltage



Chapter 7 Specifications

This chapter describes the specifications and external dimensions of the inverter.

7.1 Specifications 7-1

7.2 External dimensions 7-4

(Memo)

7.1 Specifications

(1) Specifications of the 200 V class model

Model name (type name) L700-XXXLFF		110	150	185	220	300	370	450	550	750
Max. applicable motor capacity (4-pole) (kW)		11	15	18.5	22	30	37	45	55	75
Rated capacity (kVA)	200V	15.2	20.0	26.3	29.4	39.1	49.5	59.2	72.7	93.5
	240V	18.2	24.1	31.5	35.3	46.9	59.4	71	87.2	112.2
Rated input AC voltage		Three-phase (3-wire), 200 to 240 V (+10%, -15%), 50/60 Hz (±5%)								
Rated output voltage		Three-phase (3-wire), 200 to 240 V (corresponding to the input voltage)								
Rated output current (A)		44	58	73	85	113	140	169	210	270
Braking	Regenerative braking	Internal BRD circuit (external discharge resistor)					External regenerative braking unit			
Braking	Minimum connectable resistance (Ω)	10	10	7.5	7.5	5	-			
Approx. weight (kg)		6	6	14	47	14	22	30	30	43

(2) Specifications of the 400 V class model

Model name (type name) L700-XXXHFF		110	150	185	220	300	370	450	550	750	900	1100	1320	1600
Max. applicable motor capacity (4-pole) (kW)		11	15	18.5	22	30	37	45	55	75	90	110	132	160
Rated capacity (kVA)	400V	15.2	20.9	25.6	30.4	39.4	48.4	58.8	72.7	93.5	110.8	135	159.3	200.9
	480V	18.2	24.1	30.7	36.5	47.3	58.1	70.6	87.2	112.2	133	162.1	191.2	241.1
Rated input AC voltage		Three-phase (3-wire), 380 to 480 V (+10%, -15%), 50/60 Hz (±5%)												
Rated output voltage		Three-phase (3-wire), 380 to 480 V (corresponding to the input voltage)												
Rated output current (A)		22	29	37	43	57	70	85	105	135	160	195	230	290
Braking	Regenerative braking	Internal BRD circuit (external discharge resistor)					External regenerative braking unit							
Braking	Minimum connectable resistance (Ω)	35	35	24	24	20	-							
Approx. weight (kg)		6	6	14	14	14	22	30	30	30	55	55	70	70

(3) Common specifications of 200 V class and 400 V class models

Model name (type name) L700-XXXFF	110 L/H	150 L/H	185 L/H	220 L/H	300 L/H	370 L/H	450 L/H	550 L/H	750 L/H	900 H	1100 H	1320 H	1600 H
Protective structure	IP20									IP00			
Control system	Sine-wave PWM control												
Output frequency range	0.1 to 400 Hz (Note3)												
Frequency accuracy	Within ±0.01% of the maximum output frequency for digital input, within ±0.2% of maximum frequency for digital input (at 25±10°C)												
Frequency setting resolution	Digital input: 0.01 Hz Analog input: Maximum output frequency/4000 (O terminal input: 12 bits/0 to +10 V, O2 terminal input: 12 bits/-10 to +10 V, OI terminal input: 12 bits/0 to +20 mA)												
Voltage/frequency characteristic	V/f characteristic variable with the base frequency set between 30 to 400 Hz, constant- or reduced-torque V/f control, sensorless vector control												
Speed fluctuation	±0.5% (with sensorless vector control) Note8)												
Rated overload current	120% / 60 seconds												
Acceleration/deceleration time	0.01 to 3,600.0 seconds (in linear or curved pattern)												
Starting torque	150% / 0.5 Hz (with sensorless vector control)									120% / 0.5Hz (do to)			
DC braking	Triggered at motor start-up, when the actual motor frequency exceeds the acceleration frequency set by a stop command, when the actual motor frequency exceeds the frequency set by a frequency command, or by an externally input command (braking force, time, and frequency are variable).												

(3) Common specifications of 200 V class and 400 V class models (continued)

Model name (type name) L700-XXXFF			110 L/H	150 L/H	185 L/H	220 L/H	300 L/H	370 L/H	450 L/H	550 L/H	750 L/H	900 H	1100 H	1320 H	1600 H
Input	Frequency setting	Standard operator	Setting with ▲ and ▽ keys												
		External signal	0 to +10 VDC, -10 to +10 VDC (input impedance: 10kΩ), 4 to 20 mA (input impedance: 100Ω)												
		External port	Setting via RS485 communication												
	Start/stop command Forward/reverse command	Standard operator	Start/stop commands (forward/reverse switching by parameter setting)												
		External signal	Forward-operation start/stop commands (reverse-operation start/stop possible when relevant commands are assigned to intelligent input terminals) 3-wire input possible (when relevant commands are assigned to control circuit terminals)												
		External port	Setting via RS485 communication												
	Intelligent input terminals		8 terminals, NO/NC switchable, sink logic/source logic switchable [Terminal functions] Select eight of 69 functions. Reverse operation (RV), Multispeed 1 setting (CF1), Multispeed 2 setting (CF2), Multispeed 3 setting (CF3), Multispeed 4 setting (CF4), Jogging (JG), external DC braking (DB), 2nd motor control (SET), 2-stage acceleration/deceleration (2CH), free-run stop (FRS), external trip (EXT), unattended start protection (USP), commercial power supply switching (CS), software lock (SFT), analog input switching (AT), 3rd motor control (SET3), reset (RS), starting by 3-wire input (STA), stopping by 3-wire input (STP), forward/reverse switching by 3-wire input (F/R), PID disable (PID), PID integration reset (PIDC), control gain switching (CAS), acceleration by remote control (UP), deceleration by remote control (DWN), data clearance by remote control (UDC), forcible operation (OPE), multispeed bit 1 (SF1), multispeed bit 2 (SF2), multispeed bit 3 (SF3), multispeed bit 4 (SF4), multispeed bit 5 (SF5), multispeed bit 6 (SF6), multispeed bit 7 (SF7), overload restriction selection (OLR), torque limit selection (enabling/disabling) (TL), torque limit 1 (TRQ1), torque limit 2 (TRQ2), P/PI switching (PPI), LAD cancellation (LAC), trigger for frequency addition (A145) (ADD), forcible-terminal operation (F-TM), cumulative power clearance (KHC), general-purpose input 1 (MI1), general-purpose input 2 (MI2), general-purpose input 3 (MI3), general-purpose input 4 (MI4), general-purpose input 5 (MI5), general-purpose input 6 (MI6), general-purpose input 7 (MI7), general-purpose input 8 (MI8), analog command holding (AHD), emergency stop(EMR)*Note4,no assignment (no)												
	Thermistor input terminal		1 terminal (positive temperature coefficient/negative temperature coefficient switchable for resistor)												
Output	Intelligent output terminals		5 open-collector output terminals, NO/NC switchable, sink logic/source logic switchable 1 relay (1c-contact) output terminal: NO/NC switchable [Terminal functions] Select six of 51 functions. Running (RUN), constant-speed reached (FA1), set frequency overreached (FA2), overload notice advance signal (1) (OL), output deviation for PID control (OD), alarm signal (AL), set frequency reached (FA3), over-torque (OTQ), instantaneous power failure (IP), undervoltage (UV), torque limited (TRQ), operation time over (RNT), plug-in time over (ONT), thermal alarm signal (THM), 0 Hz detection signal (ZS), set frequency overreached 2 (FA4), set frequency reached 2 (FA5), overload notice advance signal (2) (OL2), PID feedback comparison (FBV), communication line disconnection (NDc), logical operation result 1 (LOG1), logical operation result 2 (LOG2), logical operation result 3 (LOG3), logical operation result 4 (LOG4), logical operation result 5 (LOG5), logical operation result 6 (LOG6), capacitor life warning (WAC), cooling-fan speed drop (WAF), starting contact signal (FR), heat sink overheat warning (OHF), low-current indication signal (LOC), general-purpose output 1 (M01), general-purpose output 2 (M02), general-purpose output 3 (M03), general-purpose output 4 (M04), general-purpose output 5 (M05), general-purpose output 6 (M06), inverter ready (IRDY), forward rotation (FWR), reverse rotation (RVR), major failure (MJA), alarm code 0 to 3 (AC0 to AC3)												
	Intelligent monitor output terminals		Analog voltage output (Note7), analog current output (Note7), pulse-string output (e.g., A-F, D-F [n-fold, pulse output only], A, T, V, P)												
Monitoring on display			Output frequency , output current , output torque, frequency conversion data, trip history, input/output terminal status, electric power, and others												
Other functions			Free V/f setting (7 breakpoints), frequency upper/lower limit, jump (center) frequency, acceleration/deceleration according to characteristic curve, manual torque boost level/breakpoint, energy-saving operation, analog meter adjustment, start frequency setting, carrier frequency adjustment, electronic thermal function (available also for free setting), external start/end frequency/frequency rate, analog input selection, retry after trip, restart after instantaneous power failure, output of various signals, starting with reduced voltage, overload restriction, initial-value setting, automatic deceleration at power failure, AVR function, fuzzy acceleration/deceleration, online/offline auto-tuning, high-torque multi-motor operation (sensorless vector control of two motors by one inverter)												
Carrier frequency variation			0.5 to 12 kHz											0.5 to 8 kHz	
Protective functions			Overcurrent protection, overvoltage protection, undervoltage protection, electronic thermal protection, temperature error protection, instantaneous power failure protection, phase loss input protection, braking-resistor overload protection, ground-fault current detection at power-on, USP error, external trip, emergency stop trip, CT error, communication error, option board error, and others												

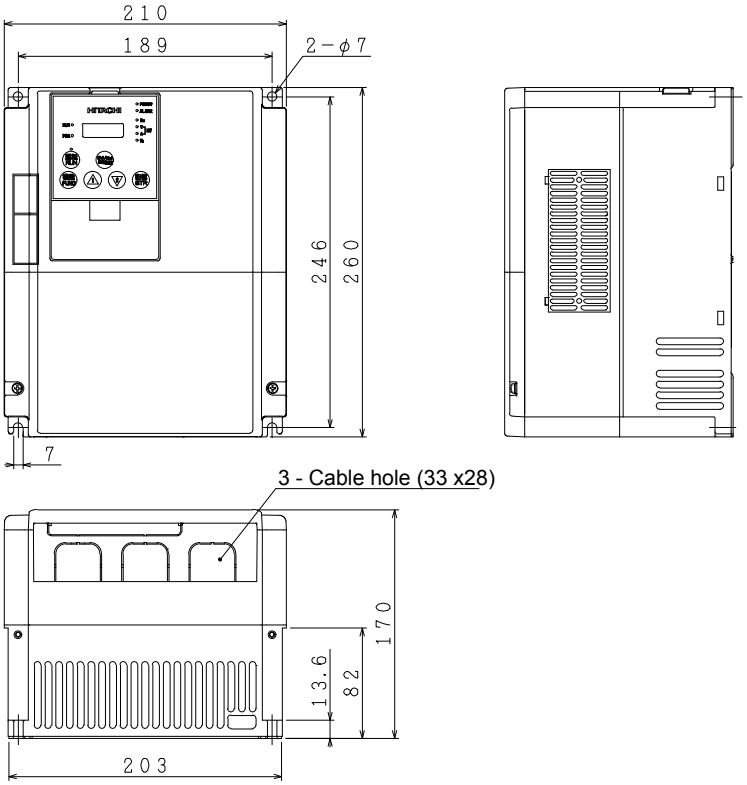
(3) Common specifications of 200 V class and 400 V class models (continued)

Model name (type name) SJ700-XXXFF2.FEF2,FUF2		110 L/H	150 L/H	185 L/H	220 L/H	300 L/H	370 L/H	450 L/H	550 L/H	750 L/H	900 H	1100 H	1320 H	1600 H
Operating environment	Ambient temperature, storage temperature(note5), humidity	-10°C to +40°C (ambient), -20°C to +65°C (storage), 20% to 90% RH (no condensation allowed)												
	Vibration tolerance (See Note 1.)	$5.9m/s^2$ (0.6G),10～55Hz					$2.94m/s^2$ (0.3G),10～55Hz							
	Installation environment	Environment without corrosive gases and dust, at an altitude of 1,000 m or less Note9)												
Coating color		Gray												
Optional boards	Feedback option	Vector control with sensor												
	Digital input option	4-digit BCD input, 16-bit binary input												
	DeviceNet option	Option to support the open-network DeviceNet function												
	LonWorks option	Option to support the open-network LonWorks function												
	Profibus-DP option	Option to support the open-network Profibus-DP function												
Other optional components		Braking resistor, AC reactor, DC reactor, noise filter, operator cables, Harmonic-wave suppressor unit, LCR filter, analog operation panel, regenerative braking unit, controllers for various applications												

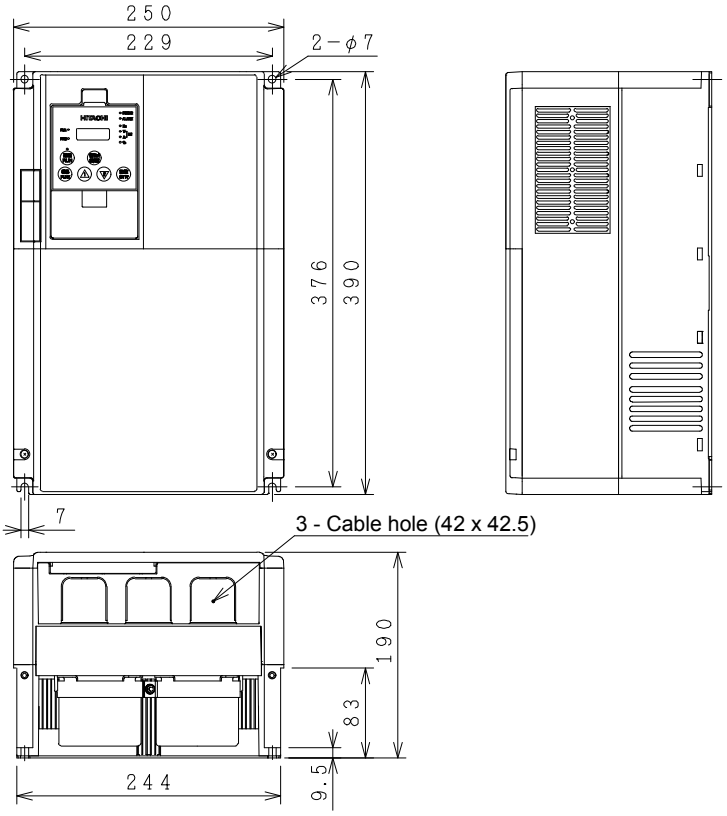
Note 1: The vibration tolerance was tested in compliance with JIS C60068-2-6:2010 (IEC 60068-2-6:2007).
Note 2: The insulation distance complies with the UL and CE standards.
Note 3: The applicable motor refers to Hitachi standard 3-phase motor(4-pole).when using other motors,care must be taken to prevent the rated motor current(50/60Hz)from exceeding the rated output current of the inverter.
Note 4: Function “64(EMR)”cannot be assigned to input terminal 3 by an operation from the operator. The function is automatically assigned to the terminal when slide switch SW1 is set to ON.
Note 5: The storage temperature refers to the short-term temperature during transport.
Note 6: The frequency command will equal the maximum frequency at 9.8V for input voltage 0 to 10VDC,or at 19.8mA for input current 4 to 20mA.If this characteristic is not satisfactory for your application, contact your Hitachi sales representative.
Note 7: The analog voltage monitor and the analog current monitor are rough output values for analog meter connection. The maximum output value might shift a little by the difference of the analog output circuit than 10V or 20mA. Please inquire when there is a possibility that the inconvenience is caused.
Note8: As for the range of the speed change, the variation range is different according to the installation situation and the characteristic and the usage condition of the motor. Please inquire about details.
Note9: The density of air decreases by 1% whenever rising by 100m when the altitude exceeds 1000m. Therefore, it is necessary to decrease the calorific value. The calorific value of the main circuit semiconductor such as IGBT is proportional to the current and the voltage. Therefore, please decrease by 1% and use the current rating every time it rises by 100m. Please inquire about use in the high ground of 2500m or more.

7.2 External dimensions

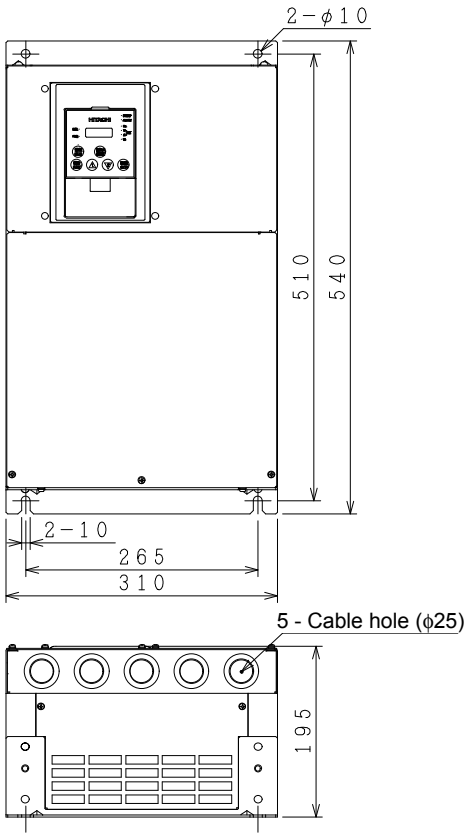
L700-110 to 150 LFF / HFF



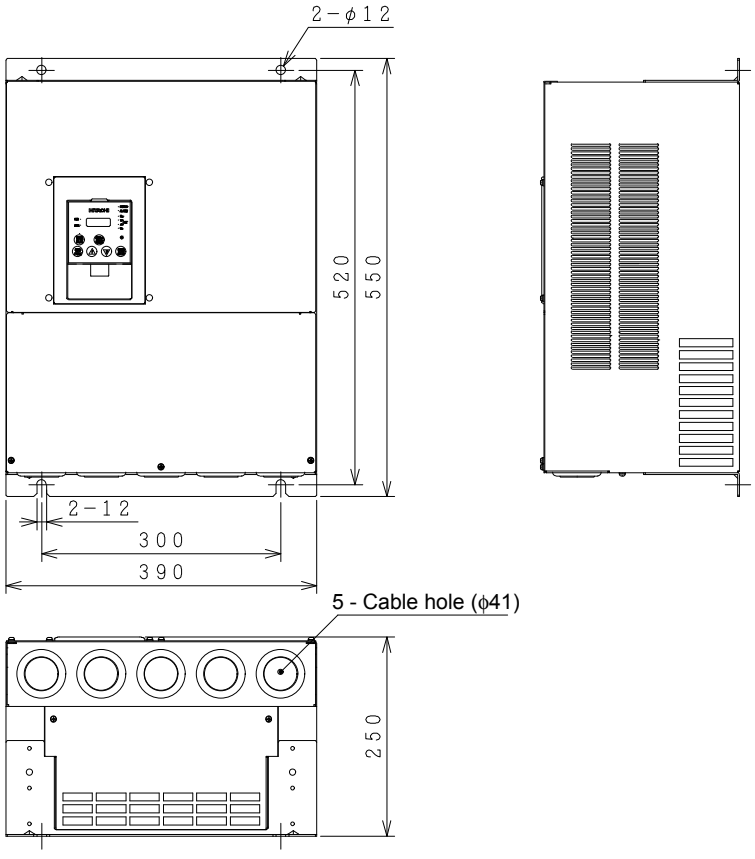
L700-185 to 300 LFF / HFF



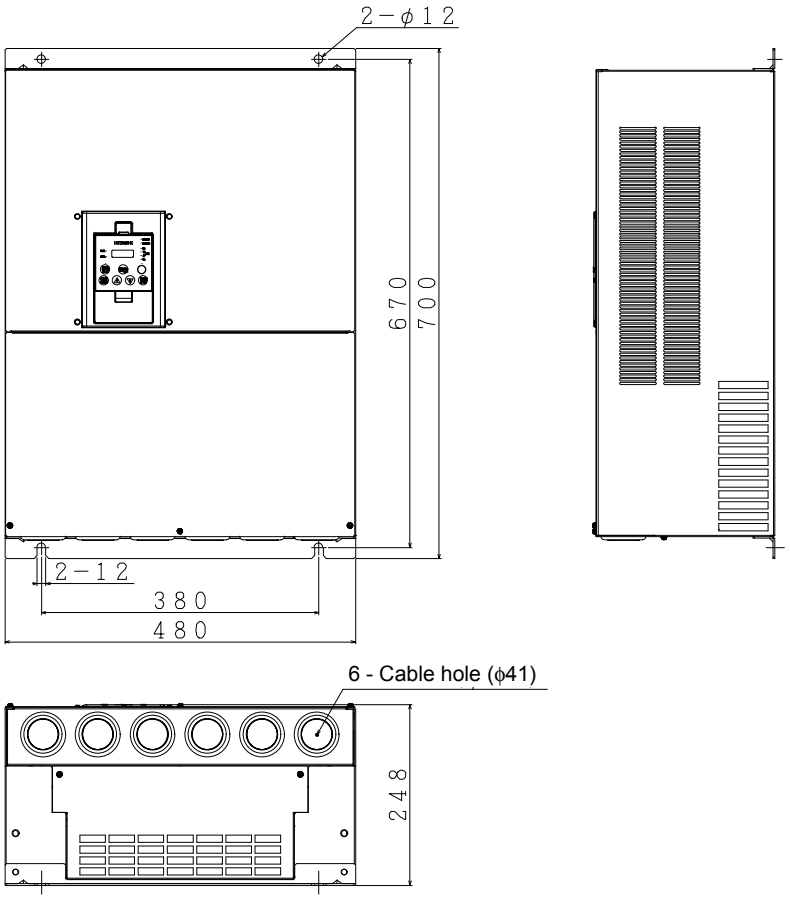
L700-300 LFF / HFF



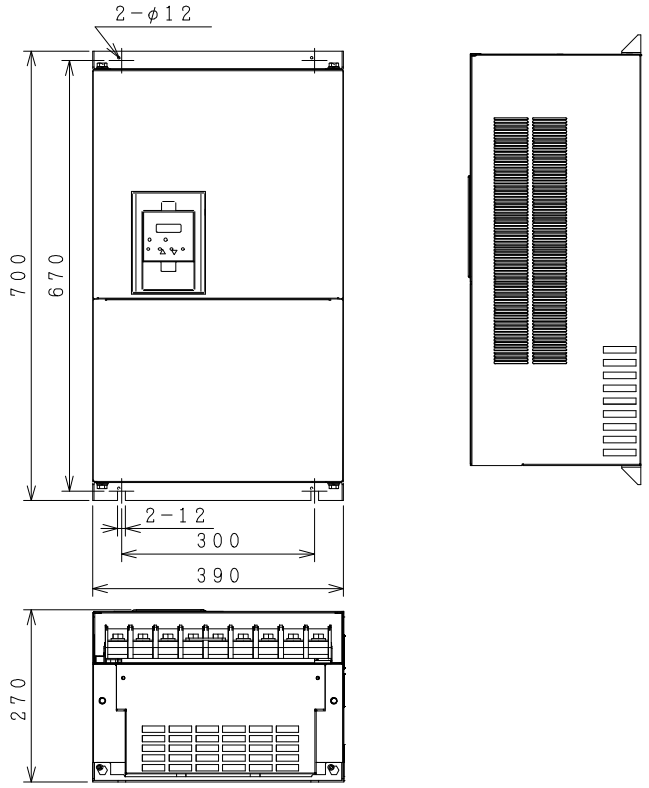
L700-450-550 LFF / HFF, 750 HFF



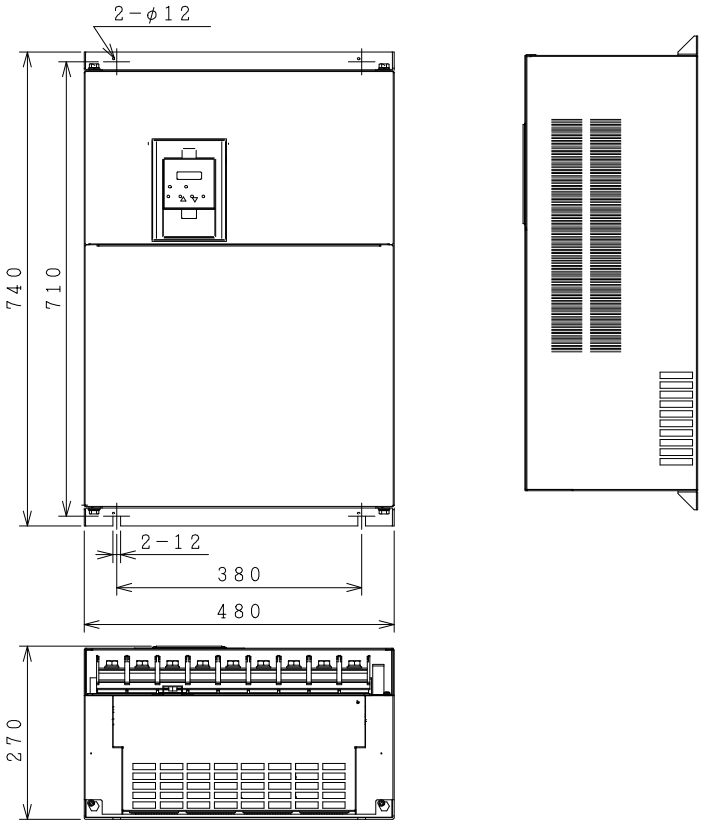
L700-750 LFF



L700-900 to 1100HFF



L700-1320 to 1600HFF



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Chapter 8 List of Data Settings

8.1 Precautions for Data Setting 8-1
8.2 Monitoring Mode.....8-1
8.3 Function Mode 8-2
8.4 Extended Function Mode 8-3

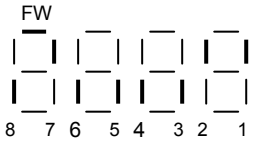
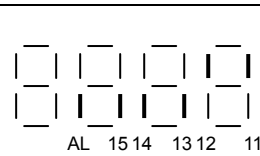
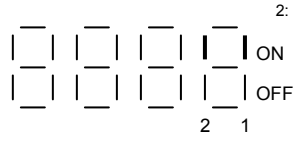
(Memo)

8.1 Precautions for Data Setting

The default display mode limits the screens (parameters) that can be displayed on the monitor. To enable the display of all parameters, specify "00" (full display) for the function code display restriction (b037).
To enable the parameters to be changed while the inverter is operating, specify "10" for the software lock mode selection (b031).

8.2 Monitoring Mode

With the default settings, the monitor always displays the data output according to the output frequency monitoring (d001) after power-on. To change the initial display content, change the setting of the initial-screen selection (b038) as required.

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
d001	Output frequency monitoring	0.00 to 99.99, 100.0 to 400.0 (Hz)	–	○	○	4-1
d002	Output current monitoring	0.0 to 999.9, 1000 to 9999 (A)	–	–	–	4-1
d003	Rotation direction minitoring	F (forward rotation), o (stopped), r (reverse rotation)	–	–	–	4-1
d004	Process variable (PV), PID feedback monitoring	0.00 to 99.99, 100.0 to 999.9, 1000. to 9999. 1000 to 9999 (10000 to 99990), ⌈100 to ⌈999 (100000 to 999000)	–	–	–	4-1
d005	Intelligent input terminal status	 (Example) Terminals FW, 7, 2, and 1: ON Terminals 8, 6, 5, 4, and 3: OFF	–	–	–	4-2
d006	Intelligent output terminal status	 (Example) Terminals 12 and 11: ON Terminals AL, 15, 14, and 13: OFF	–	–	–	4-2
d007	Scaled output frequency monitoring	0.00 to 99.99, 100.0 to 999.9, 1000. to 9999., 1000 to 3996 (10000 to 39960)	–	○	○	4-2
d012	Torque monitoring	-200. to +200. (%)	–	–	–	4-3
d013	Output voltage monitoring	0.0 to 600.0 (V)	–	–	–	4-3
d014	Power monitoring	0.0 to 999.9 (kW)	–	–	–	4-3
d015	Cumulative power monitoring	0.0 to 999.9, 1000. to 9999. 1000 to 9999 (10000 to 99990), ⌈100 to ⌈999 (100000 to 999000)	–	–	–	4-3
d016	Cumulative operation RUN time monitoring	0. to 9999., 1000 to 9999 (10000 to 99990), ⌈100 to ⌈999 (100000 to 999000) (hr)	–	–	–	4-3
d017	Cumulative power-on time monitoring	0. to 9999., 1000 to 9999 (10000 to 99990), ⌈100 to ⌈999 (100000 to 999000) (hr)	–	–	–	4-4
d018	Heat sink temperature monitoring	-020. to 200.0 (°C)	–	–	–	4-4
d019	Motor temperature monitoring	-020. to 200.0 (°C)	–	–	–	4-4
d022	Life-check monitoring	1: Capacitor on main circuit board 2: Cooling-fan speed drop 	–	–	–	4-4
d023	Program counter	0 to 1024	–	–	–	4-4
d024	Program number monitoring	0000 to 9999	–	–	–	4-4

Code	Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
d025	User monitor 0	-2147483647 to 2147483647 (upper 4 digits including "-")	–	–	–	4-5
d026	User monitor 1	-2147483647 to 2147483647 (upper 4 digits including "-")	–	–	–	
d027	User monitor 2	-2147483647 to 2147483647 (upper 4 digits including "-")	–	–	–	
d028	Pulse counter	0 to 2147483647 (upper 4 digits)	–	–	–	4-5
d080	Trip Counter	0. to 9999., 1000 to 6553 (10000 to 65530) (times)	–	–	–	4-5
d081	Trip monitoring 1	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	–	–	–	4-5
d082	Trip monitoring 2	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	–	–	–	
d083	Trip monitoring 3	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	–	–	–	
d084	Trip monitoring 4	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	–	–	–	
d085	Trip monitoring 5	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	–	–	–	
d086	Trip monitoring 6	Factor, frequency (Hz), current (A), voltage across P-N (V), running time (hours), power-on time (hours)	–	–	–	
d090	Programming error monitoring	Warning code	–	–	–	4-5
d102	DC voltage monitoring	0.0 to 999.9 (V)	–	–	–	4-5
d103	BRD load factor monitoring	0.0 to 100.0 (%)	–	–	–	4-6
d104	Electronic thermal overload monitoring	0.0 to 100.0 (%)	–	–	–	4-6

8.3 Function Mode

Code	Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
F001	Output frequency setting	0.0, "start frequency" to "maximum frequency" (or maximum frequency, 2nd/3rd motors) (Hz) 0.0 to 100.0 (when PID function is enabled)	0.00	○	○	4-7
F002	Acceleration (1) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F202	Acceleration (1) time setting, 2nd motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F302	Acceleration (1) time setting, 3rd motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F003	Deceleration (1) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F203	Deceleration time setting, 2nd motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F303	Deceleration time setting, 3rd motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	30.00	○	○	4-10
F004	Keypad Run key routing	00 (forward rotation), 01 (reverse rotation)	00	×	×	4-7

8.4 Extended Function Mode

	Code	Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Basic settings	A001	Frequency source setting	00 (keypad potentiometer) (*1), 01 (control circuit terminal block), 02 (digital operator), 03 (RS485), 04 (option 1), 05 (option 2), 06 (pulse-string input), 07 (easy sequence), 10 (operation function result)	02	×	×	4-8
	A002	Run command source setting	01 (control circuit terminal block), 02 (digital operator), 03 (RS485), 04 (option 1), 05 (option 2)	02	×	×	4-8
	A003	Base frequency setting	30. to "maximum frequency " (Hz)	60.	×	×	4-11
	A203	Base frequency setting, 2nd motor	30. to "maximum frequency, 2nd motor" (Hz)	60.	×	×	
	A303	Base frequency setting, 3rd motor	30. to "maximum frequency, 3rd motor" (Hz)	60.	×	×	
	A004	Maximum frequency setting	30. to 400. (Hz)	60.	×	×	4-11
	A204	Maximum frequency setting, 2nd motor	30. to 400. (Hz)	60.	×	×	
	A304	Maximum frequency setting, 3rd motor	30. to 400. (Hz)	60.	×	×	
Analog input and others	A005	[AT] selection	00 (switching between O and OI terminals), 01 (switching between O and O2 terminals), 02 (switching between O terminal and keypad potentiometer) (*1), 03 (switching between OI terminal and keypad potentiometer) (*1), 04 (switching between O2 and keypad potentiometer) (*1)	00	×	×	4-12
	A006	[O2] selection	00 (single), 01 (auxiliary frequency input via O and OI terminals) (nonreversible), 02 (auxiliary frequency input via O and OI terminals) (reversible), 03 (disabling O2 terminal)	03	×	×	
	A011	[O]-[L] input active range start frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-14
	A012	[O]-[L] input active range end frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A013	[O]-[L] input active range start voltage	0. to "[O]-[L] input active range end voltage" (%)	0.	×	○	
	A014	[O]-[L] input active range end voltage	"[O]-[L] input active range start voltage" to 100. (%)	100.	×	○	
	A015	[O]-[L] input active range start frequency selection	00 (external start frequency), 01 (0 Hz)	01	×	○	
	A016	External frequency filter time const.	1. to 30. or 31. (500 ms filter ±0.1 Hz with hysteresis)	31.	×	○	4-15
	A017	Easy sequence function selection	00 (disabling), 01 (enabling)	00	×	×	4-96
Multispeed operation and jogging	A019	Multispeed operation selection	00 (binary: 16 speeds selectable with 4 terminals), 01 (bit: 8 speeds selectable with 7 terminals)	00	×	×	4-47
	A020	Multispeed frequency setting	0.0 or “start frequency” to “maximum frequency” (Hz)	0.00	○	○	
	A220	Multispeed frequency setting, 2nd motor	0.0 or “start frequency” to “maximum frequency, 2nd motor” (Hz)	0.00	○	○	
	A320	Multispeed frequency setting, 3rd motor	0.0 or “start frequency” to “maximum frequency, 3rd motor” (Hz)	0.00	○	○	
	A021	Multispeed 1 setting	0.0 or “start frequency” to “1st maximum frequency” (Hz)	0.00	○	○	
	A022	Multispeed 2 setting	0.0 or “start frequency” to “2nd maximum frequency” (Hz)	0.00	○	○	
	A023	Multispeed 3 setting	0.0 or “start frequency” to “3rd maximum frequency” (Hz)	0.00	○	○	
	A024	Multispeed 4 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A025	Multispeed 5 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A026	Multispeed 6 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A027	Multispeed 7 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A028	Multispeed 8 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A029	Multispeed 9 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A030	Multispeed 10 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A031	Multispeed 11 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A032	Multispeed 12 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A033	Multispeed 13 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A034	Multispeed 14 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A035	Multispeed 15 setting	0.0 or “start frequency” to “n-th maximum frequency” (Hz)	0.00	○	○	
	A038	Jog frequency setting	"Start frequency" to 9.99 (Hz)	1.00	○	○	4-50
	A039	Jog stop mode	00 (free-running after jogging stops [disabled during operation]), 01 (deceleration and stop after jogging stops [disabled during operation]), 02 (DC braking after jogging stops [disabled during operation]), 03 (free-running after jogging stops [enabled during operation]), 04 (deceleration and stop after jogging stops [enabled during operation]), 05 (DC braking after jogging stops [enabled during operation])	00	×	○	

*1 This setting is valid only when the OPE-SR is connected.

Chapter 8 List of Data Settings

Code		Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
V/f characteristic	A041	Torque boost method selection	00 (manual torque boost), 01 (automatic torque boost)	00	×	×	4-18
	A241	Torque boost method selection, 2nd motor	00 (manual torque boost), 01 (automatic torque boost)	00	×	×	
	A042	Manual torque boost value	0.0 to 20.0 (%)	1.0	○	○	
	A242	Manual torque boost value, 2nd motor	0.0 to 20.0 (%)	1.0	○	○	
	A342	Manual torque boost value, 3rd motor	0.0 to 20.0 (%)	1.0	○	○	
	A043	Manual torque boost frequency adjustment	0.0 to 50.0 (%)	5.0	○	○	
	A243	Manual torque boost frequency adjustment, 2nd motor	0.0 to 50.0 (%)	5.0	○	○	
	A343	Manual torque boost frequency adjustment, 3rd motor	0.0 to 50.0 (%)	5.0	○	○	
	A044	V/F characteristic curve selection, 1st motor	00 (VC), 01 (VP), 02 (free V/f), 03 (sensorless vector control), 04 (0Hz-range sensorless vector), 05 (vector with sensor)	00	×	×	4-16
	A244	V/F characteristic curve selection, 2nd motor	00 (VC), 01 (VP), 02 (free V/f), 03 (sensorless vector control), 04 (0Hz-range sensorless vector)	00	×	×	
	A344	V/F characteristic curve selection, 3rd motor	00(VC), 01(VP)	00	×	×	
	A045	V/f gain setting	20. to 100. (%)	100.	○	○	4-15
	A046	Voltage compensation gain setting for automatic torque boost. 1st motor	0. to 255.	100.	○	○	4-14
	A246	Voltage compensation gain setting for automatic torque boost, 2nd motor	0. to 255.	100.	○	○	
	A047	Slippage compensation gain setting for automatic torque boost, 1st motor	0. to 255.	100.	○	○	
	A247	Slippage compensation gain setting for automatic torque boost, 2nd motor	0. to 255.	100.	○	○	
DC braking	A051	DC braking enable	00 (disabling), 01 (enabling), 02 (set frequency only)	00	×	○	4-20
	A052	DC braking frequency setting	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.50	×	○	
	A053	DC braking wait time	0.0 to 5.0 (s)	0.0	×	○	
	A054	DC braking force during deceleration	0. to 70. (%) <0. to 50. (%)>	0.	×	○	
	A055	DC braking time for deceleration	0.0 to 60.0 (s)	0.5	×	○	
	A056	DC braking/edge or level detection for [DB] input	00 (edge operation), 01 (level operation)	01	×	○	
	A057	DC braking force for starting	0. to 70.(%) <0. to 50. (%)>	0.	×	○	
	A058	DC braking time for starting	0.0 to 60.0(s)	0.0	×	○	
	A059	DC braking carrier frequency setting	0.5 to 12.0(kHz) <0.5 to 8.0 (kHz) >	3.0	×	×	
Frequency upper/lower limit and jump frequency	A061	Frequency upper limit setting	0.00 or "1st minimum frequency limit" to "maximum frequency" (Hz)	0.00	×	○	4-24
	A261	Frequency upper limit setting, 2nd motor	0.00 or "2nd minimum frequency limit" to "maximum frequency, 2nd motor" (Hz)	0.00	×	○	
	A062	Frequency lower limit setting	0.00 or "start frequency" to "maximum frequency limit" (Hz)	0.00	×	○	
	A262	Frequency lower limit setting, 2nd motor	0.00 or "start frequency" to "maximum frequency, 2nd motor limit"(Hz)	0.00	×	○	
	A063	Jump (center) frequency setting 1	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-25
	A064	Jump (hysteresis) frequency width setting 1	0.00 to 10.00 (Hz)	0.50	×	○	
	A065	Jump (center) frequency setting 2	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A066	Jump (hysteresis) frequency width setting 2	0.00 to 10.00 (Hz)	0.50	×	○	
	A067	Jump (center) frequency setting 3	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A068	Jump (hysteresis) frequency width setting 3	0.00 to 10.00 (Hz)	0.50	×	○	
	A069	Acceleration stop frequency setting	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A070	Acceleration stop time frequency setting	0.0 to 60.0 (s)	0.0	×	○	
PID control	A071	PID Function Enable	00 (disabling), 01 (enabling), 02 (enabling inverted-data output)	00	×	○	4-26
	A072	PID proportional gain	0.2 to 5.0	1.0	○	○	
	A073	PID integral time constant	0.0 to 999.9, 1000. to 3600. (s)	1.0	○	○	
	A074	PID derivative gain	0.00 to 99.99, 100.0 (s)	0.00	○	○	
	A075	PV scale conversion	0.01 to 99.99	1.00	×	○	
	A076	PV source setting	00 (input via OI), 01 (input via O), 02 (external communication), 03 (pulse-string frequency input), 10 (operation result output)	00	×	○	
	A077	Output of inverted PID deviation	00(OFF), 01 (ON)	00	×	○	
	A078	PID variation range	0.0 to 100.0 (%)	0.00	×	○	
	A079	PID feed forward selection	00 (disabled), 01 (O input), 02 (OI input), 03 (O2 input)	00	×	○	

(Note)<>indicate the setting range of 90 to 160kW

Code		Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
AVR	A081	AVR function select	00 (always on), 01 (always off), 02 (off during deceleration)	02	×	×	4-11
	A082	AVR voltage select	200 V class: 200, 215, 220, 230, 240 (V) 400 V class: 380, 400, 415, 440, 460, 480 (V)	200/400	×	×	
Operation mode and acceleration/deceleration function	A085	Operation mode selection	00 (normal operation), 01 (energy-saving operation)	00	×	×	4-32
	A086	Energy saving mode tuning	0.1 to 100.0	50.0	○	○	
	A092	Acceleration (2) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	15.00	○	○	4-30
	A292	Acceleration (2) time setting,2nd motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	15.00	○	○	
	A392	Acceleration (2) time setting,3rd motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	15.00	○	○	
	A093	Deceleration (2) time setting	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	15.00	○	○	
	A293	Deceleration (2) time setting,2ndmotor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	15.00	○	○	
	A393	Deceleration (2) time setting,3rd motor	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	15.00	○	○	
	A094	Select method to switch to Acc2/Dec2 profile	00 (switching by 2CH terminal), 01 (switching by setting), 02 (switching only when rotation is reversed)	00	×	×	
	A294	Select method to switch to Acc2/Dec2, 2nd motor	00 (switching by 2CH terminal), 01 (switching by setting), 02 (switching only when rotation is reversed)	00	×	×	
	A095	Acc1 to Acc2 frequency transition point	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	
	A295	Acc1 to Acc2 frequency transition point, 2nd motor	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	
	A096	Dec1 to Dec2 frequency transition point	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	
	A296	Dec1 to Dec2 frequency transition point, 2nd motor	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	×	
	A097	Acceleration curve selection	00 (linear), 01 (S curve), 02 (U curve), 03 (inverted-U curve), 04 (EL-S curve)	00	×	×	4-31
	A098	Deceleration curve setting	00 (linear), 01 (S curve), 02 (U curve), 03 (inverted-U curve), 04 (EL-S curve)	00	×	×	
External frequency adjustment	A101	[OI]-[L] input active range start frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-14
	A102	[OI]-[L] input active range end frequency	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A103	[OI]-[L] input active range start current	0. to "[OI]-[L] input active range end current" (%)	20.	×	○	
	A104	[OI]-[L] input active range end current	"[OI]-[L] input active range start current" to 100. (%)	100.	×	○	
	A105	[OI]-[L] input start frequency enable	00 (external start frequency), 01 (0 Hz)	00	×	○	
	A111	[O2]-[L] input active range start frequency	-400. to -100., -99.9 to 0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A112	[O2]-[L] input active range end frequency	-400. to -100., -99.9 to 0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	A113	[O2]-[L] input active range start voltage	-100. to 02 end-frequency rate (%)	-100.	×	○	
	A114	[O2]-[L] input active range end voltage	"02 start-frequency rate" to 100. (%)	100.	×	○	
n and decel	A131	Acceleration curve constants setting	01 (smallest swelling) to 10 (largest swelling)	02	×	○	4-31
	A132	Deceleration curve constants setting	01 (smallest swelling) to 10 (largest swelling)	02	×	○	
Operation-target frequency	A141	Operation-target frequency selection 1	00 (digital operator), 01 (keypad potentiometer), 02 (input via O), 03 (input via OI), 04 (external communication), 05 (option 1), 06 (option 2), 07 (pulse-string frequency input)	02	×	○	4-13
	A142	Operation-target frequency selection 2	00 (digital operator), 01 (keypad potentiometer), 02 (input via O), 03 (input via OI), 04 (external communication), 05 (option 1), 06 (option 2), 07 (pulse-string frequency input)	03	×	○	
	A143	Operator selection	00 (addition: A141 + A142), 01 (subtraction: A141 - A142), 02 (multiplication: A141 x A142)	00	×	○	
	A145	Frequency to be added	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-14
	A146	Sign of the frequency to be added	00 (frequency command + A145), 01 (frequency command - A145)	00	×	○	
Acceleration and deceleration	A150	EL-S-curve acceleration ratio 1	0. to 50. (%)	25.	×	×	4-31
	A151	EL-S-curve acceleration ratio 2	0. to 50. (%)	25.	×	×	
	A152	EL-S-curve deceleration ratio 1	0. to 50. (%)	25.	×	×	
	A153	EL-S-curve deceleration ratio 2	0. to 50. (%)	25.	×	×	

*1 This setting is valid only when the OPE-SR is connected.

	Code	Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Restart after instantaneous power failure or tripping	b001	Selection of restart mode	00 (tripping), 01 (starting with 0 Hz), 02 (starting with matching frequency), 03 (tripping after deceleration and stopping with matching frequency), 04 (restarting with active matching frequency)	00	×	○	4-33
	b002	Allowable under-voltage power failure time	0.3 to 25.0 (s)	1.0	×	○	
	b003	Retry wait time before motor restart	0.3 to 100.0 (s)	1.0	×	○	
	b004	Instantaneous power failure/under-voltage trip alarm enable	00 (disabling), 01 (enabling), 02 (disabling during stopping and decelerating to stop)	00	×	○	
	b005	Number of restarts on power failure/under-voltage trip events	00 (16 times), 01 (unlimited)	00	×	○	
	b006	Phase loss detection enable	00 (disabling), 01 (enabling)	00	×	○	4-36
	b007	Restart frequency threshold	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-33
	b008	Selection of retry after tripping	00 (tripping), 01 (starting with 0 Hz), 02 (starting with matching frequency), 03 (tripping after deceleration and stopping with matching frequency), 04 (restarting with active matching frequency)	00	×	○	
	b009	Selection of retry after undervoltage	00 (16 times), 01 (unlimited)	00	×	○	
	b010	Selection of retry count after overvoltage or overcurrent	1 to 3 (times)	3	×	○	
	b011	Retry wait time after tripping	0.3 to 100.0 (s)	1.0	×	○	
Electronic thermal function	b012	Electronic thermal setting (calculated within the inverter from current output)	0.20 x "rated current" to 1.00 x "rated current" (A)	Rated current of inverter	×	○	4-37
	b212	Electronic thermal setting (calculated within the inverter from current output), 2nd motor	0.20 x "rated current" to 1.00 x "rated current" (A)	Rated current of inverter	×	○	
	b312	Electronic thermal setting (calculated within the inverter from current output), 3rd motor	0.20 x "rated current" to 1.00 x "rated current" (A)	Rated current of inverter	×	○	
	b013	Electronic thermal characteristic	00 (reduced-torque characteristic), 01 (constant-torque characteristic), 02 (free setting)	01	×	○	
	b213	Electronic thermal characteristic, 2nd motor	00 (reduced-torque characteristic), 01 (constant-torque characteristic), 02 (free setting)	01	×	○	
	b313	Electronic thermal characteristic, 3rd motor	00 (reduced-torque characteristic), 01 (constant-torque characteristic), 02 (free setting)	01	×	○	
	b015	Free setting, electronic thermal frequency (1)	0. to 400. (Hz)	0.	×	○	4-38
	b016	Free setting, electronic thermal current (1)	0.0 to rated current (A)	0.0	×	○	
	b017	Free setting, electronic thermal frequency (2)	0. to 400. (Hz)	0.	×	○	
	b018	Free setting, electronic thermal current (2)	0.0 to rated current (A)	0.0	×	○	
	b019	Free setting, electronic thermal frequency (3)	0. to 400. (Hz)	0.	×	○	
	b020	Free setting, electronic thermal current (3)	0.0 to rated current (A)	0.0	×	○	
Overload restriction and overcurrent restraint	b021	Overload restriction operation mode	00 (disabling), 01 (enabling during acceleration and deceleration), 02 (enabling during constant speed), 03 (enabling during acceleration and deceleration (increasing the speed during regeneration))	01	×	○	4-40
	b022	Overload restriction setting	0.20 x "rated current" to 1.50 x "rated current" (A) <0.20 x "rated current" to1.50 x "rated current" (A)>	Rated current of inverter x 1.20	×	○	
	b023	Deceleration rate at overload restriction	0.10 to 30.00 (s)	1.00	×	○	
	b024	Overload restriction operation mode (2)	00 (disabling), 01 (enabling during acceleration and deceleration), 02 (enabling during constant speed), 03 (enabling during acceleration and deceleration (increasing the speed during regeneration))	01	×	○	
	b025	Overload restriction setting (2)	0.20 x "rated current" to 1.50 x "rated current" (A) <0.20 x "rated current" to1.50 x "rated current" (A)>	Rated current of inverter x 1.20	×	○	
	b026	Deceleration rate at overload restriction (2)	0.10 to 30.00 (s)	1.00	×	○	
	b027	Overcurrent suppression enable	00 (disabling), 01 (enabling)	01	×	○	4-41
	b028	Active frequency matching, scan start frequency	0.20 x "rated current" to 1.50 x "rated current" (A) <0.20 x "rated current" to1.50 x "rated current" (A)>	Rated current of inverter	×	○	4-33
	b029	Active frequency matching, scan-time constant	0.10 to 30.00 (s)	0.50	×	○	
	b030	Active frequency matching, restart frequency select	00 (frequency at the last shutoff), 01 (maximum frequency), 02 (set frequency)	00	×	○	
Software lock	b031	Software lock mode selection	00 (disabling change of data other than "b031" when SFT is on), 01 (disabling change of data other than "b031" and frequency settings when SFT is on), 02 (disabling change of data other than "b031"), 03 (disabling change of data other than "b031" and frequency settings), 10 (enabling data changes during operation)	01	×	○	4-52

(Note)<>indicate the setting range of 90 to 160kW

Code		Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
				_FF			
Others	b034	Run/power-on warning time	0. to 9999. (0 to 99990), 1000 to 6553 (100000 to 655300) (hr)	0.	×	○	4-66
	b035	Rotational direction restriction	00 (enabling both forward and reverse rotations), 01 (enabling only forward rotation), 02 (enabling only reverse rotation)	00	×	×	4-7
	b036	Reduced voltage start selection	0 (minimum reduced voltage start time) to 255 (maximum reduced voltage start time)	6	×	○	4-43
	b037	Function code display restriction	00 (full display), 01 (function-specific display), 02 (user setting), 03 (data comparison display), 04 (basic display)	04	×	○	4-79
	b038	Initial-screen selection	00 (screen displayed when the STR key was pressed last), 01 (d001), 02 (d002), 03 (d003), 04 (d007), 05 (F001)	01	×	○	4-81
	b039	Automatic user-parameter setting function enable	00 (disabling), 01 (enabling)	00	×	○	4-82
Torque limitation	b040	Torque limit selection	00 (quadrant-specific setting), 01 (switching by terminal), 02 (analog input), 03 (option 1), 04 (option 2)	00	×	○	4-93
	b041	Torque limit (1) (forward-driving in 4-quadrant mode)	0. to 150. (%), no (disabling torque limitation)	120.	×	○	
	b042	Torque limit (2) (reverse-regenerating in 4-quadrant mode)	0. to 150. (%), no (disabling torque limitation)	120.	×	○	
	b043	Torque limit (3) (reverse-driving in 4-quadrant mode)	0. to 150. (%), no (disabling torque limitation)	120.	×	○	
	b044	Torque limit (4) (forward-regenerating in 4-quadrant mode)	0. to 150. (%), no (disabling torque limitation)	120.	×	○	
	b045	Torque limit LADSTOP enable	00 (disabling), 01 (enabling)	00	×	○	4-95
	b046	Reverse Run protection enable	00 (disabling), 01 (enabling)	01	×	○	4-94
Non-stop operation at momentary power failure	b050	Controller deceleration and stop on power loss	00 (disabling), 01 (nonstop deceleration to stop), 02 (DC voltage constant control, with resume), 03 (without resume)	00	×	×	4-84
	b051	DC bus voltage trigger level during power loss	0.0 to 999.9, 1000. (V)	220.0/ 440.0	×	×	
	b052	Over-voltage threshold during power loss	0.0 to 999.9, 1000. (V)	360.0/ 720.0	×	×	
	b053	Deceleration time setting during power loss	0.01 to 99.99, 100.0 to 999.9, 1000. to 3600. (s)	1.00	×	×	
	b054	Initial output frequency decrease during power loss	0.00 to 10.00 (Hz)	0.00	×	×	
	b055	Proportional gain setting for nonstop operation at power loss	0.00 to 2.55	0.20	○	○	
	b056	Integral time setting for nonstop operation at power loss	0.000 to 9.999 /10.00 to 65.53 (s)	0.100	○	○	
Window comparator	b060	Maximum-limit level of window comparators O	0. to 100. (lower limit : b061 + b062 *2) (%)	100	○	○	4-74
	b061	Minimum-limit level of window comparators O	0. to 100. (lower limit : b060 - b062 * 2) (%)	0	○	○	
	b062	Hysteresis width of window comparators O	0. to 10. (lower limit : b061 - b062 / 2) (%)	0	○	○	
	b063	Maximum-limit level of window comparators OI	0. to 100. (lower limit : b064 + b066 *2) (%)	100	○	○	
	b064	Minimum-limit level of window comparators OI	0. to 100. (lower limit : b063 - b066 *2) (%)	0	○	○	
	b065	Hysteresis width of window comparators OI	0. to 10. (lower limit : b063 - b064 / 2) (%)	0	○	○	
	b066	Maximum-limit level of window comparators OI	-100. to 100. (lower limit : b067 + b068* 2) (%)	100	○	○	
	b067	Minimum-limit level of window comparators O/OI/O2	-100. to 100. (lower limit : b066 - b068 * 2) (%)	-100	○	○	
	b068	Hysteresis width of window comparators O/OI/O2	0. to 10. (lower limit : b066 - b067 / 2) (%)	0	○	○	
	b070	Operation level at O disconnection	0. to 100. (%) or "no" (ignore)	no	×	○	
	b071	Operation level at OI disconnection	0. to 100. (%) or "no" (ignore)	no	×	○	
	b072	Operation level at O2 disconnection	-100. to 100. (%) or "no" (ignore)	no	×	○	

(Note)<>indicate the setting range of 90 to 160kW

Chapter 8 List of Data Settings

Code		Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
				_FF			
Others	b078	Cumulative input power data clearance	Clearance by setting "01" and pressing the STR key	00	○	○	4-3
	b079	Cumulative input power display gain setting	1. to 1000.	1.	○	○	
	b082	Start frequency adjustment	0.10 to 9.99 (Hz)	0.50	×	○	4-43
	b083	Carrier frequency setting	0.5 to 12.0 (kHz) (subject to derating) <0.5 to 8.0 (kHz) (subject to derating)>	3.0	×	×	4-44
	b084	Initialization mode (parameters or trip history)	00 (clearing the trip history), 01 (initializing the data), 02 (clearing the trip history and initializing the data)	00	×	×	4-78
	b086	Frequency scaling conversion factor	0.1 to 99.0	1.0	○	○	4-2
	b087	STOP key enable	00 (enabling), 01 (disabling), 02 (disabling only the function to stop)	00	×	○	4-9
	b088	Restart mode after FRS	00 (starting with 0 Hz), 01 (starting with matching frequency), 02 (starting with active matching frequency)	00	×	○	4-53
	b089	Automatic carrier frequency reduction	00: invalid, 01: valid	00	×	×	4-45
	b090	Dynamic braking usage ratio	0.0 to 100.0 (%)	0.0	×	○	4-46
	b091	Stop mode selection	00 (deceleration until stop), 01 (free-run stop)	00	×	○	4-9
	b092	Cooling fan control	00 (always operating the fan), 01 (operating the fan only during inverter operation [including 5 minutes after power-on and power-off])	01	×	○	4-46
	b095	Dynamic braking control	00 (disabling), 01 (enabling [disabling while the motor is topped]), 02 (enabling [enabling also while the motor is topped])	01	×	○	
	b096	Dynamic braking activation level	330 to 380, 660 to 760(V)	360/ 720	×	○	
	b098	Thermistor for thermal protection control	00 (disabling the thermistor), 01 (enabling the thermistor with PTC), 02 (enabling the thermistor with NTC)	00	×	○	4-75
	b099	Thermal protection level setting	0. to 9999. (Ω)	3000.	×	○	
Free setting of V/f characteristic	b100	Free-setting V/f frequency (1)	0. to "free-setting V/f frequency (2)" (Hz)	0.	×	×	4-16
	b101	Free-setting V/f voltage (1)	0.0 to 800.0 (V)	0.0	×	×	
	b102	Free-setting V/f frequency (2)	0. to "free-setting V/f frequency (3)" (Hz)	0.	×	×	
	b103	Free-setting V/f voltage (2)	0.0 to 800.0 (V)	0.0	×	×	
	b104	Free-setting V/f frequency (3)	0. to "free-setting V/f frequency (4)" (Hz)	0.	×	×	
	b105	Free-setting V/f voltage (3)	0.0 to 800.0 (V)	0.0	×	×	
	b106	Free-setting V/f frequency (4)	0. to "free-setting V/f frequency (5)" (Hz)	0.	×	×	
	b107	Free-setting V/f voltage (4)	0.0 to 800.0 (V)	0.0	×	×	
	b108	Free-setting V/f frequency (5)	0. to "free-setting V/f frequency (6)" (Hz)	0.	×	×	
	b109	Free-setting V/f voltage (5)	0.0 to 800.0 (V)	0.0	×	×	
	b110	Free-setting V/f frequency (6)	0. to "free-setting V/f frequency (7)" (Hz)	0.	×	×	
	b111	Free-setting V/f voltage (6)	0.0 to 800.0 (V)	0.0	×	×	
	b112	Free-setting V/f frequency (7)	0. to 400. (Hz)	0.	×	×	
	b113	Free-setting V/f voltage (7)	0.0 to 800.0 (V)	0.0	×	×	
Others	b130	Overvoltage suppression enable	00 (disabling the restraint), 01 (controlled deceleration), 02 (enabling acceleration)	00	×	○	4-42
	b131	Overvoltage suppression level	330 to 390 (V) (200 V class model), 660 to 780 (V) (400 V class model)	380/ 760	×	○	
	b132	Acceleration and deceleration rate at overvoltage suppression	0.10 to 30.00 (s)	1.00	×	○	
	b133	Overvoltage suppression propotional gain	0.00 to 2.55	0.50	○	○	
	b134	Overvoltage suppression Integral time	0.000 to 9.999 / 10.00 to 65.53 (s)	0.060	○	○	

(Note)<>indicate the setting range of 90 to 160kW

	Code	Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Intelligent input terminals	C001	Terminal [1] function (*2)	01 (RV: Reverse RUN), 02 (CF1: Multispeed 1 setting), 03 (CF2: Multispeed 2 setting), 04 (CF3: Multispeed 3 setting), 05 (CF4: Multispeed 4 setting), 06 (JG: Jogging), 07 (DB: external DC braking), 08 (SET: Set 2nd motor data), 09 (2CH: 2-stage acceleration/deceleration), 11 (FRS: free-run stop), 12 (EXT: external trip), 13 (USP: unattended start protection), 14: (CS: commercial power source enable), 15 (SFT: software lock), 16 (AT: analog input voltage/current select), 17 (SET3: 3rd motor control), 18 (RS: reset), 20 (STA: starting by 3-wire input), 21 (STP: stopping by 3-wire input), 22 (F/R: forward/reverse switching by 3-wire input), 23 (PID: PID disable), 24 (PIDC: PID reset), 26 (CAS: control gain setting), 27 (UP: remote control UP function), 28 (DWN: remote control DOWN function), 29 (DWN: remote control data clearing), 31 (OPE: forcible operation), 32 (SF1: multispeed bit 1), 33 (SF2: multispeed bit 2), 34 (SF3: multispeed bit 3), 35 (SF4: multispeed bit 4), 36 (SF5: multispeed bit 5), 37 (SF6: multispeed bit 6), 38 (SF7: multispeed bit 7), 39 (OLR: overload restriction selection), 40 (TL: torque limit enable), 41 (TRQ1: torque limit selection bit 1), 42 (TRQ2: torque limit selection bit 2), 43 (PPI: P/PI mode selection), 46 (LAC: LAD cancellation), 50 (ADD: trigger for frequency addition [A145]), 51 (F-TM: forcible-terminal operation), 53 (KHC: cumulative power clearance), 56 (MI1: general-purpose input 1), 57 (MI2: general-purpose input 2), 58 (MI3: general-purpose input 3), 59 (MI4: general-purpose input 4), 60 (MI5: general-purpose input 5), 61 (MI6: general-purpose input 6), 62 (MI7: general-purpose input 7), 63 (MI8: general-purpose input 8), 64(EMR: Emergency stop signal),65 (AHD: analog command holding), 74 (PCNT: pulse counter), 75 (PCC: pulse counter clear), no (NO: no assignment)	18 (*2)	×	○	4-47
	C002	Terminal [2] function		16	×	○	
	C003	Terminal [3] function (*2)		03 (*2)	×	○	
	C004	Terminal [4] function		02	×	○	
	C005	Terminal [5] function		01	×	○	
	C006	Terminal [6] function		06	×	○	
	C007	Terminal [7] function		11	×	○	
	C008	Terminal [8] function		13	×	○	
	C011	Terminal [1] active state	00 (NO) / 01 (NC)	00	×	○	4-48
	C012	Terminal [2] active state	00 (NO) / 01 (NC)	00	×	○	
	C013	Terminal [3] active state	00 (NO) / 01 (NC)	00	×	○	
	C014	Terminal [4] active state	00 (NO) / 01 (NC)	00	×	○	
	C015	Terminal [5] active state	00 (NO) / 01 (NC)	00	×	○	
	C016	Terminal [6] active state	00 (NO) / 01 (NC)	00	×	○	
	C017	Terminal [7] active state	00 (NO) / 01 (NC)	00	×	○	
	C018	Terminal [8] active state	00 (NO) / 01 (NC)	00	×	○	
	C019	Terminal [FW] active state	00 (NO) / 01 (NC)	00	×	○	

*2 When the emergency stop function is enabled (SW1 = ON), "18" (RS) and "64" (EMR) are forcibly written to parameters "C001" and "C003", respectively. (You cannot arbitrarily write "64" to "C001".) If the SW1 signal is turned off and then turned on, "no" (no assignment) is set in parameter "C003".

Code		Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Intelligent output terminals	C021	Terminal [11] function	00 (RUN: running), 01 (FA1: constant-speed reached), 02 (FA2: set frequency overreached), 03 (OL: overload notice advance signal (1)), 04 (OD: output deviation for PID control), 05 (AL: alarm signal), 06 (FA3: set frequency reached), 07 (OTQ: over-torque), 08 (IP: instantaneous power failure), 09 (UV: undervoltage), 10 (TRQ: torque limited), 11 (RNT: operation time over), 12 (ONT: plug-in time over), 13 (THM: thermal alarm signal), 21 (ZS: 0 Hz detection signal), 24 (FA4: set frequency overreached 2), 25 (FA5: set frequency reached 2), 26 (OL2: overload notice advance signal (2)), 27 (Odc: Analog O disconnection detection), 28 (OIDc: Analog OI disconnection detection), 29 (O2Dc: Analog O2 disconnection detection), 31 (FBV: PID feedback comparison), 32 (NDc: communication line disconnection), 33 (LOG1: logical operation result 1), 34 (LOG2: logical operation result 2), 35 (LOG3: logical operation result 3), 36 (LOG4: logical operation result 4), 37 (LOG5: logical operation result 5), 38 (LOG6: logical operation result 6), 39 (WAC: capacitor life warning), 40 (WAF: cooling-fan speed drop), 41 (FR: starting contact signal), 42 (OHF: heat sink overheat warning), 43 (LOC: low-current indication signal), 44 (M01: general-purpose output 1), 45 (M02: general-purpose output 2), 46 (M03: general-purpose output 3), 47 (M04: general-purpose output 4), 48 (M05: general-purpose output 5), 49 (M06: general-purpose output 6), 50 (IRDY: inverter ready), 51 (FWR: forward rotation), 52 (RVR: reverse rotation), 53 (MJA: major failure), 54(WCO: window comparator O), 55(WCOI: window comparator OI), 56 (WCO2: window comparator O2) (When alarm code output is selected for "C062", functions "AC0" to "AC2" or "AC0" to "AC3" [ACn: alarm code output] are forcibly assigned to intelligent output terminals 11 to 13 or 11 to 14, respectively.)	01	×	○	4-62
	C022	Terminal [12] function		00	×	○	
	C023	Terminal [13] function		03	×	○	
	C024	Terminal [14] function		07	×	○	
	C025	Terminal [15] function		40	×	○	
	C026	Alarm relay terminal function		05	×	○	
Analog monitoring	C027	[FM] siginal selection	00 (output frequency), 01 (output current), 02 (output torque), 03 (digital output frequency), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 08 (digital current monitoring), 09 (motor temperature), 10 (heat sink temperature), 12 (general-purpose output YA0)	00	×	○	4-76
	C028	[AM] siginal selection	00 (output frequency), 01 (output current), 02 (output torque), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 09 (motor temperature), 10 (heat sink temperature), 11 (output torque [signed value]), 13 (general-purpose output YA1)	00	×	○	4-77
	C029	[AMI] siginal selection	00 (output frequency), 01 (output current), 02 (output torque), 04 (output voltage), 05 (input power), 06 (electronic thermal overload), 07 (LAD frequency), 09 (motor temperature), 10 (heat sink temperature), 14 (general-purpose output YA2)	00	×	○	
	C030	Digital current monitor reference value	0.20 x "rated current" to 1.50 x "rated current" (A) (Current with digital current monitor output at 1,440 Hz)	Rated current of inverter	○	○	4-75
Intelligent output terminals	C031	Terminal [11] active state	00 (NO) / 01 (NC)	00	×	○	4-63
	C032	Terminal [12] active state	00 (NO) / 01 (NC)	00	×	○	
	C033	Terminal [13] active state	00 (NO) / 01 (NC)	00	×	○	
	C034	Terminal [14] active state	00 (NO) / 01 (NC)	00	×	○	
	C035	Terminal [15] active state	00 (NO) / 01 (NC)	00	×	○	
	C036	Alarm relay active state	00 (NO) / 01 (NC)	01	×	○	

	Code	Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Levels and output terminal status	C038	Low-current indication signal output mode selection	00 (output during acceleration/deceleration and constant-speed operation), 01 (output only during constant-speed operation)	01	×	○	4-72
	C039	Low-current indication signal detection level	0.0 to 1.50 x "rated current" (A)	Rated current of inverter	○	○	
	C040	Overload signal output mode	00 (output during acceleration/deceleration and constant-speed operation), 01 (output only during constant-speed operation)	01	×	○	4-40
	C041	Overload level setting	0.0 to 1.50 x "rated current" (A) <0.0 to 1.50 x "rated current">	Rated current of inverter	○	○	
	C042	Frequency arrival setting for accel.	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-64
	C043	Frequency arrival setting for decel.	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	C044	PID deviation level setting	0.0 to 100.0 (%)	3.0	×	○	4-26
	C045	Frequency arrival setting for acceleration (2)	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	4-64
	C046	Frequency arrival setting for deceleration (2)	0.00 to 99.99, 100.0 to 400.0 (Hz)	0.00	×	○	
	C052	Maximum PID feedback data	0.0 to 100.0 (%)	100.0	×	○	4-26
	C053	Minimum PID feedback data	0.0 to 100.0 (%)	0.0	×	○	
	C055	Over-torque (forward-driving) level setting	0. to 150. (%)	100.	×	○	4-67
	C056	Over-torque (reverse regenerating) level setting	0. to 150. (%)	100.	×	○	
	C057	Over-torque (reverse driving) level setting	0. to 150. (%)	100.	×	○	
	C058	Over-torque (forward regenerating) level setting	0. to 150. (%)	100.	×	○	
	C061	Electronic thermal warning level setting	0. to 100. (%)	80.	×	○	4-37
	C062	Alarm code output	00 (disabling), 01 (3 bits), 02 (4 bits)	00	×	○	4-68
	C063	Zero speed detection level	0.00 to 99.99, 100.0 (Hz)	0.00	×	○	4-66
	C064	Heat sink overheat warning level	0. to 200.0 (°C)	120.	×	○	4-71
Communication function	C071	Communication speed selection	02 (loopback test), 03 (2,400 bps), 04 (4,800 bps), 05 (9,600 bps), 06 (19,200 bps)	04	×	○	4-97
	C072	Node allocation	1. to 32.	1.	×	○	
	C073	Communication data length selection	7 (7 bits), 8 (8 bits)	7	×	○	
	C074	Communication parity selection	00 (no parity), 01 (even parity), 02 (odd parity)	00	×	○	
	C075	Communication stop bit selection	1 (1 bit), 2 (2 bits)	1	×	○	
	C076	Selection of the operation after communication error	00 (tripping), 01 (tripping after decelerating and stopping the motor), 02 (ignoring errors), 03 (stopping the motor after free-running), 04 (decelerating and stopping the motor)	02	×	○	
	C077	Communication timeout limit before tripping	0.00 to 99.99 (s)	0.00	×	○	
	C078	Communication wait time	0. to 1000. (ms)	0.	×	○	
	C079	Communication mode selection	00(ASCII), 01(Modbus-RTU)	00	×	○	
Adjustment	C081	[O] input span calibration	0. to 9999., 1000 to 6553(10000 to 65530)	Factory setting	○	○	–
	C082	[OI] input span calibration	0. to 9999., 1000 to 6553(10000 to 65530)	Factory setting	○	○	
	C083	[O2] input span calibration	0. to 9999., 1000 to 6553(10000 to 65530)	Factory setting	○	○	
	C085	Thermistor input tuning	0.0 to 999.9, 1000.	Factory setting	○	○	4-75
	C091	Debug mode enable	(Do not change this parameter, which is intended for factory adjustment.)	00	×	×	–
Others	C101	Up/Down memory mode selection	00 (not storing the frequency data), 01 (storing the frequency data)	00	×	○	4-57
	C102	Reset mode selection	00 (resetting the trip when RS is on), 01 (resetting the trip when RS is off), 02 (enabling resetting only upon tripping [resetting when RS is on]), 03(resetting only trip)	00	○	○	4-55
	C103	Restart mode after reset	00 (starting with 0 Hz), 01 (starting with matching frequency), 02 (restarting with active matching frequency)	00	×	○	
Meter adjustment	C105	FM gain adjustment	50. to 200. (%)	100.	○	○	4-76
	C106	AM gain adjustment	50. to 200. (%)	100.	○	○	4-77
	C107	AMI gain adjustment	50. to 200. (%)	100.	○	○	
	C109	AM bias adjustment	0. to 100. (%)	0.	○	○	
	C110	AMI bias adjustment	0. to 100. (%)	20.	○	○	

(Note)<>indicate the setting range of 90 to 160kW

Code		Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Terminal	C111	Overload setting (2)	0.0 to 1.50 x "rated current" (A) <0.0 to 1.50 x "rated current" (A)>	Rated current of inverter	○	○	4-40
Adjustment	C121	[O] input zero calibration	0. to 9999., 1000 to 6553 (10000 to 65530)	Factory setting	○	○	-
	C122	[OI] input zero calibration	0. to 9999., 1000 to 6553 (10000 to 65530)	Factory setting	○	○	
	C123	[O2] input zero calibration	0. to 9999., 1000 to 6553 (10000 to 65530)	Factory setting	○	○	
Output terminal operation function	C130	Output 11 on-delay time	0.0 to 100.0 (s)	0.0	×	○	4-75
	C131	Output 11 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C132	Output 12 on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C133	Output 12 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C134	Output 13 on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C135	Output 13 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C136	Output 14 on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C137	Output 14 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C138	Output 15 on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C139	Output 15 off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C140	Output RY on-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C141	Output RY off-delay time	0.0 to 100.0 (s)	0.0	×	○	
	C142	Logical output signal 1 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	4-69
	C143	Logical output signal 1 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C144	Logical output signal 1 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C145	Logical output signal 2 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C146	Logical output signal 2 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C147	Logical output signal 2 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C148	Logical output signal 3 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C149	Logical output signal 3 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C150	Logical output signal 3 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C151	Logical output signal 4 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C152	Logical output signal 4 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C153	Logical output signal 4 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C154	Logical output signal 5 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C155	Logical output signal 5 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C156	Logical output signal 5 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
	C157	Logical output signal 6 selection 1	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C158	Logical output signal 6 selection 2	Same as the settings of C021 to C026 (except those of LOG1 to LOG6)	00	×	○	
	C159	Logical output signal 6 operator selection	00 (AND), 01 (OR), 02 (XOR)	00	×	○	
Input terminal response	C160	Input terminal response time setting 1	0. to 200. (×2ms)	1	×	○	4-75
	C161	Input terminal response time setting 2	0. to 200. (×2ms)	1	×	○	
	C162	Input terminal response time setting 3	0. to 200. (×2ms)	1	×	○	
	C163	Input terminal response time setting 4	0. to 200. (×2ms)	1	×	○	
	C164	Input terminal response time setting 5	0. to 200. (×2ms)	1	×	○	
	C165	Input terminal response time setting 6	0. to 200. (×2ms)	1	×	○	
	C166	Input terminal response time setting 7	0. to 200. (×2ms)	1	×	○	
	C167	Input terminal response time setting 8	0. to 200. (×2ms)	1	×	○	
	C168	Input terminal response time setting FW	0. to 200. (×2ms)	1	×	○	
Other	C169	Multistage speed/position determination time	0. to 200. (×10ms)	0	×	○	4-48

(Note)<>indicate the setting range of 90 to 160kW

Code		Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
				_FF			
Control constants	H001	Auto-tuning Setting	00 (disabling auto-tuning), 01 (auto-tuning without rotation), 02 (auto-tuning with rotation)	00	×	×	4-86
	H002	Motor data selection, 1st motor	00 (Hitachi standard data), 01 (auto-tuned data), 02 (auto-tuned data [with online auto-tuning function])	00	×	×	
	H202	Motor data selection, 2nd motor	00 (Hitachi standard data), 01 (auto-tuned data), 02 (auto-tuned data [with online auto-tuning function])	00	×	×	
	H003	Motor capacity, 1st motor	0.20 to 90.00 (kW) <0.20 to 160. (kW) >	Factory setting	×	×	
	H203	Motor capacity, 2nd motor	0.20 to 90.00 (kW) <0.20 to 160. (kW) >	Factory setting	×	×	
	H004	Motor poles setting, 1st motor	2, 4, 6, 8, 10 (poles)	4	×	×	
	H204	Motor poles setting, 2nd motor	2, 4, 6, 8, 10 (poles)	4	×	×	
	H005	Motor speed constant, 1st motor	0.001 to 9.999, 10.00 to 80.00 (10.000 to 80.000)	1.590	○	○	4-89
	H205	Motor speed constant, 2nd motor	0.001 to 9.999, 10.00 to 80.00 (10.000 to 80.000)	1.590	○	○	
	H006	Motor stabilization constant, 1st motor	0. to 255.	100.	○	○	4-82
	H206	Motor stabilization constant, 2nd motor	0. to 255.	100.	○	○	
	H306	Motor stabilization constant, 3rd motor	0. to 255.	100.	○	○	
	H020	Motor constant R1, 1st motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	4-91
	H220	Motor constant R1, 2nd motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H021	Motor constant R2, 1st motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H221	Motor constant R2, 2nd motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H022	Motor constant L, 1st motor	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×	
	H222	Motor constant L, 2nd motor	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×	
	H023	Motor constant Io	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×	
	H223	Motor constant Io, 2nd motor	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×	
	H024	Motor constant J	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×	
	H224	Motor constant J, 2nd motor	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×	
	H030	Auto constant R1, 1st motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	4-86
	H230	Auto constant R1, 2nd motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H031	Auto constant R2, 1st motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H231	Auto constant R2, 2nd motor	0.001 to 9.999, 10.00 to 65.53 (Ω)	Depending on motor capacity	×	×	
	H032	Auto constant L, 1st motor	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×	
	H232	Auto constant L, 2nd motor	0.01 to 99.99, 100.0 to 655.3 (mH)	Depending on motor capacity	×	×	
	H033	Auto constant Io, 1st motor	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×	
	H233	Auto constant Io, 2nd motor	0.01 to 99.99, 100.0 to 655.3 (A)	Depending on motor capacity	×	×	
	H034	Auto constant J, 1st motor	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×	
	H234	Auto constant J, 2nd motor	0.001 to 9.999, 10.00 to 99.99, 100.0 to 999.9, 1000. to 9999.	Depending on motor capacity	×	×	
Control constants	H050	PI proportional gain for 1st motor	0.0 to 999.9, 1000.	100.0	○	○	4-60
	H250	PI proportional gain for 2nd motor	0.0 to 999.9, 1000.	100.0	○	○	
	H051	PI integral gain for 1st motor	0.0 to 999.9, 1000.	100.0	○	○	
	H251	PI integral gain for 2nd motor	0.0 to 999.9, 1000.	100.0	○	○	
	H052	P proportional gain setting for 1st motor	0.01 to 10.00	1.00	○	○	
	H252	P proportional gain setting for 2nd motor	0.01 to 10.00	1.00	○	○	
	H070	Terminal selection PI proportional gain setting	0.0 to 999.9, 1000.	100.0	○	○	4-59
	H071	Terminal selection PI integral gain setting	0.0 to 999.9, 1000.	100.0	○	○	
	H072	Terminal selection P proportional gain setting	0.00 to 10.00	1.00	○	○	
	H073	Gain switching time	0. to 9999. (ms)	100.	○	○	

(Note)<>indicate the setting range of 90 to 160kW

Code		Function name	Monitored data or setting	Default	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
				_FF			
Optional functions	P001	Operation mode on expansion card 1 error	00 (tripping), 01 (continuing operation)	00	×	○	4-82
	P002	Operation mode on expansion card 2 error	00 (tripping), 01 (continuing operation)	00	×	○	
	P025	Temperature compensation thermistor enable	00 (no compensation), 01 (compensation)	00	×	○	4-89
	P031	Accel/decel time input selection	00 (digital operator), 01 (option 1), 02 (option 2), 03 (easy sequence)	00	×	×	4-10
	P044	DeviceNet comm watchdog timer	0.00 to 99.99 (s)	1.00	×	×	–
	P045	Inverter action on DeviceNet comm error	00 (tripping), 01 (tripping after decelerating and stopping the motor), 02 (ignoring errors), 03 (stopping the motor after free-running), 04 (decelerating and stopping the motor)	01	×	×	
	P046	DeviceNet polled I/O: Output instance number	20, 21, 100	21	×	×	
	P047	DeviceNet polled I/O: Input instance number	70, 71, 101	71	×	×	
	P048	Inverter action on DeviceNet idle mode	00 (tripping), 01 (tripping after decelerating and stopping the motor), 02 (ignoring errors), 03 (stopping the motor after free-running), 04 (decelerating and stopping the motor)	01	×	×	
	P049	DeviceNet motor poles setting for RPM	0, 2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 34, 36, 38 (poles)	0	×	×	
	P055	Pulse-string frequency scale	1.0 to 50.0 (kHz)	25.0	×	○	4-96
	P056	Time constant of pulse-string frequency filter	0.01 to 2.00 (s)	0.10	×	○	
	P057	Pulse-string frequency bias	-100. to +100. (%)	0.	×	○	
	P058	Pulse-string frequency limit	0. to 100. (%)	100.	×	○	
Easy sequence function	P100	Easy sequence user parameter U (00)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	4-97
	P101	Easy sequence user parameter U (01)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P102	Easy sequence user parameter U (02)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P103	Easy sequence user parameter U (03)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P104	Easy sequence user parameter U (04)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P105	Easy sequence user parameter U (05)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P106	Easy sequence user parameter U (06)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P107	Easy sequence user parameter U (07)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P108	Easy sequence user parameter U (08)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P109	Easy sequence user parameter U (09)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P110	Easy sequence user parameter U (10)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P111	Easy sequence user parameter U (11)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P112	Easy sequence user parameter U (12)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P113	Easy sequence user parameter U (13)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P114	Easy sequence user parameter U (14)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P115	Easy sequence user parameter U (15)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	

(Note)<>indicate the setting range of 90 to 160kW

Code		Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
Easy sequence function	P116	Easy sequence user parameter U (16)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	4-97
	P117	Easy sequence user parameter U (17)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P118	Easy sequence user parameter U (18)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P119	Easy sequence user parameter U (19)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P120	Easy sequence user parameter U (20)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P121	Easy sequence user parameter U (21)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P122	Easy sequence user parameter U (22)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P123	Easy sequence user parameter U (23)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P124	Easy sequence user parameter U (24)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P125	Easy sequence user parameter U (25)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P126	Easy sequence user parameter U (26)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P127	Easy sequence user parameter U (27)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P128	Easy sequence user parameter U (28)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P129	Easy sequence user parameter U (29)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P130	Easy sequence user parameter U (30)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	
	P131	Easy sequence user parameter U (31)	0. to 9999., 1000 to 6553 (10000 to 65535)	0.	○	○	

Code		Function name	Monitored data or setting	Default _FF	Setting during operation (allowed or not)	Change during operation (allowed or not)	Page
User parameters	U001	User-selected function 1	no/d001 to P131	no	○	○	4-82
	U002	User-selected function 2	no/d001 to P131	no	○	○	
	U003	User-selected function 3	no/d001 to P131	no	○	○	
	U004	User-selected function 4	no/d001 to P131	no	○	○	
	U005	User-selected function 5	no/d001 to P131	no	○	○	
	U006	User-selected function 6	no/d001 to P131	no	○	○	
	U007	User-selected function 7	no/d001 to P131	no	○	○	
	U008	User-selected function 8	no/d001 to P131	no	○	○	
	U009	User-selected function 9	no/d001 to P131	no	○	○	
	U010	User-selected function 10	no/d001 to P131	no	○	○	
	U011	User-selected function 11	no/d001 to P131	no	○	○	
	U012	User-selected function 12	no/d001 to P131	no	○	○	

(Memo)

Upgrading from the L300P Series

The SJ300 series inverter is upwardly compatible with the L700 series inverter. Therefore, you can:
- mount the control circuit terminal block board of the L300P series in the L700 series without removing the connected cables,
- copy the parameter settings from the L300P series into the L700 series, and
- use the option boards mounted in the L300P series for the L700 series without removing the connected cables.

(1) Control circuit terminal block board

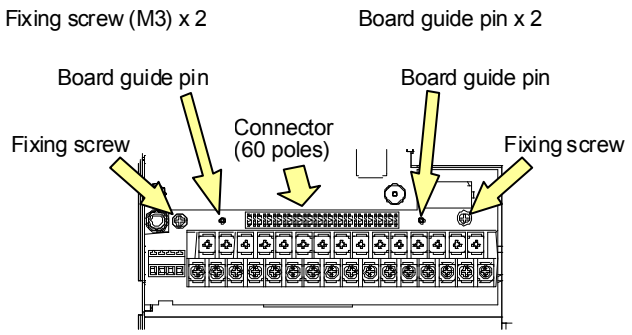
You can mount the control circuit terminal block board of the L300P series into the L700 series. Note, however, that the backing plate is incompatible.

(Procedure for replacing the control circuit terminal block board)

As shown in the figure on the right, the fixing screw locations on the control circuit terminal block board are common to the L300P and L700 series.

To remove and install the control circuit terminal block board, follow the steps 1) to 5) described below.

Control circuit terminal block board mounted in the L300P/L700 series (front view)

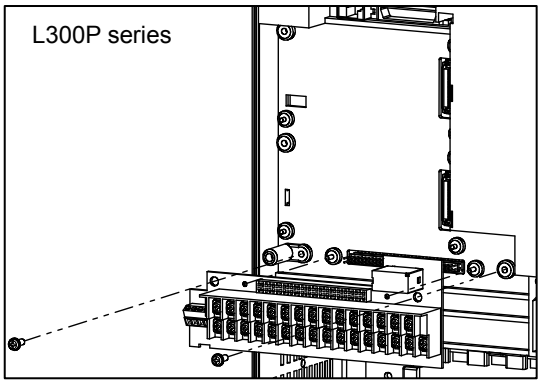


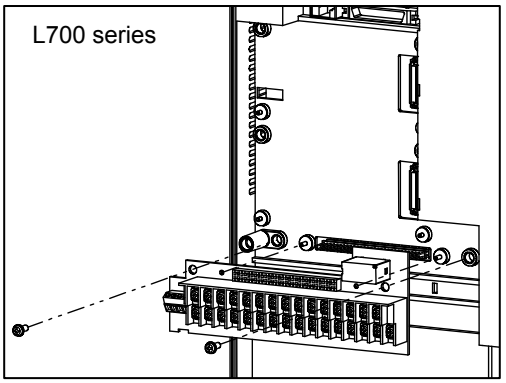
Precautions:

Use care to prevent the control circuit terminal block board from twisting when removing or mounting it. Otherwise, the board guide pins and connector pins may be damaged.

Do not pull the cables connected to the control circuit terminal block board when you remove the board from the L300P series.

Do not forcibly insert the board into the mounting slot. Make sure that the board is correctly fitted onto the board guide pins and the connectors are correctly fitted to each other.





Removing the control circuit terminal block board from the L300P series

1) Remove two fixing screws from the control circuit terminal block board.
2) Pull the control circuit terminal block board straight toward you to remove it from the L300P series.
   Precautions:
   - Pull out the board slowly.
   - Be careful not to bend the connector pins.
   - Be careful not to break the board guide pins.

Mounting the removed control circuit terminal block board in the L700 series

3) Remove the original control circuit terminal block board from the L700 series beforehand (as instructed in steps 1) and 2)).
4) Insert the control circuit terminal block board removed from the L300P series straight into the slot along the board guide pins and connector pins until it touches the fixing-screw seats.
   Precautions:
   - Push in the board slowly.
   - Be careful not to bend the connector pins.
   - Be careful not to break the board guide pins.
5) Secure the control circuit terminal block board with two fixing screws.
   Precaution:
   - Be sure to fix the board with the two fixing screws.

(2) Copying the parameter settings

If you use an optional remote operator (SRW-OJ or SRW-OEX), you can copy (import) the parameter settings from the L300P series into the L700 series. Note, however, that you cannot copy the parameter settings from the L700 series to the L300P series because the L700 series has many new functions and additional parameters.

Precaution: Copying of the data on an optional operator (SRW or SRW-EX)
If you copy parameter data from the L700 or L300P series inverter in which the slide switch SW1 is set to OFF to the L700 series inverter in which the slide switch SW1 is set to ON, the operator may momentarily display an error message "R-ERROR COPY ROM." This event occurs because the data on intelligent input terminals [1] and [3] cannot be copied because the copy-destination L700 series has exclusively assigned special functions to these terminals according to the ON setting of the slide switch SW1. Other parameter data is copied. In such cases, confirm the parameter settings on both copy-source and copy-destination inverters before using the copy-destination L700 series.
After copying the data, be sure to power off and on again to reflect the copied data.

(3) Option boards

You can use the option boards (SJ-DG, SJ-DN, SJ-LW, and SJ-PBT) mounted in the L300P series for the L700 series.
To mount the option boards in the L700 series, follow the same mounting procedure as that used for the L300P series. For details, refer to the instruction manual for each option board.
Precaution: Since the L700 series has many new functions and additional parameters, some functions of the SJ-DN, SJ-LW, and SJ-PBT (option boards conforming to the open network specifications) cannot be implemented on the L700 series.

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